

Service Service Service



Service Manual

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SECTION 1

SUMMARY

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PRODUCT SAFETY SERVICING GUIDELINES FOR VIDEO PRODUCTS

CAUTION : DO NOT ATTEMPT TO MODIFY THIS PRODUCT IN ANY WAY, NEVER PERFORM CUSTOMIZED INSTALLATIONS WITHOUT MANUFACTURER'S APPROVAL. UNAUTHORIZED MODIFICATIONS WILL NOT ONLY VOID THE WARRANTY, BUT MAY LEAD TO YOUR BEING LIABLE FOR ANY RESULTING PROPERTY DAMAGE OR USER INJURY.

SERVICE WORK SHOULD BE PERFORMED ONLY AFTER YOU ARE THOROUGHLY FAMILIAR WITH ALL OF THE FOLLOWING SAFETY CHECKS AND SERVICING GUIDELINES. TO DO OTHERWISE, INCREASES THE RISK OF POTENTIAL HAZARDS AND INJURY TO THE USER.

WHILE SERVICING, USE AN ISOLATION TRANSFORMER FOR PROTECTION FROM A.C. LINE SHOCK.

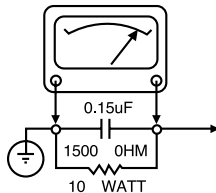
SAFETY CHECKS

AFTER THE ORIGINAL SERVICE PROBLEM HAS BEEN CORRECTED, A CHECK SHOULD BE MADE OF THE FOLLOWING.

SUBJECT : FIRE & SHOCK HAZARD

1. BE SURE THAT ALL COMPONENTS ARE POSITIONED IN SUCH A WAY AS TO AVOID POSSIBILITY OF ADJACENT COMPONENT SHORTS. THIS IS ESPECIALLY IMPORTANT ON THOSE MODULES WHICH ARE TRANSPORTED TO AND FROM THE REPAIR SHOP.
2. NEVER RELEASE A REPAIR UNLESS ALL PROTECTIVE DEVICES SUCH AS INSULATORS, BARRIERS, COVERS, SHIELDS, STRAIN RELIEFS, POWER SUPPLY CORDS, AND OTHER HARDWARE HAVE BEEN REINSTALLED PER ORIGINAL DESIGN. BE SURE THAT THE SAFETY PURPOSE OF THE POLARIZED LINE PLUG HAS NOT BEEN DEFEATED.
3. SOLDERING MUST BE INSPECTED TO DISCOVER POSSIBLE COLD SOLDER JOINTS, SOLDER SPLASHES OR SHARP SOLDER POINTS. BE CERTAIN TO REMOVE ALL LOOSE FOREIGN PARTICLES.
4. CHECK FOR PHYSICAL EVIDENCE OF DAMAGE OR DETERIORATION TO PARTS AND COMPONENTS. FOR FRAYED LEADS, DAMAGED INSULATION (INCLUDING A.C. CORD), AND REPLACE IF NECESSARY FOLLOW ORIGINAL LAYOUT, LEAD LENGTH AND DRESS.
5. NO LEAD OR COMPONENT SHOULD TOUCH A RECEIVING TUBE OR A RESISTOR RATED AT 1 WATT OR MORE. LEAD TENSION AROUND PROTRUDING METAL SURFACES MUST BE AVOIDED.
6. ALL CRITICAL COMPONENTS SUCH AS FUSES, FLAMEPROOF RESISTORS, CAPACITORS, ETC. MUST BE REPLACED WITH EXACT FACTORY TYPES, DO NOT USE REPLACEMENT COMPONENTS OTHER THAN THOSE SPECIFIED OR MAKE UNRECOMMENDED CIRCUIT MODIFICATIONS.
7. AFTER RE-ASSEMBLY OF THE SET ALWAYS PERFORM AN A.C. LEAKAGE TEST ON ALL EXPOSED METALLIC PARTS OF THE CABINET, (THE CHANNEL SELECTOR KNOB, ANTENNA TERMINALS, HANDLE AND SCREWS) TO BE SURE THE SET IS SAFE TO OPERATE WITHOUT DANGER OF ELECTRICAL SHOCK. DO NOT USE A LINE ISOLATION TRANSFORMER DURING THIS TEST USE AN A.C. VOLT-METER, HAVING 5000 OHMS PER VOLT OR MORE SENSITIVITY, IN THE FOLLOWING MANNER; CONNECT A 1500 OHM 10 WATT RESISTOR, PARALLELED BY A .15 MFD. 150.V A.C TYPE CAPACITOR BETWEEN A KNOWN GOOD EARTH GROUND (WATER PIPE, CONDUIT, ETC.) AND THE EXPOSED METALLIC PARTS, ONE AT A TIME. MEASURE THE A.C. VOLTAGE ACROSS THE COMBINATION OF 1500 OHM RESISTOR AND .15 MFD CAPACITOR. REVERSE THE A.C. PLUG AND REPEAT A.C. VOLTAGE MEASUREMENTS FOR EACH EXPOSED METALLIC PART. VOLTAGE MEASURED MUST NOT EXCEED 75 VOLTS R.M.S. THIS CORRESPONDS TO 0.5 MILLIAMPS A.C ANY VALUE EXCEEDING THIS LIMIT CONSTITUTES A POTENTIAL SHOCK HAZARD AND MUST BE CORRECTED IMMEDIATELY.

A.C. VOLTMETER



GOOD EARTH GROUND SUCH AS THE WATER PIPE, CONDUIT, ETC

PLACE THIS PROBE ON EACH EXPOSED METAL PART

SUBJECT: GRAPHIC SYMBOLS



THE LIGHTNING FLASH WITH ARROWHEAD SYMBOL, WITHIN AN EQUILATERAL TRIANGLE, IS INTENDED TO ALERT THE SERVICE PERSONNEL TO THE PRESENCE OF UNSHIELDED "DANGEROUS VOLTAGE" THAT MAY BE OF SUFFICIENT MAGNITUDE TO CONSTITUTE A RISK OF ELECTRIC SHOCK.



THE EXCLAMATION POINT WITHIN AN EQUILATERAL TRIANGLE IS INTENDED TO ALERT THE SERVICE PERSONNEL TO THE PRESENCE OF IMPORTANT SAFETY INFORMATION IN SERVICE LITERATURE.

SUBJECT : X-RADIATION

1. BE SURE PROCEDURES AND INSTRUCTIONS TO ALL SERVICE PERSONNEL COVER THE SUBJECT OF X-RADIATION. THE ONLY POTENTIAL SOURCE OF X-RAYS IN CURRENT T.V. RECEIVERS IS THE PICTURE TUBE. HOWEVER, THIS TUBE DOES NOT EMIT X-RAYS WHEN THE HIGH VOLTAGE IS AT THE FACTORY SPECIFIED LEVEL. THE PROPER VALUE IS GIVEN IN THE APPLICABLE SCHEMATIC. OPERATION AT HIGHER VOLTAGES MAY CAUSE A FAILURE OF THE PICTURE TUBE OR HIGH VOLTAGE SUPPLY AND, UNDER CERTAIN CIRCUMSTANCES, MAY PRODUCE RADIATION IN EXCESS OF DESIRABLE LEVELS.
2. ONLY FACTORY SPECIFIED C.R.T. ANODE CONNECTORS MUST BE USED. DEGAUSSING SHIELDS ALSO SERVE AS X-RAY SHIELD IN COLOR SETS, ALWAYS RE-INSTALL THEM.
3. IT IS ESSENTIAL THAT SERVICE PERSONNEL HAVE AVAILABLE AN ACCURATE AND RELIABLE HIGH VOLTAGE METER. THE CALIBRATION OF THE METER SHOULD BE CHECKED PERIODICALLY AGAINST A REFERENCE STANDARD, SUCH AS THE ONE AVAILABLE AT YOUR DISTRIBUTOR.
4. WHEN THE HIGH VOLTAGE CIRCUITRY IS OPERATING PROPERLY THERE IS NO POSSIBILITY OF AN X-RADIATION PROBLEM. EVERY TIME A COLOR CHASSIS IS SERVICED, THE BRIGHTNESS SHOULD BE RUN UP AND DOWN WHILE MONITORING THE HIGH VOLTAGE WITH A METER TO BE CERTAIN THAT THE HIGH VOLTAGE DOES NOT EXCEED THE SPECIFIED VALUE AND THAT IT IS REGULATING CORRECTLY, WE SUGGEST THAT YOU AND YOUR SERVICE ORGANIZATION REVIEW TEST PROCEDURES SO THAT VOLTAGE REGULATION IS ALWAYS CHECKED AS A STANDARD SERVICING PROCEDURE. AND THAT THE HIGH VOLTAGE READING BE RECORDED ON EACH CUSTOMER'S INVOICE.
5. WHEN TROUBLESHOOTING AND MAKING TEST MEASUREMENTS IN A PRODUCT WITH A PROBLEM OF EXCESSIVE HIGH VOLTAGE, AVOID BEING UNNECESSARILY CLOSE TO THE PICTURE TUBE AND THE HIGH VOLTAGE SUPPLY. DO NOT OPERATE THE PRODUCT LONGER THAN IS NECESSARY TO LOCATE THE CAUSE OF EXCESSIVE VOLTAGE.
6. REFER TO HV. B+ AND SHUTDOWN ADJUSTMENT PROCEDURES DESCRIBED IN THE APPROPRIATE SCHEMATIC AND DIAGRAMS (WHERE USED).

SUBJECT: IMPLOSION

1. ALL DIRECT VIEWED PICTURE TUBES ARE EQUIPPED WITH AN INTEGRAL IMPLOSION PROTECTION SYSTEM, BUT CARE SHOULD BE TAKEN TO AVOID DAMAGE DURING INSTALLATION, AVOID SCRATCHING THE TUBE. IF SCRATCHED REPLACE IT.
2. USE ONLY RECOMMENDED FACTORY REPLACEMENT TUBES.

SUBJECT : TIPS ON PROPER INSTALLATION

1. NEVER INSTALL ANY PRODUCT IN A CLOSED-IN RECESS, CUBBY-HOLE OR CLOSELY FITTING SHELF SPACE. OVER OR CLOSE TO HEAT DUCT, OR IN THE PATH OF HEATED AIR FLOW.
2. AVOID CONDITIONS OF HIGH HUMIDITY SUCH AS: OUTDOOR PATIO INSTALLATIONS WHERE DEW IS A FACTOR, NEAR STEAM RADIATORS WHERE STEAM LEAKAGE IS A FACTOR, ETC.
3. AVOID PALMETO WHERE DRAPERIES MAY OBSTRUCT REAR VENTING. THE CUSTOMER SHOULD ALSO AVOID THE USE OF DECORATIVE SCARVES OR OTHER COVERINGS WHICH MIGHT OBSTRUCT VENTILATION.
4. WALL AND SHELF MOUNTED INSTALLATIONS USING A COMMERCIAL MOUNTING KIT. MUST FOLLOW THE FACTORY APPROVED MOUNTING INSTRUCTIONS A PRODUCT MOUNTED TO A SHELF OR PLATFORM MUST RETAIN ITS ORIGINAL FEET (OR THE EQUIVALENT THICKNESS IN SPACERS) TO PROVIDE ADEQUATE AIR FLOW ACROSS THE BOTTOM, BOLTS OR SCREWS USED FOR FASTENERS MUST NOT TOUCH ANY PARTS OR WIRING. PERFORM LEAKAGE TEST ON CUSTOMIZED INSTALLATIONS.
5. CAUTION CUSTOMERS AGAINST THE MOUNTING OF A PRODUCT ON SLOPING SHELF OR A TILTED POSITION, UNLESS THE PRODUCT IS PROPERLY SECURED.
6. A PRODUCT ON A ROLL-ABOUT CART SHOULD BE STABLE ON ITS MOUNTING TO THE CART. CAUTION THE CUSTOMER ON THE HAZARDS OF TRYING TO ROLL A CART WITH SMALL CASTERS ACROSS THRESHOLDS OR DEEP PILE CARPETS.
7. CAUTION CUSTOMERS AGAINST THE USE OF A CART OR STAND WHICH HAS NOT BEEN LISTED BY UNDERWRITERS LABORATORIES, INC. FOR USE WITH THEIR SPECIFIC MODEL OF TELEVISION RECEIVER OR GENERALLY APPROVED FOR USE WITH T.V.'S OF THE SAME OR LARGER SCREEN SIZE.
8. CAUTION CUSTOMERS AGAINST THE USE OF EXTENSION CORDS, EXPLAIN THAT A FOREST OF EXTENSIONS SPROUTING FROM A SINGLE OUTLET CAN LEAD TO DISASTROUS CONSEQUENCES TO HOME AND FAMILY.

SERVICING PRECAUTIONS

CAUTION : Before servicing the VCR+DVD covered by this service data and its supplements and addends, read and follow the SAFETY PRECAUTIONS. **NOTE :** if unforeseen circumstances create conflict between the following servicing precautions and any of the safety precautions in this publications, always follow the safety precautions.

Remembers Safety First:

General Servicing Precautions

1. Always unplug the VCR+DVD AC power cord from the AC power source before:
 - (1) Removing or reinstalling any component, circuit board, module, or any other assembly.
 - (2) Disconnection or reconnecting any internal electrical plug or other electrical connection.
 - (3) Connecting a test substitute in parallel with an electrolytic capacitor.
Caution : A wrong part substitution or incorrect polarity installation of electrolytic capacitors may result in an explosion hazard.
2. Do not spray chemicals on or near this VCR+DVD or any of its assemblies.
3. Unless specified otherwise in this service data, clean electrical contacts by applying an appropriate contact cleaning solution to the contacts with a pipe cleaner, cotton-tipped swab, or comparable soft applicator. Unless specified otherwise in this service data, lubrication of contacts is not required.
4. Do not defeat any plug/socket B+ voltage interlocks with which instruments covered by this service manual might be equipped.
5. Do not apply AC power to this VCR+DVD and/or any of its electrical assemblies unless all solid-state device heat sinks are correctly installed.
6. Always connect test instrument ground lead to the appropriate ground before connection the test instrument positive lead. Always remove the test instrument ground lead last.

Insulation Checking Procedure

Disconnect the attachment plug from the AC outlet and turn the power on. Connect an insulation resistance meter(500V) to the blades of the attachment plug. The insulation resistance between each blade of the attachment plug and accessible conductive parts (Note 1) should be more than 1M-ohm.

Note 1 : Accessible Conductive Parts including Metal panels, Input terminals, Earphone jacks, etc.

Electrostatically Sensitive (ES) Devices

Some semiconductor (solid state) devices can be damaged easily by static electricity. Such components commonly are called Electrostatically Sensitive (ES) Devices. Examples of typical ES devices are integrated circuits and some field effect transistors and semiconductor chip components.

The following techniques should be used to help reduce the incidence of component damage caused by static electricity.

1. Immediately before handling any semiconductor component or semiconductor-equipped assembly, drain off any electrostatic charge on your body by touching a known earth ground. Alternatively, obtain and wear a commercially available discharging wrist strap device, which should be removed for potential shock reasons prior to applying power to the unit under test.
2. After removing an electrical assembly equipped with ES devices, place the assembly on a conductive surface such as aluminum foil, to prevent electrostatic charge buildup or exposure of the assembly.
3. Use only a grounded-tip soldering iron to solder or unsolder ES devices.
4. Use only an anti-static solder removal device. Some solder removal devices not classified a "anti-static" can generate electrical charges sufficient to damage ES devices.
5. Do not use freon-propelled chemicals. These can generate electrical charge sufficient to damage ES devices.
6. Do not remove a replacement ES device from its protective package until immediately before you are ready to install it. (Most replacement ES devices are packaged with leads electrically shorted together by conductive foam, aluminum foil, or comparable conductive material).
7. Immediately before removing the protective material from the leads of a replacement ES device, touch the protective material to the chassis or circuit assembly into which the device will be installed.

Caution : Be sure no power is applied to the chassis or circuit, and observe all other safety precautions.

8. Minimize bodily motions when handling unpackaged replacement ES devices. (Normally harmless motion such as the brushing together of your clothes fabric or the lifting of your foot from a carpeted floor can generate static electricity sufficient to damage an ES device.)

SERVICE INFORMATION FOR EEPROM IC SETTING

EEPROM option code No. setting

NAME	HEX	BINARY
OPT1	00	00000000
OPT2	00	00000000
OPT3	00	00000000
OPT4	00	00000000
OPT5	00	00000000

WR : OK I : EXIT MOVE : ◀ ▶
 EDIT : ▲ ▼

MASKROM : R00
 EEPROM : R01 LG CODE

MODEL	NAME	HEX	BINARY
DVP721VR/00	OPT1	FC	00000000
	OPT2	C3	00000000
	OPT3	5B	00000000
	OPT4	01	00000000
	OPT5	00	00000000
DVP721VR/02	OPT1	FC	00000000
	OPT2	D6	00000000
	OPT3	7B	00000000
	OPT4	00	00000000
	OPT5	00	00000000
DVP721VR/05	OPT1	FE	00000000
	OPT2	CD	00000000
	OPT3	4B	00000000
	OPT4	02	00000000
	OPT5	00	00000000
DVP721VR/14	OPT1	BC	00000000
	OPT2	DD	00000000
	OPT3	5B	00000000
	OPT4	04	00000000
	OPT5	00	00000000

WR : OK I : EXIT MOVE : ◀ ▶
 EDIT : ▲ ▼

EEPROM option code No. setting procedure

1. DETECT NEW EEPROM (OPTION EDIT SCREEN)
 - Eeprom EDIT screen automatically appears if replacing Eeprom.
 - Setup option data using the cursor Up/Down key of a remote control.
(Setup upon BOM depending on OPT1~OPT5 model)
 - Since an initial remote control is set to LG for LG model, appropriately set option data using the cursor Up/Down key.
2. EEPROM WRITED COMPLETE SCREEN
 - Writes data on EEPROM by using REMOCON "OK".
 - If completing the option data screen with a menu key, Powering Off is automatically done and the option edit screen is arranged.
3. PG ADJUST
 - 1) Payback the SP standard tape
 - 2) Press the "1" key on the Remote controller and the "PLAY" key on the Front Panel the same time, then it goes in to Tracking initial mode.
 - 3) Repeat the above step(No.2), then it finishes the PG adjusting automatically.
 - 4) Stop the playback, then it goes out to PG adjusting mode after mony the PG data.
4. EEPROM INITIAL
 - SETUP is displayed in the field if pressing the FRONT REC KEY with the remocon number "CLEAR" key pressed in the status of powering Off.
 - AUTO SEARCH is done since the initial screen of ACMS is serviced if powering On.
 - Check basic operation (PLAY/RECORD...)

SPECIFICATIONS

General

Power requirements	AC 220-230V, 50Hz
Power consumption	19W
Dimensions (approx.)	430 X 78.5 X 265 mm (w/h/d)
Mass (approx.)	4.06 kg
Operating temperature	5°C to 35°C (41°F to 95°F)
Operating humidity	5 % to 90 %
Timer	24 hours display type
RF Modulator	UHF 22-68 (Adjustable)

System

Laser	Semiconductor laser, wavelength 650 nm
Video Head system	Double azimuth 6 heads, helical scanning.
Signal system	PAL
Frequency response	DVD (PCM 96 kHz): 8 Hz to 44 kHz DVD (PCM 48 kHz): 8 Hz to 22 kHz CD: 8 Hz to 20 kHz
Signal-to-noise ratio	More than 100dB (ANALOG OUT connectors only)
Harmonic distortion	Less than 0.008%
Dynamic range	More than 100 dB (DVD) More than 95 dB (CD)

INPUTS (VCR)

Audio	-6.0dBm, more than 10 kohms (SCART) -6.0dBm, more than 47 kohms (RCA)
Video	1.0 Vp-p, 75 ohms, unbalanced (SCART/RCA)

OUTPUTS (DVD)

VIDEO OUT	1 Vp-p 75 ohms, sync. negative
S-VIDEO OUT	(Y) 1 Vp-p 75 ohms, negative sync., Mini Din 4-pin x 1 (C) 0.3 Vp-p 75 ohms
COMPONENT VIDEO OUT	(Y) 1 Vp-p 75 ohms, negative sync., RCA jack x 1 (Progressive Scan) (Pb)/(Pr) 0.7 Vp-p 75 ohms, RCA jack x 2
RGB output	0.7 Vp-p 75 ohms
Audio output (digital audio)	0.5 V (p-p), 75 ohms, RCA jack x 1
Audio output (optical audio)	3 V (p-p), 75 ohms, Optical connector x 1
Audio output (analog audio)	2.0 Vrms (1 kHz, 0 dB), 600 ohms, RCA jack (L, R) x 2/SCART (TO TV)

OUTPUTS (VCR)

Audio	-6.0dBm, less than 1 kohms (SCART)
Video	1.0Vp-p, 75 ohms, unbalanced (SCART)
RGB output	0.7 Vp-p 75 ohms

*Design and specifications are subject to change without notice.

SECTION 2
CABINET & MAIN CHASSIS

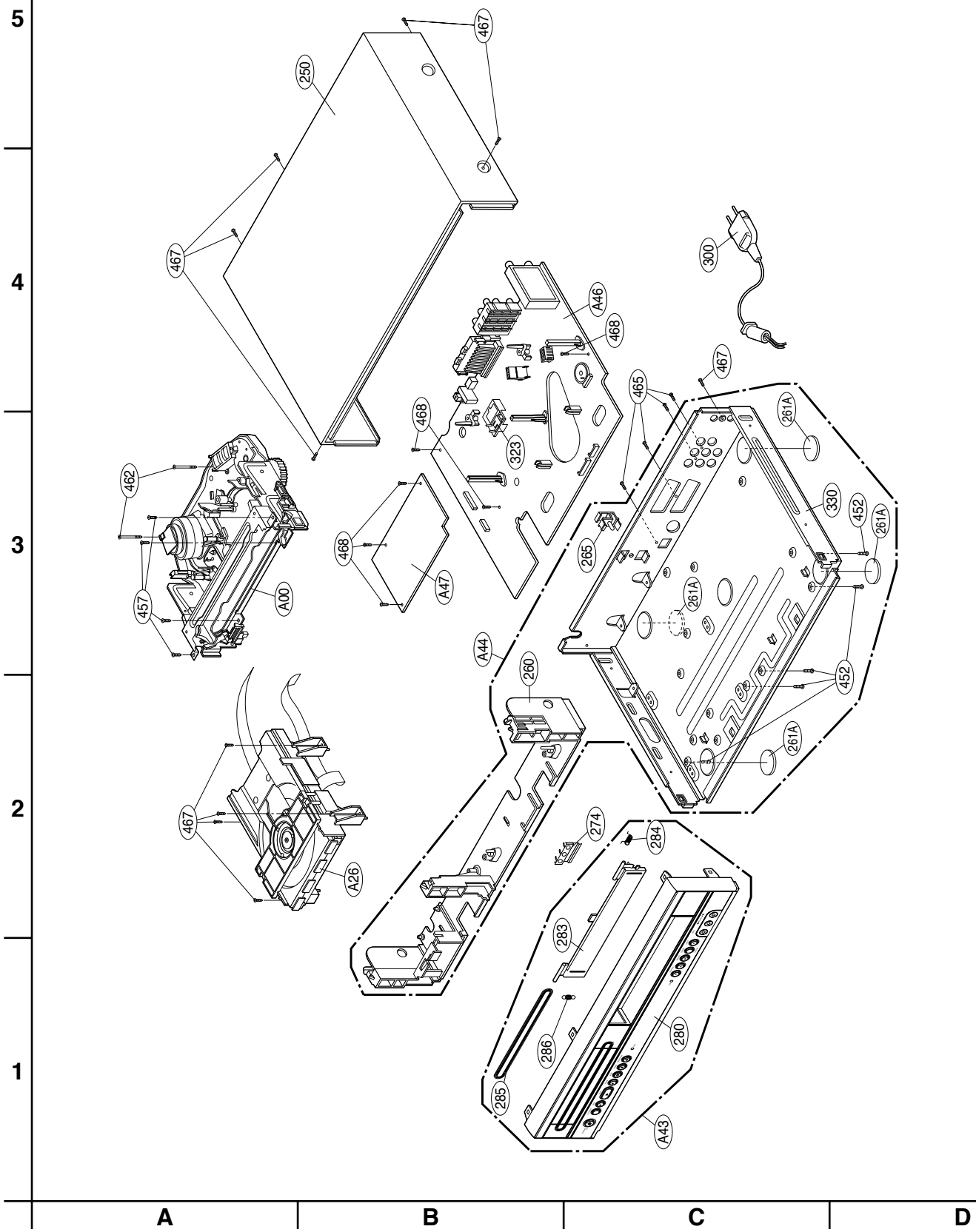
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EXPLODED VIEWS2-2

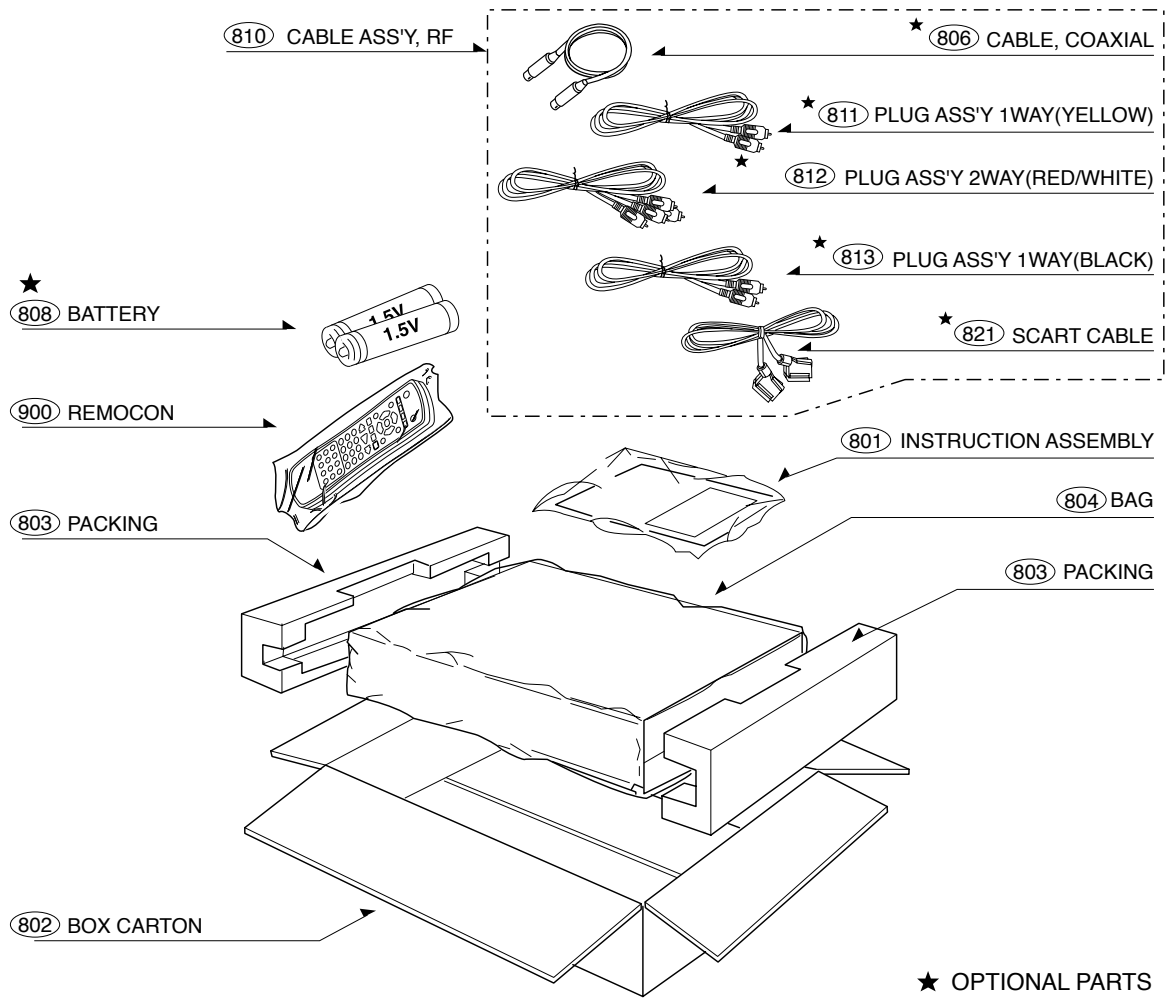
- 1. Cabinet and Main Frame Section2-2**
- 2. Packing Accessory Section2-3**

EXPLODED VIEWS

1. Cabinet and Main Frame Section



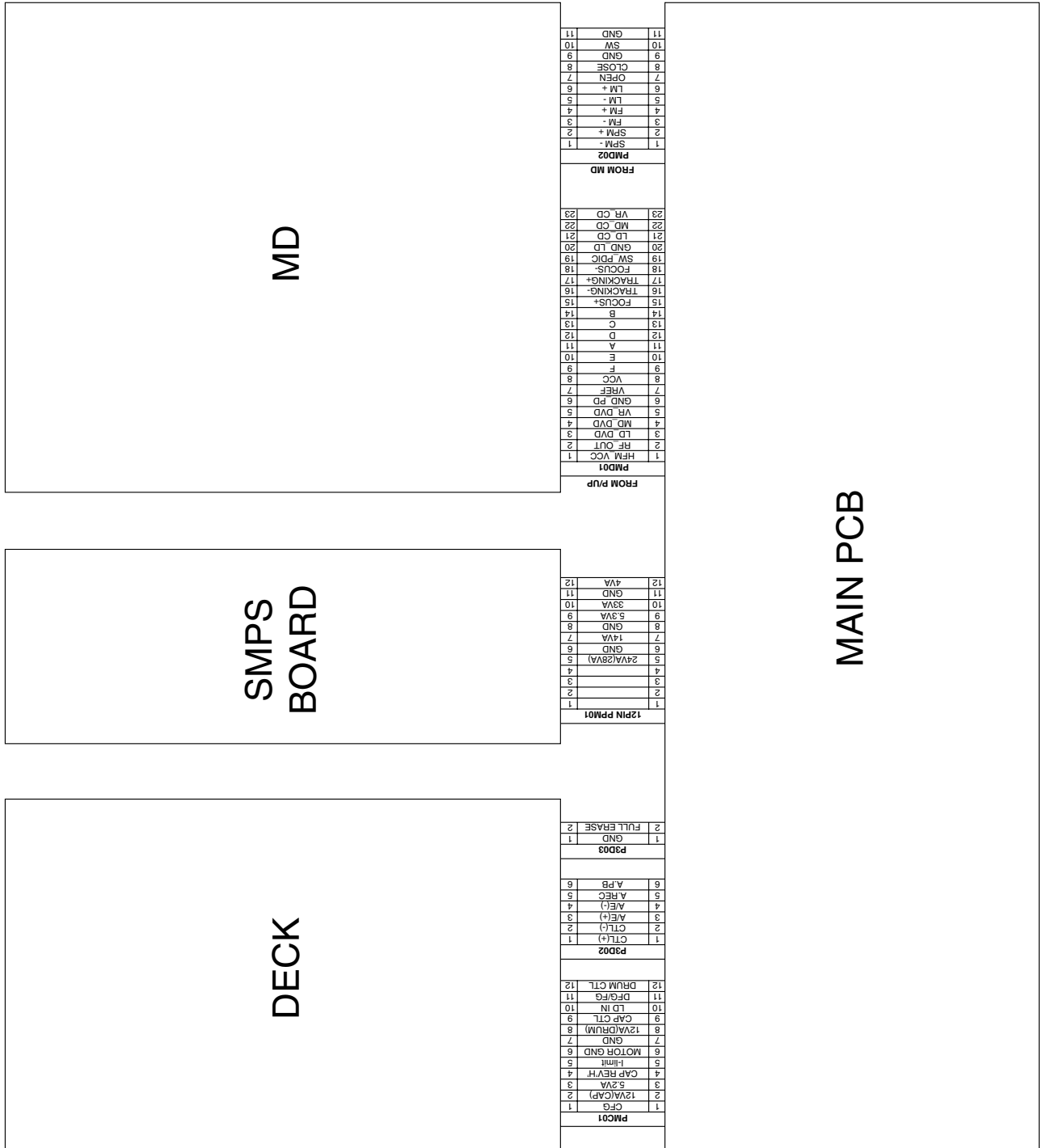
2. Packing Accessory Section



SECTION 3 ELECTRICAL CONTENTS

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OVERALL WIRING DIAGRAM



VCR PART

ELECTRICAL ADJUSTMENT PROCEDURES

1. Servo Adjustment

- 1) PG Adjustment
 - Test Equipment

a) OSCILLOSCOPE	C) PAL MODEL : PAL SP TEST TAPE
b) NTSC MODEL : NTSC SP TEST TAPE	

• Adjustment And Specification

MODE	MEASUREMENT POINT	ADJUSTMENT POINT	SPECIFICATION
PLAY	V.Out H/SW(TP)	R/C TRK JIG KEY	$6.5 \pm 0.5H$

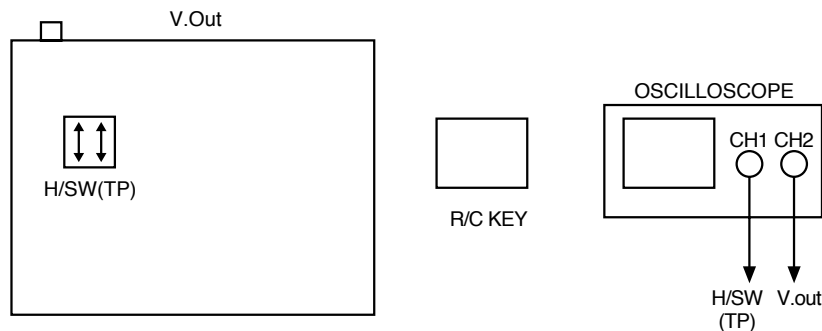
• **Adjustment Procedure**

- a) Insert the SP Test Tape and play.
 Note - Adjust the distance of X, pressing the Tracking(+) or Tracking(-) when the "ATR" is blink after the SP Test Tape is inserted.
- b) Connect the CH1 of the oscilloscope to the H/SW(TP) and CH2 to the Video Out for the VCR.
- c) Trigger the mixed Combo Video Signal of CH2 to the CH1 H/SW(TP), and then check the distance (time difference), which is from the selected A(B) Head point of the H/SW(TP) signal to the starting point of the vertical synchronized signal, to $6.5H \pm 0.5H$ ($412\mu s$, $1H=63\mu s$).

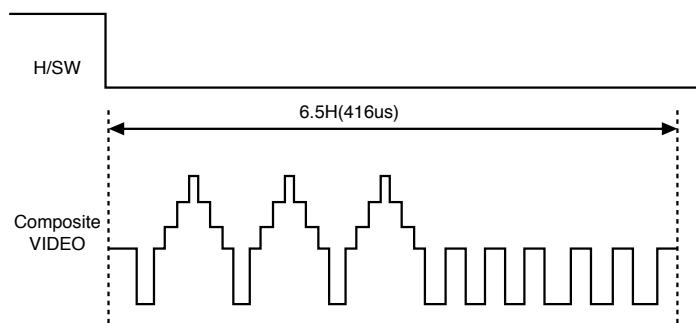
• **PG Adjustment Method**

- a-1) Payback the SP standard tape
- b-2) Press the "1" key on the Remote controller and the "PLAY" key on the Front Panel the same time, then it goes in to Tracking initial mode.
- c-3) Repeat the above step(No.b-2), then it finishes the PG adjusting automatically.
- d-4) Stop the playback, then it goes out to PG adjusting mode after mony the PG data.

• **CONNECTION**

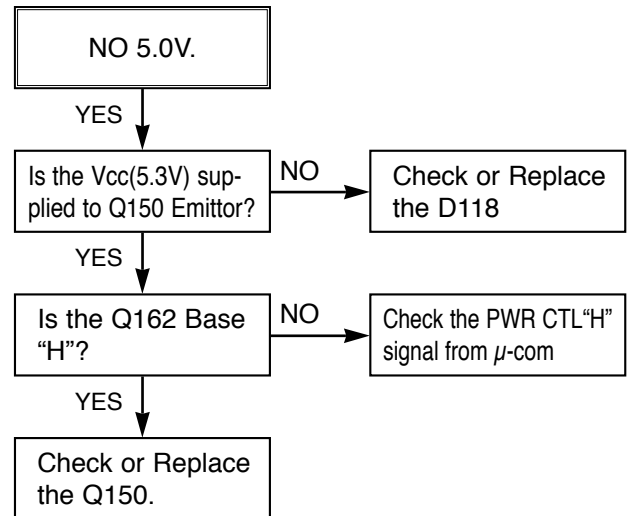
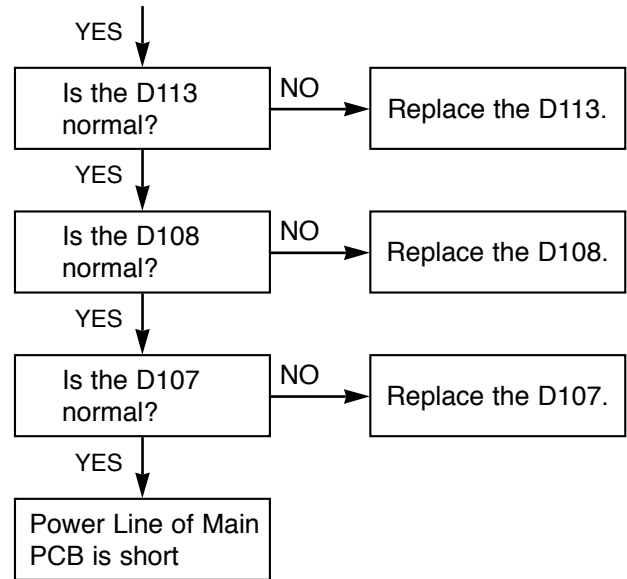
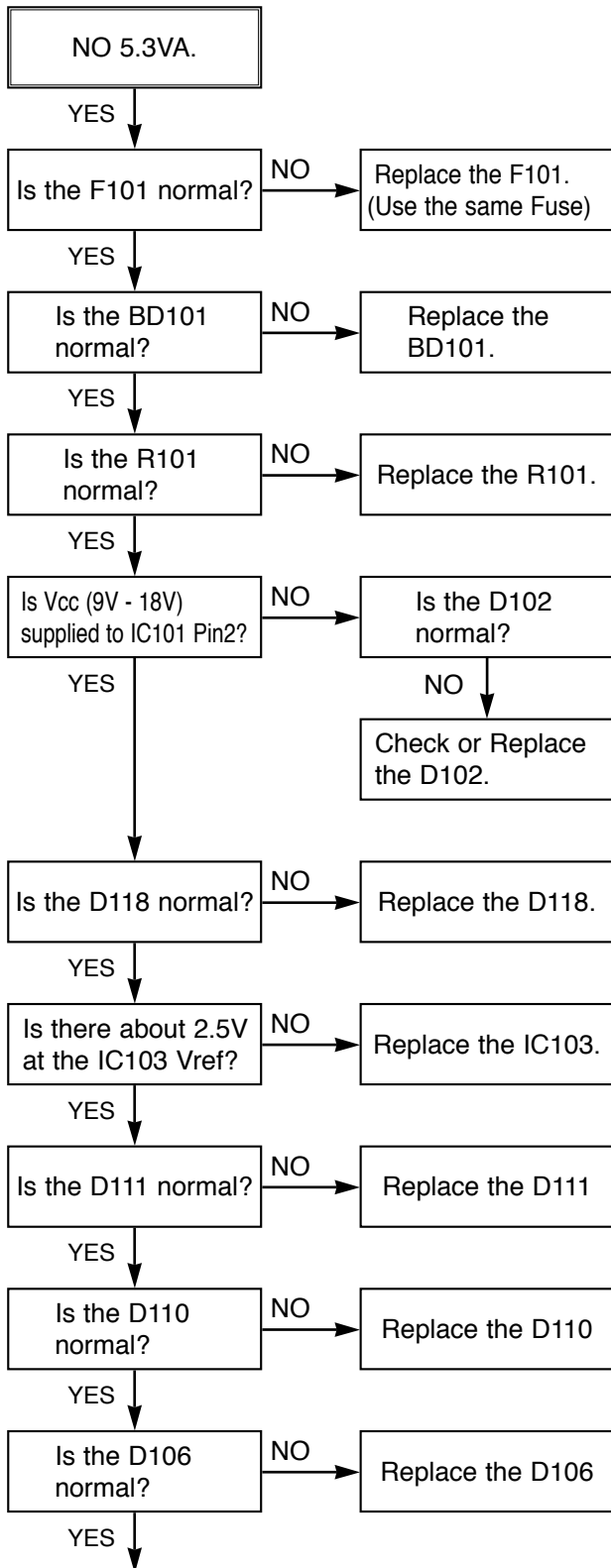


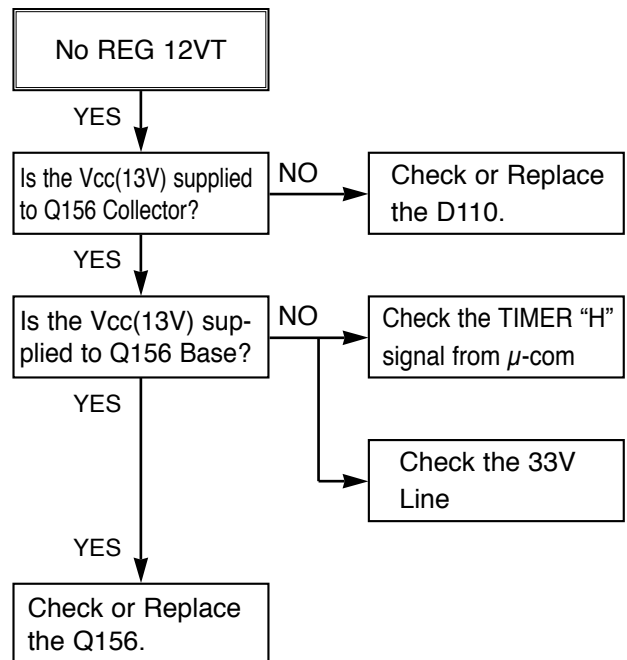
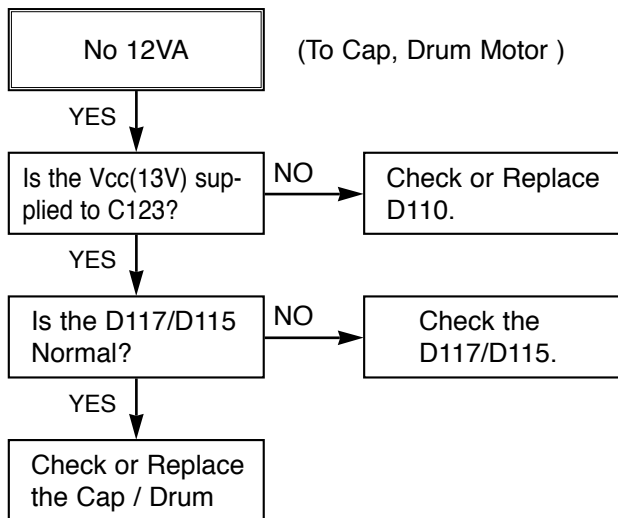
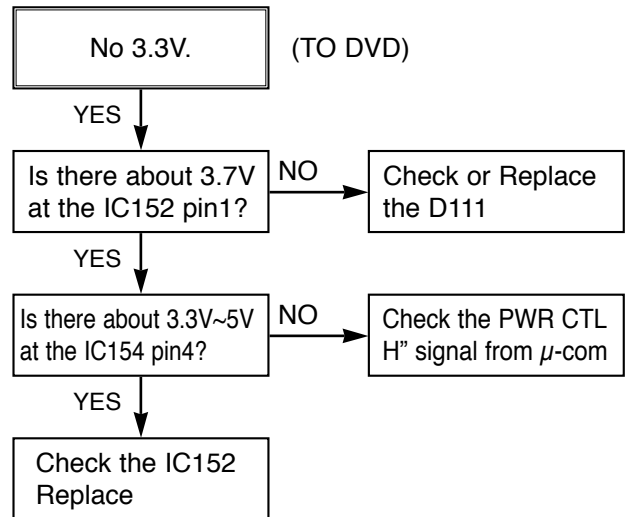
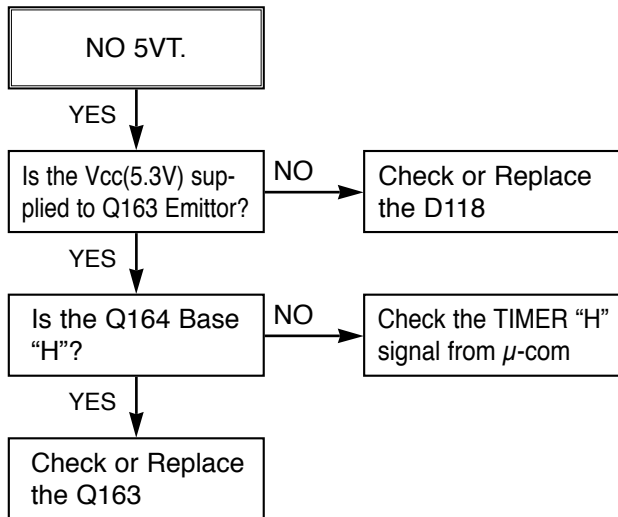
• **WAVEFORM**

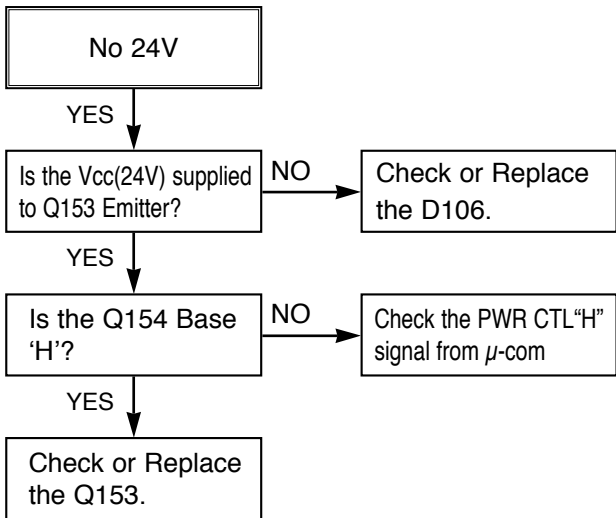
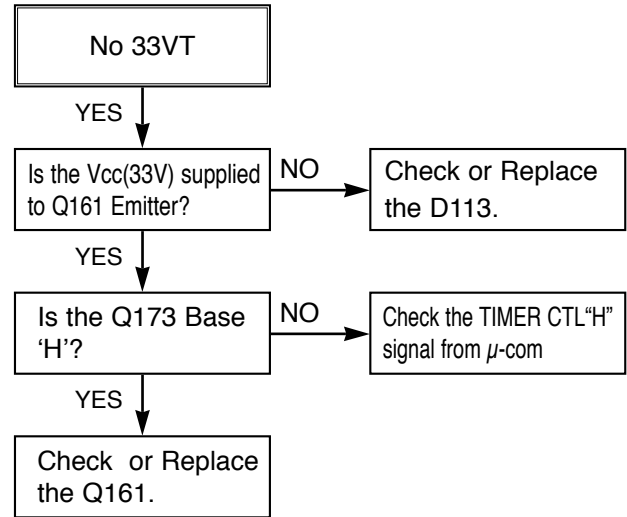
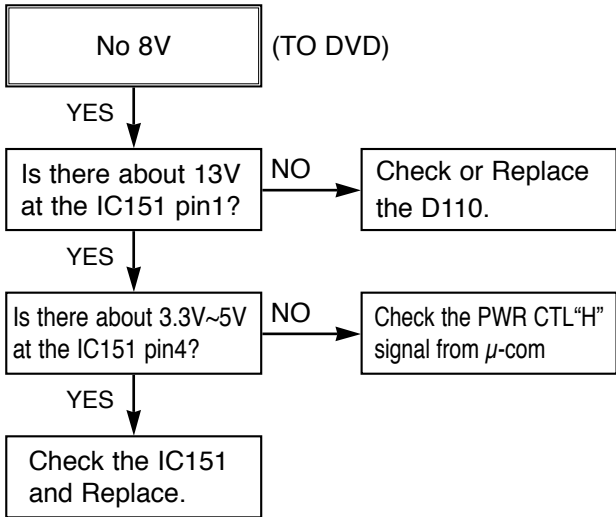


ELECTRICAL TROUBLESHOOTING GUIDE

1. Power(SMPS) CIRCUIT

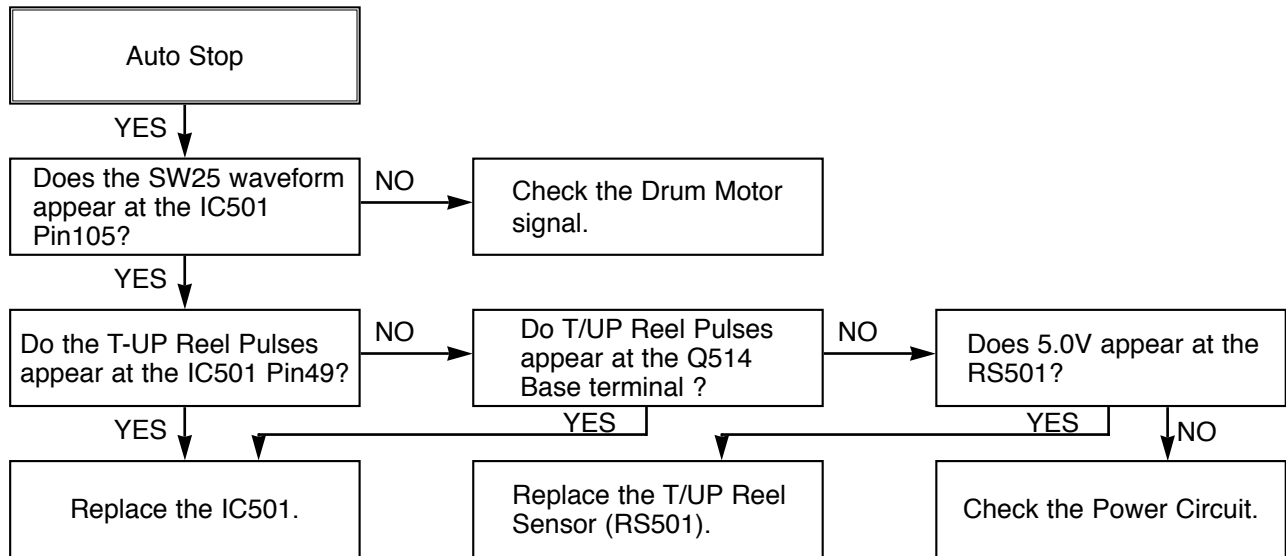




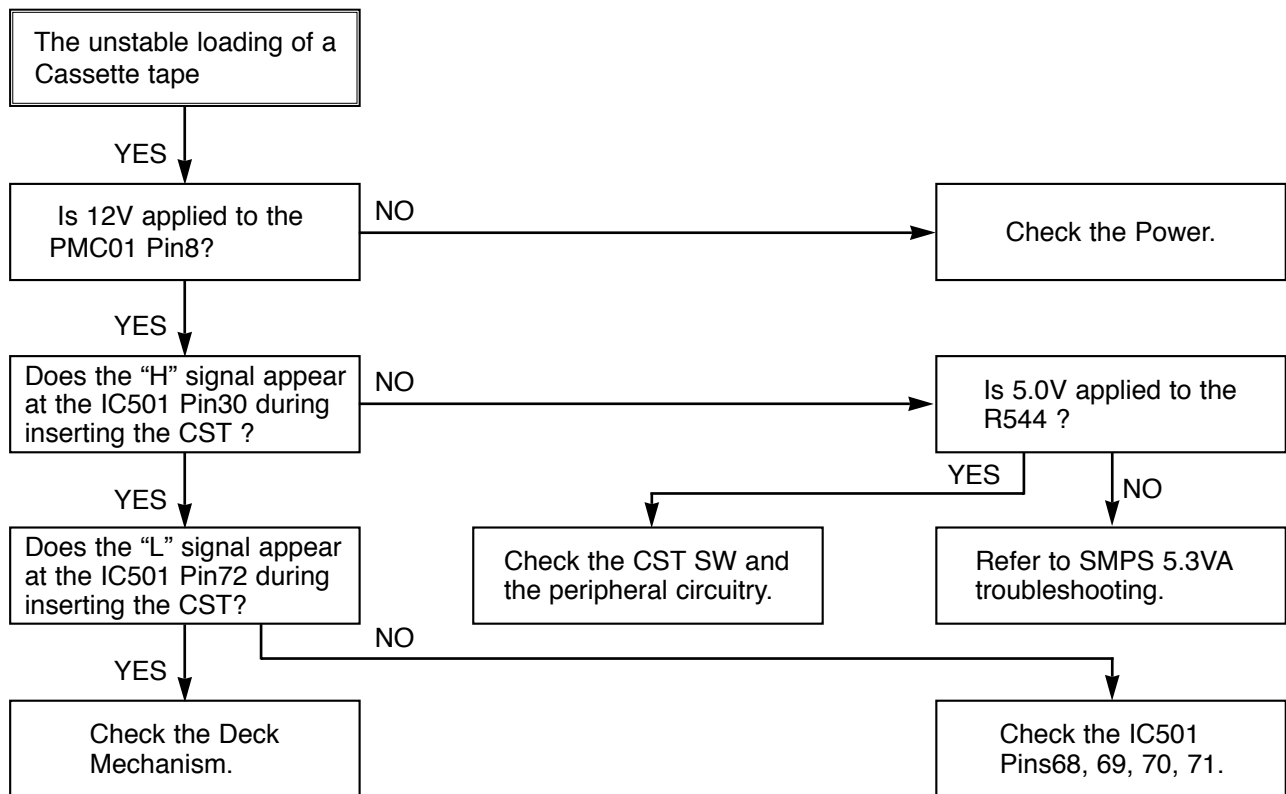


2. SYSTEM/KEY CIRCUIT

(1) AUTO STOP



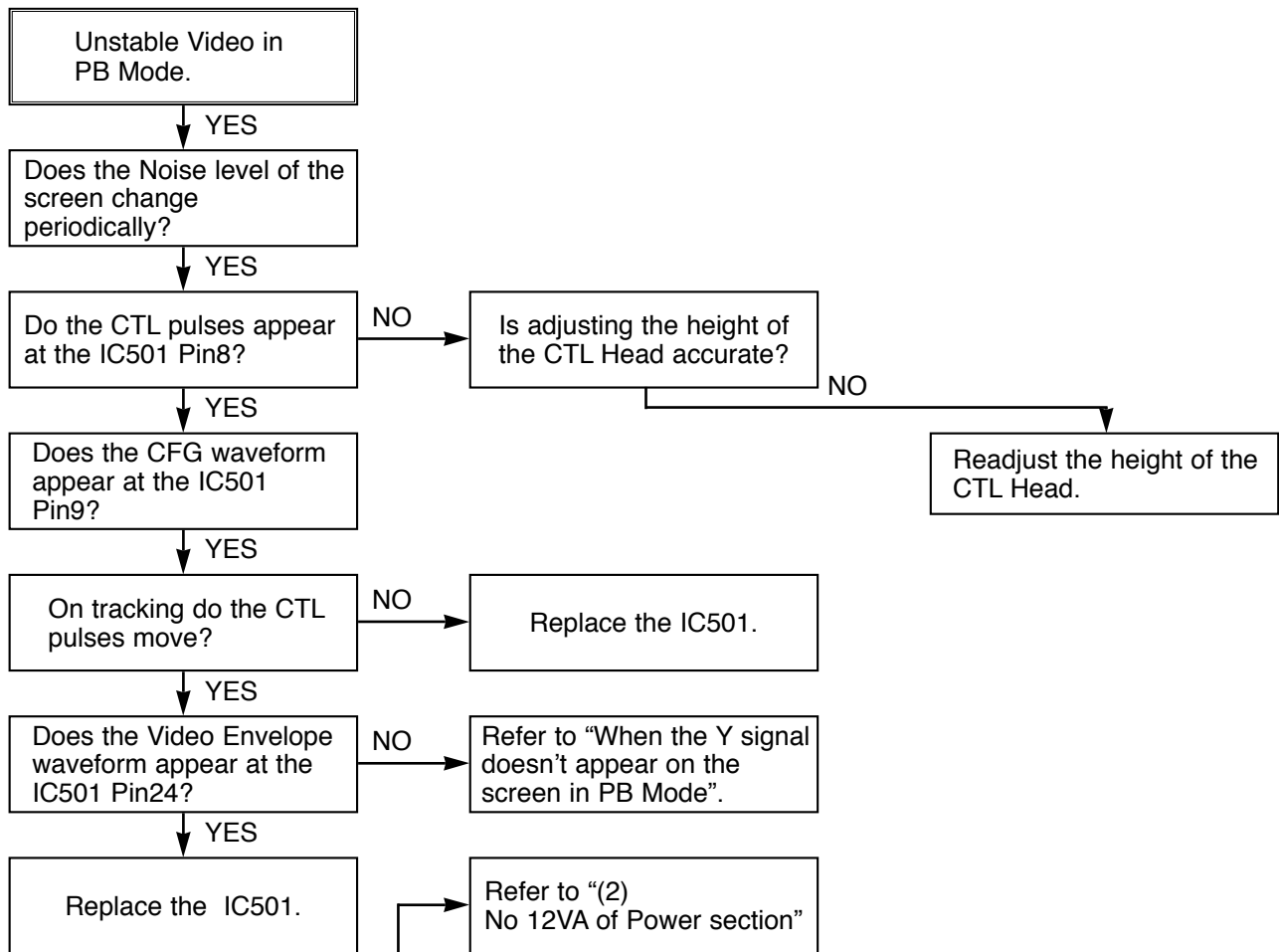
(2) The unstable loading of a Cassette tape



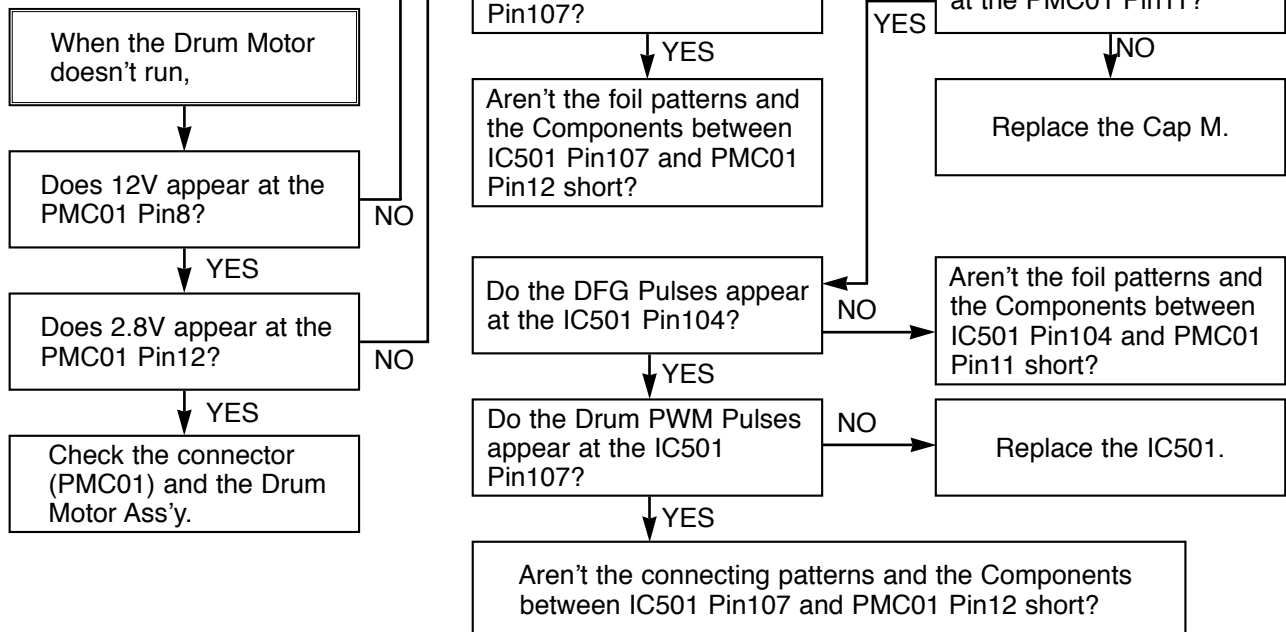
Caution : Auto stop can occur because Grease or Oil is dried up

3. SERVO CIRCUIT

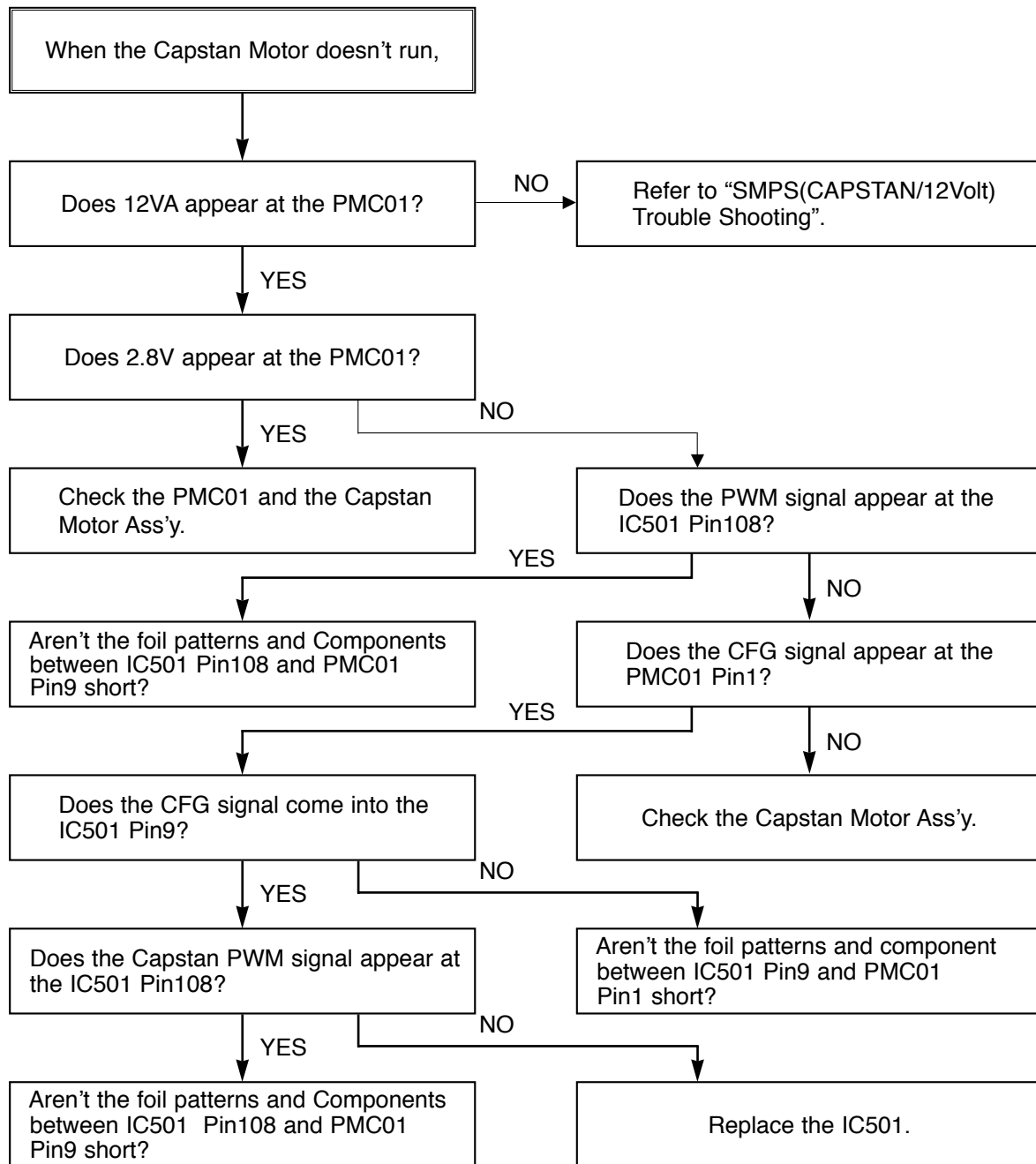
(1) Unstable Video in PB MODE



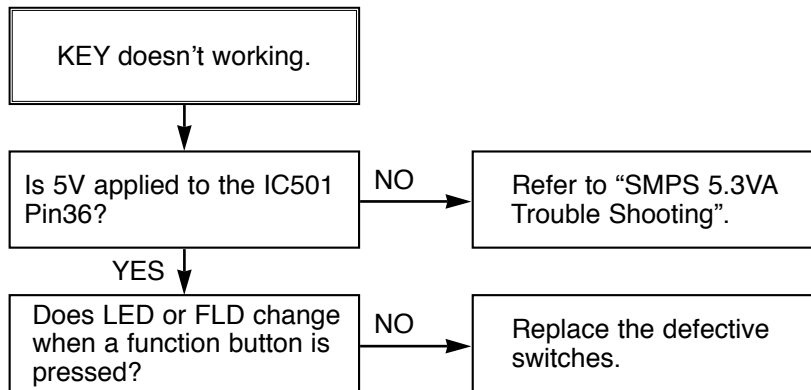
(2) When the Drum Motor doesn't run.



(3) When the Capstan Motor doesn't run,

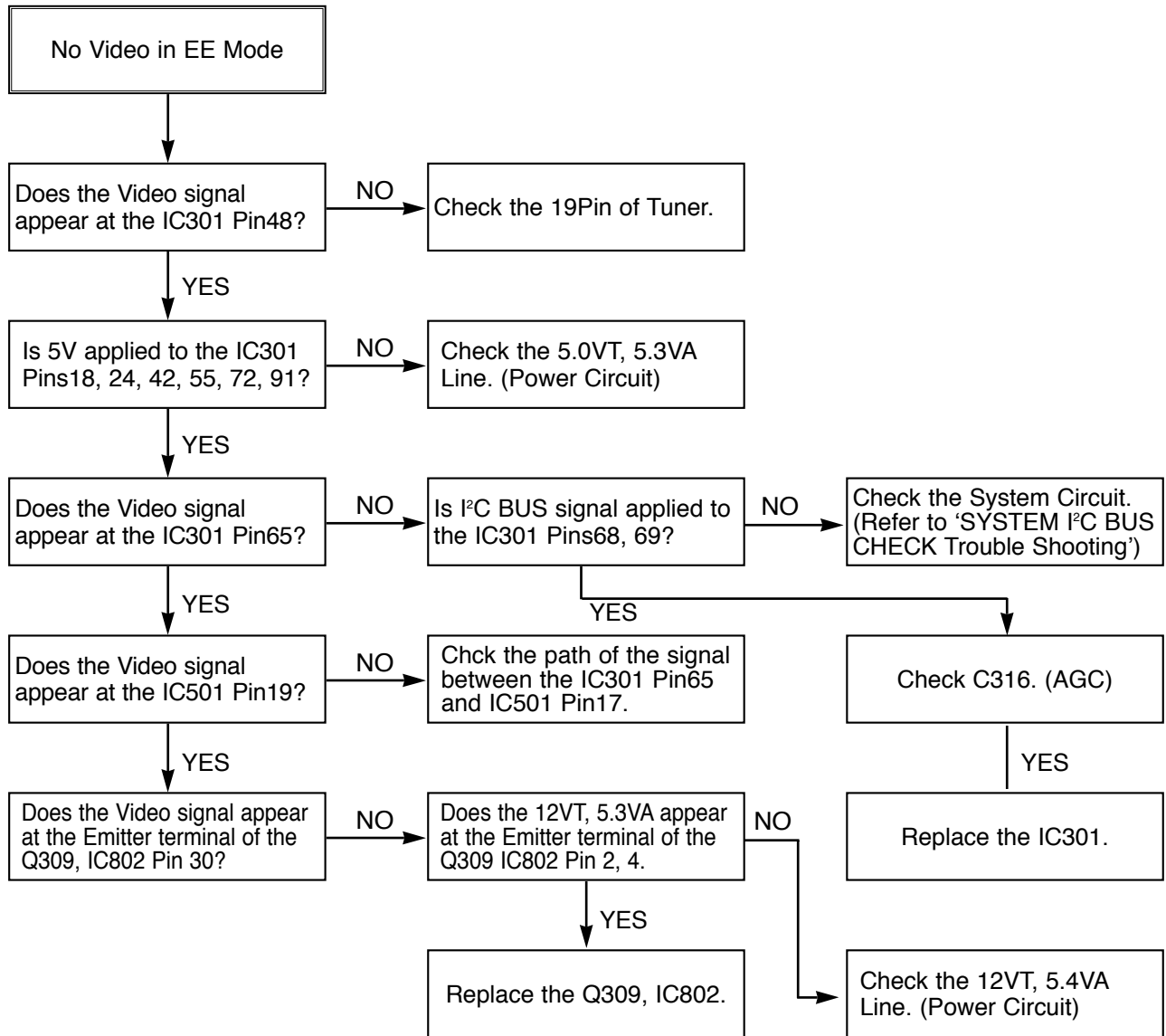


(4) KEY doesn't working

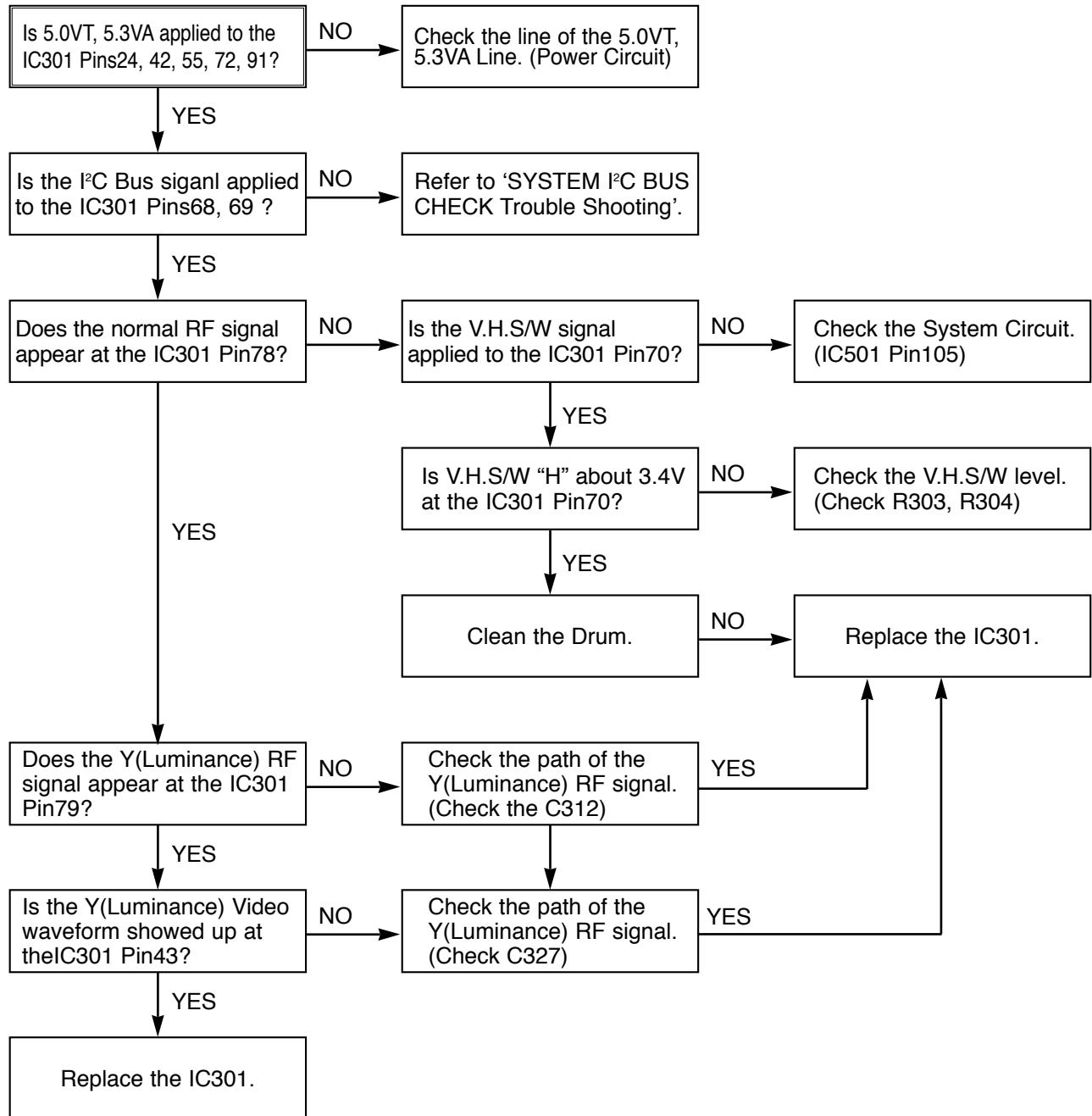


4. Y/C CIRCUIT

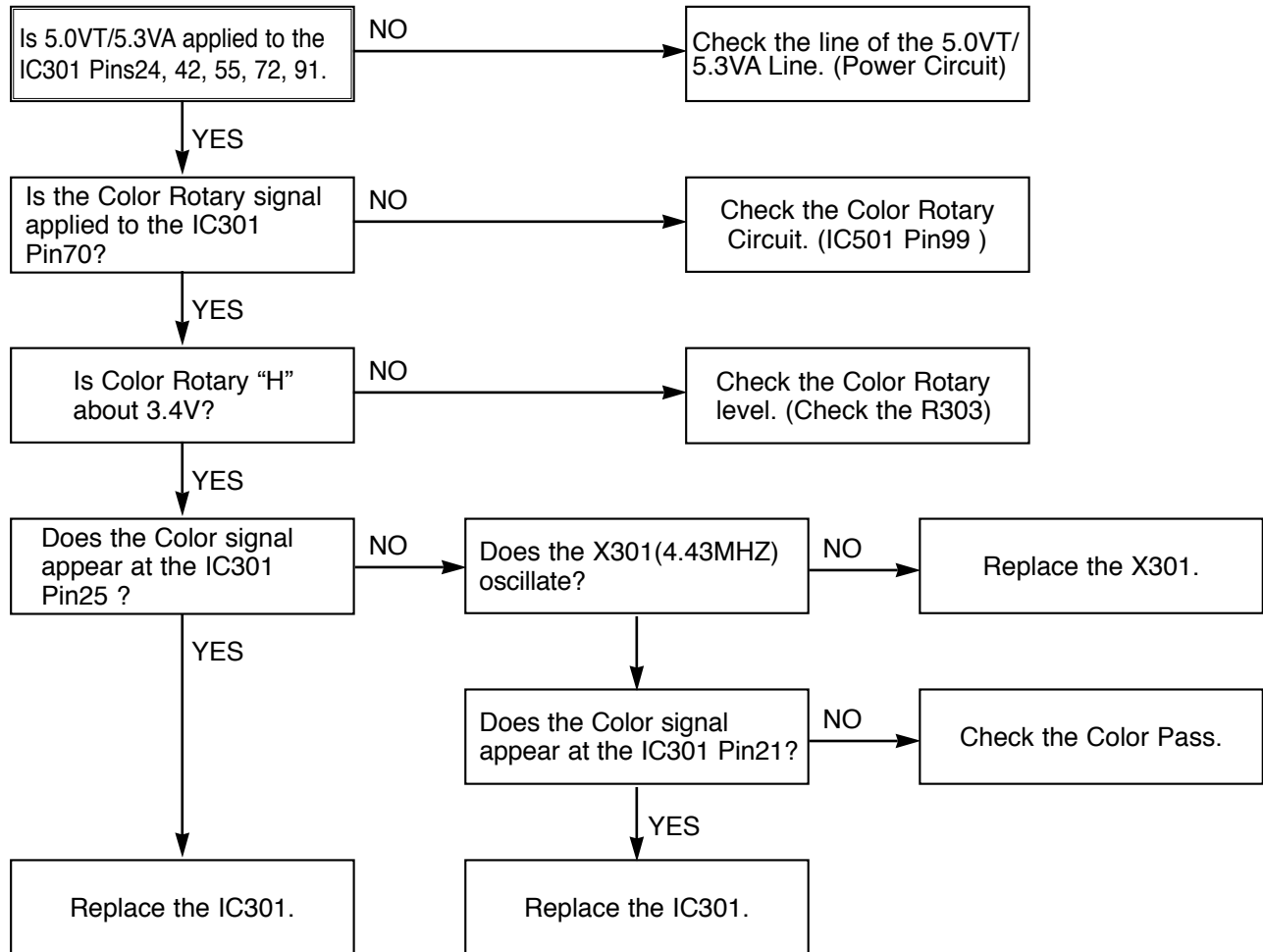
(1) No Video in EE Mode,



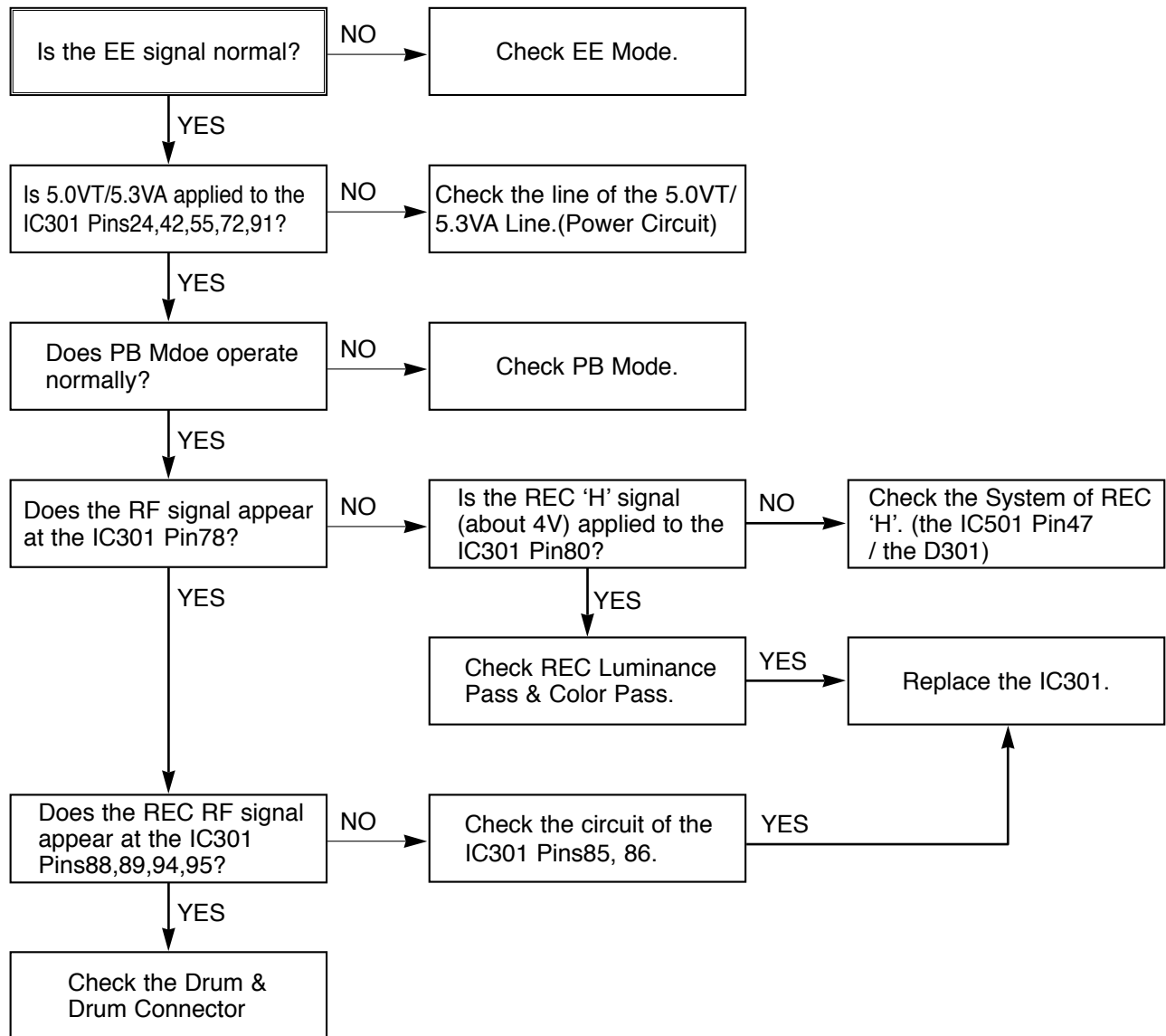
(2) When the Y(Luminance) signal doesn't appear on the screen in PB Mode,



(3) When the C(Color) signal doesn't appear on the screen in PB Mode,

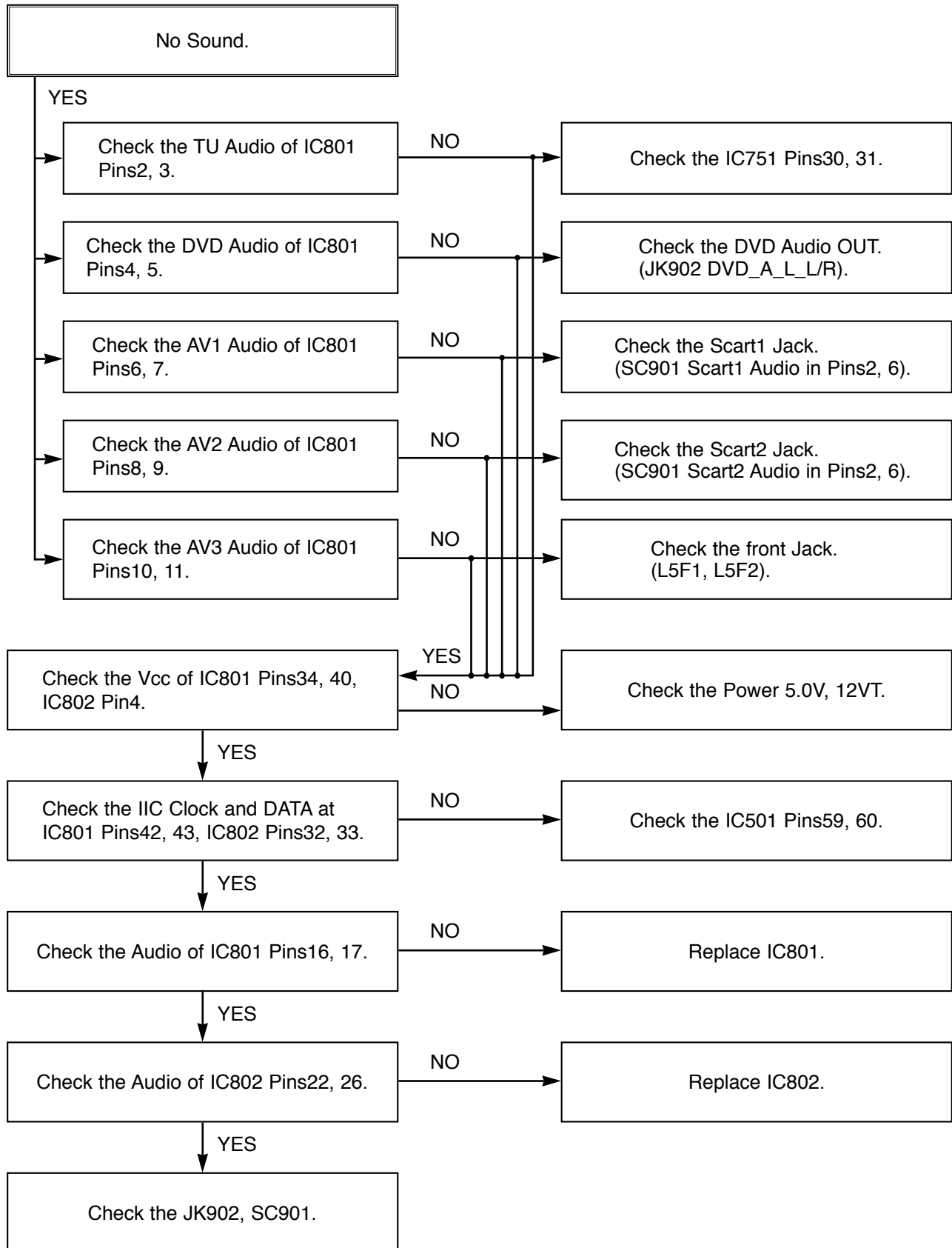


(4) When the Video signal doesn't appear on the screen in REC Mode,

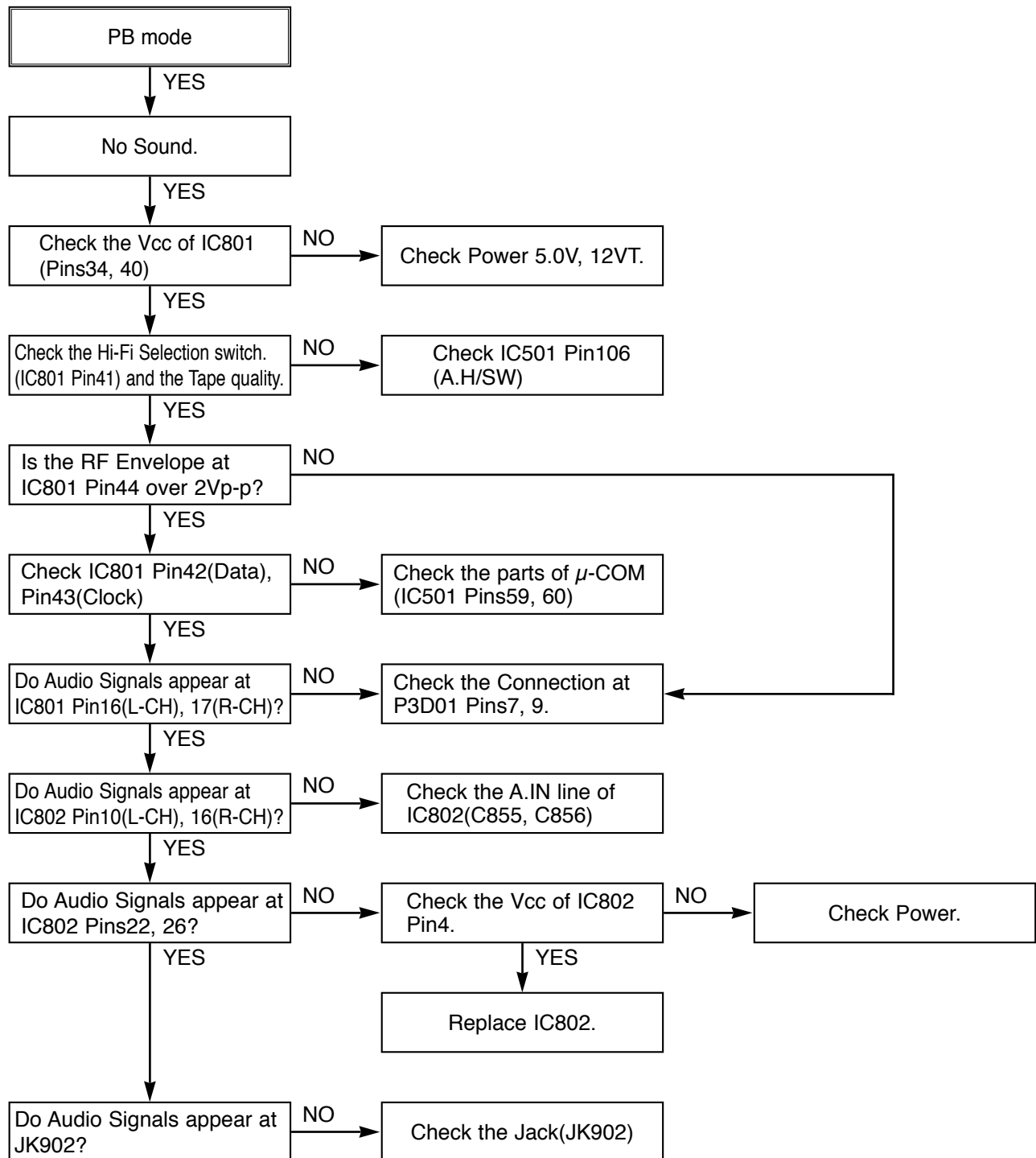


5. Hi-Fi CIRCUIT

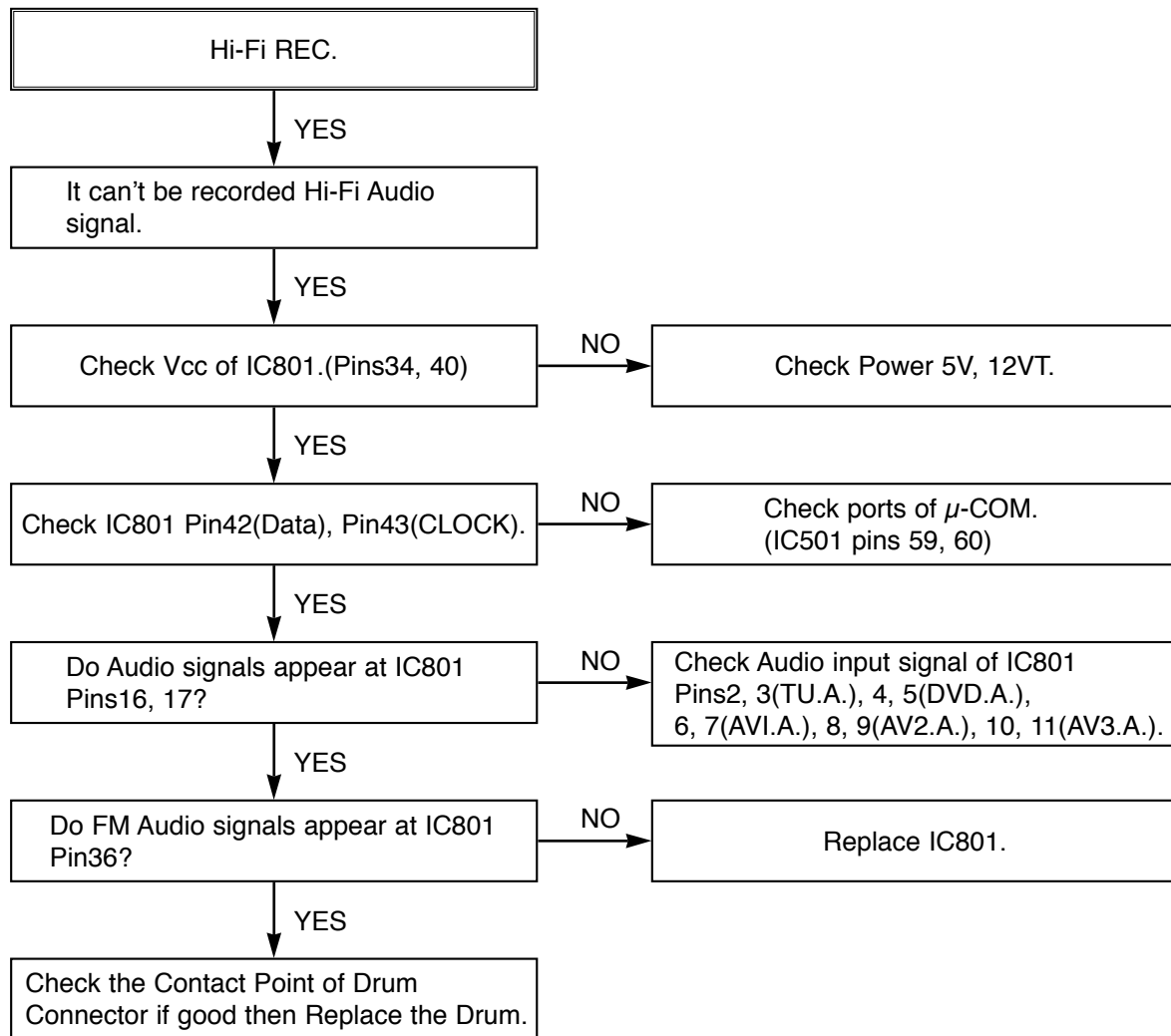
(A) No Sound(EE Mode)



(B) Hi-Fi Playback

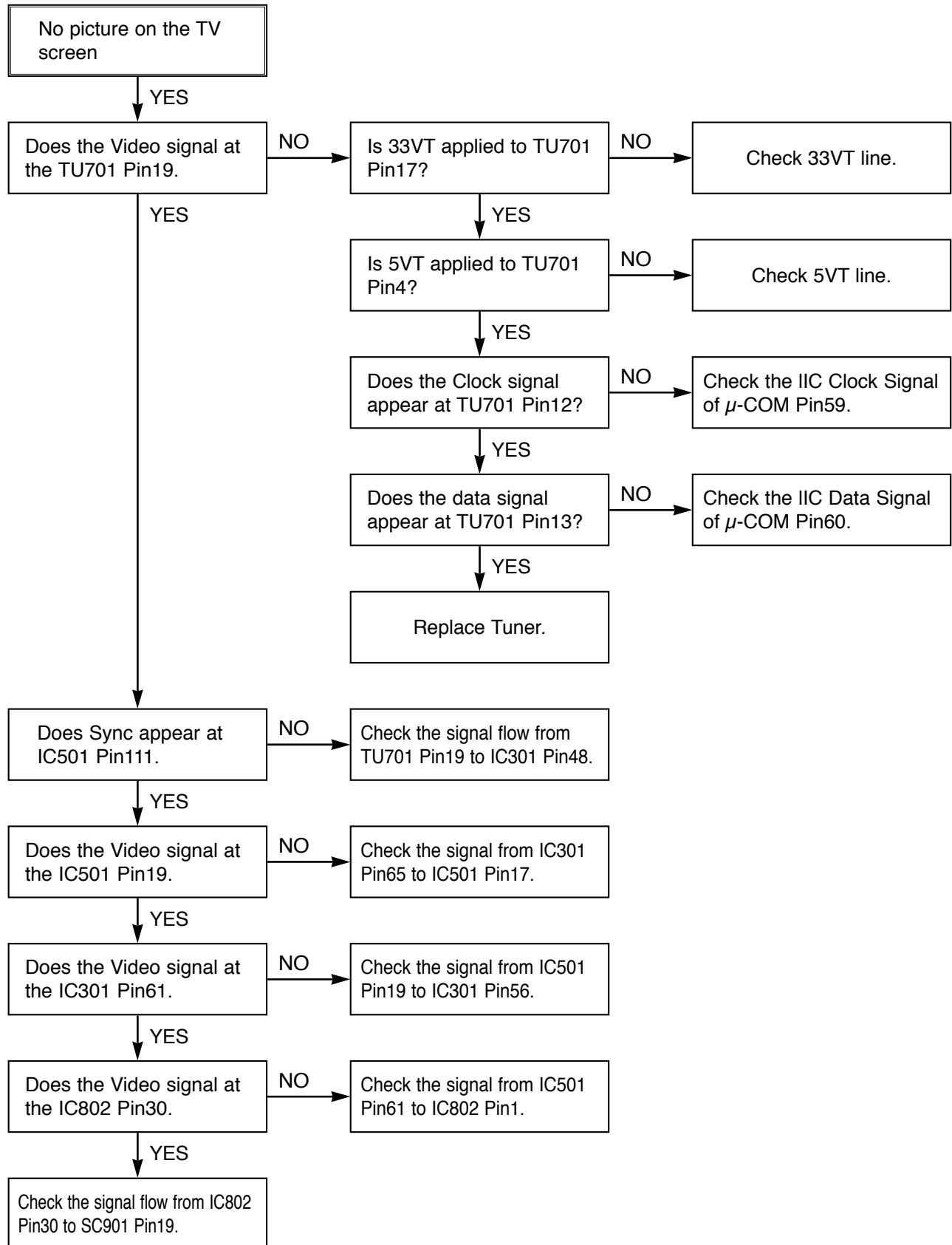


(C)

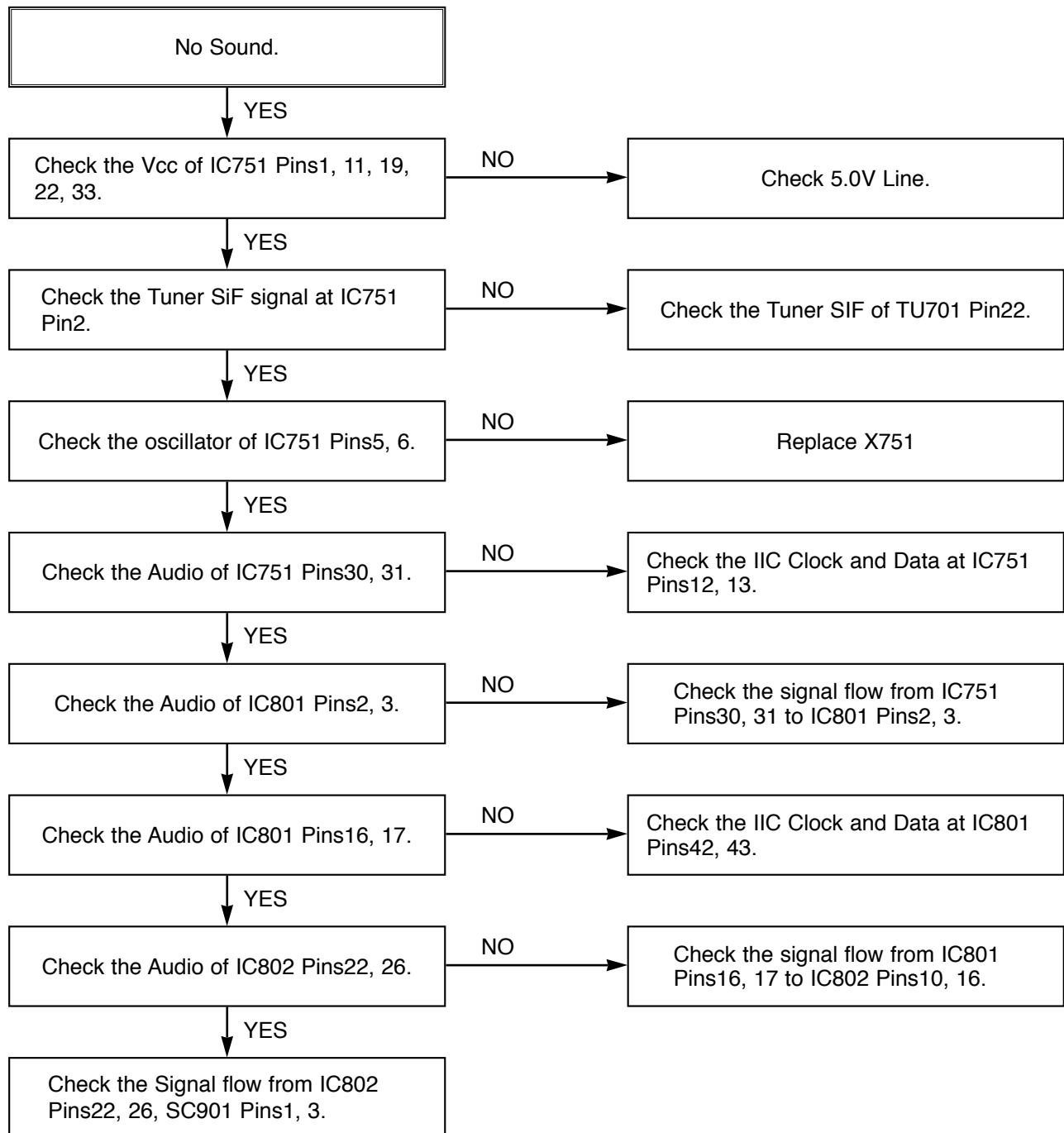


6. Tuner/IF CIRCUIT

(A) No Picture on the TV screen

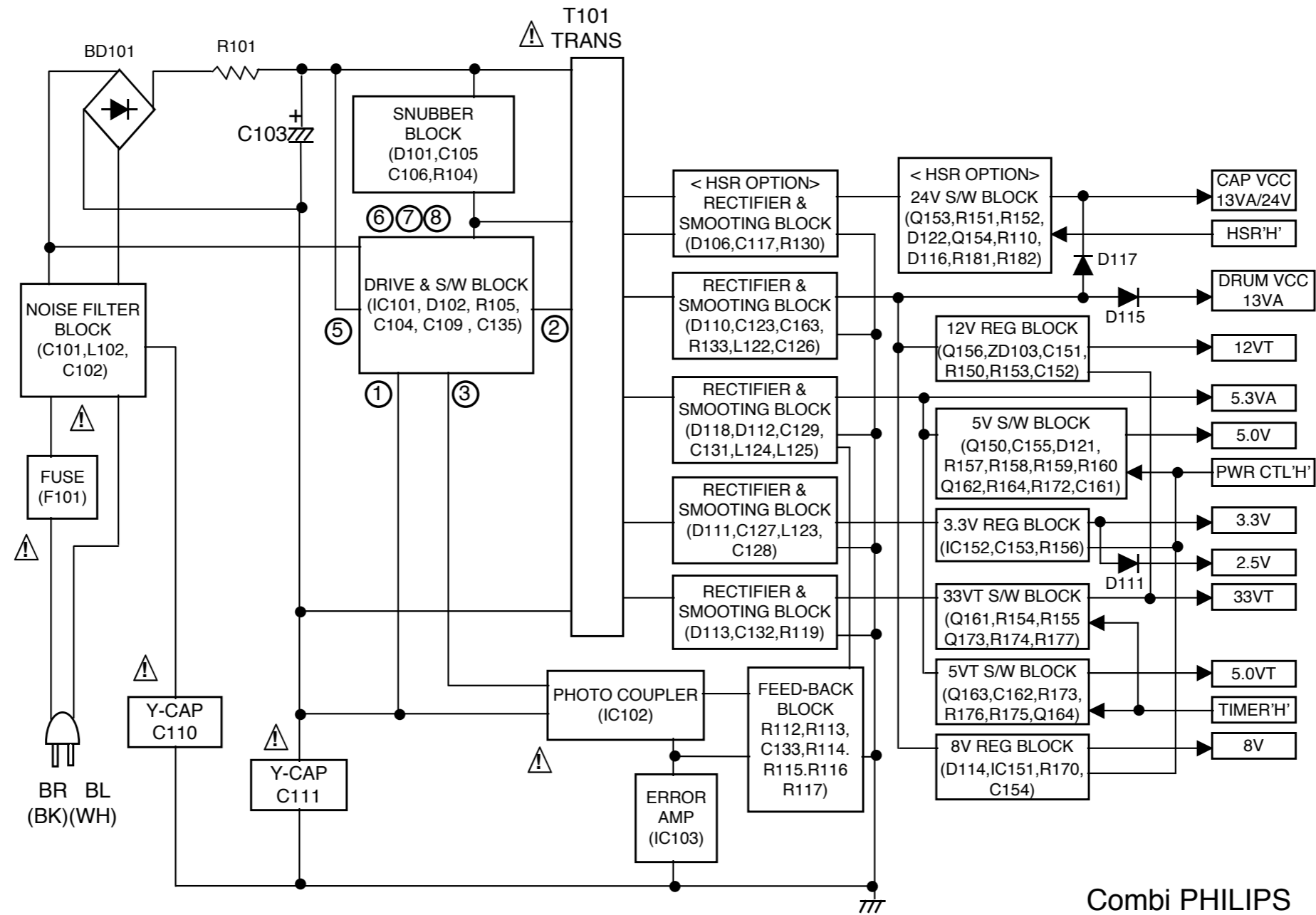


(B) No Sound

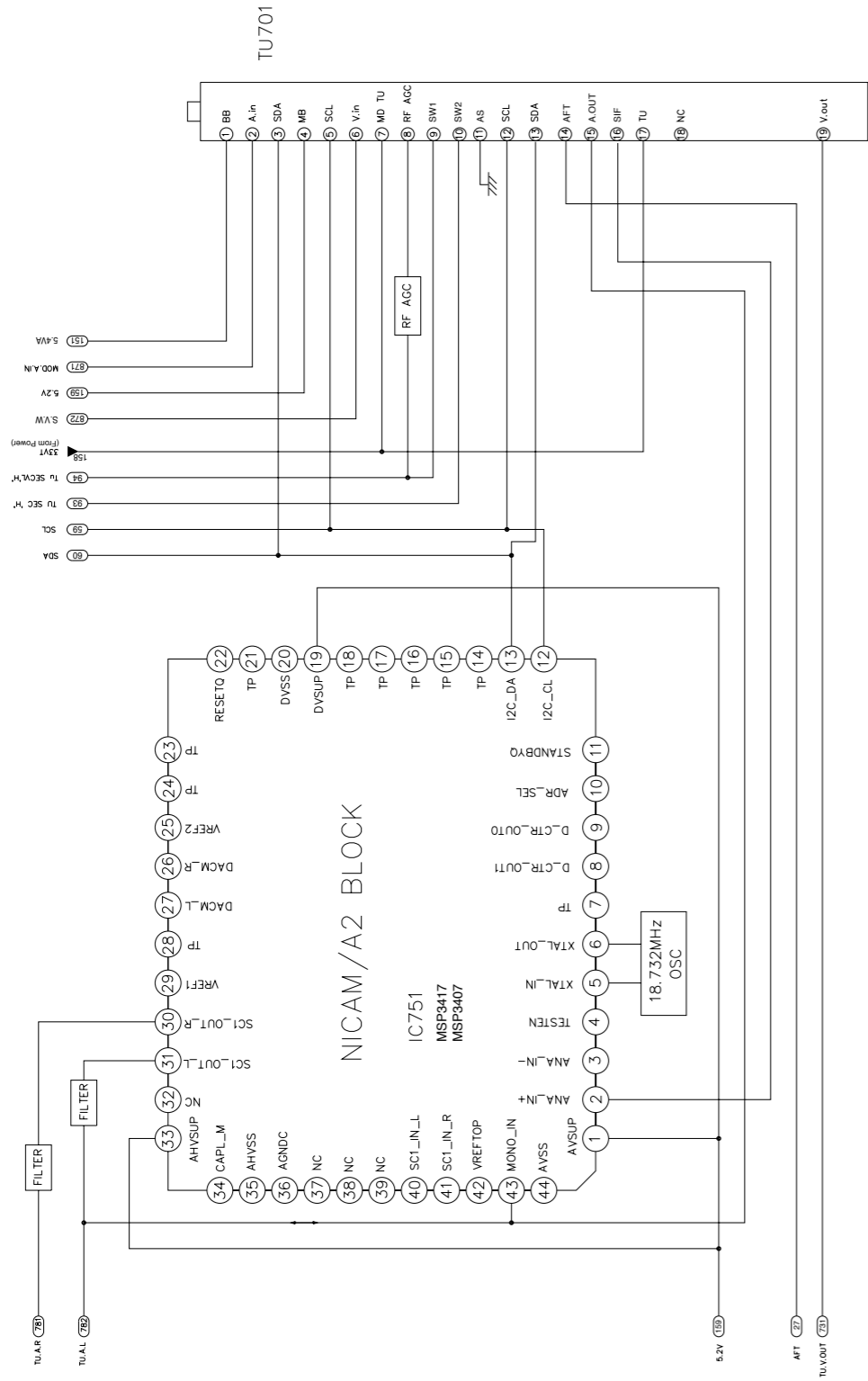


BLOCK DIAGRAMS

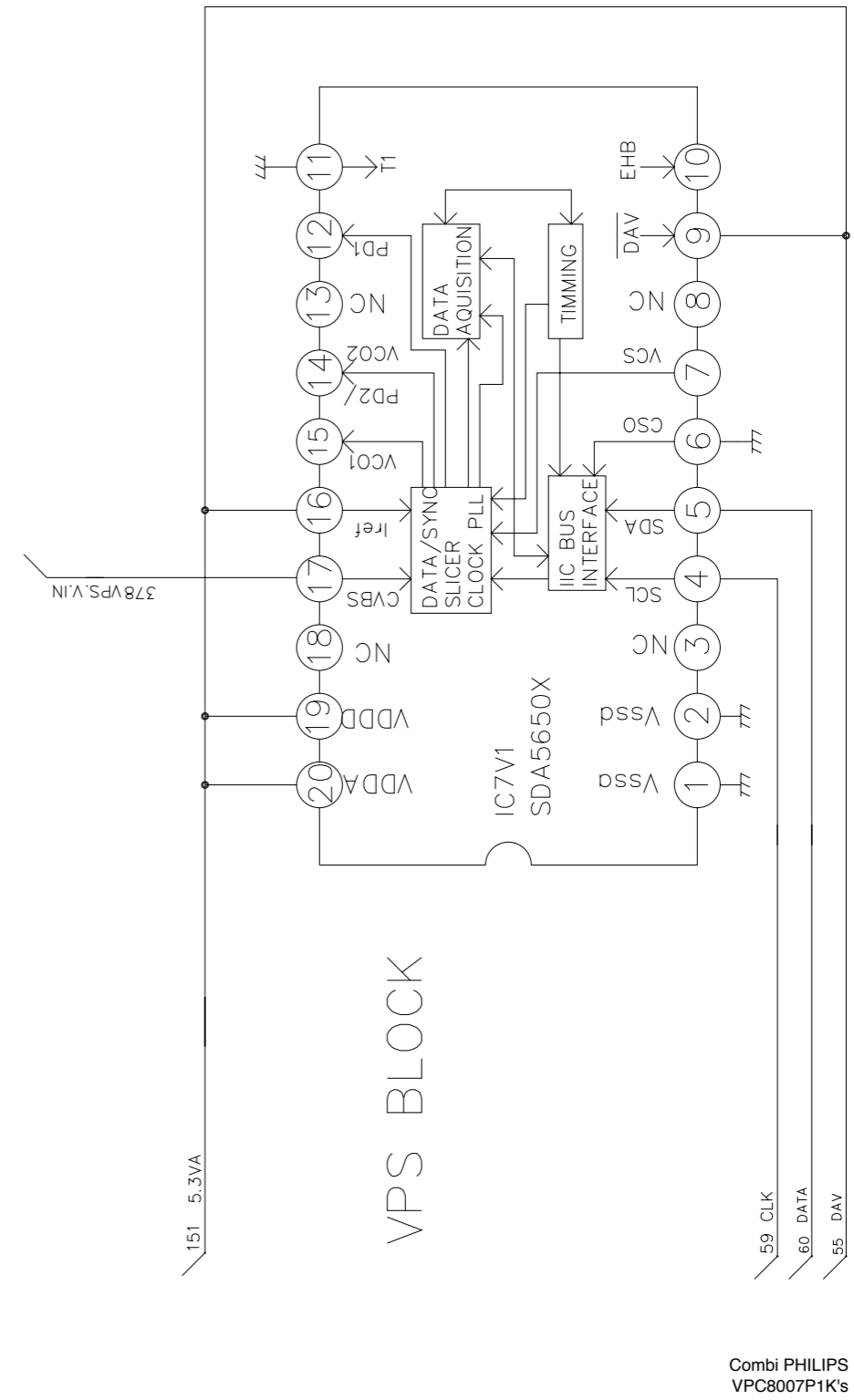
1. POWER(SMPS) BLOCK DIAGRAM



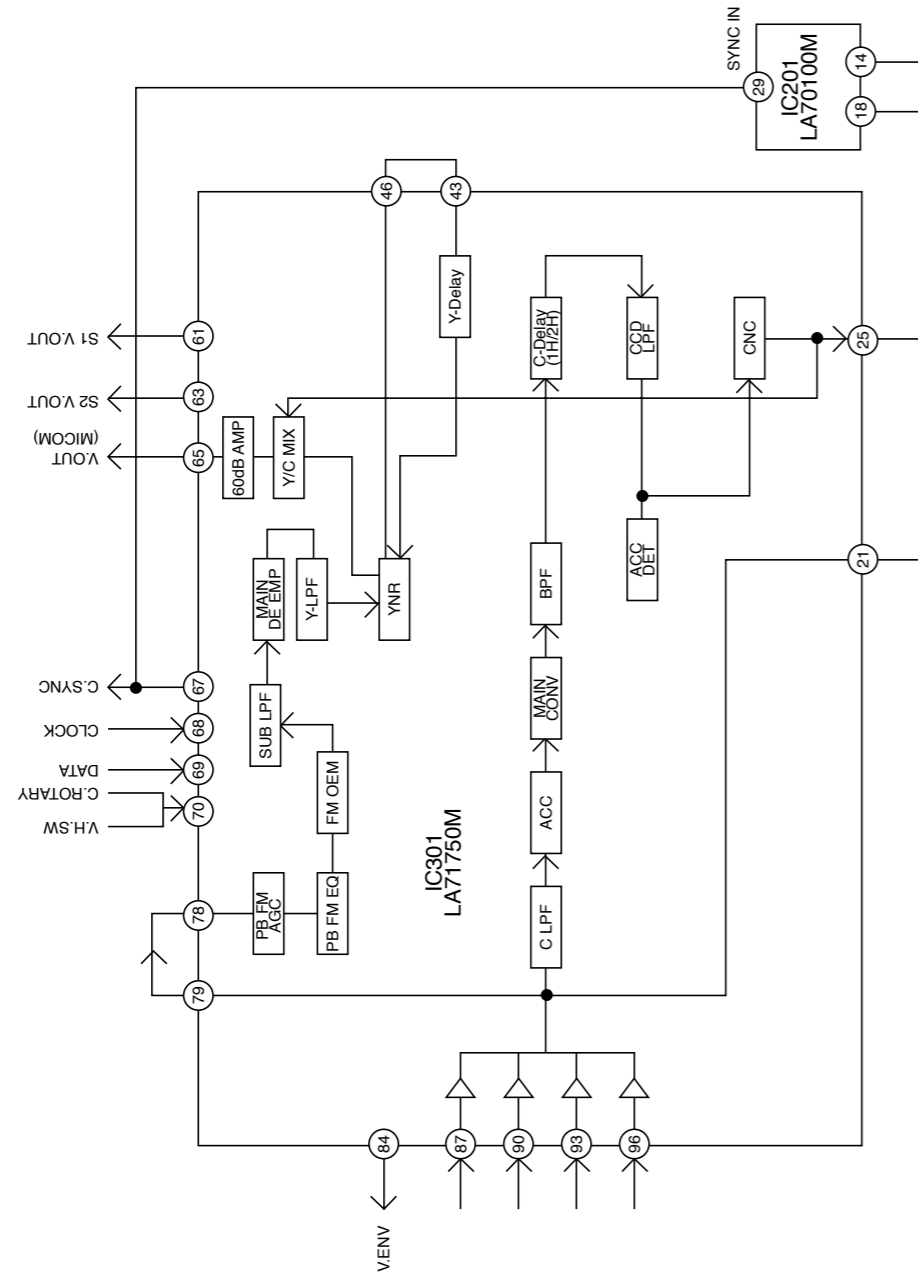
2. Tu/IF, NICAM & A2 BLOCK DIAGRAM



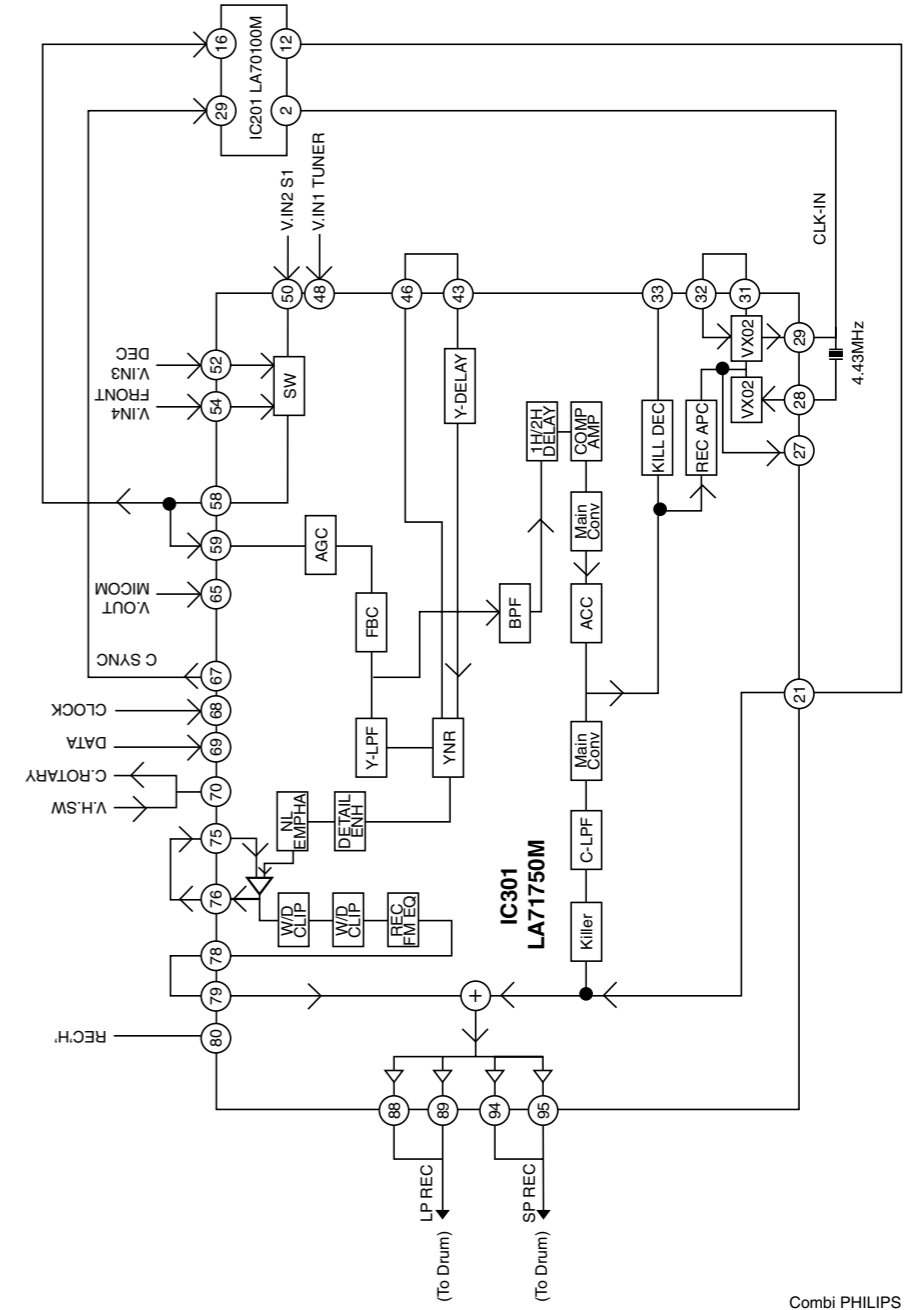
3. VPS BLOCK DIAGRAM



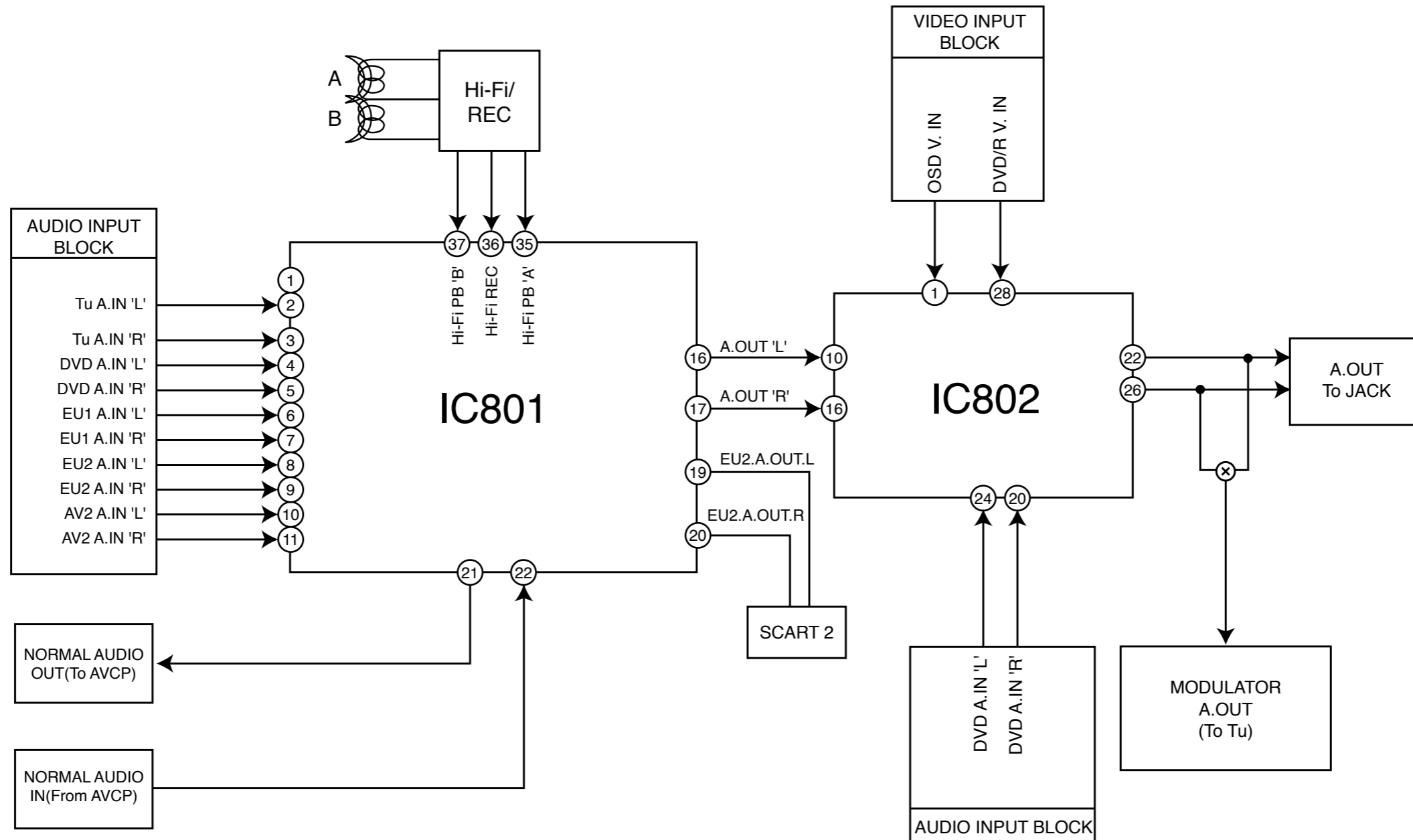
4. Y/C BLOCK DIAGRAM (PB MODE)



(REC MODE)

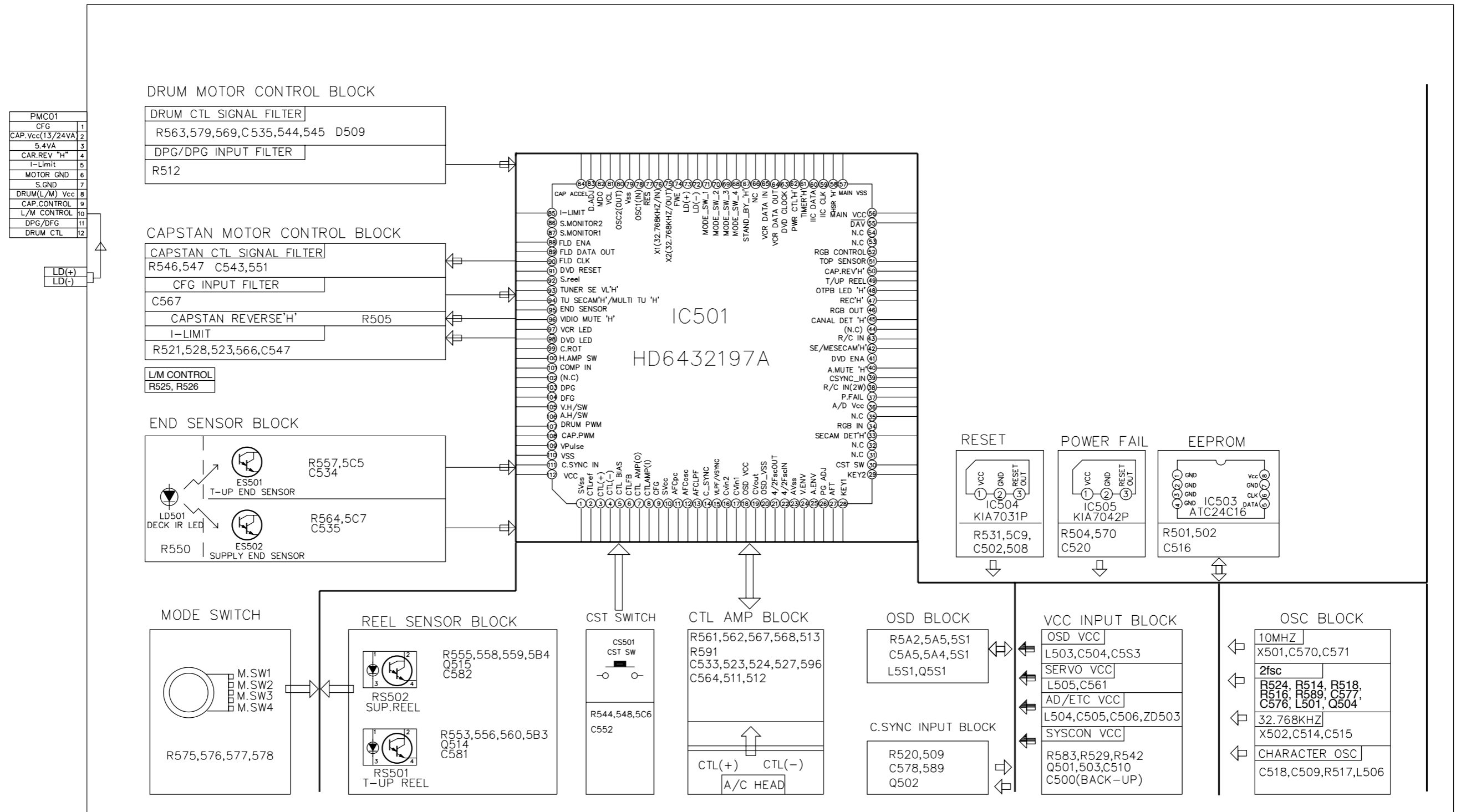


5. Hi-Fi BLOCK DIAGRAM



Combi PHILIPS
VPC8007P1K's

6. SYSTEM BLOCK DIAGRAM



CIRCUIT DIAGRAMS

1. POWER(SMPS) CIRCUIT DIAGRAM 1

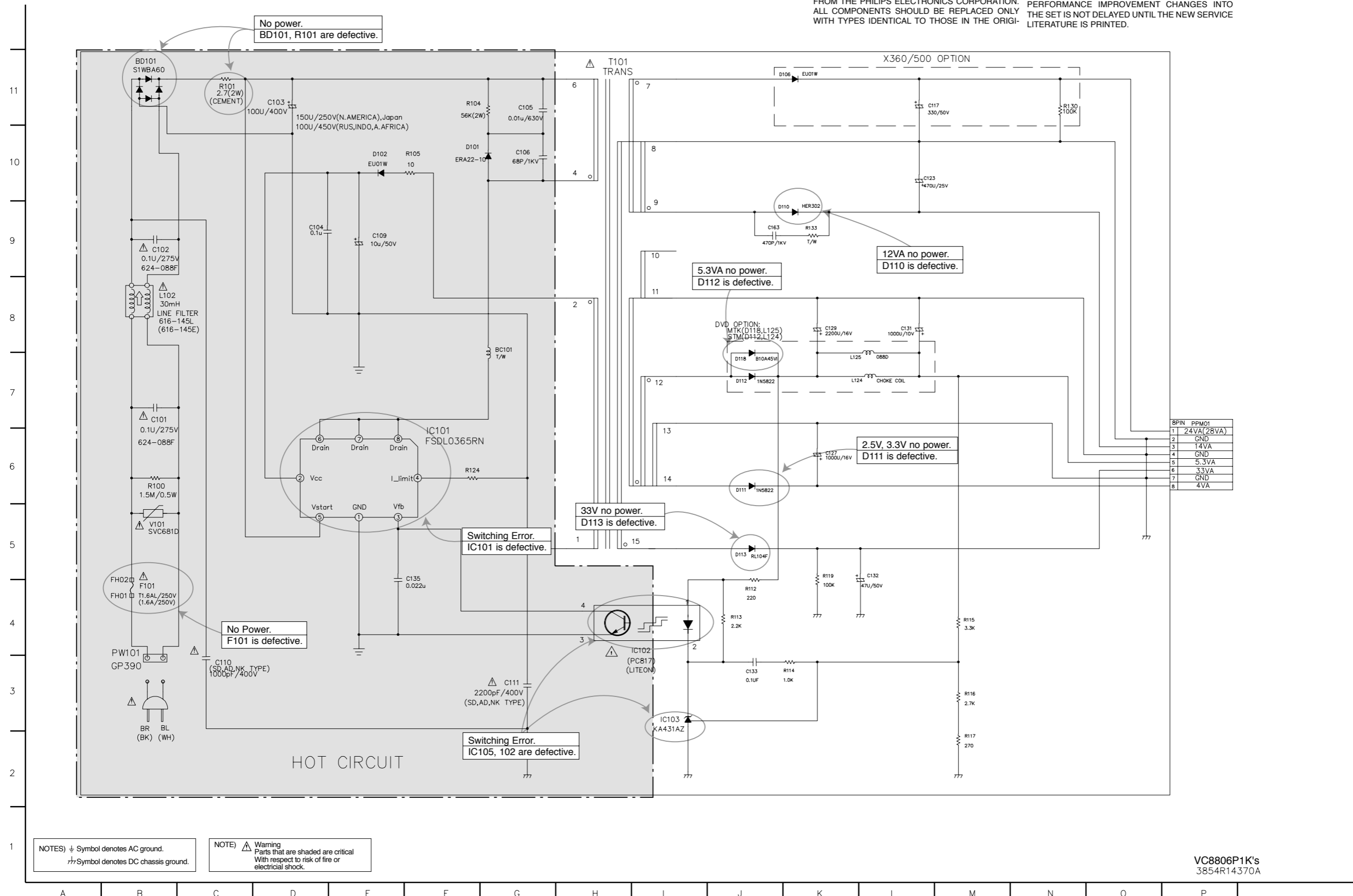
IMPORTANT SAFETY NOTICE

WHEN SERVICING THIS CHASSIS, UNDER NO CIRCUMSTANCES SHOULD THE ORIGINAL DESIGN BE MODIFIED OR ALTERED WITHOUT PERMISSION FROM THE PHILIPS ELECTRONICS CORPORATION. ALL COMPONENTS SHOULD BE REPLACED ONLY WITH TYPES IDENTICAL TO THOSE IN THE ORIGINAL CIRCUIT. SPECIAL COMPONENTS ARE SHADED ON THE SCHEMATIC FOR EASY IDENTIFICATION.

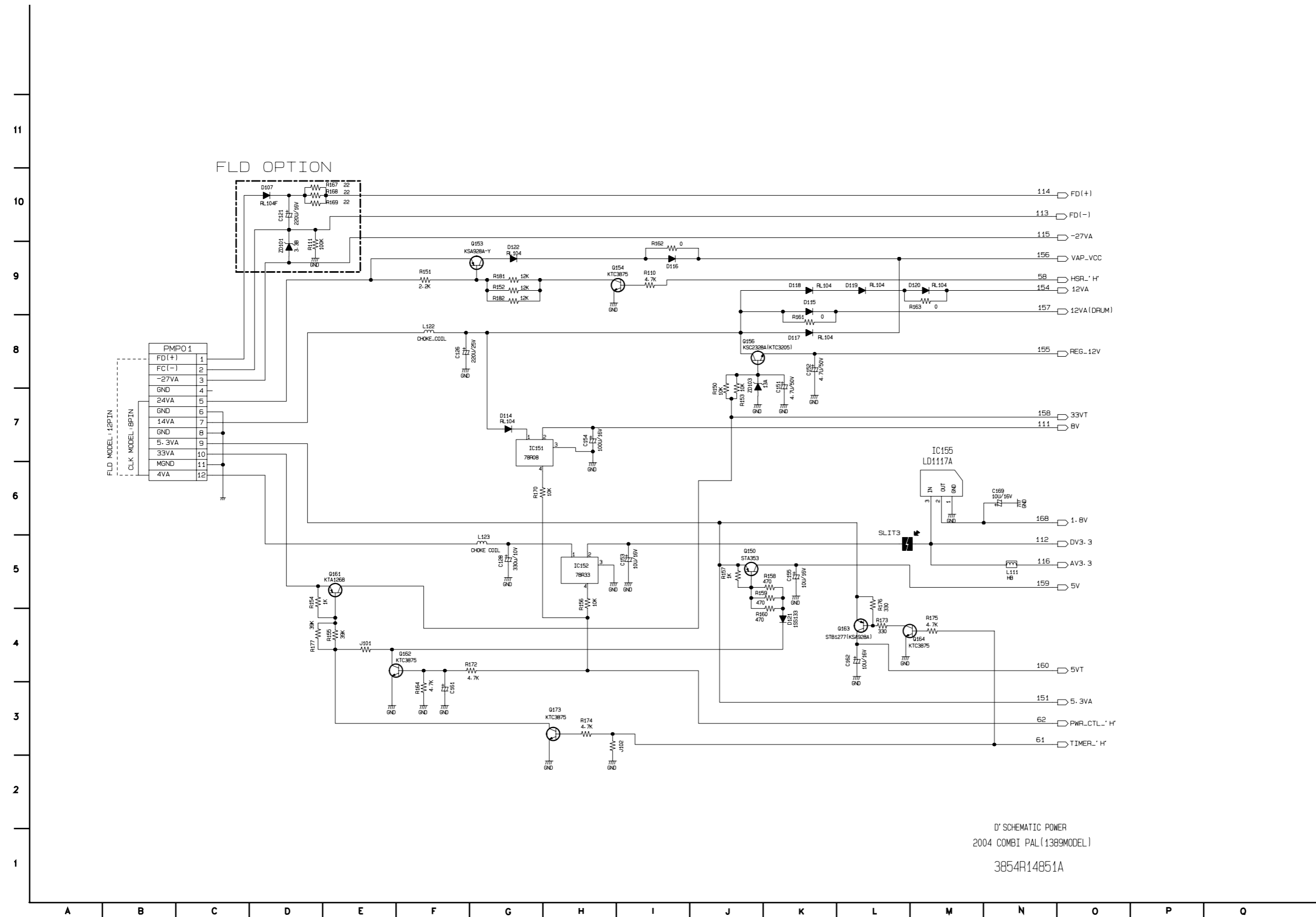
THIS CIRCUIT DIAGRAM MAY OCCASIONALLY DIFFER FROM THE ACTUAL CIRCUIT USED. THIS WAY, IMPLEMENTATION OF THE LATEST SAFETY AND PERFORMANCE IMPROVEMENT CHANGES INTO THE SET IS NOT DELAYED UNTIL THE NEW SERVICE LITERATURE IS PRINTED.

NOTE :

1. Shaded(■) parts are critical for safety. Replace only with specified part number.
2. Voltages are DC-measured with a digital voltmeter during Play mode.



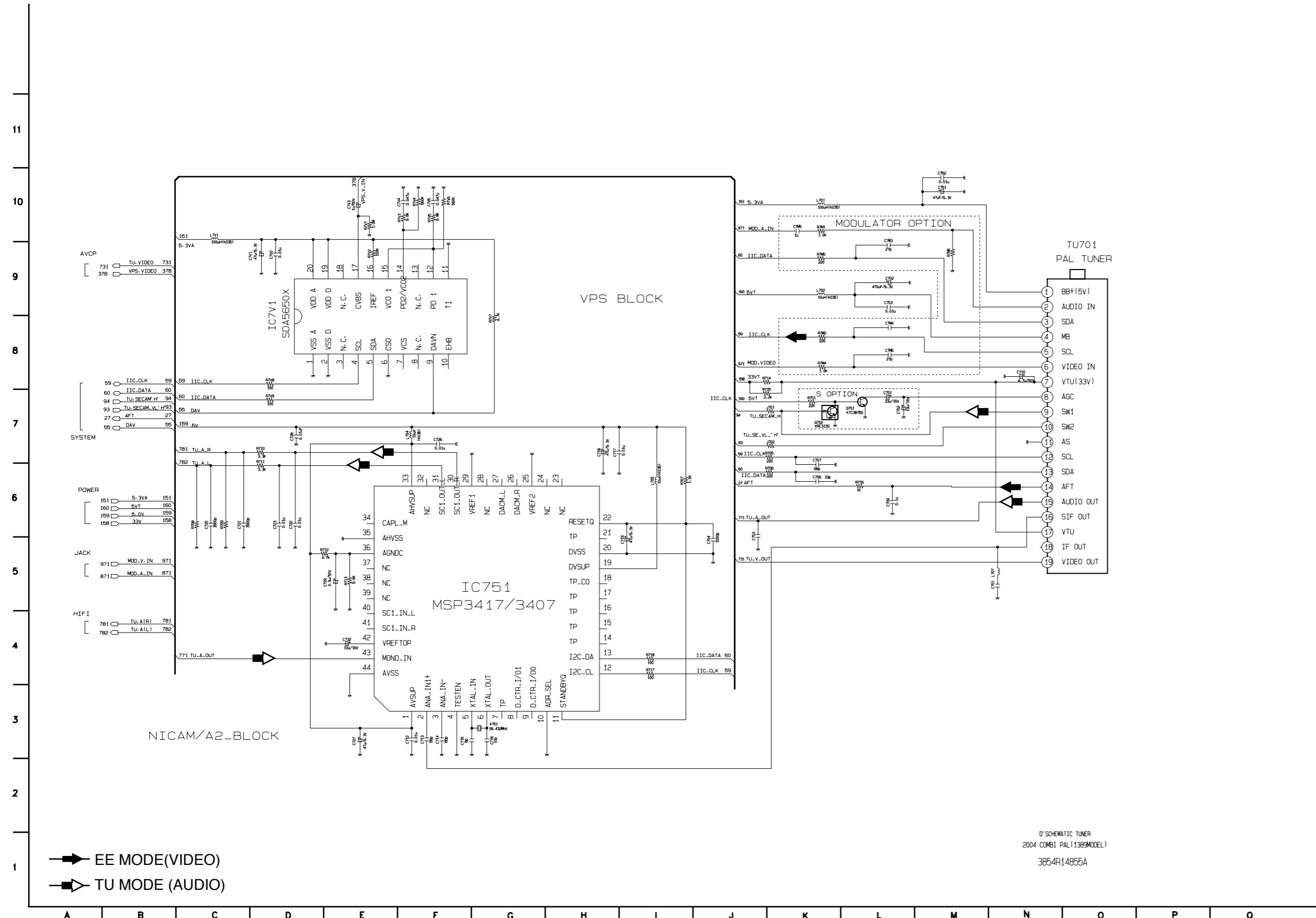
2. POWER(SMPS) CIRCUIT DIAGRAM 2



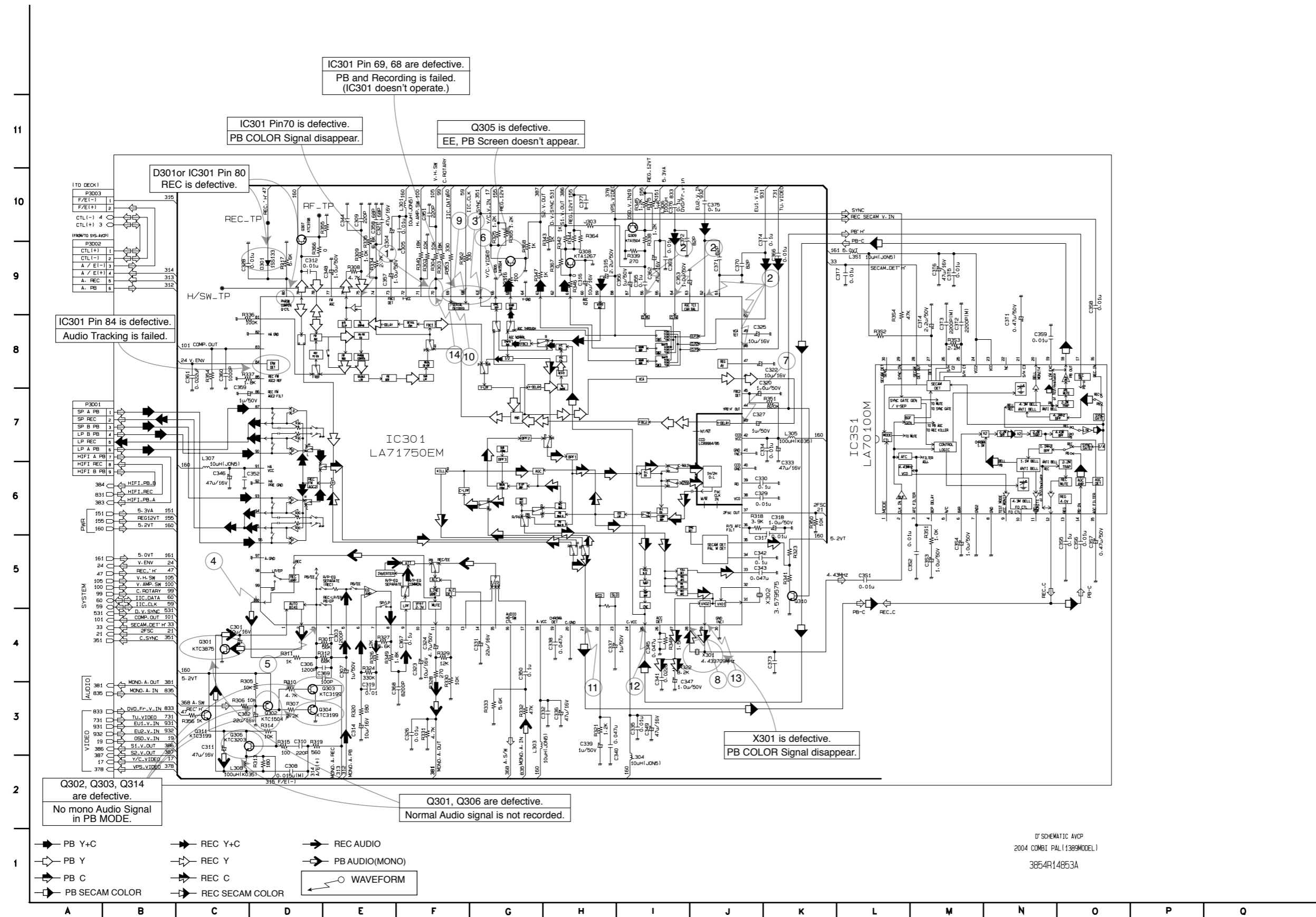
D' SCHEMATIC POWER
2004 COMBI PAL (1389MODEL)

3854R14851A

3. TU/IF, NICAM & A2 CIRCUIT DIAGRAM

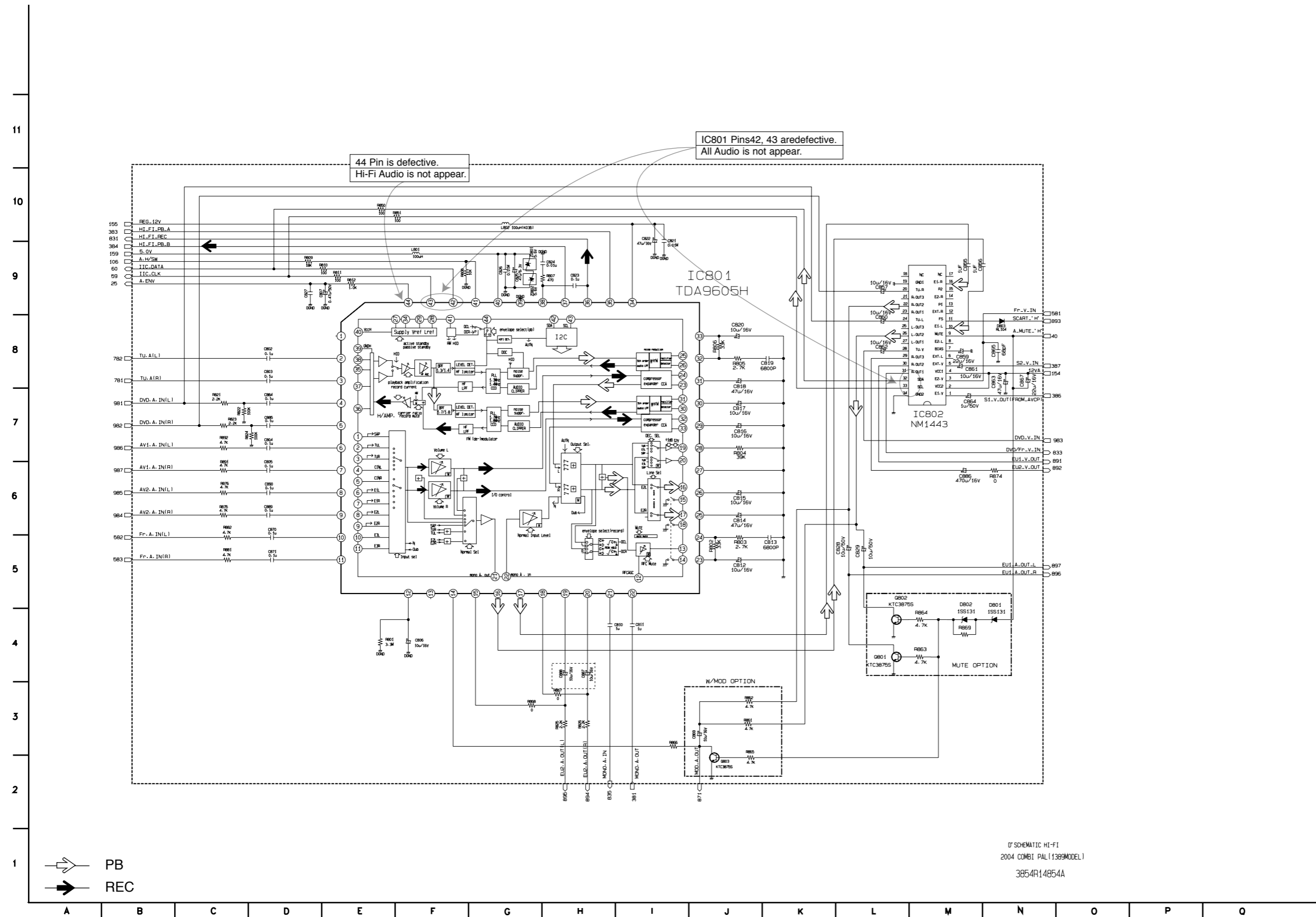


4. A/V CIRCUIT DIAGRAM



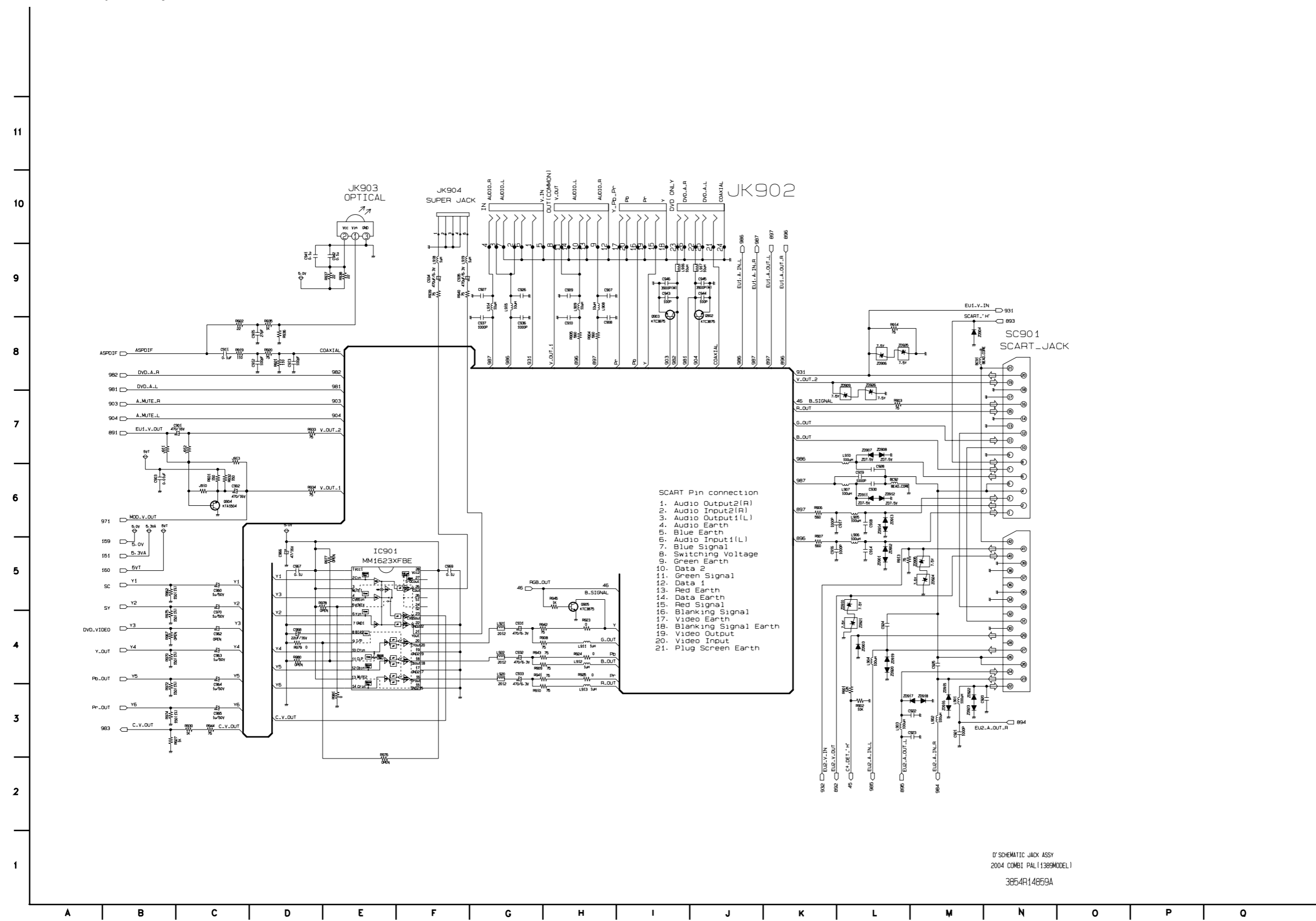
D' SCHEMATIC AVCP
2004 COMBI PAL (1389MODEL)
3854R14853A

5. Hi-Fi CIRCUIT DIAGRAM



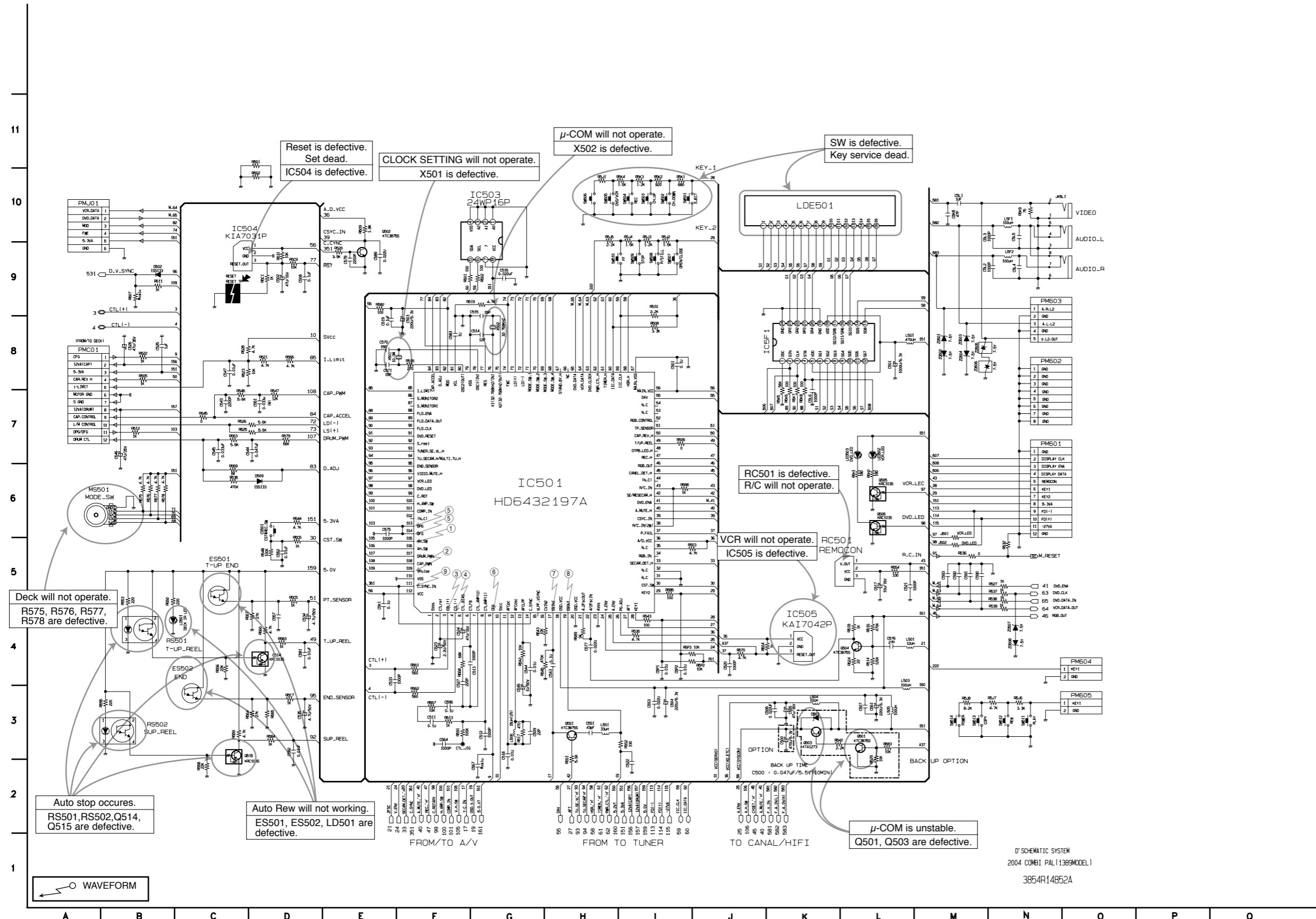
SCHEMATIC HI-FI
 2004 COMBI PAL(1389MODEL)
 3854R14854A

6. SCART(JACK) CIRCUIT DIAGRAM



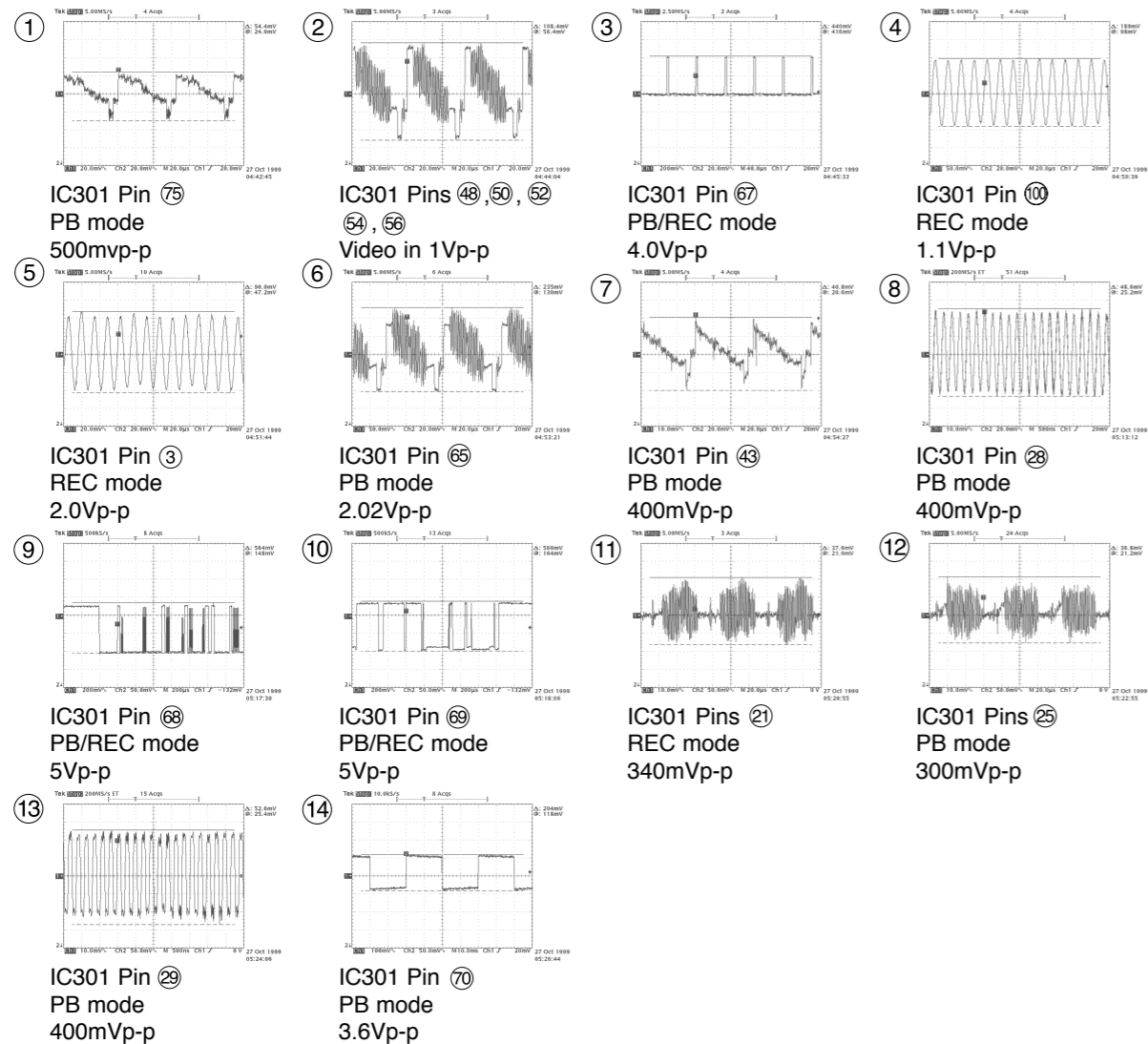
SCHEMATIC JACK ASSY
2004 COMBI PAL (1389MODEL)
3854R14859A

7. SYSTEM CIRCUIT DIAGRAM

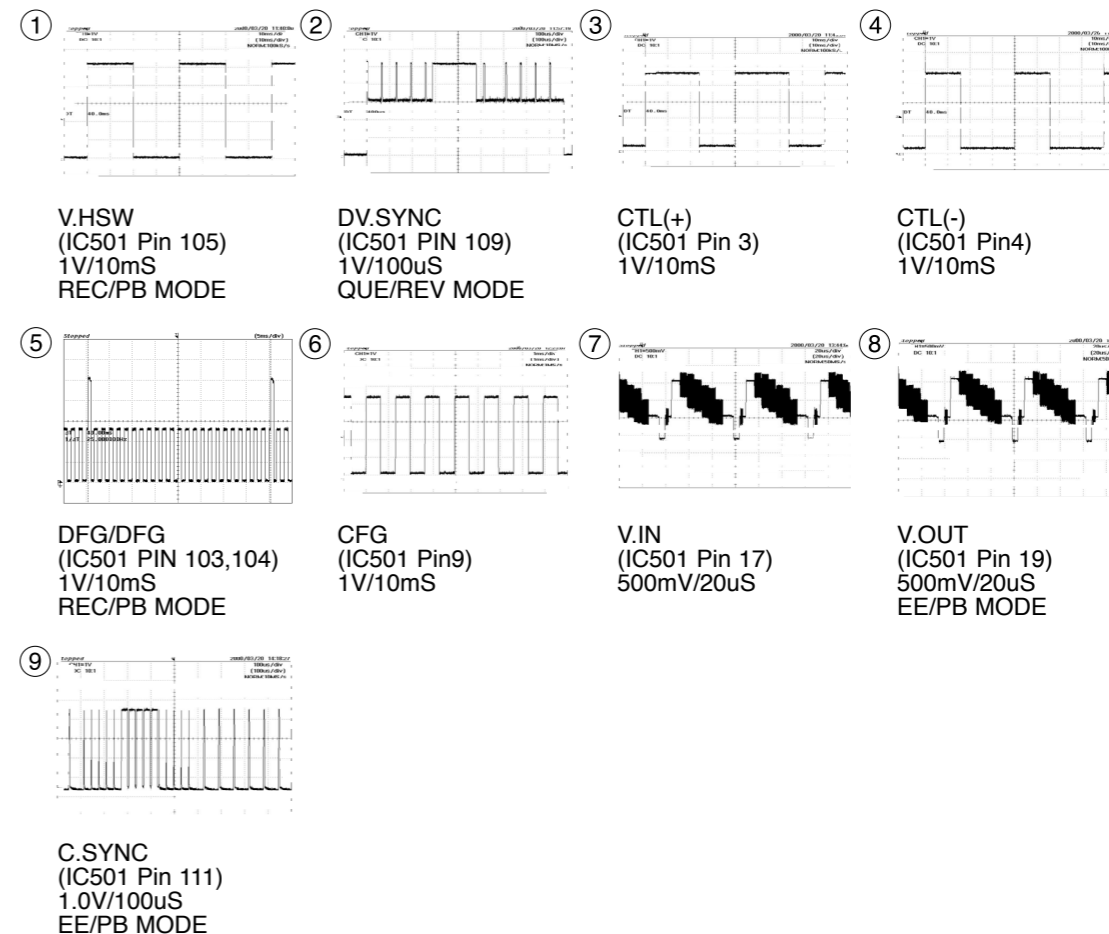


WAVEFORM & VOLTAGE SHEET

★ IC301 Oscilloscope Waveform



★ IC501 Waveform Photographs



• **CIRCUIT VOLTAGE CHART**

MODE PIN NO.	EE	PB	REC
IC 201			
1	2.36 V	2.35 V	2.32 V
2	2.4 V	2.35 V	2.4 V
3	3.5 V	3.49 V	3.5 V
4	2.43 V	2.41 V	2.38 V
5	0.002 V	0.005 V	0.006 V
6	0.4 V	3.7 V	0.39 V
7	0.003 V	0.003 V	0.003 V
8	0.003 V	0.003 V	0.003 V
9	2.87 V	2.85 V	2.81 V
10	2.36 V	2.35V	2.32 V
11	3.16 V	3.13 V	3 V
12	3 V	1.7 V	3.03 V
13	4 V	4 V	4 V
14	2.3 V	2.3 V	2.25 V
15	2.98 V	1.78 V	2.93 V
16	3.2 V	3.2 V	3.2 V
17	0.15 V	3.86 V	0.017 V
18	0.124 V	3.38 V	0.127 V
19	2.23 V	2.23 V	2.23 V
20	3 V	3.3 V	3.3 V
21	1.84 V	2.34 V	2.35 V
22	4.71 V	0.002 V	0.007 V
23	4.72 V	4.69 V	4.64 V
24	4.72 V	4.69 V	4.63 V
25	2.37 V	2.26 V	2.37 V
26	2.37 V	2.25 V	2.36 V
27	3 V	2.86 V	3 V
28	0.182 V	0.187 V	0.182 V
29	0.46 V	0.62 V	0.85 V
30	1.95 V	1.94 V	1.91 V
IC 301			
1	4.8 V	4.84 V	0.99 V
2	0.11 V	0.014 V	0.81 V
3	2.16 V	2.16 V	2.03 V
4	0.69 V	0.63 V	1.73 V
5	2.15 V	2.15 V	2.26 V
6	2.16 V	2.15 V	2.06 V
7	2.15 V	2.15 V	2.1 V
8	2.15 V	2.15 V	2.1 V
9	2.14 V	2.14 V	2.73 V
10	2.16 V	2.16 V	2.66 V
11	2.23 V	2.27 V	2.8 V
12	1.56 V	0.002 V	2.0 V
13	2.14 V	2.14 V	0.095 V
14	0.022 V	0.022 V	2.05 V
15	2.14 V	2.14 V	2.08 V
16	4.85 V	0.146 V	4.68 V
17	2.14 V	2.14 V	2.09 V
18	4.8 V	4.86 V	4.73 V
19	3.88 V	3.92 V	2.72 V
20	2.31 V	0.003 V	0.006 V
21	3 V	1.68 V	3.02 V
22	3.2 V	2.62 V	3.2 V
23	3.2 V	2.55 V	3.2 V

MODE PIN NO.	EE	PB	REC
24	4.85 V	4.85 V	4.75 V
25	0.121 V	3.4 V	0.19 V
26	1.65 V	1.25 V	1.6 V
27	2.16 V	2.1 V	2.14 V
28	3.75 V	3.7 V	3.66 V
29	2.43 V	2.46 V	2.34 V
30	0.002 V	0.002 V	0.005 V
31	4.76 V	4.58 V	4.72 V
32	4.68 V	4.58 V	4.71 V
33	2.88 V	2.86 V	2.8 V
34	0.061 V	0.06 V	0.061 V
35	3.02 V	2.34 V	2.99 V
36	3.5 V	2.84 V	3.4 V
37	1.7 V	1.76V	1.61 V
38	2 V	2.05 V	1.94 V
39	8.65 V	8.6 V	8.38 V
40	0.002 V	0.003 V	0.006 V
41	0.002 V	0.003 V	0.006 V
42	4.8 V	4.8 V	4.68 V
43	2.4 V	2.67 V	2.17 V
44	13.8 mV	3.86 V	0.03 V
45	2.5 V	2.52 V	2.55 V
46	2.6 V	2.78 V	2.64 V
47	4.14 V	4.14 V	4.14 V
48	3.3 V	3.09 V	3.30 V
49	2.97 V	2.93 V	3.69 V
50	1.93 V	1.92 V	1.92 V
51	0.002 V	0.003 V	0.005 V
52	1.93 V	1.93 V	1.92 V
53	2.33 V	2.33 V	2.34 V
54	1.93 V	1.92 V	1.92 V
55	5.14 V	5.14 V	5.13 V
56	2.24 V	2.57 V	2.22 V
57	1.95 V	2.28 V	0.006 V
58	3 V	2.55 V	3.01 V
59	2.9 V	2.93 V	2.92 V
60	1.47 V	1.54 V	1.48 V
61	1.8 V	2.44 V	1.79 V
62	0.087 V	0.09 V	0.088 V
63	1.8 V	2.55 V	1.78 V
64	0.002 V	0.003 V	0.006 V
65	1.71 V	0.002 V	1.69 V
66	0.002 V	0.003 V	0.006 V
67	0.005 V	0.07 V	0.44 V
68	4.8 V	4.8 V	4.78 V
69	4.7 V	4.7 V	4.7 V
70	7.75 V	2.55 V	5.55 V
71	5.55 V	0.008 V	0.008 V
72	4.84 V	4.8 V	4.72 V
73	2.21 V	2.2 V	2.24 V
74	2.45 V	2.6 V	2.43 V
75	2.38 V	0.72 V	2.38 V
76	2.4 V	0.81 V	2.39 V
77	1.58 V	1.6 V	1.48 V
78	2.44 V	3.35 V	2.33 V

MODE PIN NO.	EE	PB	REC
79	1.73 V	1.67 V	2.51 V
80	0.98 V	0.98 V	4.46 V
81	1.1 V	1.13 V	1.15 V
82	0.003 V	0.004 V	0.006 V
83	1.65 V	1.03 V	1.41 V
84	0.258 V	2.5 V	0.014 V
85	0.002 V	0.003 V	1.38 V
86	0.251 V	0.014 V	1.98 V
87	0.77 V	0.78 V	0.78 V
88	0.77 V	0.78 V	0.77 V
89	0.77 V	0.78 V	0.77 V
90	0.77 V	0.78 V	0.77 V
91	4.85 V	4.83 V	4.74 V
92	2.1 mV	0.004 V	0.006 V
93	1.7 V	1.72 V	3.94 V
94	1.7 V	1.71 V	3.93 V
95	1.7 V	1.71 V	3.92 V
96	1.7 V	1.71 V	3.94 V
97	0.002 V	0.005 V	0.006 V
98	2.16 V	2.16 V	2.21 V
99	2.16V	2.16 V	2.25 V
100	2.16 V	2.16 V	2.31 V
IC 5F1			
1	2.33 V	2.31 V	2.3 V
2	4.98 V	4.9 V	4.9 V
3	5 V	5 V	5 V
4	4.96 V	4.9 V	4.9 V
5	4.89 V	4.85 V	4.8 V
6	0.64 V	0.59 V	0.6 V
7	0.64 V	0.59 V	0.6 V
8	0.64 V	0.61 V	0.6 V
9	0.73 V	0.93 V	0.96 V
10	1 V	0.92 V	0.91 V
11	0.72 V	0.63 V	0.92 V
12	1.83 V	1.84 V	1.8 V
13	0.73 V	0.75 V	0.72 V
14	1.26 V	1.22 V	1.2 V
15	1.26 V	1.23 V	1.1 V
16	1.65 V	1.63 V	1.54 V
17	1.58 V	1.58 V	1.42 V
18	4.89 V	4.8 V	4.8 V
19	0.002 V	0.003 V	0.003 V
20	1.75 V	1.63 V	1.5 V
21	1.7 V	1.7 V	1.5 V
22	1.78 V	1.71 V	1.5 V
23	1.73 V	1.6 V	1.41 V
24	0.002 V	0.003 V	0.003 V
IC 751			
1	5.1 V	5.1 V	5.08 V
2	1.5 V	1.5 V	1.51 V
3	1.5 V	1.5 V	1.5 V
4	0.002 V	0.003 V	0.003 V
5	2.5 V	2.46 V	2.46 V
6	2.44 V	2.44 V	2.43 V
7	1.84 V	1.89 V	2.06 V

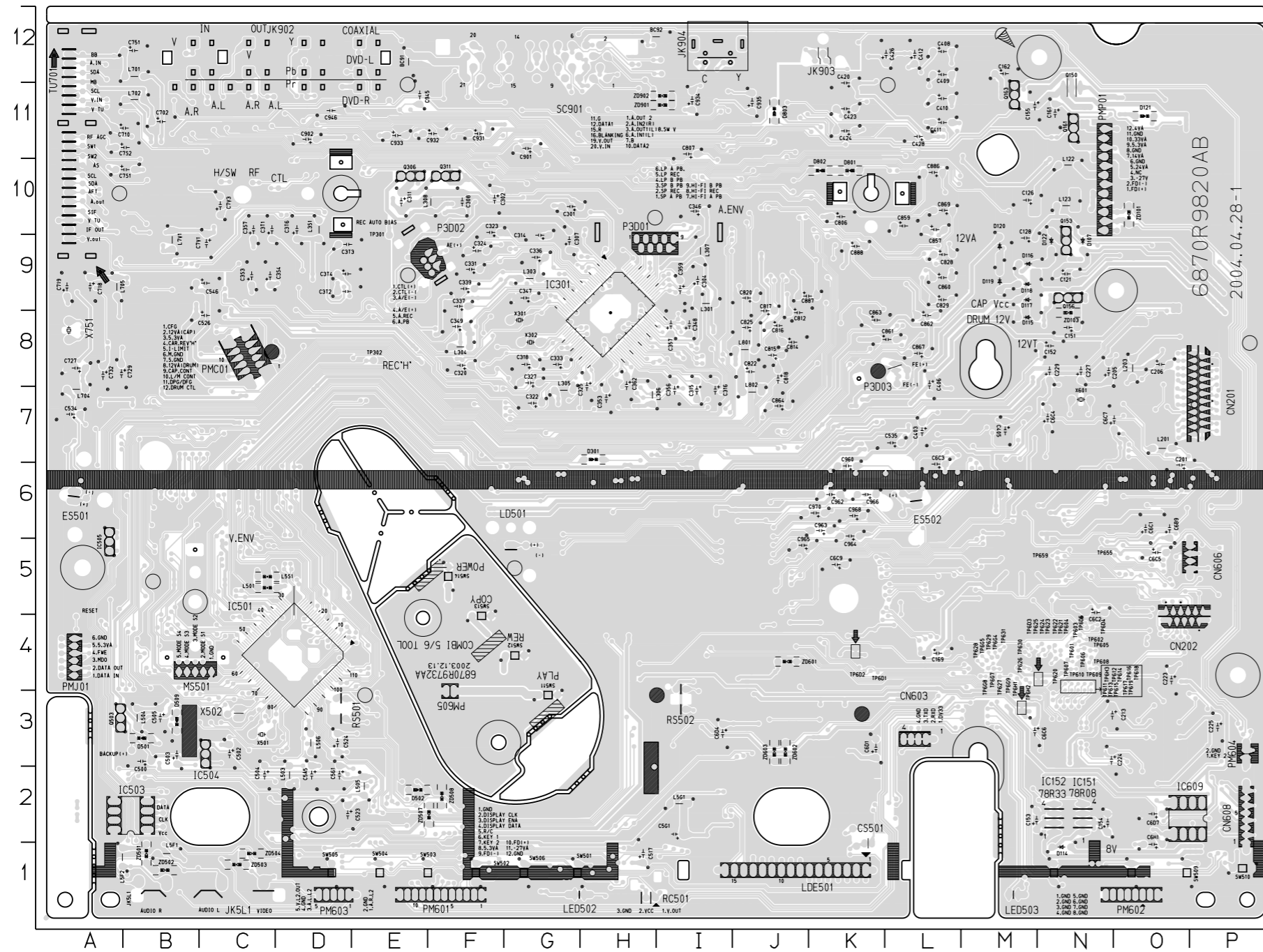
MODE PIN NO.	EE	PB	REC
8	1.86 V	0.004 V	0.004 V
9	1.86 V	0.004 V	0.004 V
10	0.002 V	0.003 V	0.003 V
11	5.12 V	5.12 V	5.11 V
12	4.8 V	4.8 V	4.8 V
13	4.7 V	4.75 V	4.7 V
14	1.75V	2.6 V	2.59 V
15	1.77 V	2.6 V	2.6 V
16	1.77 V	5 V	5 V
17	1.75 V	1.5 V	2.06 V
18	1.75 V	1.5 V	2 V
19	5 V	5 V	5 V
20	0.003 V	0.003 V	0.003 V
21	1.88 V	1.58 V	2 V
22	5.1 V	5.1 V	5.11 V
23	0.002 V	0.005 V	0.004 V
24	0.002 V	0.005 V	0.005 V
25	0.002 V	0.003 V	0.003 V
26	0.05 V	0.051 V	0.051 V
27	0.05 V	0.05 V	0.05 V
28	0.002 V	0.003 V	0.005 V
29	0.002 V	0.003 V	0.003 V
30	2.78 V	2.77 V	2.76 V
31	2.78 V	1.9 V	2.76 V
32	0.002 V	0.003 V	0.005 V
33	5.1 V	5.09 V	5.08 V
34	4.06 V	4.08 V	4.06 V
35	0.003 V	0.003 V	0.003 V
36	2.77 V	2.76 V	2.76 V
37	0.002 V	0.002 V	0.002 V
38	0.002 V	0.003 V	0.002 V
39	0.002 V	0.003 V	0.002 V
40	2.76 V	2.75 V	2.75 V
41	2.76 V	2.75 V	2.75 V
42	2.59 V	2.59 V	2.6 V
43	2.35 V	2.35 V	2.35 V
44	0.003 V	0.003 V	0.003 V
IC 501			
1	0.002 V	0.002 V	0.002 V
2	2.56 V	2.55 V	2.55 V
3	2.56 V	2.55 V	2.9 V
4	2.56 V	2.55 V	2 V
5	2.56 V	2.55 V	2.55 V
6	2.56 V	2.56 V	2.55 V
7	2.64 V	2.63 V	2.6 V
8	2.54 V	2.53 V	2.52 V
9	0.064 V	2.27 V	2.26 V
10	5.13 V	5.12 V	5.11 V
11	1.69 V	1.68 V	1.66 V
12	1.7 V	1.7 V	1.67 V
13	2.32 V	2 V	2.3 V
14	0.48 V	0.08 V	0.53 V
15	1.28 V	1.29 V	1.36 V
16	1.84 V	1.83 V	1.8 V
17	2.32 V	3 V	2.26 V

MODE PIN NO.	EE	PB	REC
18	4.7 V	4.7 V	4.6 V
19	2.19 V	3 V	2.13 V
20	0.01 V	0.009 V	0.01 V
21	2.2 V	2.2 V	2.16 V
22	2.32 V	2.3 V	2.26 V
23	0.01 V	0.009 V	0.01 V
24	0.3 V	2.84 V	0.012 V
25	0.08 V	3.4 V	0.068 V
26	5.14 V	5.13 V	5.12 V
27	4.2 V	4.16 v	3.93 V
28	5.13 V	5.13 V	5.11 V
29	5.13 V	5.13 V	5.11 V
30	0.004 V	0.002 V	0.003 V
31	0.002 V	0.002 V	0.002 V
32	0.002 V	0.002 V	0.002 V
33	0.18 V	0.18 V	0.18 V
34	1.37 V	1.3 V	1.42 V
35	5.14 V	5.13 V	5.1 V
36	5.14 V	5.13 V	5.1 V
37	4.74 V	4.73 V	4.7 V
38	4.74 V	4.75 V	4.7 V
39	2.45 V	4.9 V	2.33V
40	5 V	0.003 V	4.96 V
41	2.28 V	1.55 V	1.42 V
42	0.003 V	0.003 V	0.004 V
43	4.76 V	4.75 V	4.73 V
44	0.003 V	0.003 V	0.004 V
45	(-)0.001 V	(-)0.001 V	(-)0.001 V
46	0.003 V	0.003 V	0.004 V
47	0.003 V	0.003 V	5 V
48	0.003 V	0.003 V	0.004 V
49	5.14 V	0~5 V	0.005~5 V
50	5.1 V	0.003 V	0.004 V
51	4.38 V	0.03 V	0.035 V
52	0.031 V	5.06 V	0.038 V
53	0.003 V	0.003 V	0.004 V
54	5.1 V	5 V	5 V
55	5.1 V	5.13 V	5.11 V
56	5.1 V	5.1 V	5.1 V
57	0.002 V	0.002 V	0.002 V
58	0.003 V	0.004 V	0.004 V
59	4.8 V	4.8 V	4.8 V
60	4.7 V	4.7 V	4.9 V
61	4.7 V	5 V	5 V
62	5 V	5 V	5 V
63	1.8 V	1.3 V	1.68 V
64	5.1 V	5 V	5 V
65	1.78 V	5.1 V	1.66 V
66	5.1 V	5.1 V	5.08 V
67	0.004 V	4.4 V	5.08 V
68	0.001 V	5.1 V	0.005 V
69	0.001 V	5.1 V	5.12 V
70	5.14 V	5.1 V	5.12 V
71	5.14 V	0.001 V	0.001 V
72	0.028 V	0.028 V	0.029 V

MODE PIN NO.	EE	PB	REC
73	5 V	5.1 V	5.04 V
74	0.001 V	0.001 V	0.002 V
75	1.5 V	1.93 V	1.48 V
76	1.7 V	2.02 V	1.44 V
77	5.1 V	5.1 V	5.08 V
78	2.5 V	2.51 V	2.52 V
79	0.001 V	0.002 V	0.002 V
80	2.53 V	2.5 V	2.5 V
81	3.2 V	3.2 V	3.19 V
82	5.12 V	5.1 V	5.1 V
83	0.172 V		

PRINTED CIRCUIT DIAGRAMS

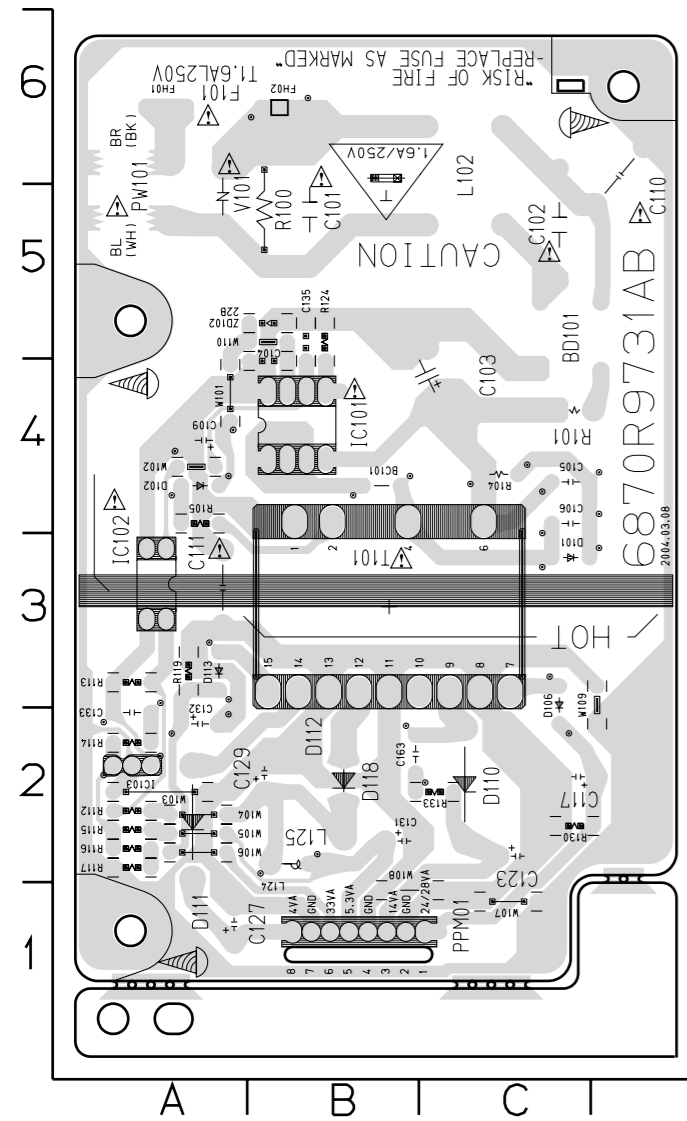
1. MAIN P.C.BOARD (VCR+DVD)_SOLDER SIDE



LOCATION GUIDE

H/SW	TP C10
IC301	H8
IC501	D4
P1N098	D4
REC1P	C6
RF1TP	C10
SL1T1	K4
SL1T2	N4
SL1T3	M3
TP203	O4
TP601	N4
TP602	N4
TP603	N4
TP604	N4
TP605	N4
TP606	N4
TP607	N4
TP608	N4
TP609	N4
TP610	N4
TP611	N3
TP612	N4
TP613	N3
TP614	N4
TP615	N3
TP616	N4
TP617	N3
TP618	N4
TP619	N3
TP620	N4
TP621	N4
TP622	N4
TP623	N4
TP624	N4
TP625	N4
TP626	M4
TP627	M4
TP628	M4
TP629	M4
TP630	M4
TP631	M4
TP653	O6
TP654	O5
TP655	O5
TP659	N5
TP6D1	K4
TP6D2	K4
TP6D3	M4
TP6D4	N4
TP6D5	N4
TP6D6	M4
TP6D7	M4
TP6D8	M4
TP6D9	M4
TP6H1	M4
TP6H2	M4
TP6H3	N4

3. SMPS P.C.BOARD



NOTES) ⚠ Warning
Parts that are shaded are critical
With respect to risk of fire or
electrical shock.

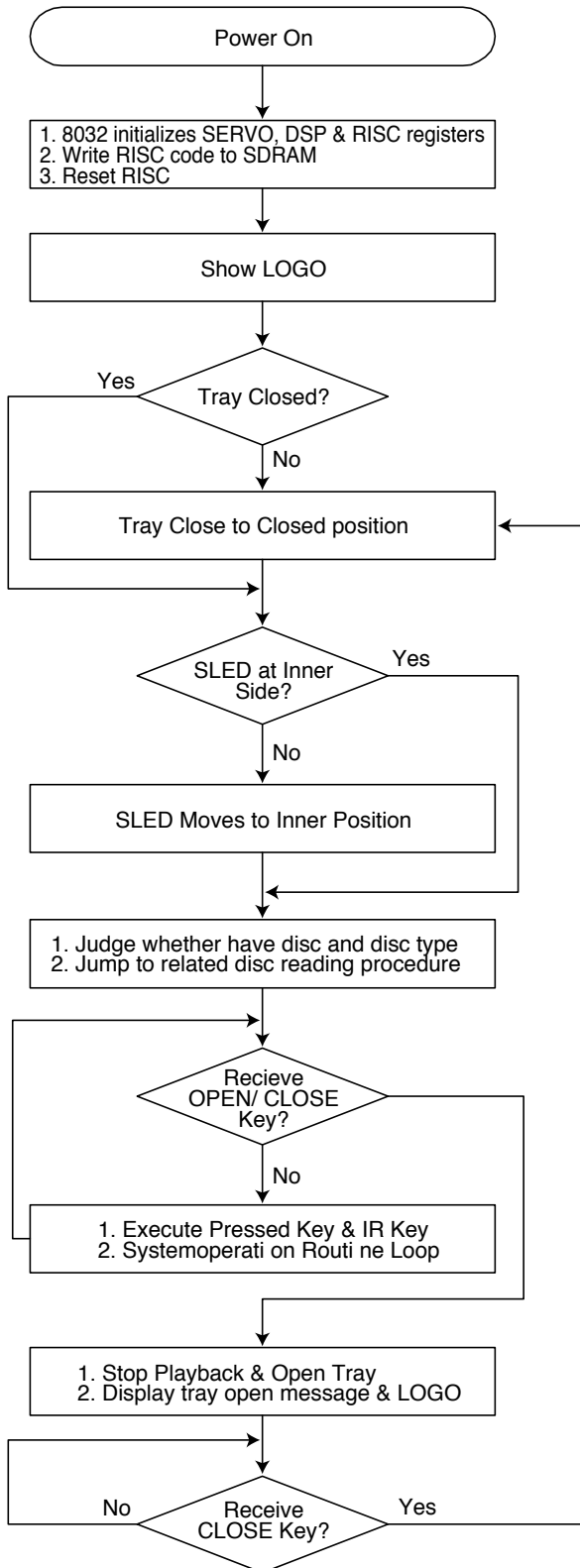
LOCATION GUIDE

BC101	B4	FH01	A6
BD101	C5	FH02	B6
C101	B5	IC101	B4
C102	C5	IC102	A3
C103	C4	IC103	A2
C104	B4	L102	C6
C105	C4	L124	B2
C106	C4	L125	B2
C109	A4	PPM01	C1
C110	D6	PW101	A5
C111	A3	R100	B5
C117	C2	R101	C4
C123	C2	R104	C4
C127	A1	R105	A4
C129	B2	R112	A2
C131	B2	R113	A3
C132	A2	R114	A2
C133	A2	R115	A2
C135	B5	R116	A2
C163	B2	R117	A2
D101	C3	R119	A3
D102	A4	R124	B5
D106	C3	R130	C2
D110	C2	R133	C2
D111	A2	T101	B3
D112	B2	V101	A5
D113	A3	ZD102	B5
D118	B2		

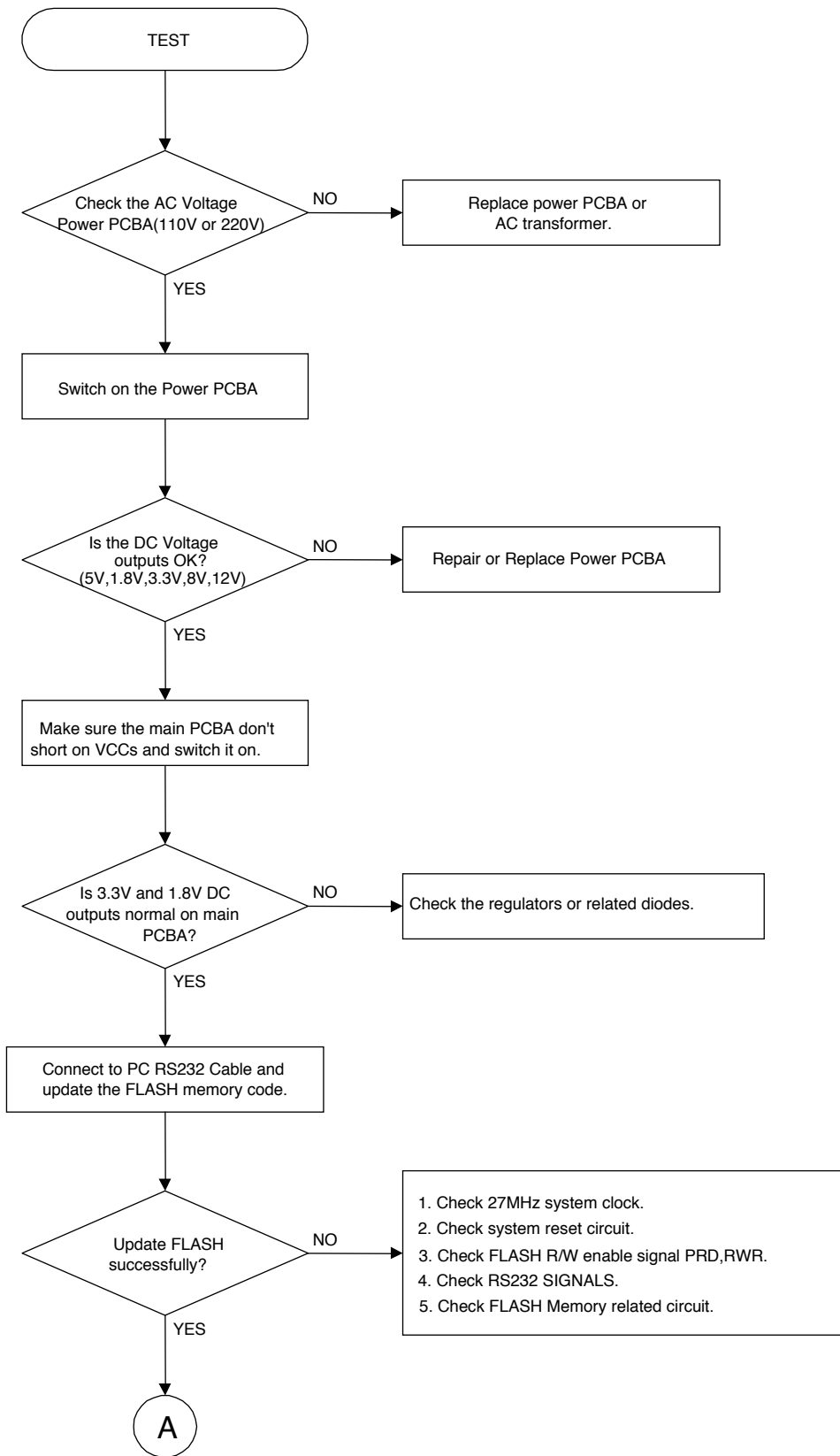
DVD PART

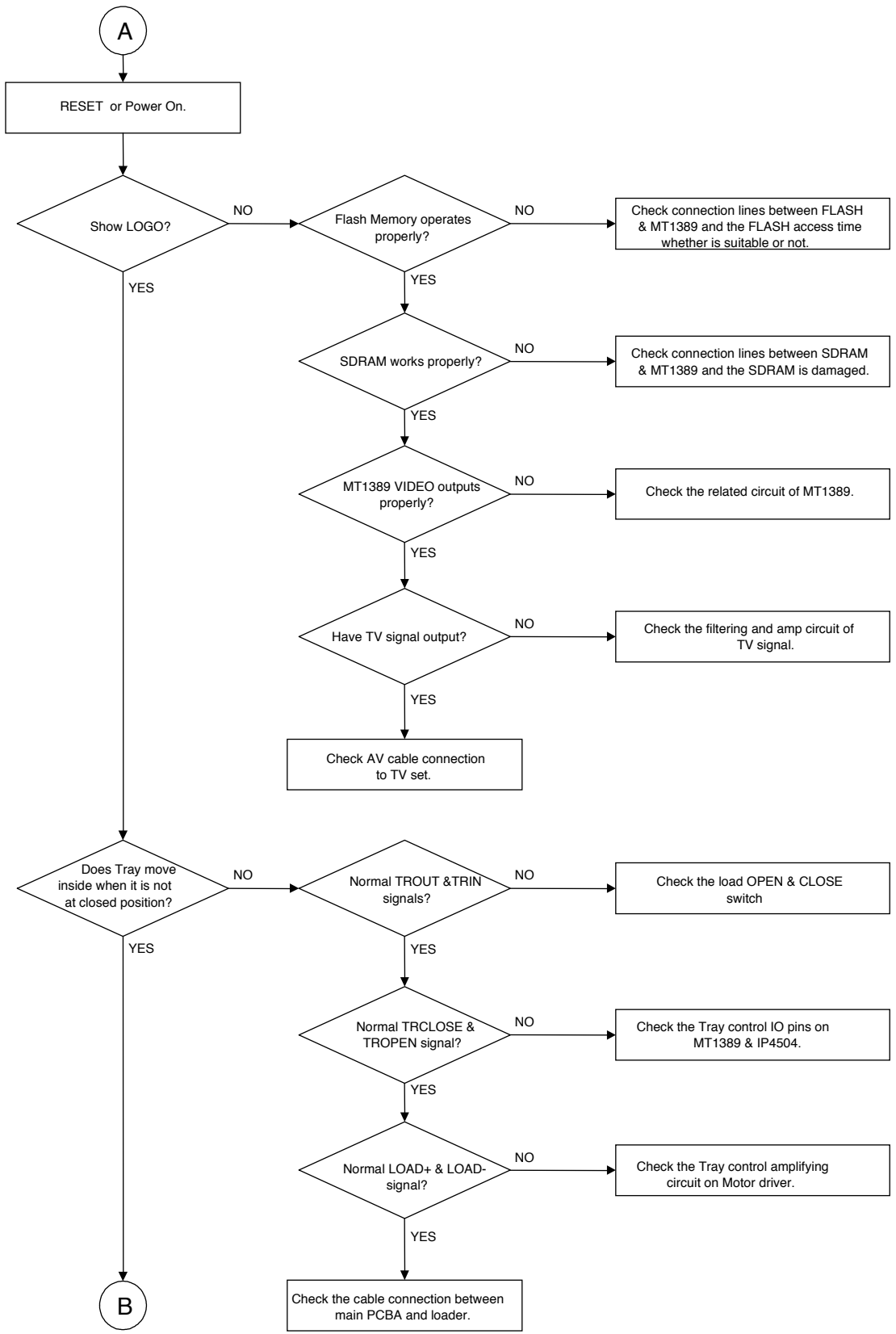
ELECTRICAL TROUBLESHOOTING GUIDE

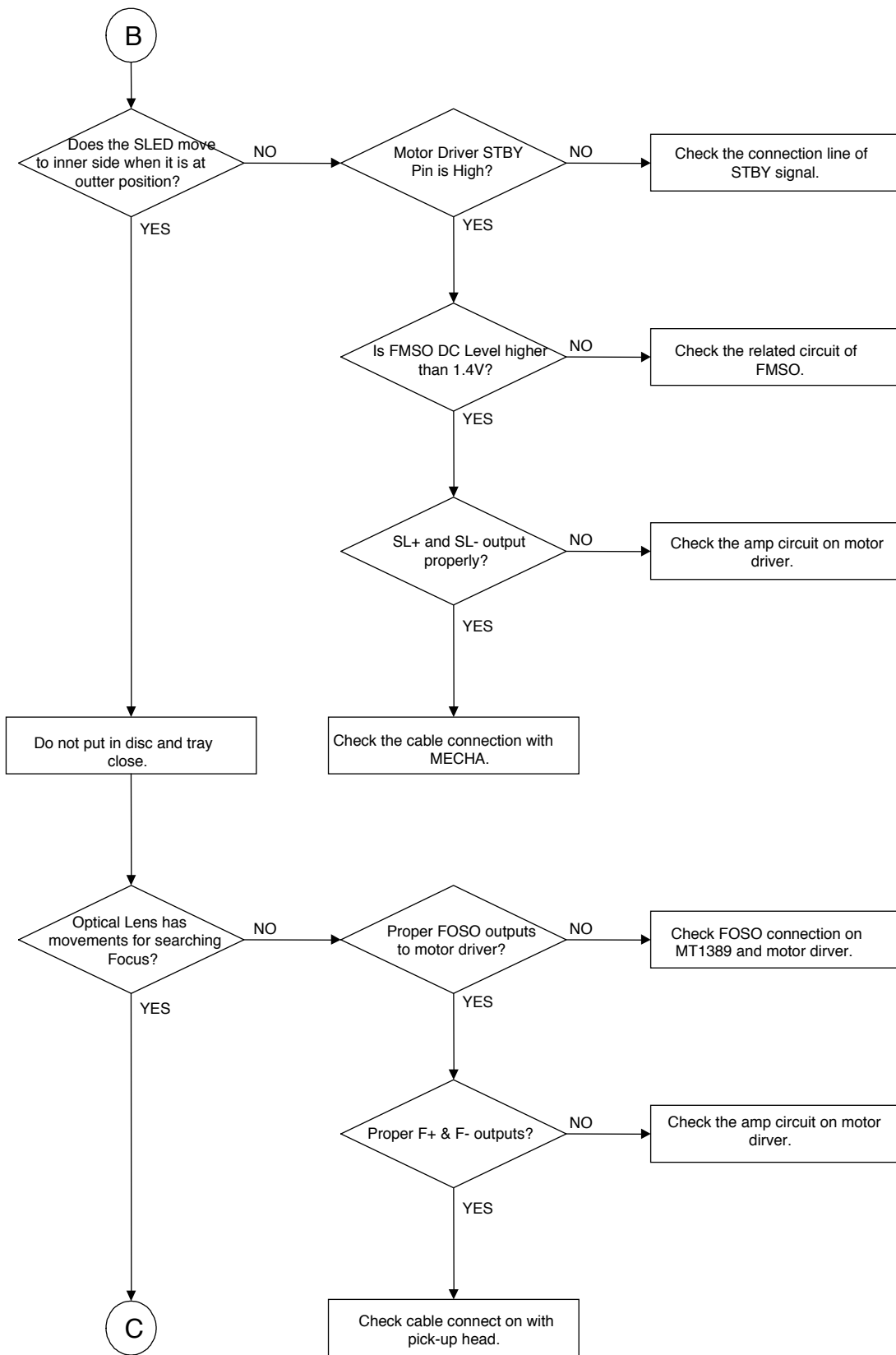
1. System operation flow

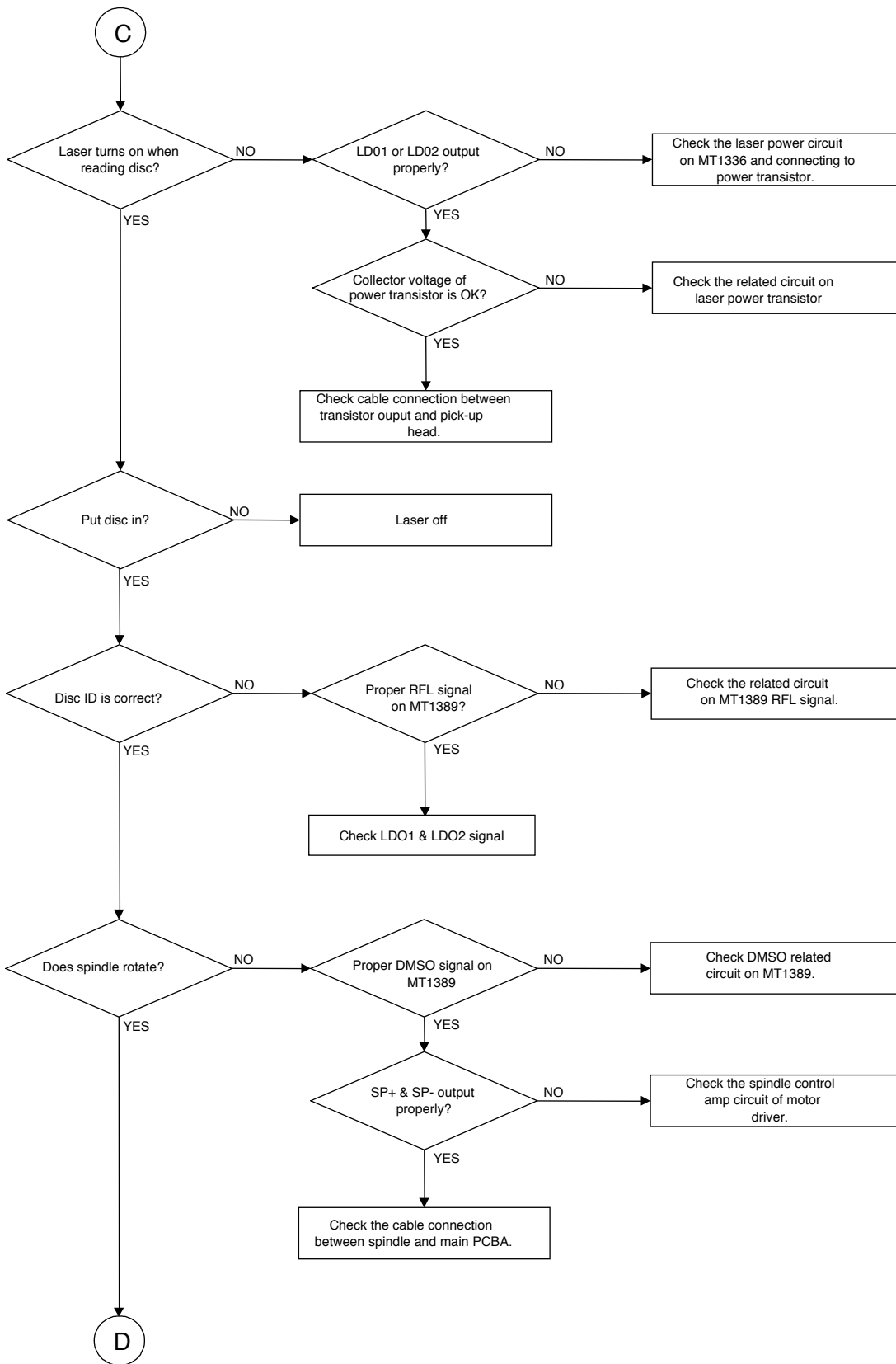


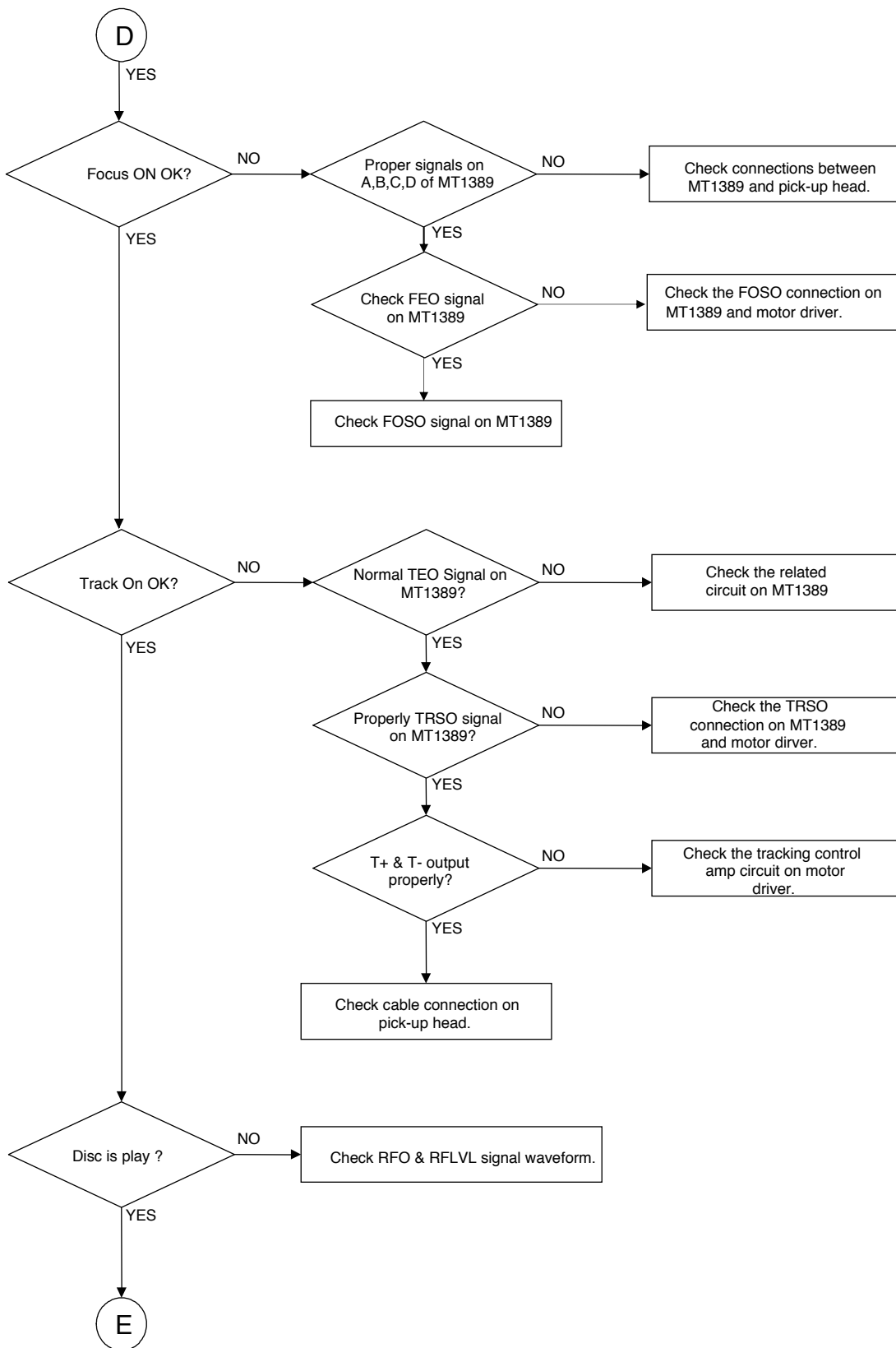
2. SYSTEM Test flow

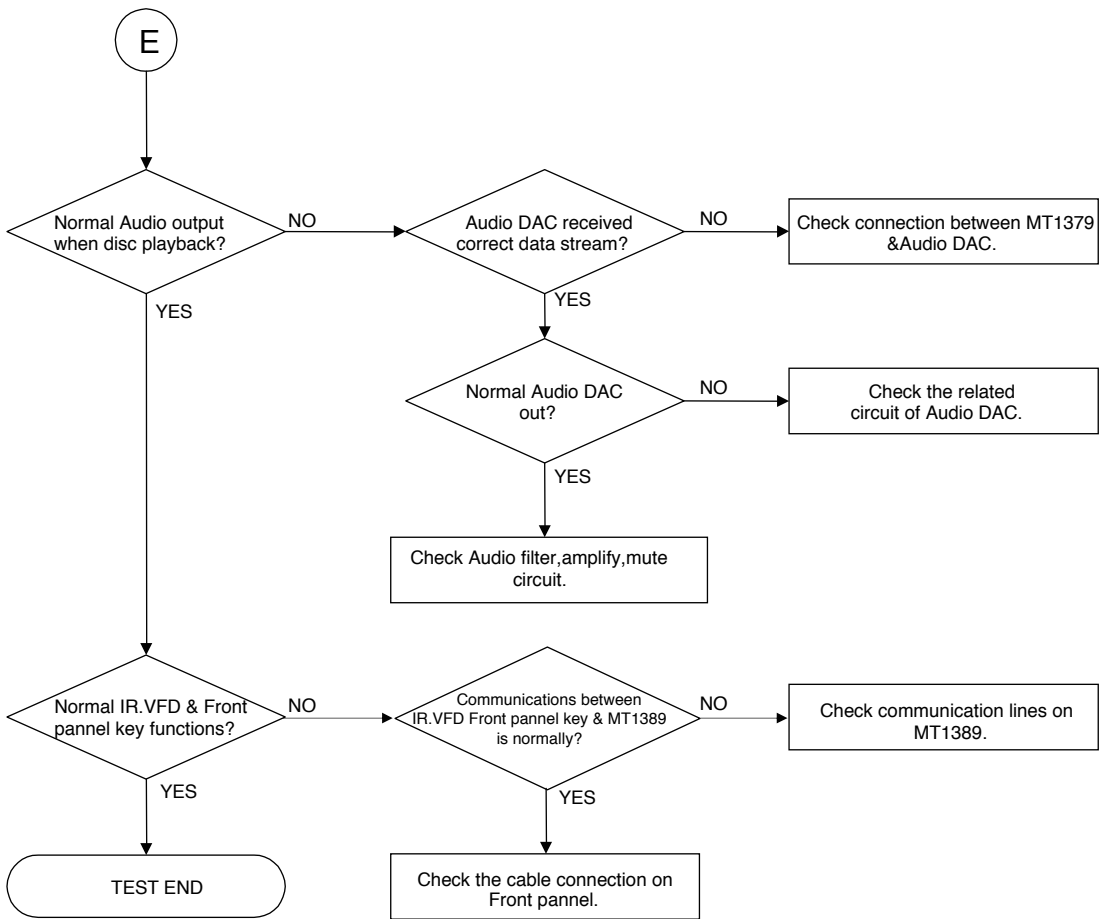












DETAILS AND WAVEFORMS ON SYSTEM TEST AND DEBUGGING

1. SYSTEM 27MHz CLOCK, RESET, FLASH R/W SIGNAL

1) MT1389 main clock is at 27MHz(X501)

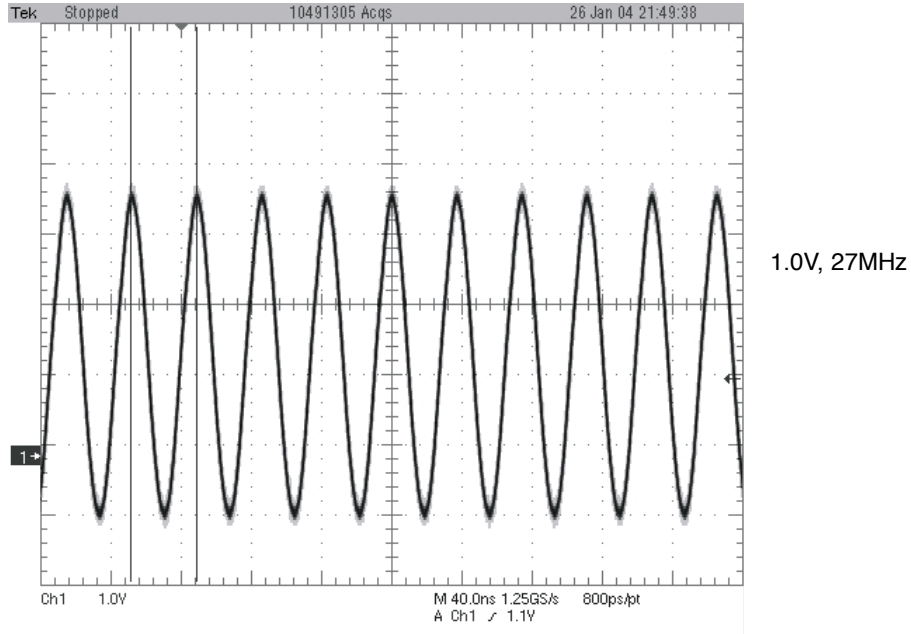


FIG 1-1

2) MT1389 reset is low active

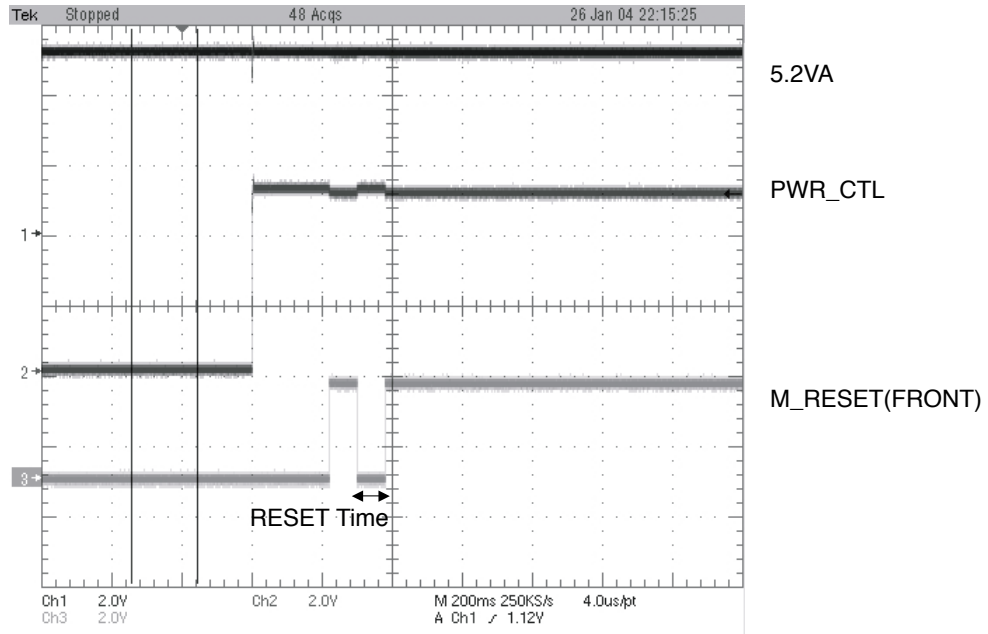


FIG 1-2

3) RS232 waveform during procedure(Downloading)

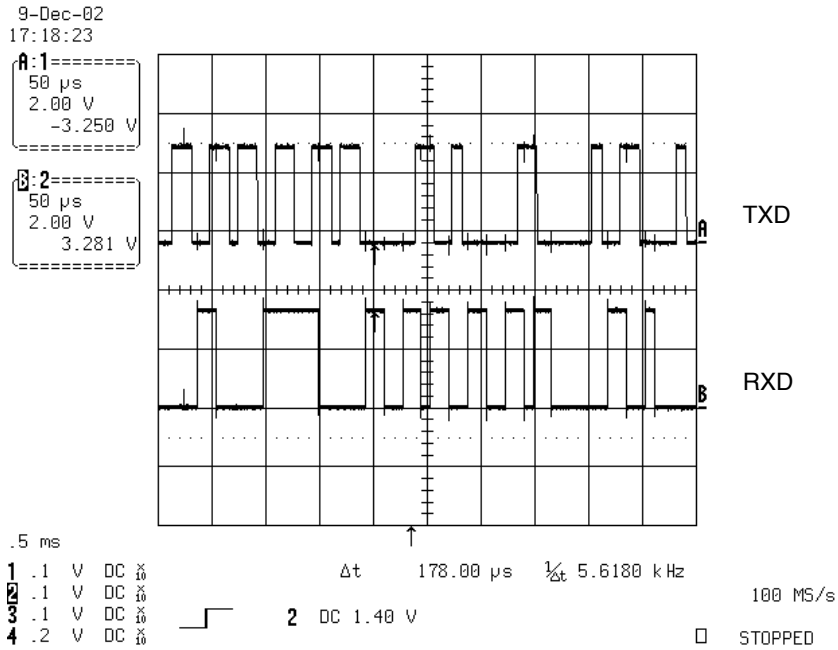


FIG 1-3

4) Flash R/W enable signal during download(Downloading)

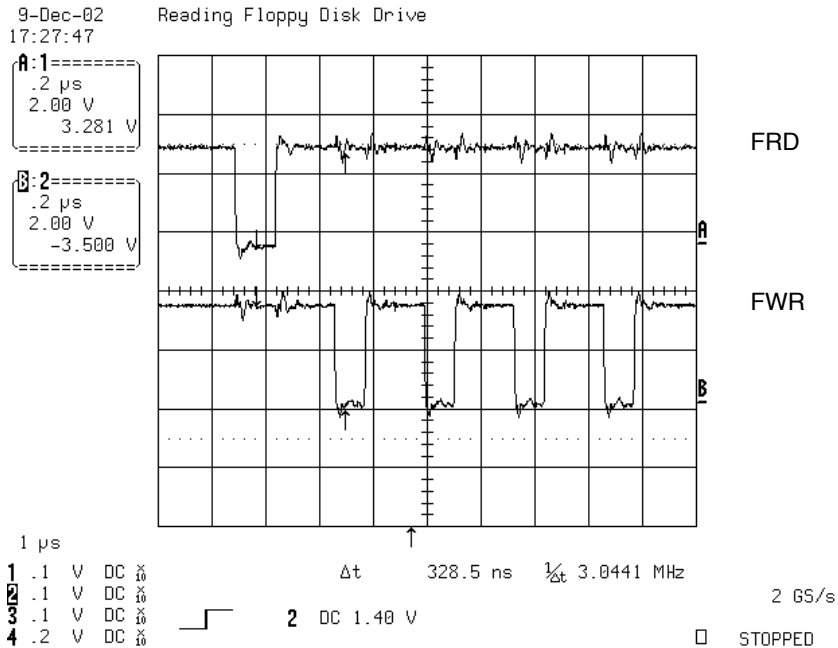


FIG 1-4

2. SDRAM CLOCK

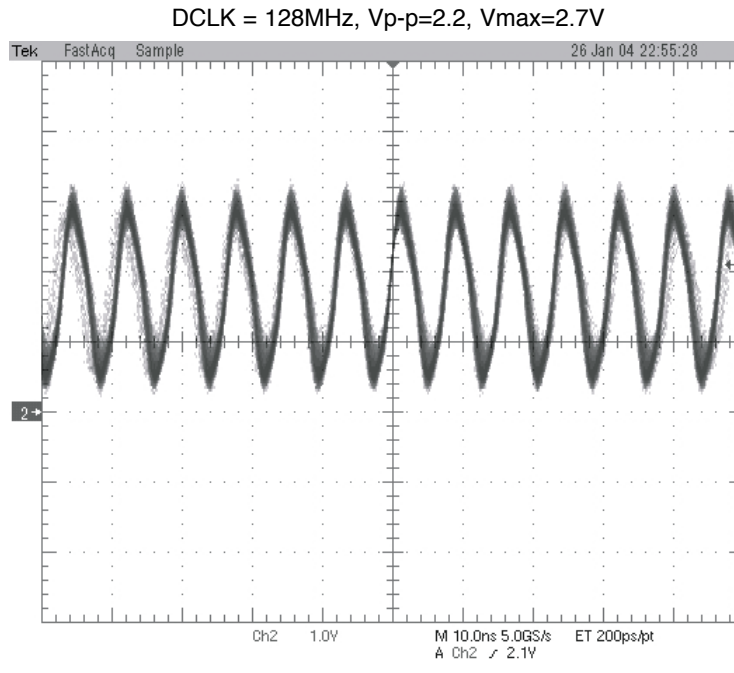


FIG 2-1

3. TRAY OPEN/CLOSE SIGNAL

1) Tray open/close waveform

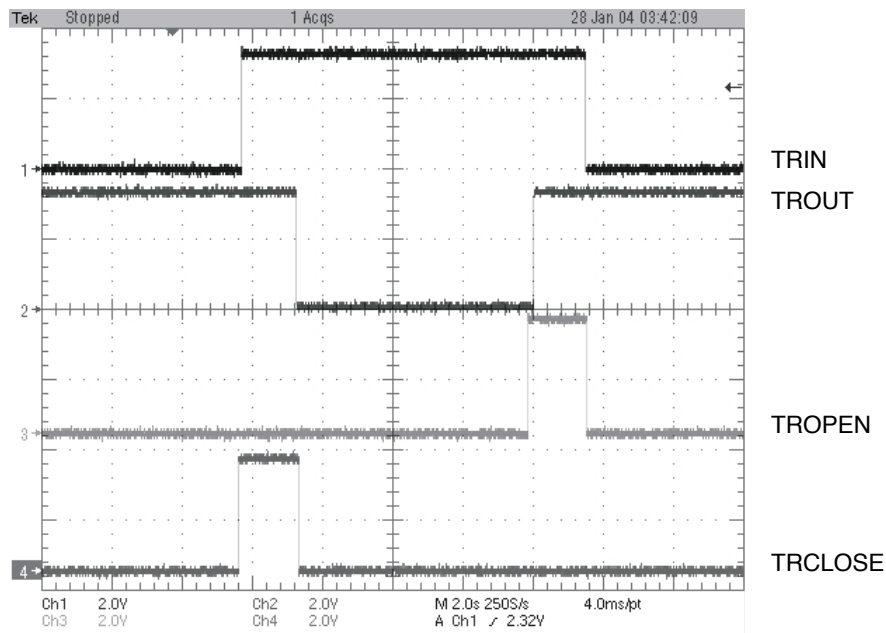


FIG 3-1

4. SLED CONTROL RELATED SIGNAL (NO DISC CONDITION)

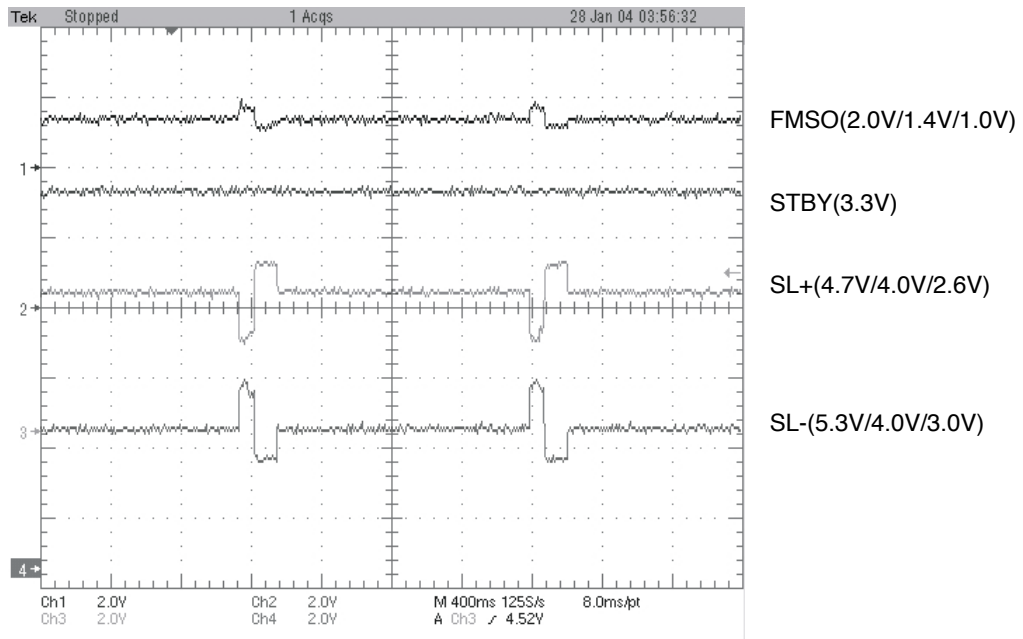


FIG 4-1

5. LENS CONTROL RELATED SIGNAL(NO DISC CONDITION)

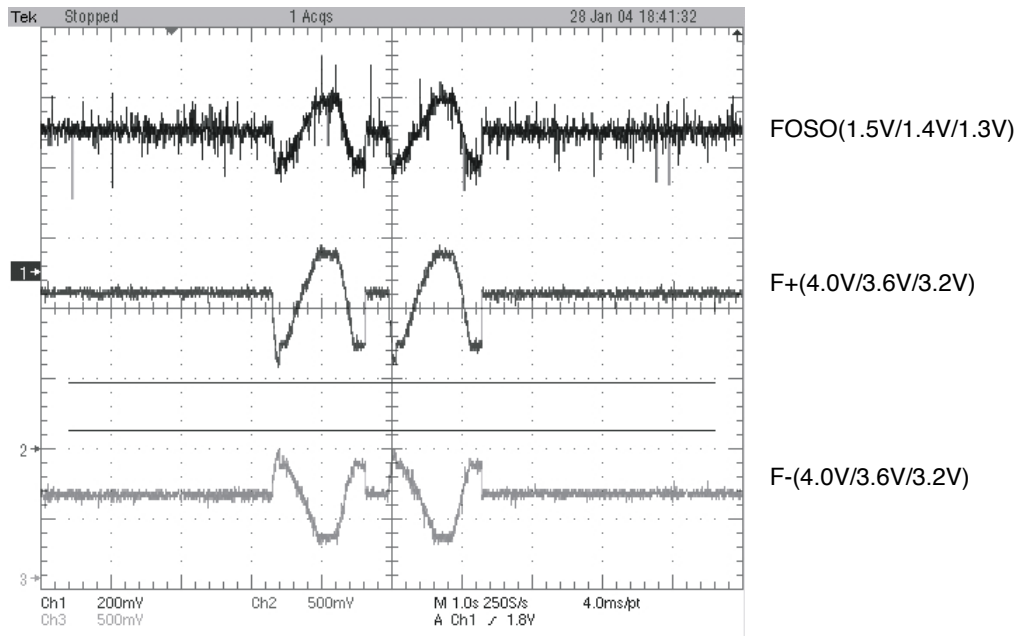


FIG 5-1

6. LASER POWER CONTROL RELATED SIGNAL(NO DISC CONDITION)

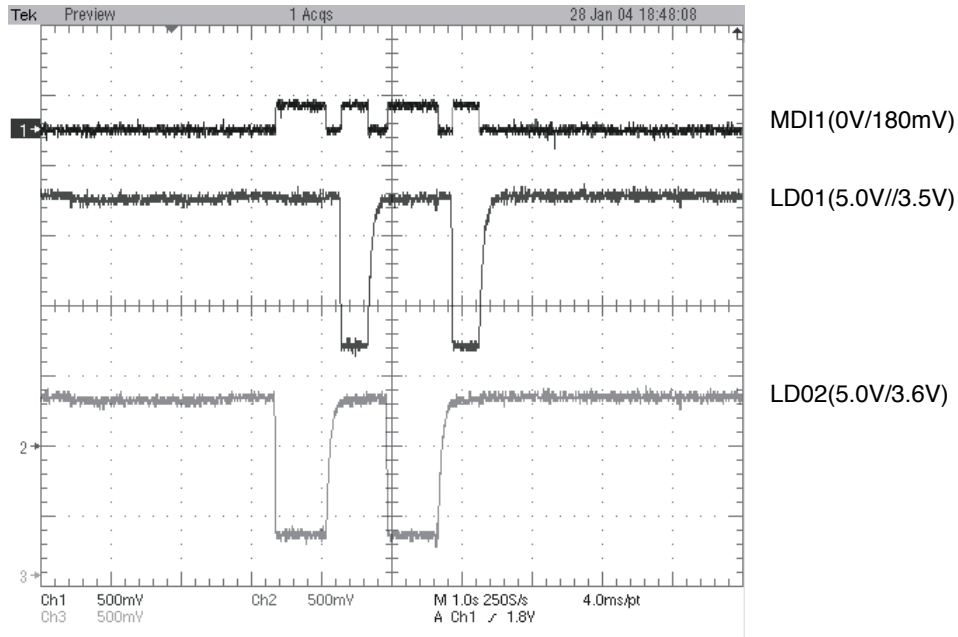


FIG 6-1

7. DISC TYPE JUDGEMENT WAVEFORM

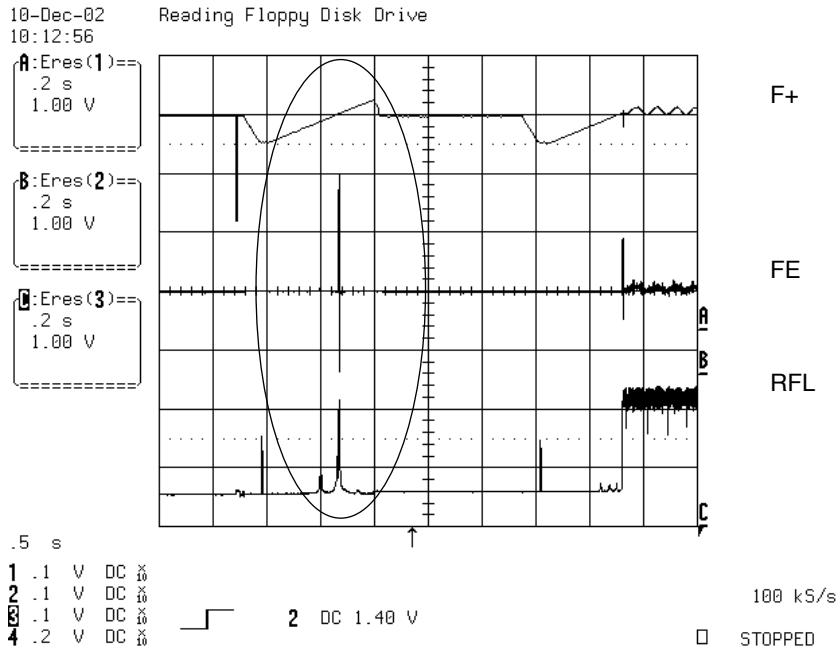


FIG 7-1 (DVD)

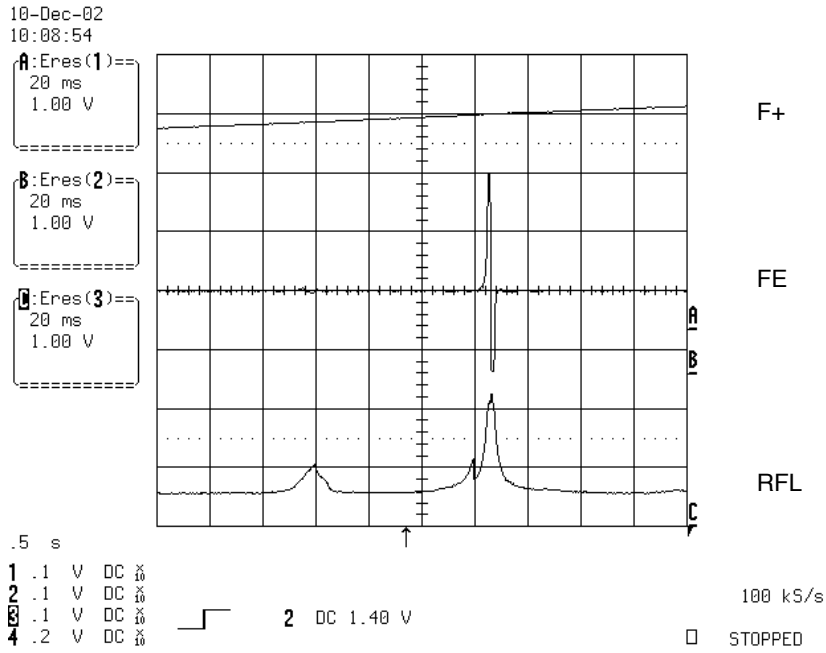


FIG 7-2 (DVD)

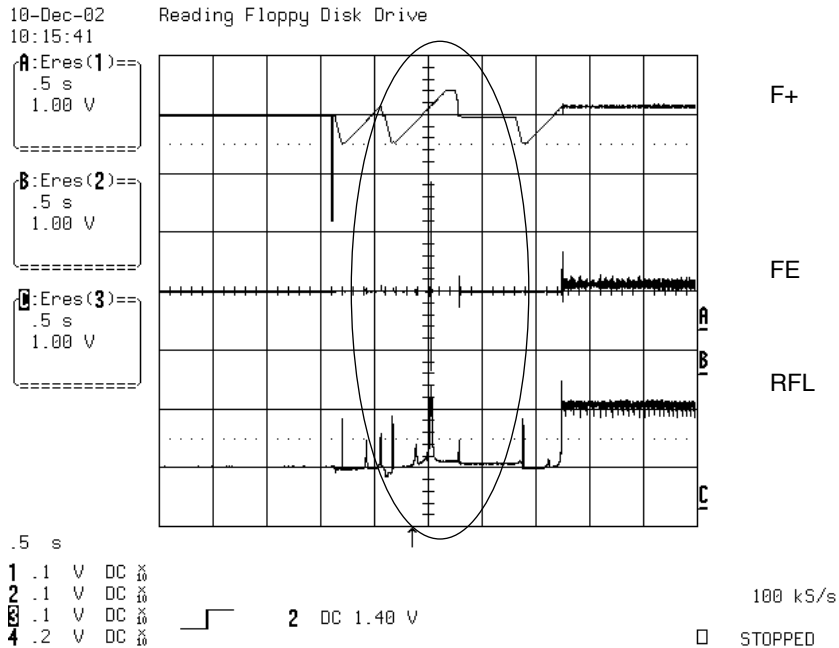


FIG 7-3 (CD)

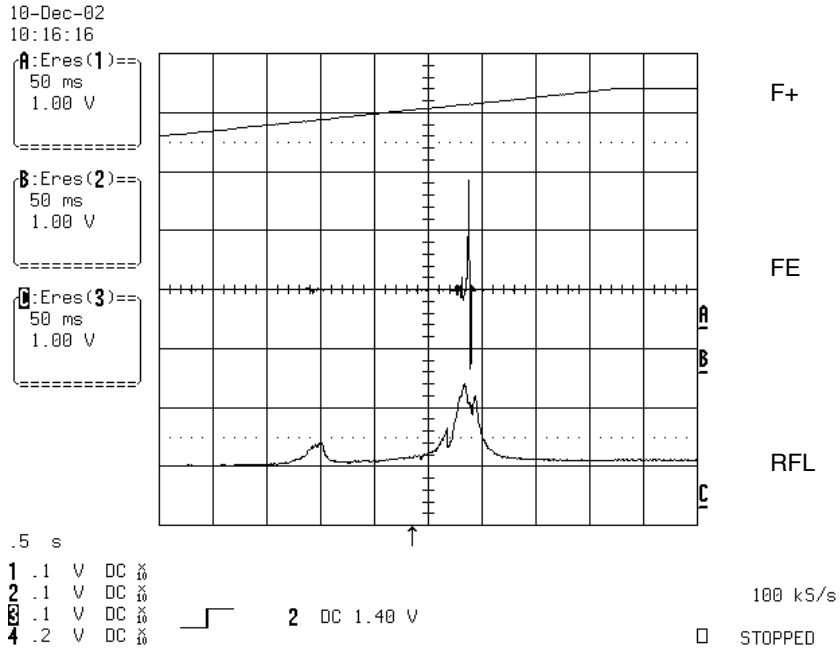


FIG 7-4 (CD)

8. FOCUS ON WAVEFORM

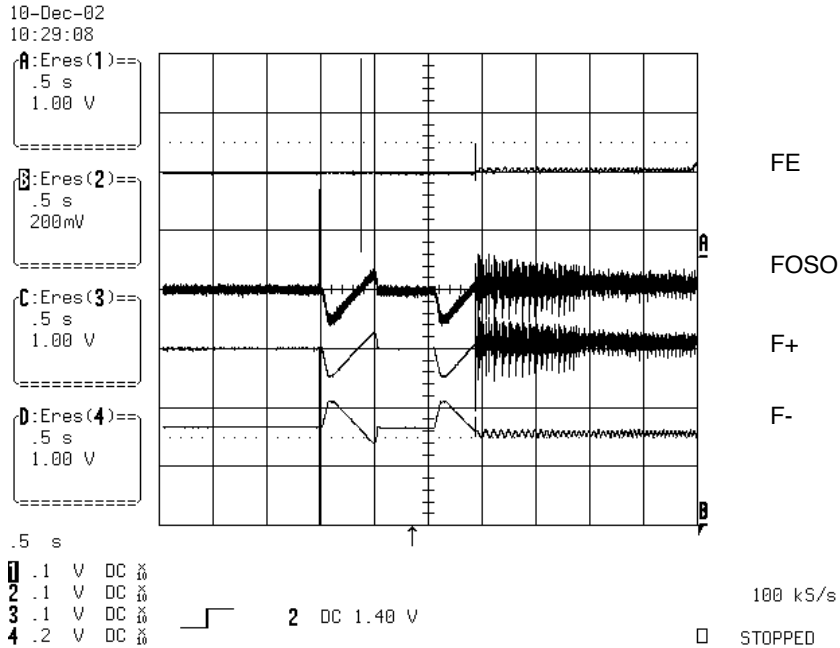


FIG 8-1 (DVD)

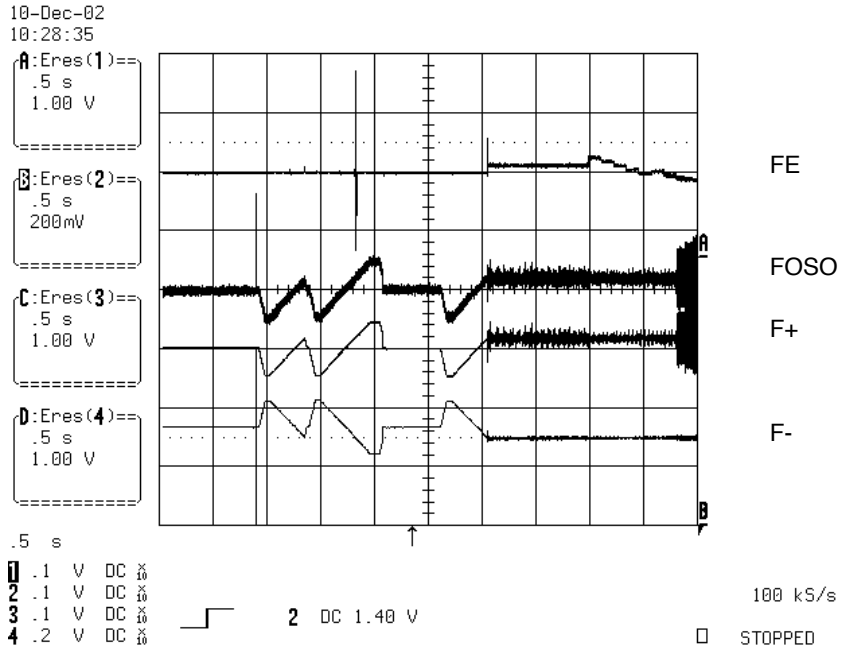


FIG 8-2 (CD)

9. SPINDLE CONTROL WAVEFORM (NO DISC CONDITION)

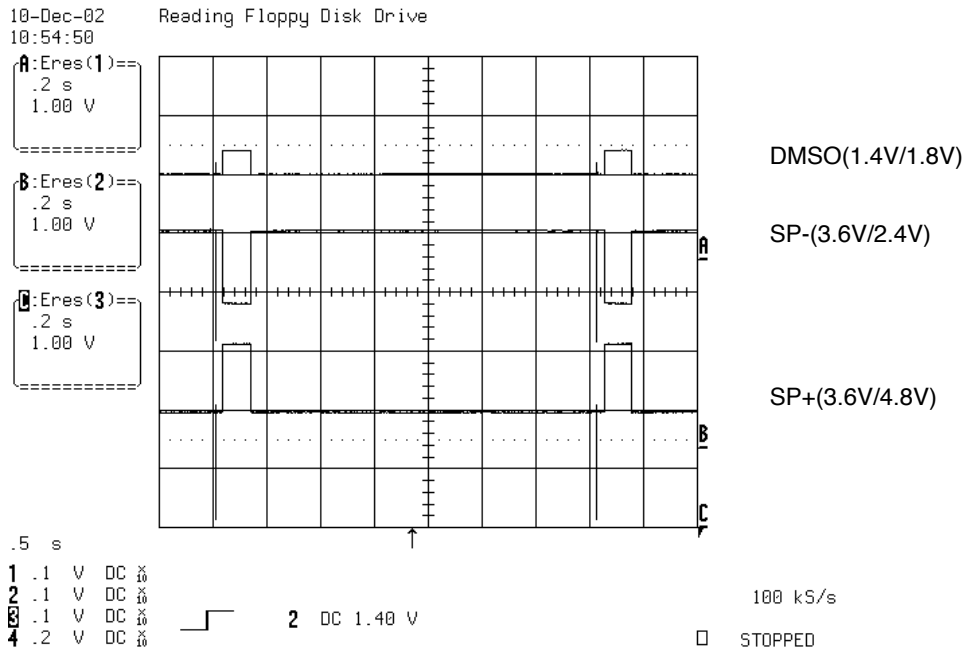


FIG 9-1

10. TRACKING CONTROL RELATED SIGNAL(System checking)

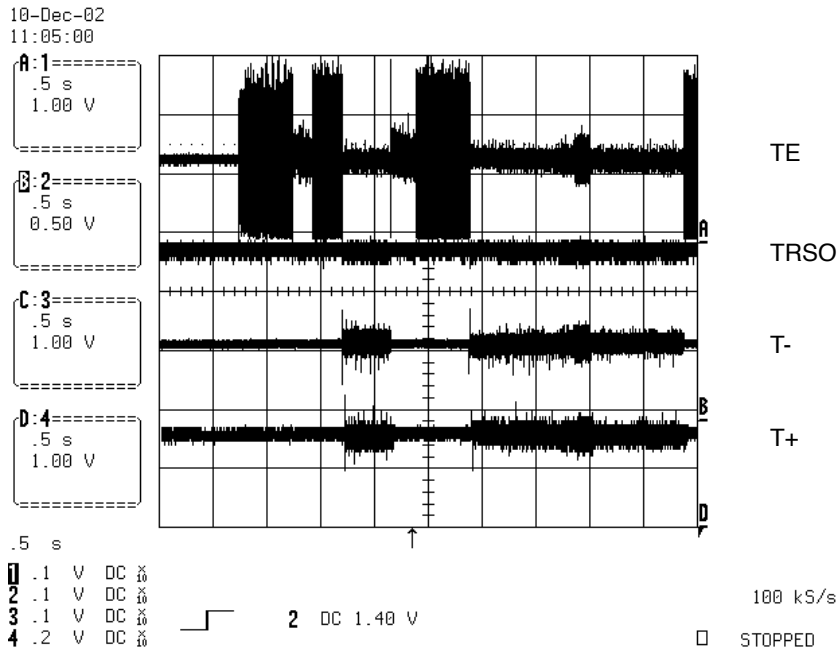


FIG 10-1(DVD)

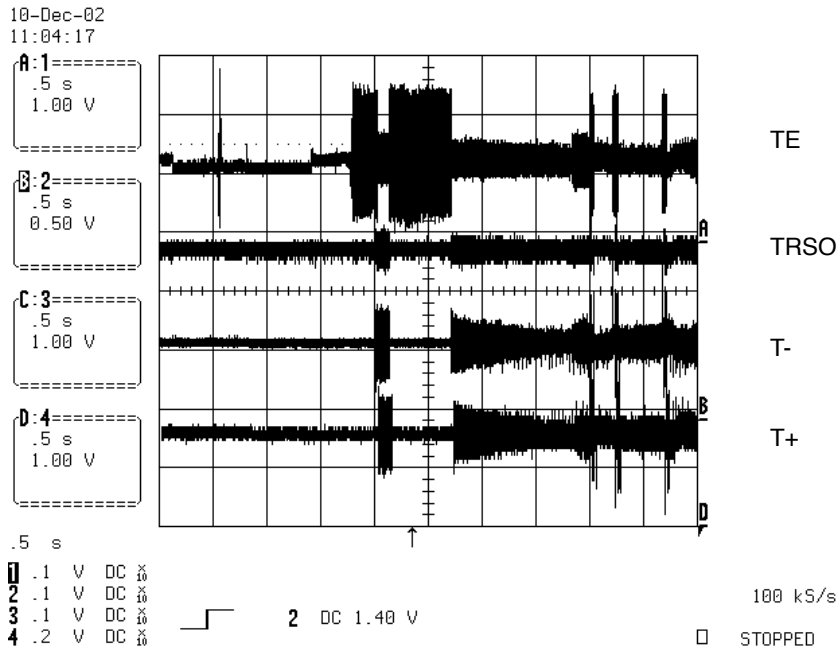


FIG 10-2(CD)

11. MT1389 AUDIO OPTICAL AND COAXIAL OUTPUT(SPDIF)

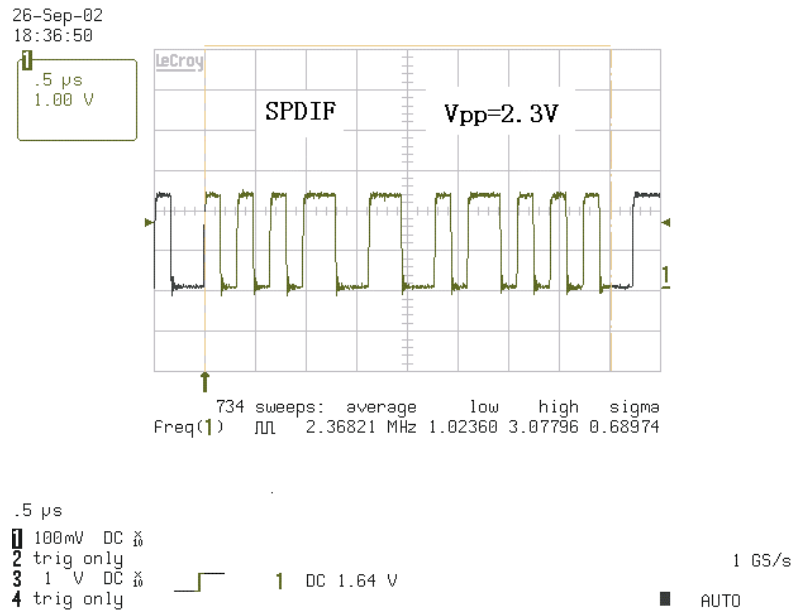


FIG 11-1

12. MT1389 VIDEO OUTPUT WAVEFORM

1) 100%

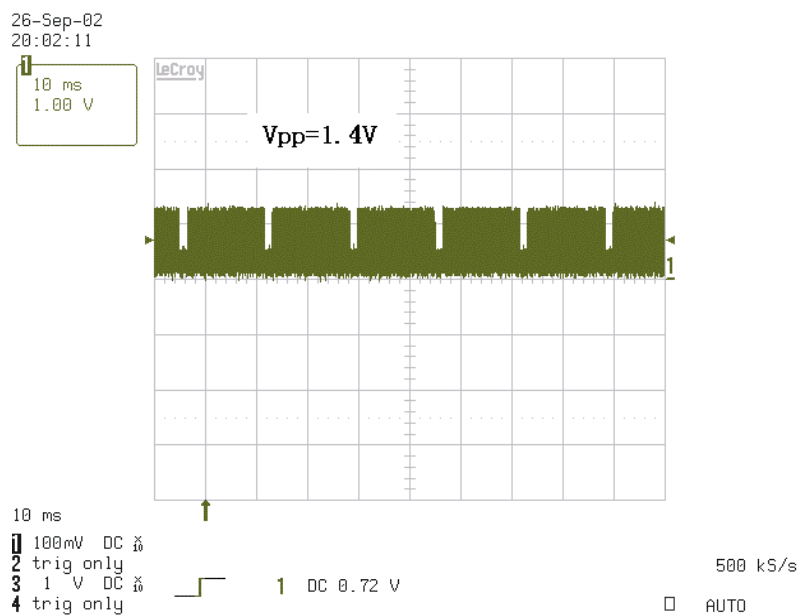


FIG 12-1

2) COMPOSITE VIDEO SIGNAL

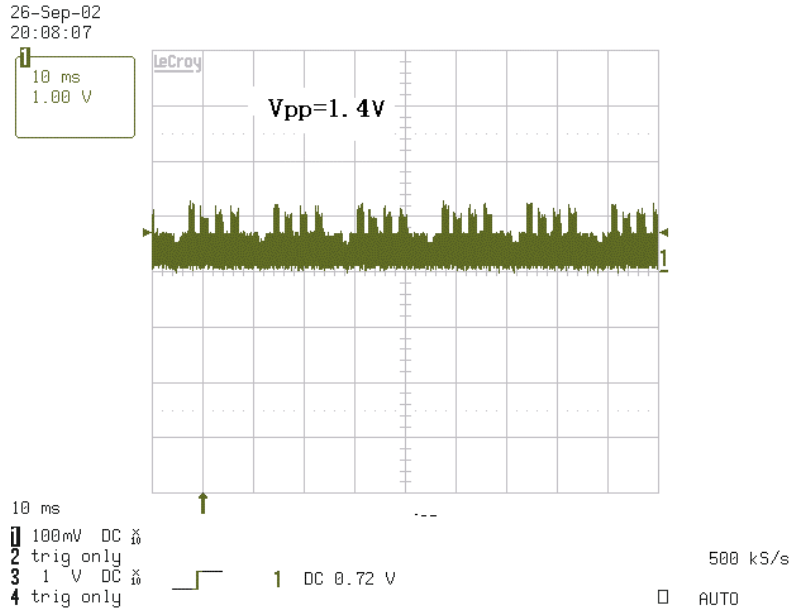


FIG 12-2

13. MT1389 AUDIO OUTPUT TO AUDIO DAC

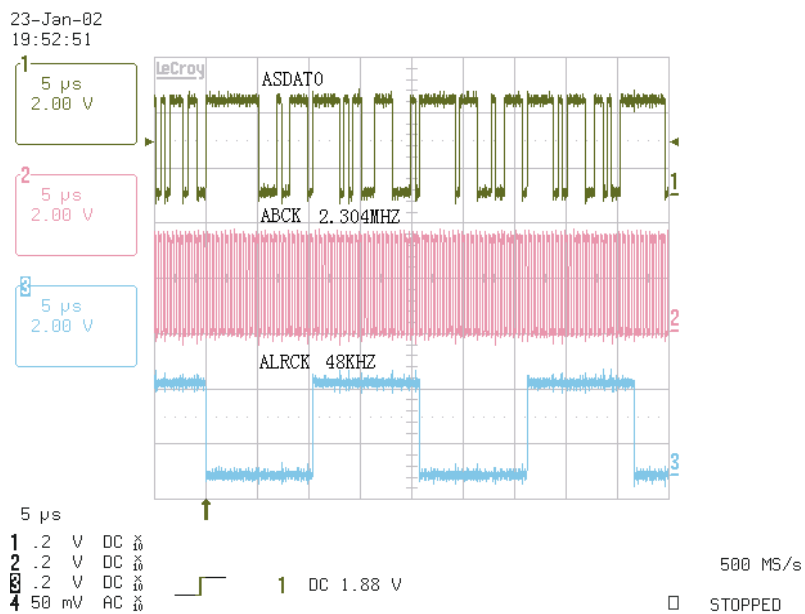


FIG 13-1

14. AUDIO OUTPUT FROM AUDIO DAC

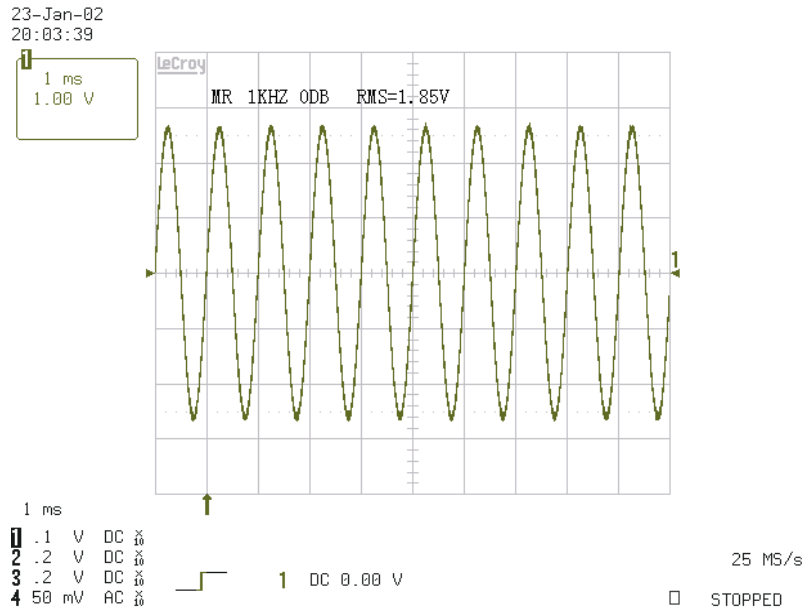
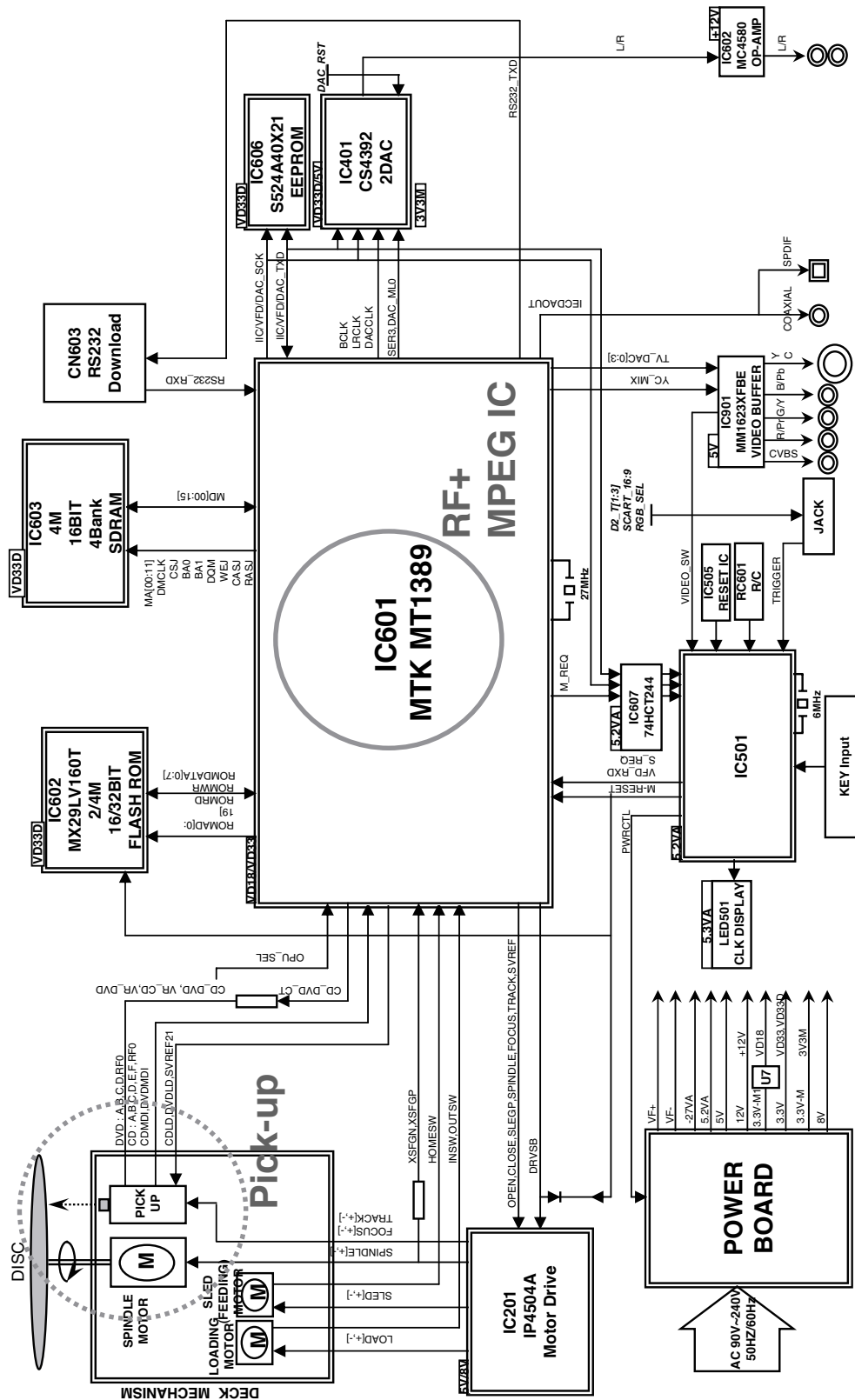


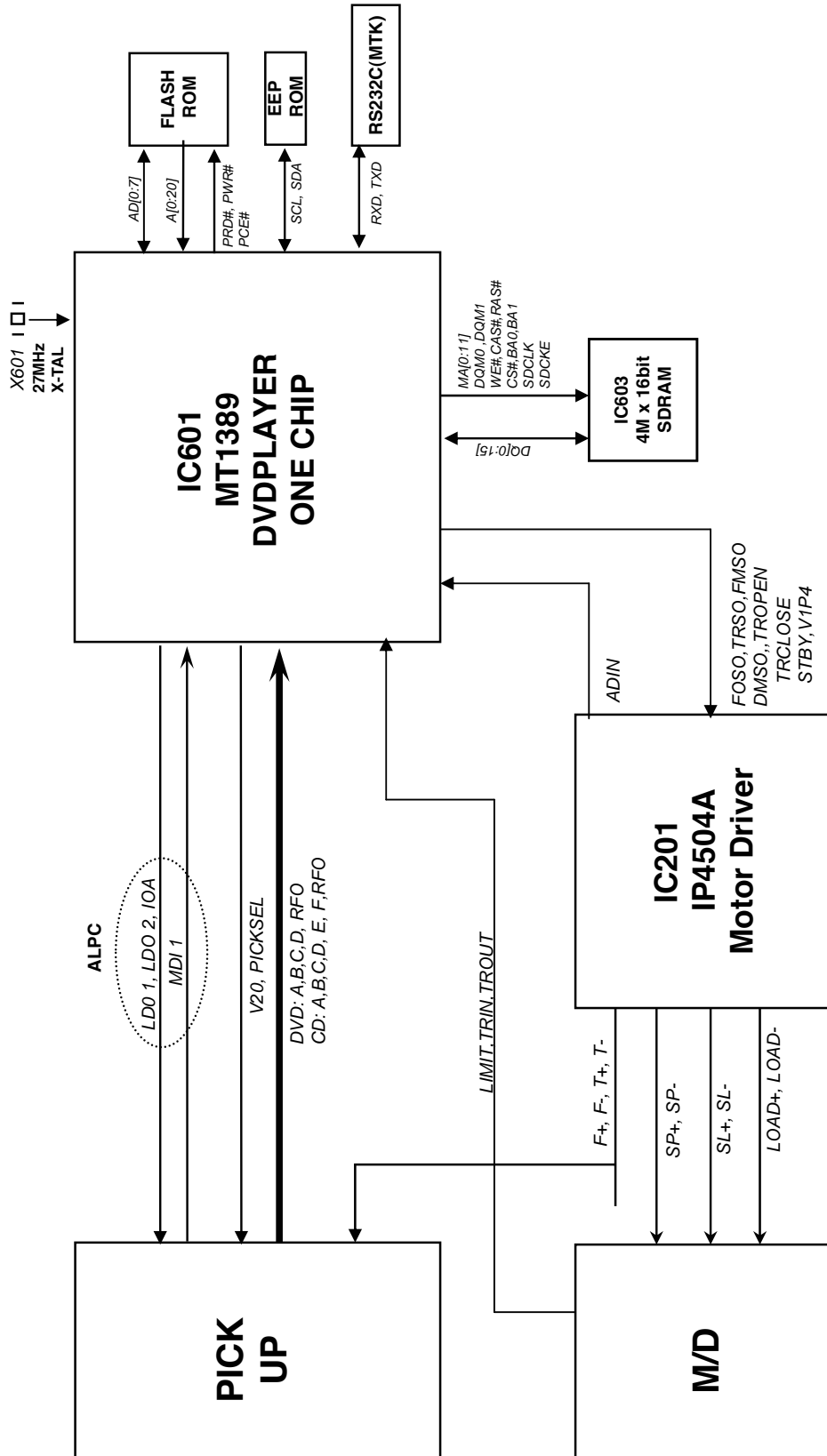
FIG 14-1

BLOCK DIAGRAMS

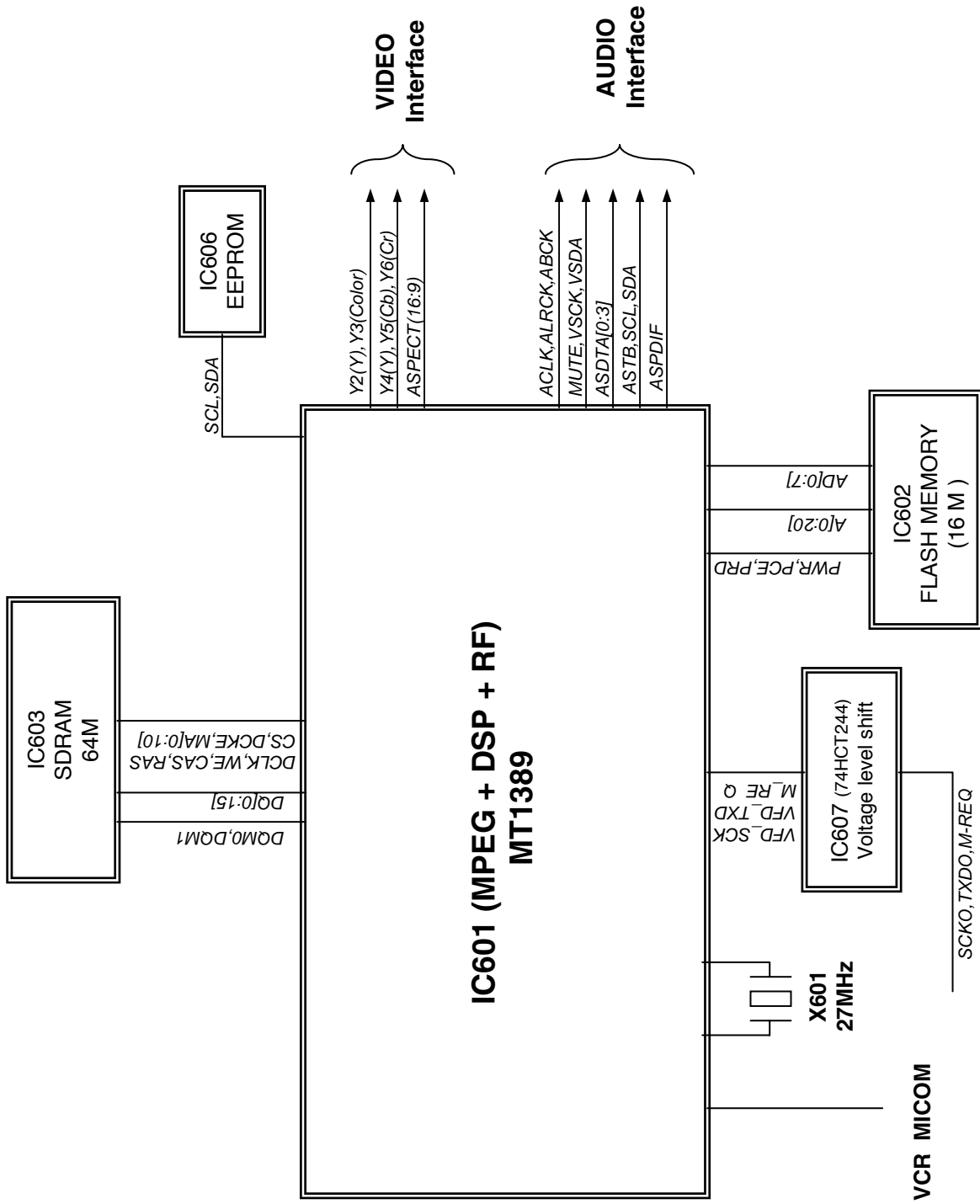
1. Overall Block Diagram



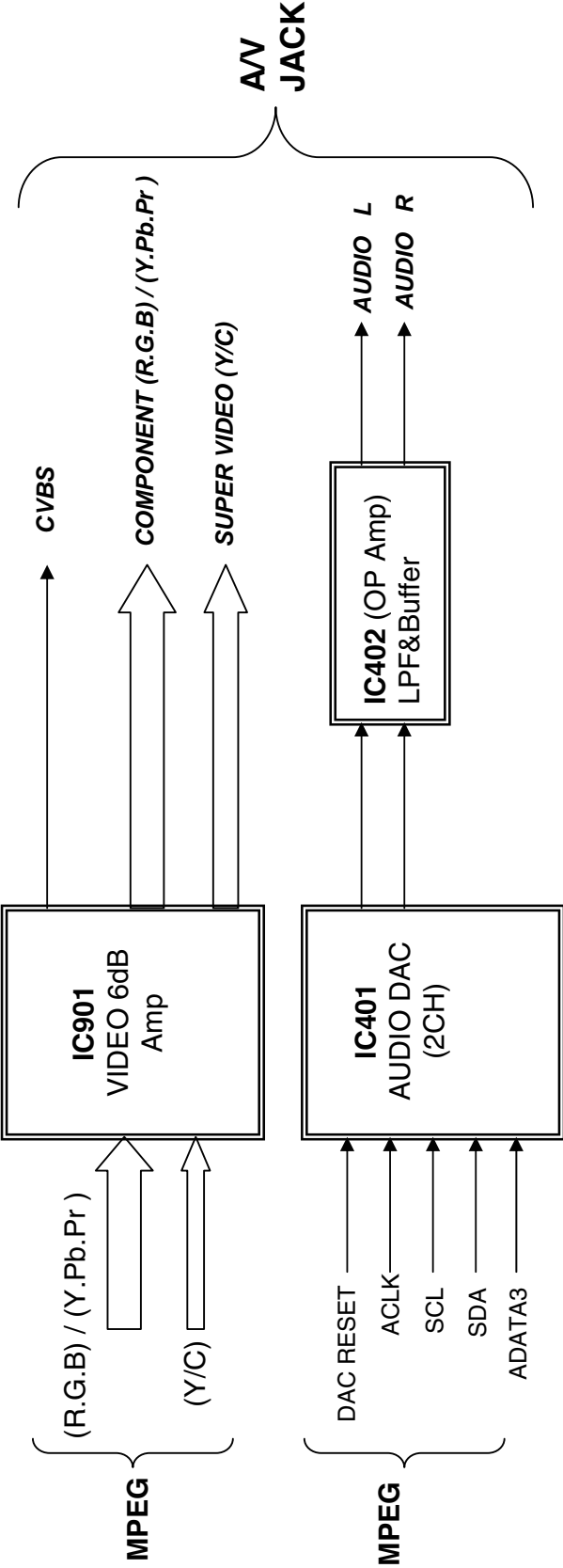
2. SERVO Block Diagram



3. MPEG & MEMORY Block Diagram

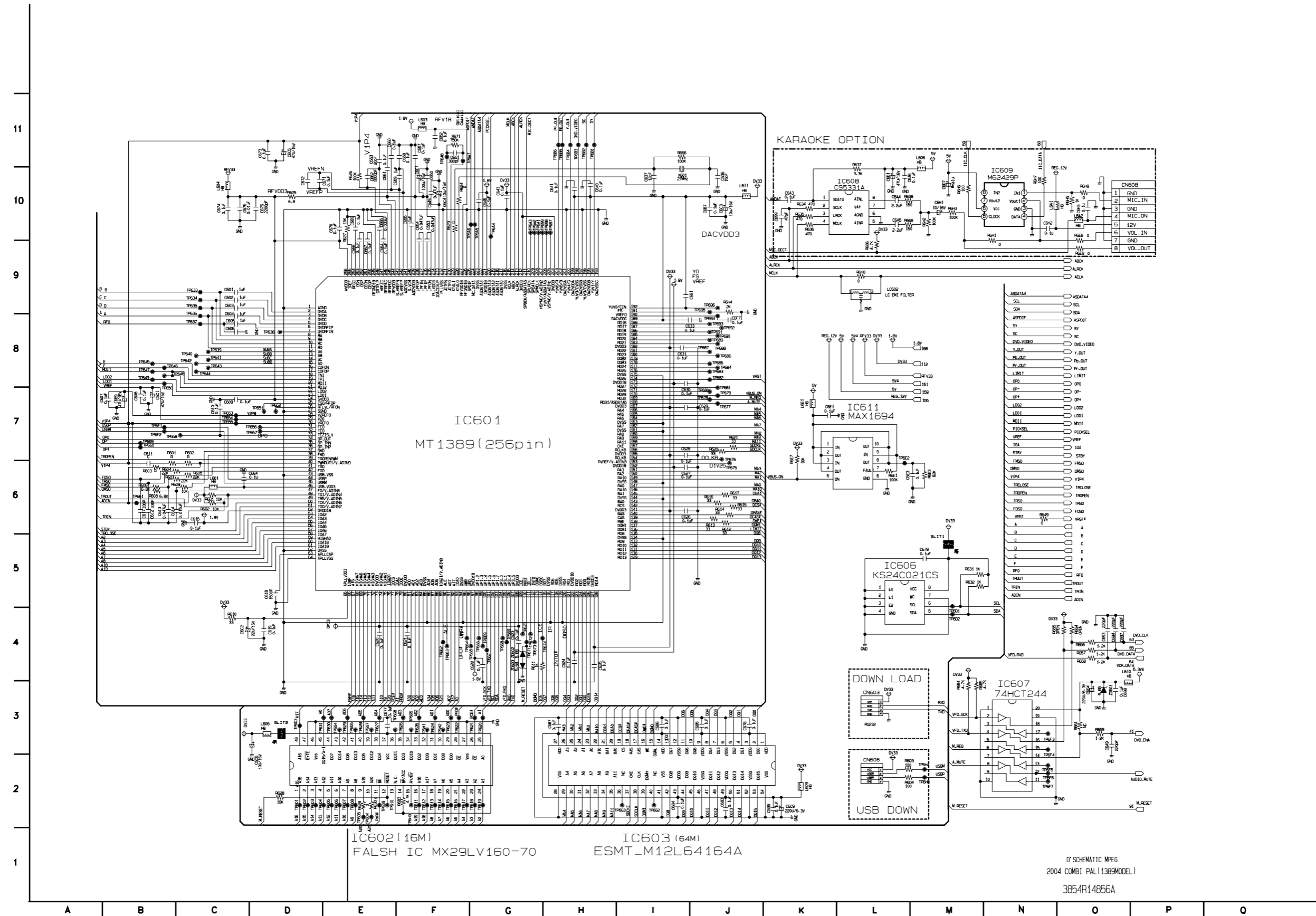


4. VIDEO & AUDIO Block Diagram

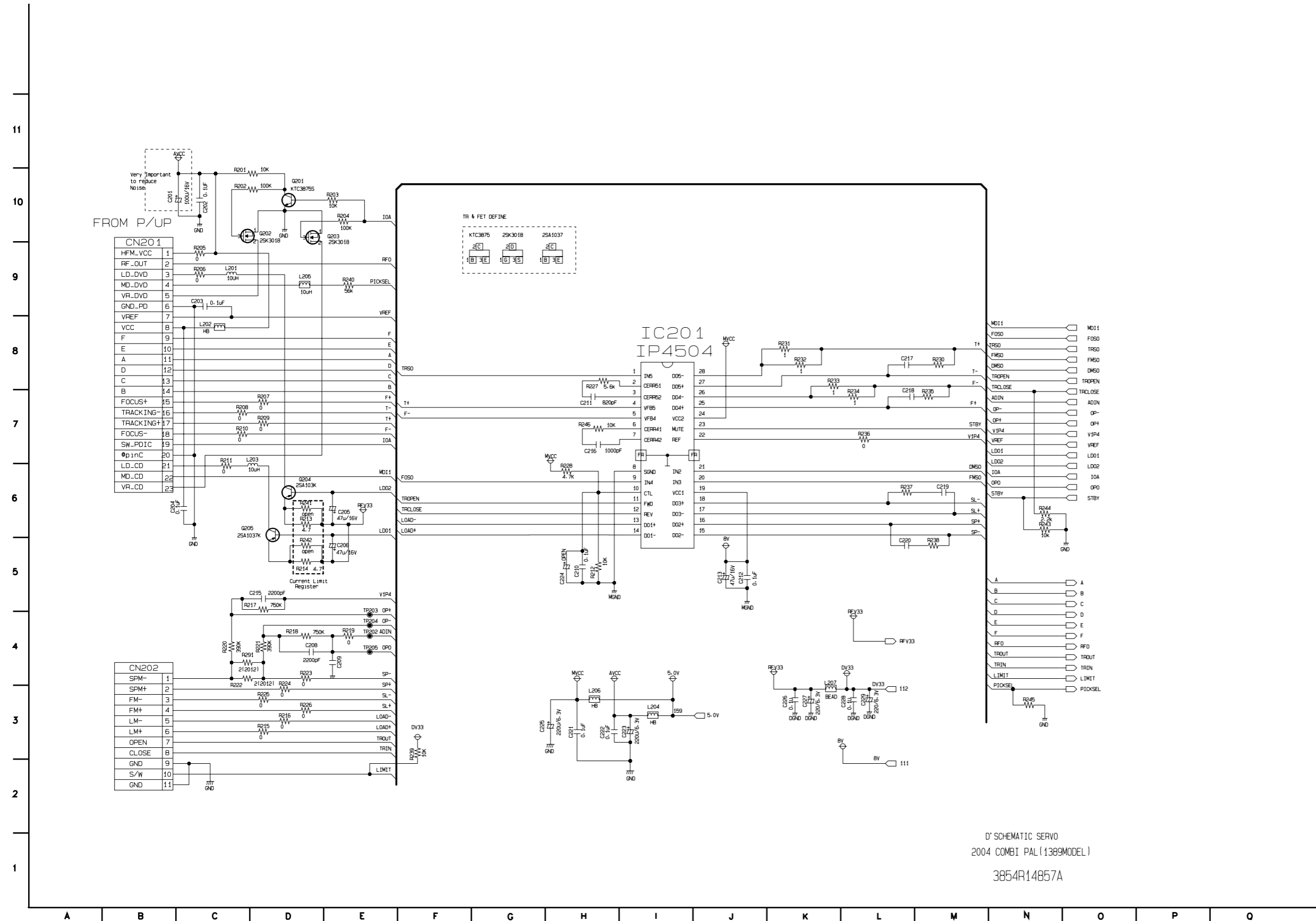


CIRCUIT DIAGRAMS

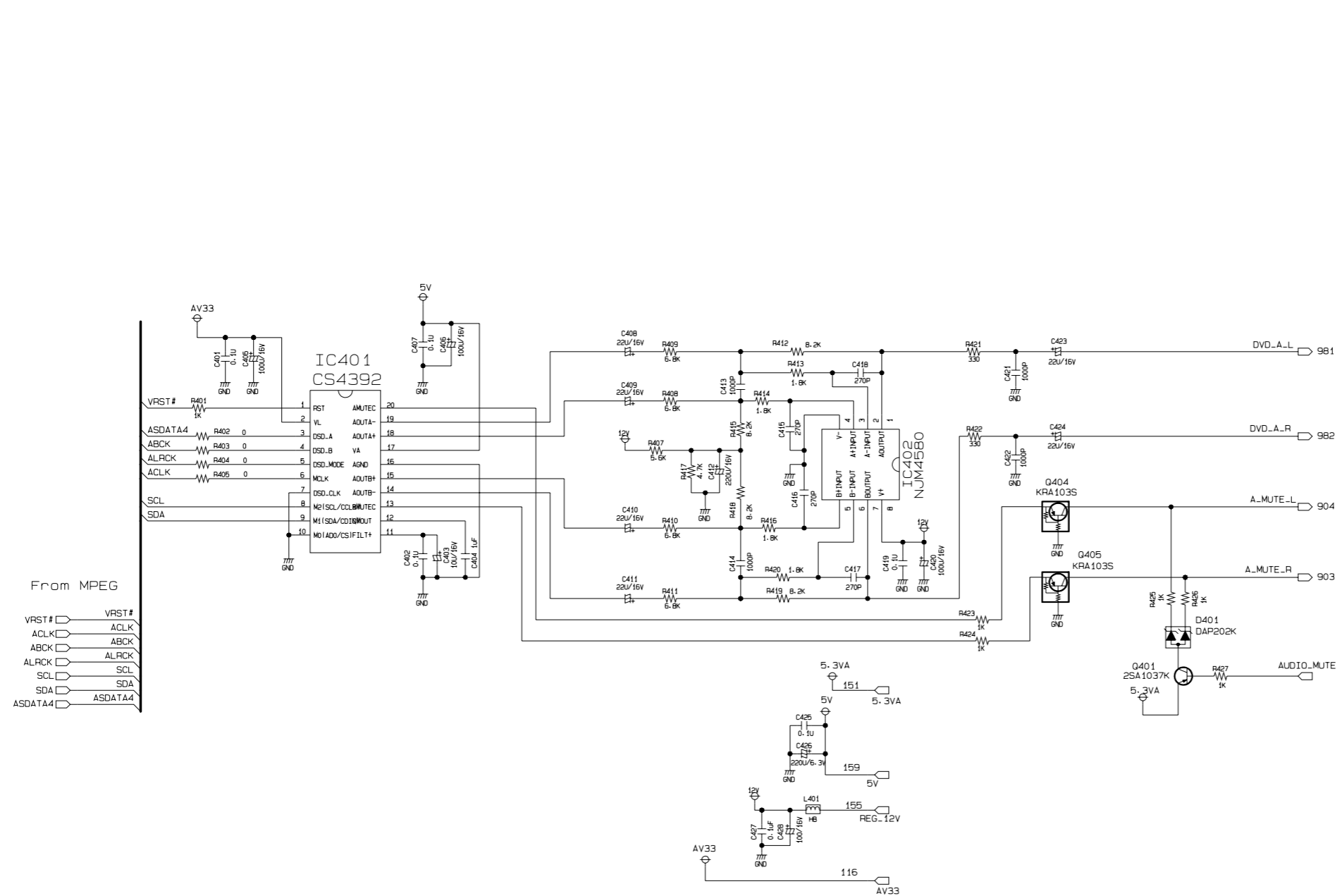
1. SYSTEM CIRCUIT DIAGRAM



2. RF & DSP SERVO CIRCUIT DIAGRAM



3. AV/JACK CIRCUIT DIAGRAM



D' SCHEMATIC DVD AUDIO
 2004 COMBI PAL(1389MODEL)
 3854R14858A

• CIRCUIT VOLTAGE CHART

MODE PIN NO.	STOP	PLAY	MODE PIN NO.	STOP	PLAY	MODE PIN NO.	STOP	PLAY	MODE PIN NO.	STOP	PLAY	MODE PIN NO.	STOP	PLAY	MODE PIN NO.	STOP	PLAY	MODE PIN NO.	STOP	PLAY	MODE PIN NO.	STOP	PLAY	MODE PIN NO.	STOP	PLAY	MODE PIN NO.	STOP	PLAY	MODE PIN NO.	STOP	PLAY	MODE PIN NO.	STOP	PLAY	MODE PIN NO.	STOP	PLAY	MODE PIN NO.	STOP	PLAY	MODE PIN NO.	STOP	PLAY	MODE PIN NO.	STOP	PLAY	MODE PIN NO.	STOP	PLAY	MODE PIN NO.	STOP	PLAY																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																												
IC 201			6	5.8	5.73	52	1.8	1.71	107	3.2	3.21	162	1.47	1.61	217	0.003	0.002	15	4.62	3.8	21	0.71	1.2	12	2.45	5.14	17	2.17	1.78	66	3.25	3.21	122	1.8	1.8	177	3.25	3.2	232	0	0	300	0	0	354	1.5	1.4	408	0.01	0.01	462	0.02	0.02																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																												
2	2.54	2.3	7	5.8	5.73	53	3.25	3.19	108	3.25	3.21	163	0.002	0.002	218	0.003	1.2	16	2.13	0.002	22	0.03	0.007	13	2.94	2.55	18	4.61	4.25	67	0.001	0.002	123	1.38	1.31	178	1.8	1.79	233	1.8	1.8	301	2.25	2.25	355	1.49	1.68	409	1.49	1.68	463	1.49	1.68	517	0.001	0.003	571	0.001	0.001	625	0.001	0.003	679	0.001	0.003	733	0.001	0.003	787	0.001	0.003	841	0.001	0.003	895	0.001	0.003	949	0.001	0.003	1003	0.001	0.003	1057	0.001	0.003	1111	0.001	0.003	1165	0.001	0.003	1219	0.001	0.003	1273	0.001	0.003	1327	0.001	0.003	1381	0.001	0.003	1435	0.001	0.003	1489	0.001	0.003	1543	0.001	0.003	1597	0.001	0.003	1651	0.001	0.003	1705	0.001	0.003	1759	0.001	0.003	1813	0.001	0.003	1867	0.001	0.003	1921	0.001	0.003	1975	0.001	0.003	2029	0.001	0.003	2083	0.001	0.003	2137	0.001	0.003	2191	0.001	0.003	2245	0.001	0.003	2299	0.001	0.003	2353	0.001	0.003	2407	0.001	0.003	2461	0.001	0.003	2515	0.001	0.003	2569	0.001	0.003	2623	0.001	0.003	2677	0.001	0.003	2731	0.001	0.003	2785	0.001	0.003	2839	0.001	0.003	2893	0.001	0.003	2947	0.001	0.003	3001	0.001	0.003	3055	0.001	0.003	3109	0.001	0.003	3163	0.001	0.003	3217	0.001	0.003	3271	0.001	0.003	3325	0.001	0.003	3379	0.001	0.003	3433	0.001	0.003	3487	0.001	0.003	3541	0.001	0.003	3595	0.001	0.003	3649	0.001	0.003	3703	0.001	0.003	3757	0.001	0.003	3811	0.001	0.003	3865	0.001	0.003	3919	0.001	0.003	3973	0.001	0.003	4027	0.001	0.003	4081	0.001	0.003	4135	0.001	0.003	4189	0.001	0.003	4243	0.001	0.003	4297	0.001	0.003	4351	0.001	0.003	4405	0.001	0.003	4459	0.001	0.003	4513	0.001	0.003	4567	0.001	0.003	4621	0.001	0.003	4675	0.001	0.003	4729	0.001	0.003	4783	0.001	0.003	4837	0.001	0.003	4891	0.001	0.003	4945	0.001	0.003	4999	0.001	0.003	5053	0.001	0.003	5107	0.001	0.003	5161	0.001	0.003	5215	0.001	0.003	5269	0.001	0.003	5323	0.001	0.003	5377	0.001	0.003	5431	0.001	0.003	5485	0.001	0.003	5539	0.001	0.003	5593	0.001	0.003	5647	0.001	0.003	5701	0.001	0.003	5755	0.001	0.003	5809	0.001	0.003	5863	0.001	0.003	5917	0.001	0.003	5971	0.001	0.003	6025	0.001	0.003	6079	0.001	0.003	6133	0.001	0.003	6187	0.001	0.003	6241	0.001	0.003	6295	0.001	0.003	6349	0.001	0.003	6403	0.001	0.003	6457	0.001	0.003	6511	0.001	0.003	6565	0.001	0.003	6619	0.001	0.003	6673	0.001	0.003	6727	0.001	0.003	6781	0.001	0.003	6835	0.001	0.003	6889	0.001	0.003	6943	0.001	0.003	6997	0.001	0.003	7051	0.001	0.003	7105	0.001	0.003	7159	0.001	0.003	7213	0.001	0.003	7267	0.001	0.003	7321	0.001	0.003	7375	0.001	0.003	7429	0.001	0.003	7483	0.001	0.003	7537	0.001	0.003	7591	0.001	0.003	7645	0.001	0.003	7699	0.001	0.003	7753	0.001	0.003	7807	0.001	0.003	7861	0.001	0.003	7915	0.001	0.003	7969	0.001	0.003	8023	0.001	0.003	8077	0.001	0.003	8131	0.001	0.003	8185	0.001	0.003	8239	0.001	0.003	8293	0.001	0.003	8347	0.001	0.003	8401	0.001	0.003	8455	0.001	0.003	8509	0.001	0.003	8563	0.001	0.003	8617	0.001	0.003	8671	0.001	0.003	8725	0.001	0.003	8779	0.001	0.003	8833	0.001	0.003	8887	0.001	0.003	8941	0.001	0.003	8995	0.001	0.003	9049	0.001	0.003	9103	0.001	0.003	9157	0.001	0.003	9211	0.001	0.003	9265	0.001	0.003	9319	0.001	0.003	9373	0.001	0.003	9427	0.001	0.003	9481	0.001	0.003	9535	0.001	0.003	9589	0.001	0.003	9643	0.001	0.003	9697	0.001	0.003	9751	0.001	0.003	9805	0.001	0.003	9859	0.001	0.003	9913	0.001	0.003	9967	0.001	0.003	10021	0.001	0.003	10075	0.001	0.003	10129	0.001	0.003	10183	0.001	0.003	10237	0.001	0.003	10291	0.001	0.003	10345	0.001	0.003	10399	0.001	0.003	10453	0.001	0.003	10507	0.001	0.003	10561	0.001	0.003	10615	0.001	0.003	10669	0.001	0.003	10723	0.001	0.003	10777	0.001	0.003	10831	0.001	0.003	10885	0.001	0.003	10939	0.001	0.003	10993	0.001	0.003	11047	0.001	0.003	11101	0.001	0.003	11155	0.001	0.003	11209	0.001	0.003	11263	0.001	0.003	11317	0.001	0.003	11371	0.001	0.003	11425	0.001	0.003	11479	0.001	0.003	11533	0.001	0.003	11587	0.001	0.003	11641	0.001	0.003	11695	0.001	0.003	11749	0.001	0.003	11803	0.001	0.003	11857	0.001	0.003	11911	0.001	0.003	11965	0.001	0.003	12019	0.001	0.003	12073	0.001	0.003	12127	0.001	0.003	12181	0.001	0.003	12235	0.001	0.003	12289	0.001	0.003	12343	0.001	0.003	12397	0.001	0.003	12451	0.001	0.003	12505	0.001	0.003	12559	0.001	0.003	12613	0.001	0.003	12667	0.001	0.003	12721	0.001	0.003	12775	0.001	0.003	12829	0.001	0.003	12883	0.001	0.003	12937	0.001	0.003	12991	0.001	0.003	13045	0.001	0.003	13099	0.001	0.003	13153	0.001	0.003	13207	0.001	0.003	13261	0.001	0.003	13315	0.001	0.003	13369	0.001	0.003	13423	0.001	0.003	13477	0.001	0.003	13531	0.001	0.003	13585	0.001	0.003	13639	0.001	0.003	13693	0.001	0.003	13747	0.001	0.003	13801	0.001	0.003	13855	0.001	0.003	13909	0.001	0.003	13963	0.001	0.003	14017	0.001	0.003	14071	0.001	0.003	14125	0.001	0.003	14179	0.001	0.003	14233	0.001	0.003	14287	0.001	0.003	14341	0.001	0.003	14395	0.001	0.003	14449	0.001	0.003	14503	0.001	0.003	14557	0.001	0.003	14611	0.001	0.003	14665	0.001	0.003	14719	0.001	0.003	14773	0.001	0.003	14827	0.001	0.003	14881	0.001	0.003	14935	0.001	0.003	14989	0.001	0.003	15043	0.001	0.003	15097	0.001	0.003	15151	0.001	0.003	15205	0.001	0.003	15259	0.001	0.003	15313	0.001	0.003	15367	0.001	0.003	15421	0.001	0.003	15475	0.001	0.003	15529	0.001	0.003	15583	0.001	0.003	15637	0.001	0.003	15691	0.001	0.003	15745	0.001	0.003	15799	0.001	0.003	15853	0.001	0.003	15907	0.001	0.003	15961	0.001	0.003	16015	0.001	0.003	16069	0.001	0.003	16123	0.001	0.003	16177	0.001	0.003	16231	0.001	0.003	16285	0.001	0.003	16339	0.001	0.003	16393	0.001	0.003	16447	0.001	0.003	16501	0.001	0.003	16555	0.001	0.003	16609	0.001	0.003	16663	0.001	0.003	16717	0.001	0.003	16771	0.001	0.003	16825	0.001	0.003	16879	0.001	0.003	16933	0.001	0.003	16987	0.001	0.003	17041	0.001	0.003	17095	0.001	0.003	17149	0.001	0.003	17203	0.001	0.003	17257	0.001	0.003	17311	0.001	0.003	17365	0.001	0.003	17419	0.001	0.003	17473	0.001	0.003	17527	0.001	0.003	17581	0.001	0.003	17635	0.001	0.003	17689	0.001	0.003	17743	0.001	0.003	17797	0.001	0.003	17851	0.001	0.003	17905	0.001	0.003	17959	0.001	0.003	18013	0.001	0.003	18067	0.001	0.003	18121	0.001	0.003	18175	0.001	0.003	18229	0.001	0.003	18283	0.001	0.003	18337	0.001	0.003	18391	0.001	0.003	18445	0.001	0.003	18499	0.001	0.003	18553	0.001	0.003	18607	0.001	0.003	18661	0.001	0.003	18715	0.001	0.003	18769	0.001	0.003	18823	0.001	0.003	18877	0.001	0.003	18931	0.001	0.003	18985	0.001	0.003	19039	0.001	0.003	19093	0.001	0.003	19147	0.001	0.003	19201	0.001	0.003	19255	0.001	0.003	19309	0.001	0.003	19363	0.001	0.003	19417	0.001	0.003	19471	0.001	0.003	19525	0.001	0.003	19579	0.001	0.003	19633	0.001	0.003	19687	0.001	0.003	19741	0.001	0.003	19795	0.001	0.003	19849	0.001	0.003	19903	0.001	0.003	19957	0.001	0.003	20011	0.001	0.003	20065	0.001	0.003	20119	0.001	0.003	20173	0.001	0.003	20227	0.001	0.003	20281	0.001	0.003	20335	0.001	0.003	20389	0.001	0.003	20443	0.001	0.003	20497	0.001	0.003	20551	0.001	0.003</

SECTION 4 MECHANISM (D-37) OF VCR PART

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GUIDE FOR TROUBLESHOOTING

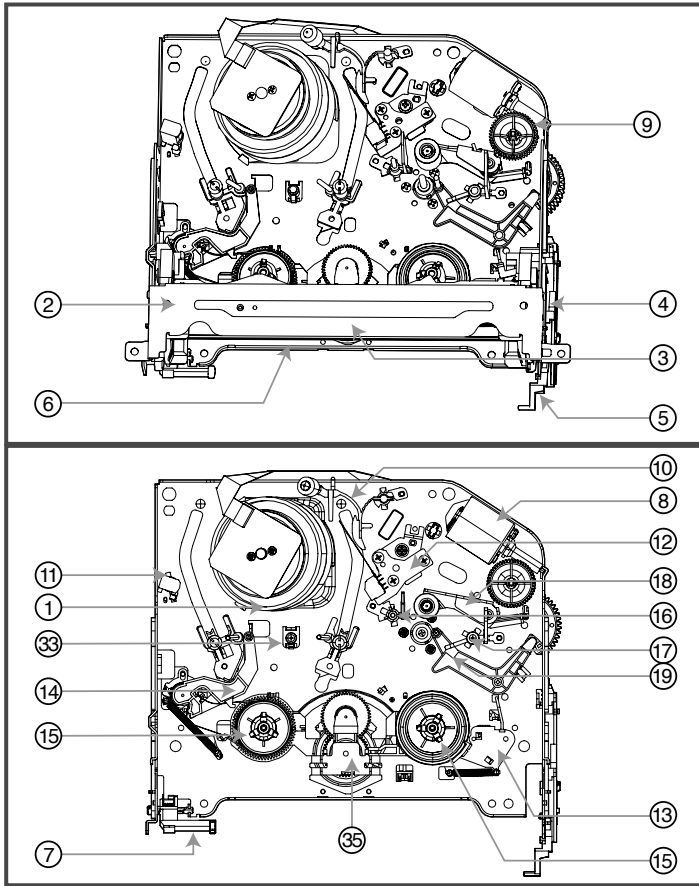
- 1. Deck Mechanism.....
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EXPLODED VIEWS

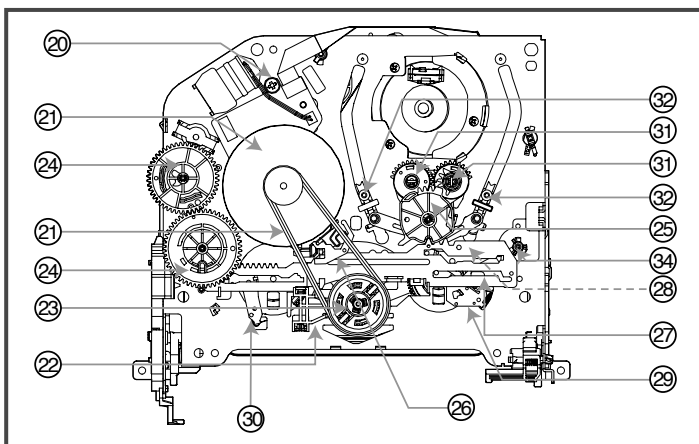
- 1. Front Loading Mechanism Section.....
- 2. Moving Mechanism Section(1).....
- 3. Moving Mechanism Section(2).....

POSITION DRAWING OF DECK MECHANISM PARTS

• Top View



• Bottom View



Order Of Dis- assembled Parts firstly Disassembled	Part	Fixing Type	Ref. Draw- ings	Posi tion
	1 Drum Assembly	3 screws	A-1	T
	2 Plate Top	2 hooks	A-2	T
2	3 Holder Assembly CST	6 chasses	A-2	T
2,3	4 Gear Assembly Rack F/L	1 hook	A-2	T
2,3,4	5 Opener Door	Chassis Hole	A-2	T
2,3,4,5	6 Arm Assembly F/L	Chassis Hole	A-2	T
	7 Lever Assembly S/W	Chassis Hole, 1 hook	A-2	T
	8 Motor Assembly L/D	1 screw	A-3	T
	9 Gear Wheel	2 hooks	A-3	T
	10 Arm Assembly Cleaner	Chassis Embossing	A-3	T
	11 Head F/E	Chassis Embossing	A-3	T
	12 Base Assembly A/C Head	1 screw	A-3	T
2,3	13 Brake Assembly T	1 hook	A-4	T
2,3	14 Arm Assembly Tension	1 hook	A-4	T
2,3,13,14	15 Reel S / Reel T	Shaft	A-4	T
	16 Base Assembly P4	Chassis Embossing	A-5	T
	17 Opener Lid	Chassis Embossing	A-5	T
17	18 Arm Assembly Pinch	Shaft	A-5	T
17	19 Arm T/up	1 hook	A-5	T
	20 Supporter, capstan	Chassis Hole	A-6	B
17,18	21 Belt Capstan/Motor Capstar	3 screws	A-6	B
	22 Lever F/R	Locking Tab	A-6	B
21, 22	23 Clutch Assembly D37	Washer	A-6	B
	24 Gear Drive/Gear Cam	Washer/Hook	A-7	B
	25 Gear Sector	Hook	A-7	B
21	26 Brake Assembly Capstan	Chassis Hole	A-7	B
21,22,23, 24,25,26	27 Plate Slider	Chassis Guide	A-7	B
21,22,23, 24,25,26,27	28 Lever Tension	1 Hook	A7	B
21,22,23, 24,25,26,27	29 Lever Spring	1 Hook	A-7	B
21,22,23, 24,25,26,27	30 Lever Brake	1 Hook	A-7	B
25	31 Gear Assembly P2/ Gear Assembly P3	Bass	A-8	B
2, 3, 14, 25, 31	32 Base Assembly P2 /Base Assembly P3	6 Chasses	A-8	B
25, 31	33 Base Loading	3 Hooks	A-8	B
2,3,14	34 Base Tension	Chassis Embossing	A-9	T
	35 Arm Assembly Idler Jog	Locking Tab	A-9	T

T:Top, B:Bottom

NOTE : Assembly order is a reverse of disassembly order.

- (1) For assembly, check the assembly mode is accurate.
- (2) Parts firstly disassembled indicate parts firstly disassembled in disassembly of related parts.

DISASSEMBLY AND ASSEMBLY OF DECK MECHANISM

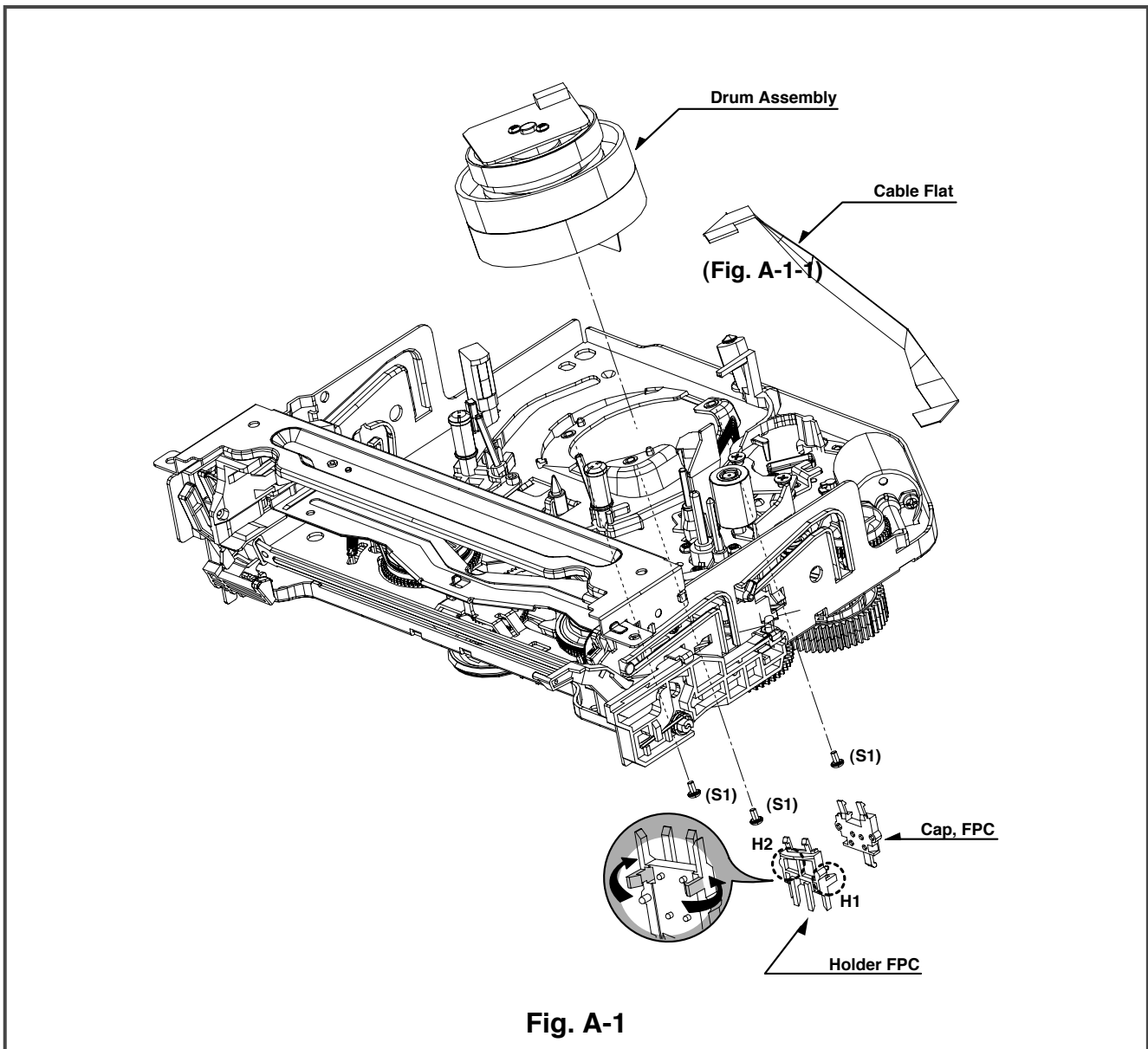
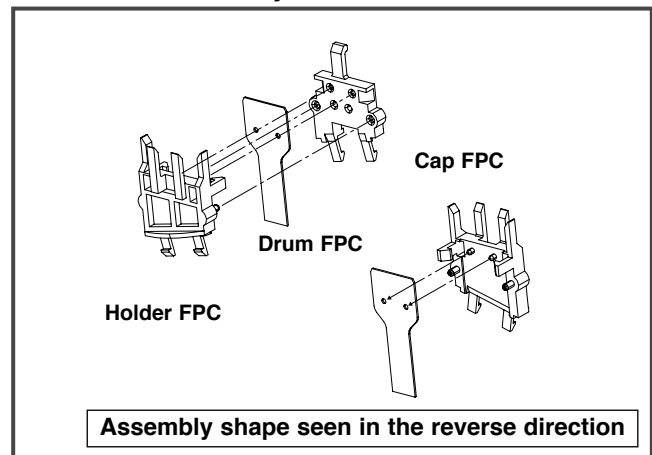


Fig. A-1

1. Disassembly of Drum Assembly (Figure A-1)

- 1) Separate cable flat from the Drum FPC and the Capstan Motor.
- 2) Release 3 screws (S1) on the bottom side of the chassis, and separate the drum assembly.
- 3) Release the hooks (H1, H2) and separate both the holder FPC and the Cap FPC (disassemble if necessary).

Cautions in assembly of FPC



DISASSEMBLY AND ASSEMBLY OF DECK MECHANISM

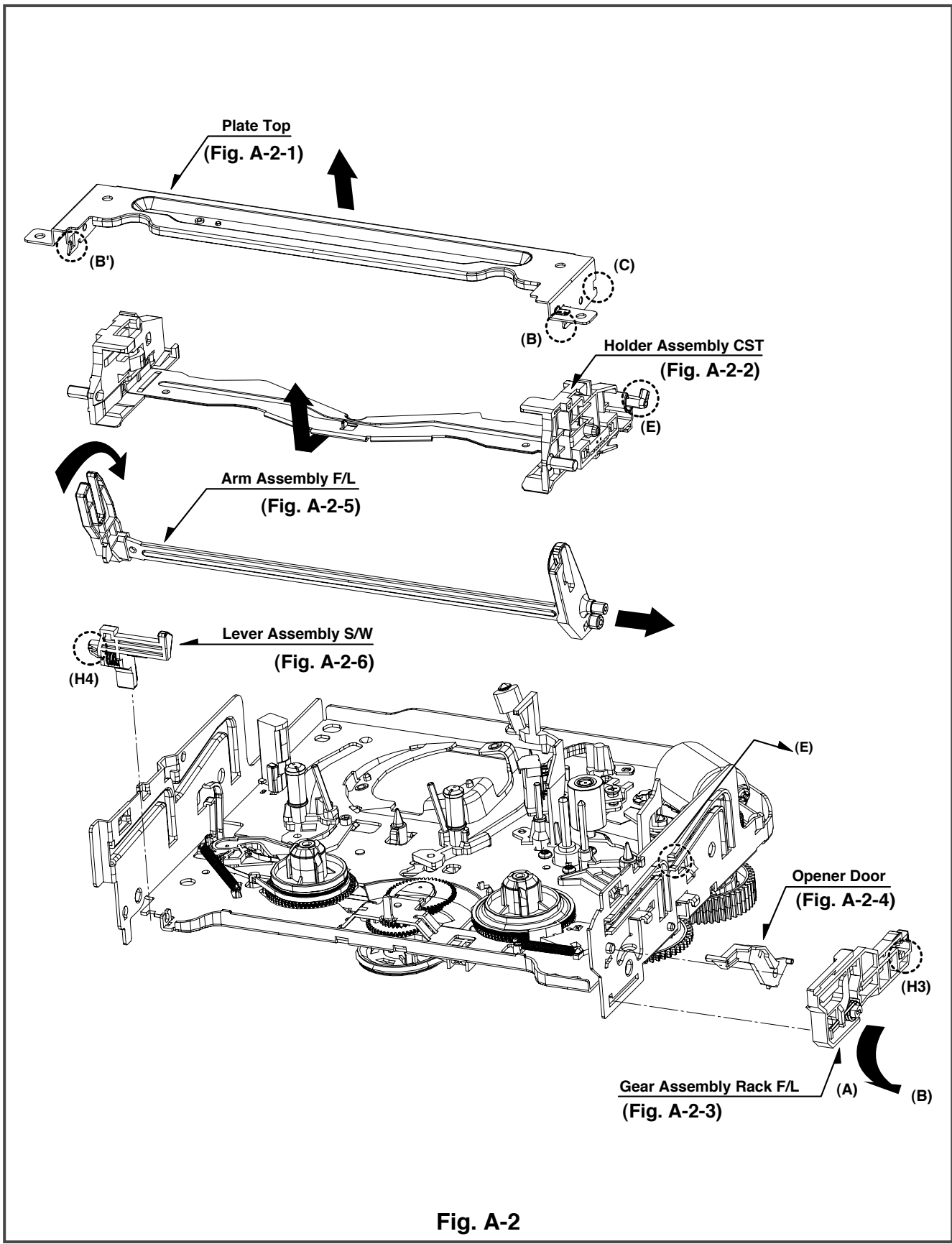


Fig. A-2

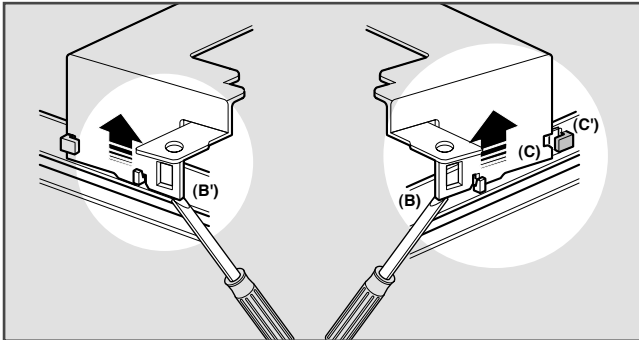
DISASSEMBLY AND ASSEMBLY OF DECK MECHANISM

2. Disassembly of Plate Top (Fig. A-2-1)

- 1) Separate the right part while leaning back the (B) part of the plate top toward the arrow direction.
- 2) Separate the left part while leaning back the (B') part of the plate top toward the arrow direction.
(Tool used: Tool such as (-) driver, auger, etc with pointed or flat end)

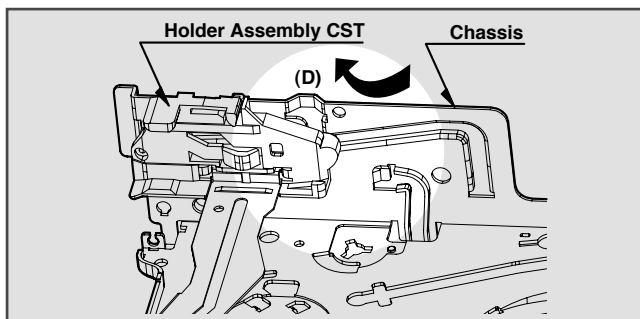
CAUTIONS

Assemble while pressing the (C), (C') part after corresponding them as in drawing.



3. Holder Assembly CST (Fig. A-2-2)

- 1) Firstly separate the left part from the groove on the (D) part of chassis while moving the holder assembly CST toward the arrow direction.



- 2) Separate the right part from each groove of chassis

CAUTIONS

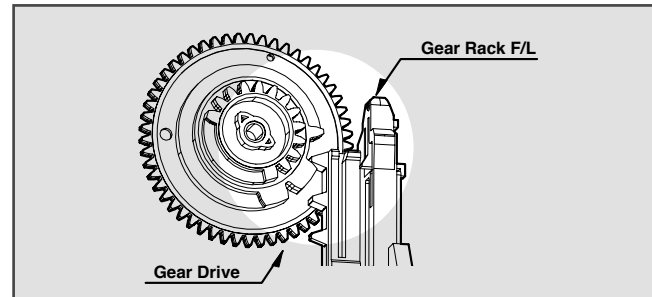
Assemble by inserting the left part after firstly inserting the (E) part of the holder assembly CST into the groove on the (E') part of chassis.

4. Disassembly of Gear Assembly Rack F/L (Fig. A-2-3)

- 1) Separate the hook (H3) while leaning ahead the hook (3) after moving the gear assembly rack F/L toward the arrow (A) direction.
- 2) Separate the gear assembly rack F/L toward the arrow (B) direction.

CAUTIONS

For the assembly, correspond the gear part of gear assembly rack F/L to the gear drive.



5. Opener Door (Fig. A-2-4)

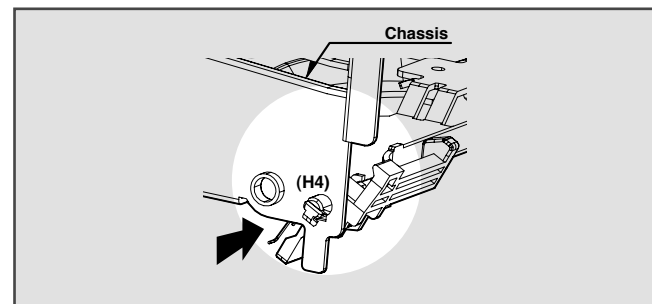
- 1) Separate the opener door ahead from the guide hole of chassis while turning it clockwise.

6. Arm Assembly F/L (Fig. A-2-5)

- 1) Firstly separate the left part of the arm assembly F/L from the groove of chassis while pushing the arm assembly F/L toward the arrow direction.
- 2) Separate the right part from the groove of chassis.

7. Lever Assembly S/W (Fig. A-2-6)

- 1) Separate the lever assembly S/W while pushing it toward the arrow direction after removing the hook (4) on the left side of chassis.



DISASSEMBLY AND ASSEMBLY OF DECK MECHANISM

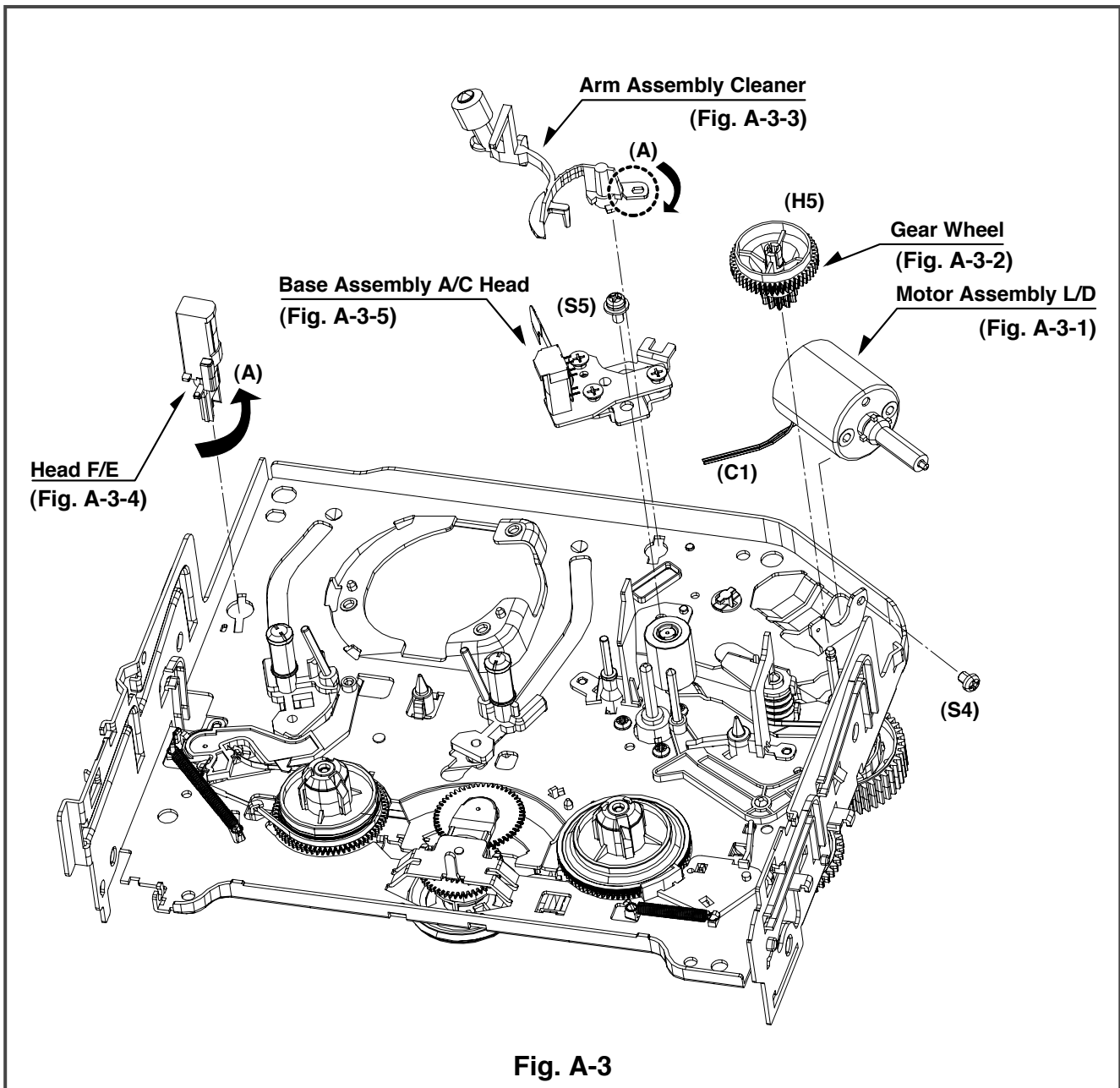


Fig. A-3

8. Motor Assembly L/D (Fig. A-3-1)

- 1) Take the connector (C1) connected to the Capstan motor PCB out.
- 2) Remove a screw (S4) of the chassis (S4) and step backward, and disassemble it while holding it up.

9. Gear Wheel (Fig. A-3-2)

- 1) Release the hook (H5) of the gear wheel and disassemble it upward.

10. Arm Assembly Cleaner (Fig. A-3-3)

- 1) Separate the (A) part of Fig. A-3-1 from the embossing of chassis, and hold it up while turning it anti-clockwise.

11. Head F/E (Fig. A-3-4)

- 1) Separate the (A) part of the head F/E from the embossing of chassis, and hold it up while turning it anti-clockwise.

12. Base Assembly A/C Head (Fig. A-3-5)

- 1) Release a screw (S5) and disassemble while holding it up.

DISASSEMBLY AND ASSEMBLY OF DECK MECHANISM

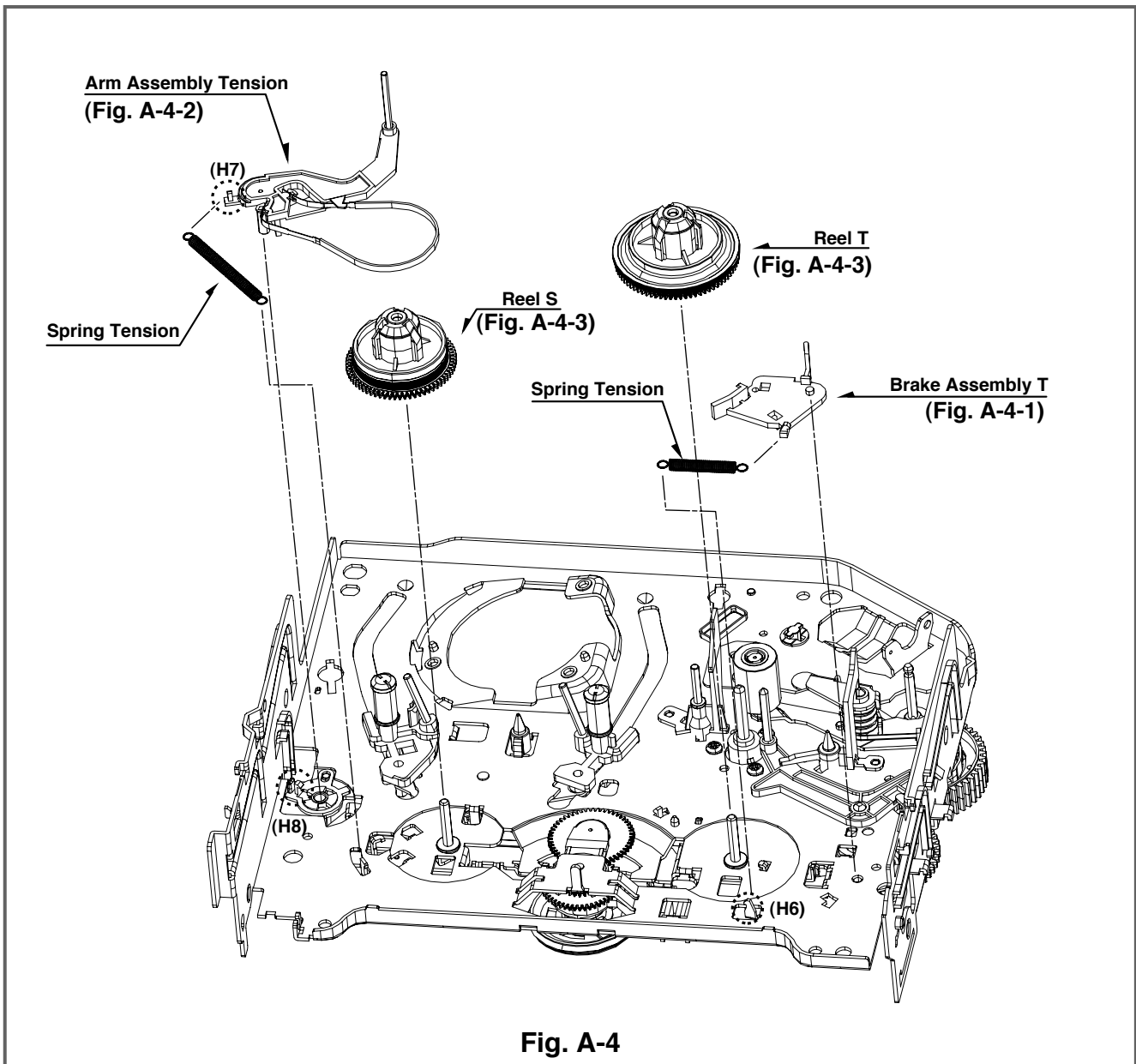


Fig. A-4

13. Brake Assembly T (Fig. A-4-1)

- 1) Release the spring tension from the lever spring hook (H6).
- 2) Disassemble the brake assembly T while holding it upward.

14. Arm Assembly Tension (Fig. A-4-2)

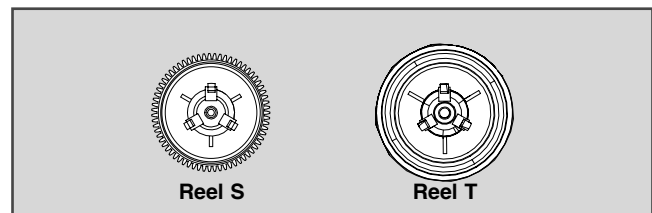
- 1) Release the spring tension the hook (H7) from the arm assembly tension.
- 2) After releasing the hook (H8) of the base tension, separate it while holding it up.

CAUTIONS

Spring used for both brake assembly T and arm assembly tension is used (2EA used).

15. Reel S/Reel T (Fig. A-4-3)

- 1) Disassemble the reel S/ reel T while holding it up (comparison between Reel S and Reel T)



DISASSEMBLY AND ASSEMBLY OF DECK MECHANISM

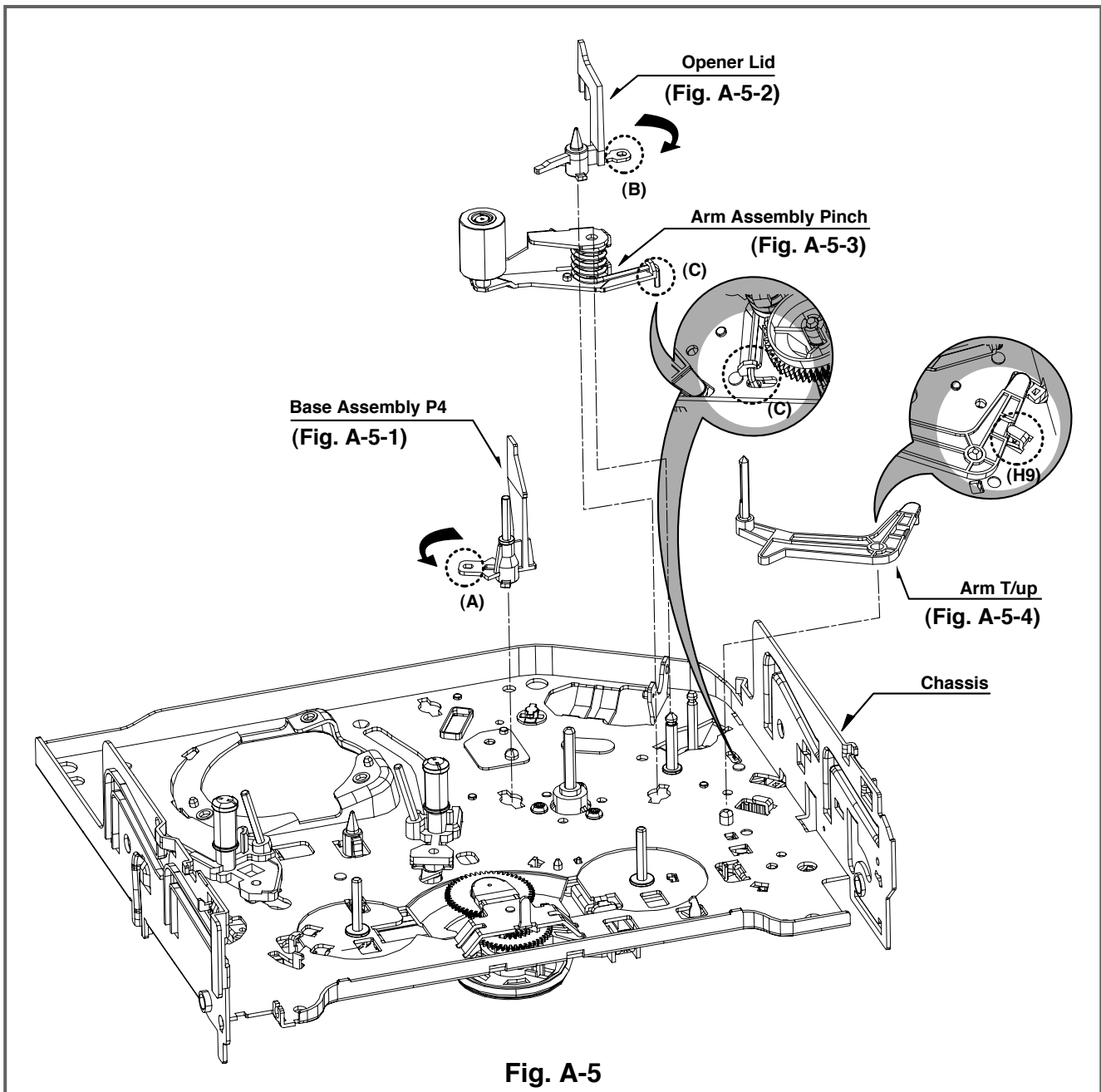


Fig. A-5

16. Base Assembly P4 (Fig. A-5-1)

- 1) Release the (A) part of the base assembly P4 from the embossing of chassis.
- 2) Hold the base assembly P4 up while turning it anti-clockwise.

17. Opener Lid (Fig. A-5-2)

- 1) Release the (B) part of the opener lid from the embossing of chassis.
- 2) Disassemble the opener lid upward while turning it anti-clockwise.

18. Arm Assembly Pinch (Fig. A-5-3)

- 1) Hold the arm assembly pinch up.

19. Arm T/up (Fig. A-5-4)

- 1) Turn the arm T/up to release the anchor jaw (H9) part of chassis and then hold it upward.

CAUTIONS

For the assembly, check the (C) part of the arm assembly pinch is assembled as in drawing.

- REVERSE THE MECHANISM.

DISASSEMBLY AND ASSEMBLY OF DECK MECHANISM

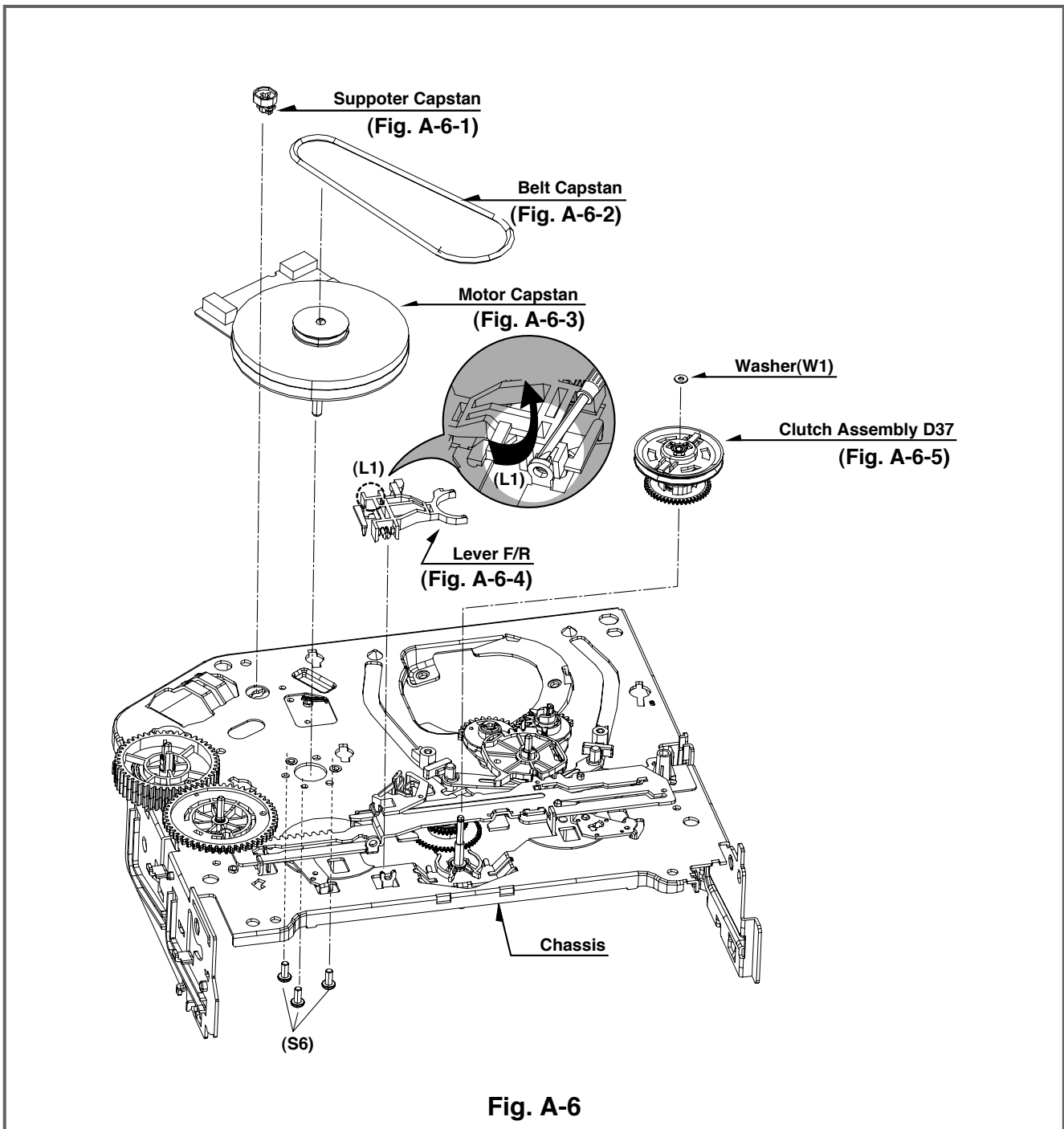


Fig. A-6

20. Supporter, Capstan (Fig. A-6-1)

- 1) Turn the supporter and Capstan by 90 deg. clockwise with a driver for disassembly.

21. Belt Capstan (Fig. A-6-2) / Motor Capstan (Fig. A-6-3)

- 1) Separate the belt Capstan.
- 2) Undo 3 screws (S6) on the bottom side of chassis and disassemble it upward.

22. Lever F/R (Fig. A-6-4)

- 1) Release the locking tab (L1) and then disassemble it upward.

23. Clutch Assembly D37 (Fig. A-6-5)

- 1) Remove the washer (W1) and then disassemble it upward.

DISASSEMBLY AND ASSEMBLY OF DECK MECHANISM

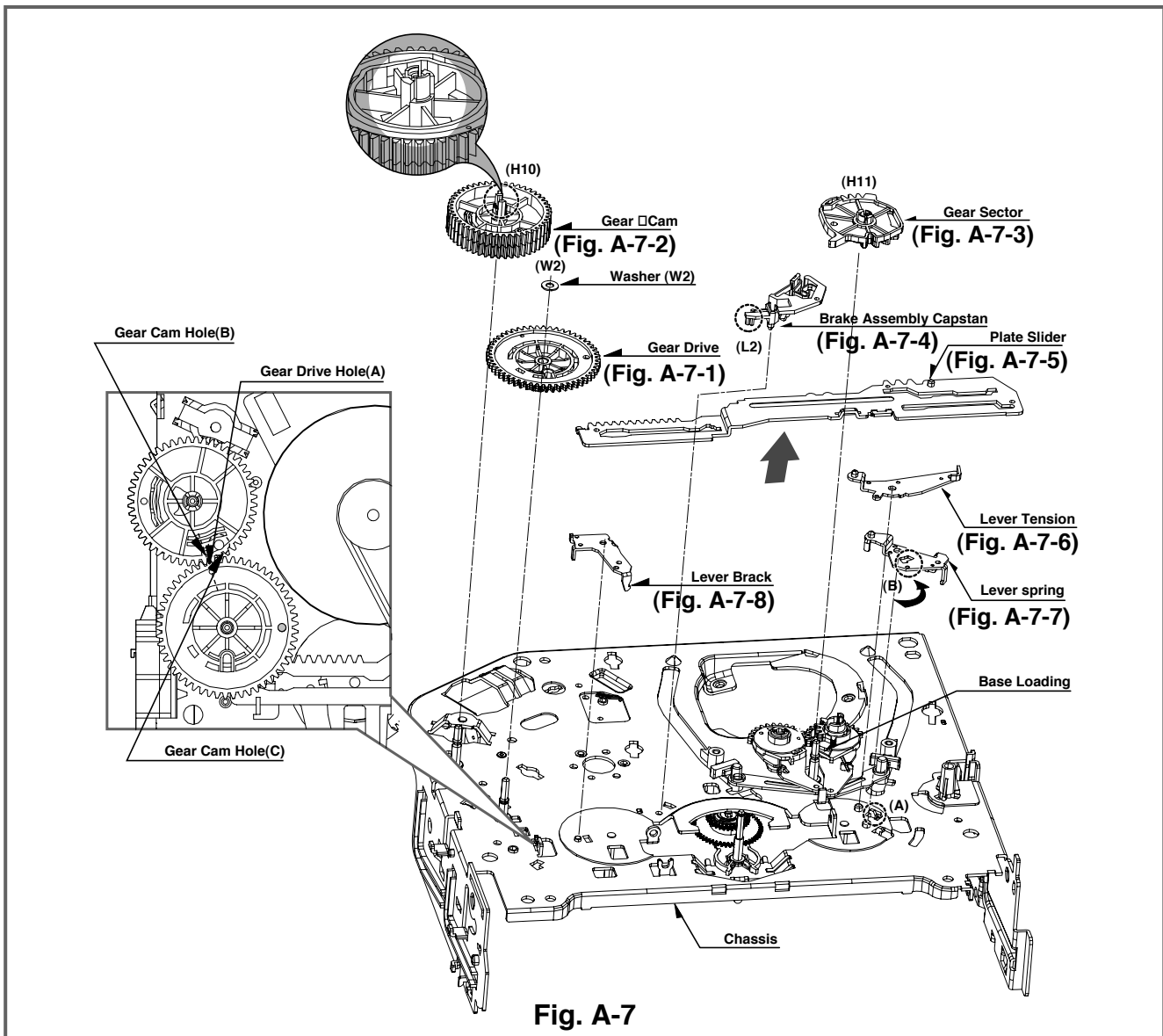


Fig. A-7

24. Gear Drive (Fig. A-7-1)/ Gear Cam (Fig. A-7-2)

- 1) Remove the washer (W2) and then disassemble the gear drive.
- 2) Release the hook (H10) of the gear cam and then disassemble it upward.

CAUTIONS

For the assembly, adjust both the gear driver hole (A) and the gear cam hole (B) straightly and then correspond the gear cam hole (C) to the chassis hole.

25. Gear Sector (Fig. A-7-3)

- 1) Release the hook (H11) of the gear sector and then hold the gear sector upward.

26. Brake Assembly Capstan (Fig. A-7-4)

- 1) Release the locking tab (L2) on the bottom side of the plate slider and then disassemble it upward.

27. Plate Slider (Fig. A-7-5)

- 1) Disassemble the plate slider while holding it up.

28. Lever Tension (Fig. A-7-6)

- 1) Release the lever tension from the guide (A) of chassis while turning it anti-clockwise.
- 2) Disassemble the lever tension while holding it up.

29. Lever Spring (Fig. A-7-7)

- 1) Release the (B) part of the lever spring from the guide (A) of chassis while turning it anti-clockwise.
- 2) Disassemble the lever tension while holding it up.

30. Lever Brake (Fig. A-7-8)

- 1) Disassemble the lever brake while holding it up.

DECK MECHANISM DISASSEMBLY

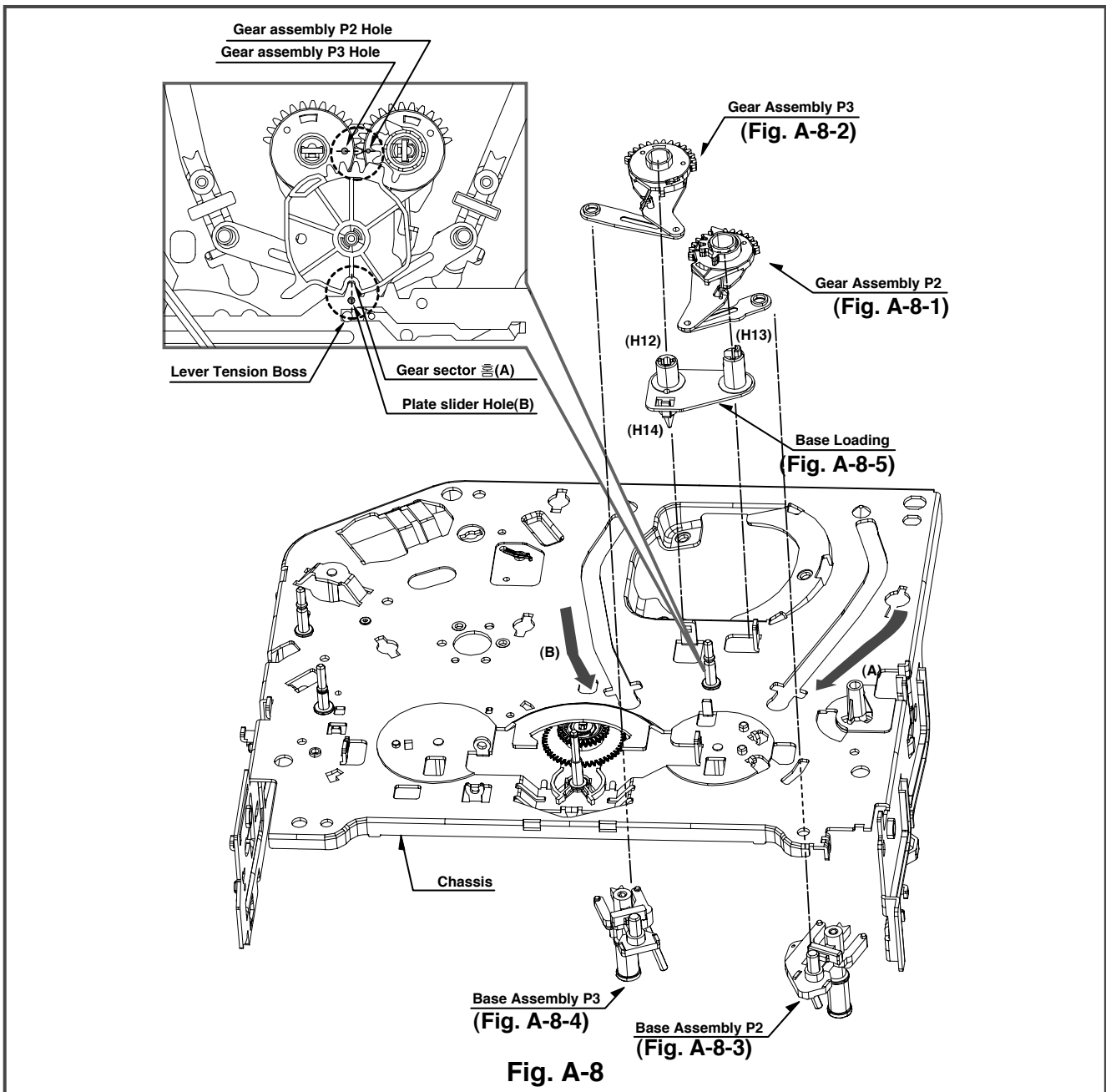


Fig. A-8

31. Gear Assembly P2 (Fig. A-8-1)/ Gear Assembly P3 (Fig. A-8-2)

- 1) Hold the gear assembly P2 upward.
- 2) Hold the gear assembly P3 upward.

CAUTIONS

For the assembly, check the holes of both the gear assembly P2 and the P3 are adjusted straightly, and then correspond the gear section groove (A) to the plate slider hole (B).

32. Base Assembly P2 (Fig. A-8-3)/ Base Assembly P3 (Fig. A-8-4)

- 1) Disassemble the base assembly P2 downward while moving it toward the arrow (A) direction along with the guide hole of chassis.
- 2) Disassemble the base assembly P2 downward while moving it toward the arrow (B) direction along with the guide hole of chassis.

33. Base Loading (Fig. A-8-5)

- 1) Release 3 hooks (H12, 13, 14) of the base loading, and then disassemble them upward.
- Reverse the mechanism.

DISASSEMBLY AND ASSEMBLY OF DECK MECHANISM

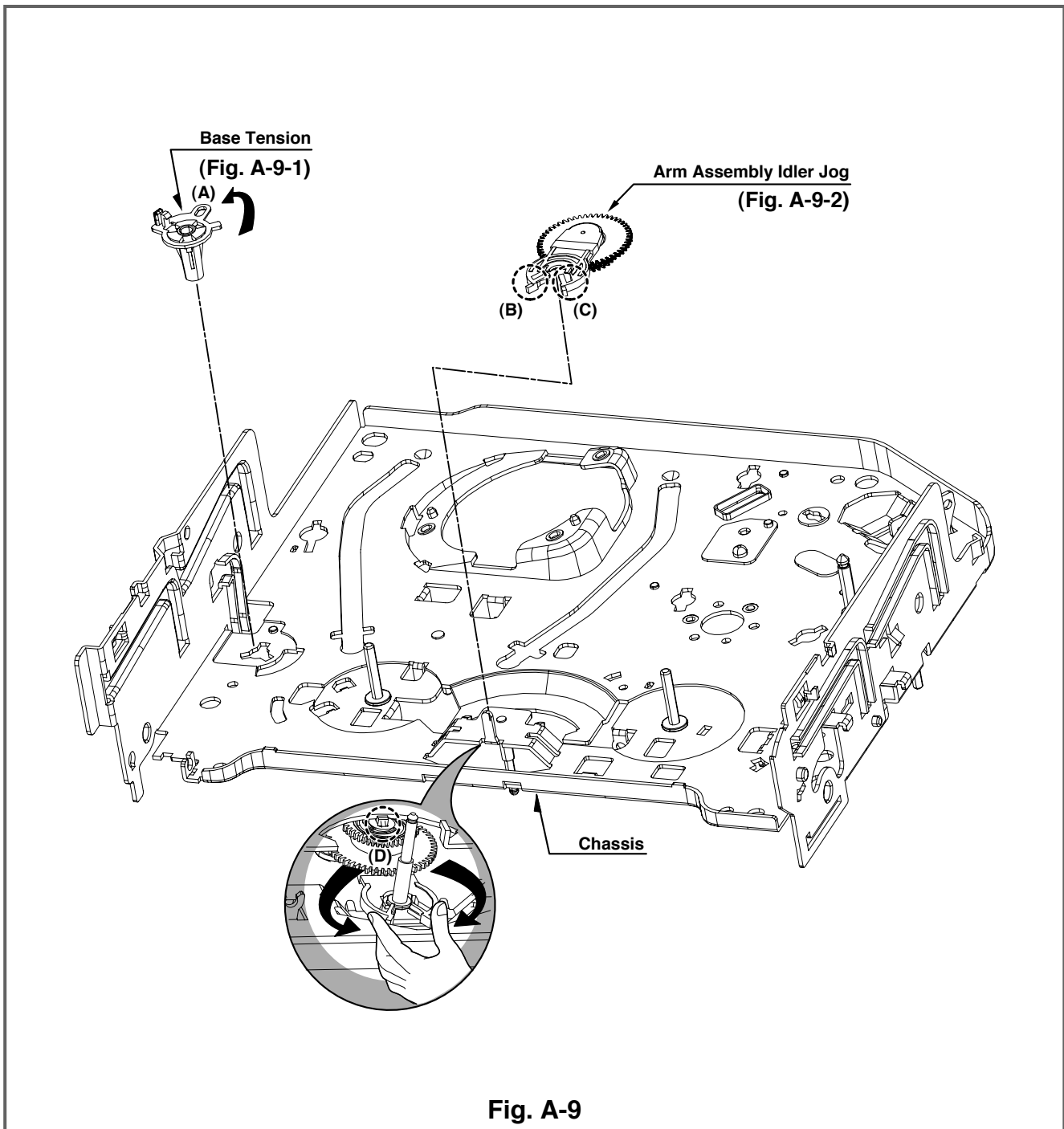


Fig. A-9

34. Base Tension (Fig. A-9-1)

- 1) Release the (A) part of the base tension from the embossing of chassis.
- 2) Hold the base tension upward while turning it anti-clockwise.

35. Arm assembly Idler Jog (Fig. A-9-2)

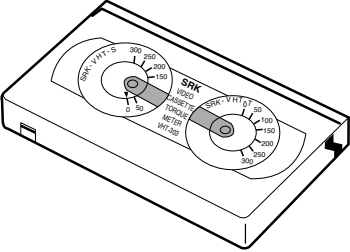
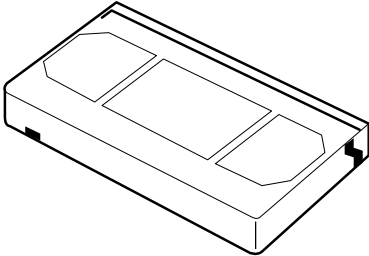
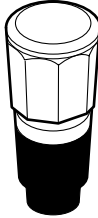
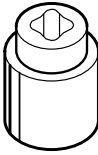
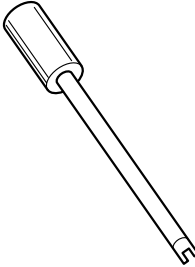
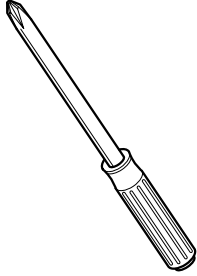
- 1) Push both (B), (C) parts in Fig. A-9-2 toward the arrow direction.
- 2) Disassemble the arm assembly idler upward.

CAUTIONS

Take care to ensure that the (D) part in the drawing is not hung to chassis in disassembly.

DECK MECHANISM ADJUSTMENT

• Fixtures and Tools for Service

<p>1. Cassette Torque Meter SRK-VHT-303(Not SVC part) Part No:D00-D006</p>  A rectangular cassette torque meter with two circular gauges on top. The gauges have scales from 0 to 300. Text on the device includes 'SRK VHT-303', 'TORQUE METER', and 'MP-50'.	<p>2. Alignment tape Part No NTSC:DTN-0001 PAL:DTN-0002</p>  A rectangular alignment tape with a central rectangular cutout and two smaller rectangular cutouts on either side.	<p>3. Torque gauge 600g.Cm ATG Part No:D00-D002</p>  A cylindrical torque gauge with a hexagonal top section and a black base.
<p>4. Torque gauge adaptor Part No:D09-R001</p>  A small cylindrical torque gauge adaptor with a central opening.	<p>5. Post height adjusting driver Part No:DTL-0005</p>  A long, thin metal driver with a cylindrical handle and a small hook-like tip.	<p>6. + Type driver (ø5)</p>  A standard Phillips (+) type screwdriver with a long handle and a pointed tip.

DECK MECHANISM ADJUSTMENT

1. Mechanism Assembly Mode Check

Purpose of adjustment : To make tools normally operate by positioning tools accurately.

Fixtures and tools used	VCR (VCP) status	Checking Position
• Blank Tape (empty tape)	• Eject Mode (with cassette withdrawn)	• Mechanism and Mode Switch
1) Turn the VCR on and take the tape out by pressing the eject button. 2) Separate both top cover and plate top, and check both the hole (A) of gear cam and the hole (A') of chassis correspond (Fig. C-2). 3) If it is done as in the paragraph 2): Turn the gear cam after mantling the motor assembly L/D. 4) Undo the screw fixing the deck and the main frame, and separate the deck assembly. Check both the hole (A) of gear cam and the hole (A') of chassis correspond (Fig. C-1). 5) Check the mode S/W on the main P.C. board locates at a proper position as in (B) of the Fig. (C-1). 6) Connect the deck to the main P.C. board and perform all types of test.		

CHECK DIAGRAM

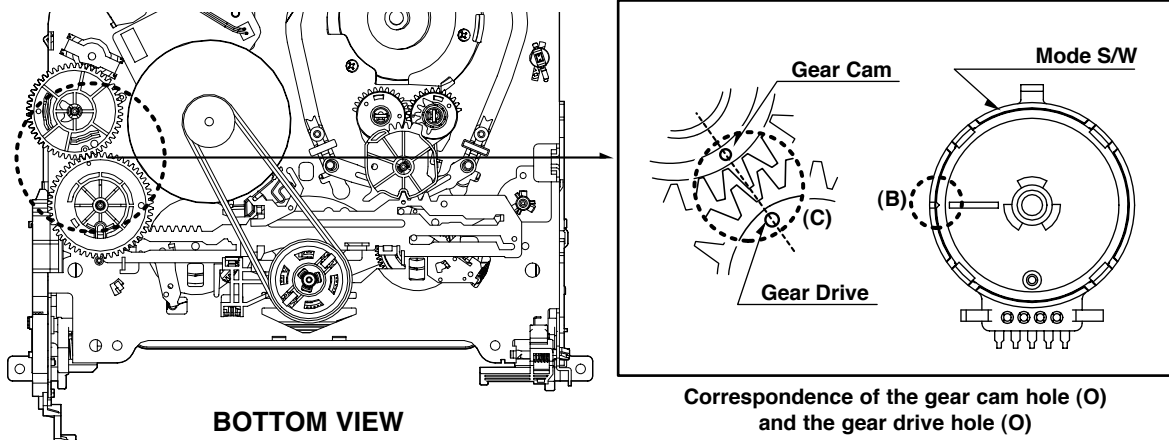


Fig. C-1

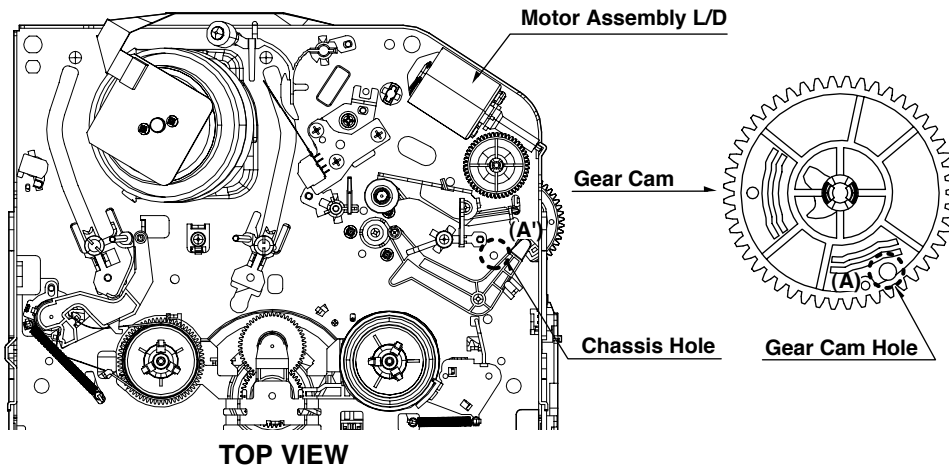


Fig. C-2

DECK MECHANISM ADJUSTMENT

2. Previous Preparation for Deck Adjustment

(Preparation to load the VCR (VCP) with cassette tape not inserted)

- 1) Take the power cord from the consent.
- 2) Separate the top cover and the plate assembly top.
- 3) Insert the power cord into again.
- 4) Turn the VCR (VCP) on and load the cassette while pushing the lever stopper of the holder assembly CST backward. In this case, clog both holes on the housing rail part of chassis to prevent detection of the end sensor.

If doing so, proceeding to the stop mode is done. In this status, input signals of all modes can be received. However, operation of the Rewind and the Review is impossible since the take-up reel remains at stop status and so cannot detect the reel pulse (however, possible for several seconds).

3. Torque Measuring

Purpose of Measuring : To measure and check the reel torque on the take-up part and the supply part that performs basic operation of the VCR (VCP) for smoothly forwarding the tape.
Measure and check followings when the tape is not smoothly wound or the tape velocity is abnormally proceeded:

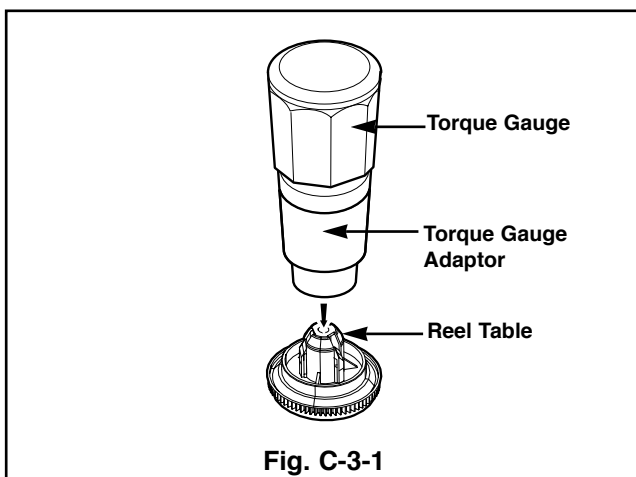
Fixtures and tools used	VCR (VCP) status	Measuring method
<ul style="list-style-type: none"> • Torque Gauge (600 g.cm ATG) • Torque Gauge Adaptor • Cassette Torque Meter SRK-VHT-303 	<ul style="list-style-type: none"> • Play (FF) or Review (REW) Mode 	<ul style="list-style-type: none"> • Try to operate the VCR (VCP) per mode with the tape not inserted (See '2. Prior Preparation for Deck Adjustment). • Measure after adhering and fixing the torque gauge adaptor to the torque gauge (Fig. C-3-1) • Read scale of the supply or take-up part of the cassette torque meter (Fig. C-3-2).

Item	Mode	Instruments	Reel Measured	Measuring Value
Fast forward Torque	Fast Forward	Torque Gauge	Take-Up Reel	More than 400g°cm
Rewind Torque	Rewind	Torque Gauge	Supply Reel	More than 400g°cm
Play Take-Up Torque	Play	VHT-303	Take-Up Reel	40~100g°cm
Review Torque	Review	VHT-303	Supply Reel	120~210g°cm

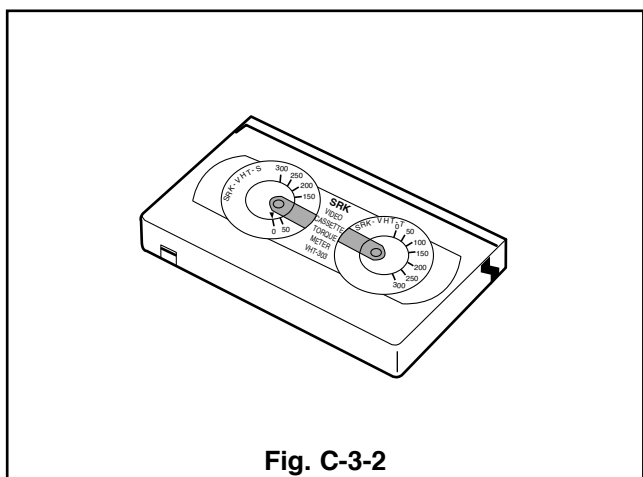
NOTE

Adhere the torque gauge adaptor to the torque gauge for measuring the value.

• Torque Gauge (600g.cm ATG)



• Cassette Torque Meter (SRK-VHT-303)

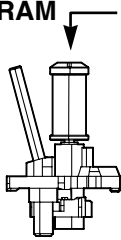


DECK MECHANISM ADJUSTMENT

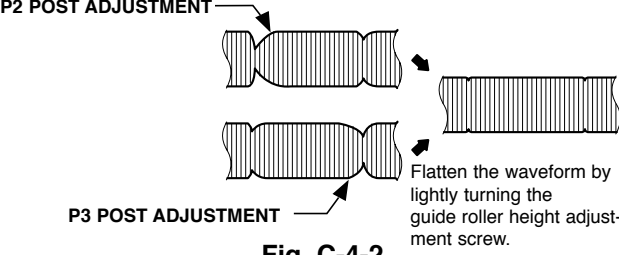
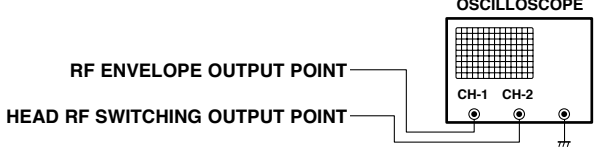
4. Guide Roller Height Adjustment

Purpose of adjustment : To ensure that the bottom surface of the tape can travel along with the tape lead line of the lower drum by constantly and adjusting and maintaining the height of the tape.

4-1. Prior Adjustment

Fixtures and tools used	VCR (VCP) status	Adjustment position
<ul style="list-style-type: none"> • Post Height Adjusting Driver 	<ul style="list-style-type: none"> • Play or Review Mode 	<ul style="list-style-type: none"> • The guide roller height adjusting screw on the supply guide roller and the take-up guide roller
<p>Adjustment Procedure</p> <ol style="list-style-type: none"> 1) Travel the tape and check the bottom surface of the tape travels along with the guide line of the lower drum. 2) If the tape travels toward the lower part of guide line on the lower drum, turn the guide roller height adjusting screw to the left 3) If it travels to the upper part, turn it to the right. 4) Adjust the height of the guide roller to ensure that the tape is guided on the guide line of the lower drum at the inlet/outlet of the drum. (Fig. C-4-1) 		<p>ADJUSTMENT DIAGRAM</p>  <p>Fig. C-4-1</p>

4-2. Fine Adjustment

Fixtures and tools used	Measuring tools and connection position	VCR (VCP) status	Adjustment position
<ul style="list-style-type: none"> • Oscilloscope • Standard test tape • Post height adjusting driver 	<ul style="list-style-type: none"> • CH-1: PB RF Envelope • CH-2: NTSC : SW 30Hz PAL : SW 25Hz • Head switching output point • RF Envelope output point 	<ul style="list-style-type: none"> • Play the standard test tape. 	<ul style="list-style-type: none"> • Guide roller height adjusting screw
<ol style="list-style-type: none"> 1) Play the standard test tape after connecting the probe of oscilloscope to the RF envelope output point and the head switching output point. 2) Tracking control (playback) : Locate it at the center (Set the RF output to the maximum value via the tracking control when such adjustment is completed after the drum assembly is replaced.) 3) Height adjusting screw: Flatten the RF waveform. (Fig. C-4-2) 4) Move the tracking control (playback) to the right/left. (Fig. C-4-3) 5) Check the start and the end of the RF output reduction width are constant. 		<p>Waveform</p>  <p>Fig. C-4-2</p>	
<p>CAUTIONS</p> <p>There must exist no crumpling and folding of the tape due to excess adjustment or insufficient adjustment.</p>		<p>Connection Diagram</p> 	

DECK MECHANISM ADJUSTMENT

5. Audio/Control (A/C) Head Adjustment

Purpose of adjustment : To ensure that audio and control signals can be recorded and played according to the contract tract by constantly maintaining distance between tape and head, and tape tension between the P3 post and the P4 post.

5-1. Prior Adjustment (performed only when no audio output appears in play of the standard test tape)

Fixtures and tools used	VCR (VCP) status	Adjustment position
<ul style="list-style-type: none"> Blank Tape (Empty Tape) Driver (+) Type $\phi 5$ 	<ul style="list-style-type: none"> Play the blank tape (empty tape). 	<ul style="list-style-type: none"> Tilt adjusting screw (C) Height adjusting screw (B) Azimuth adjusting screw (A)

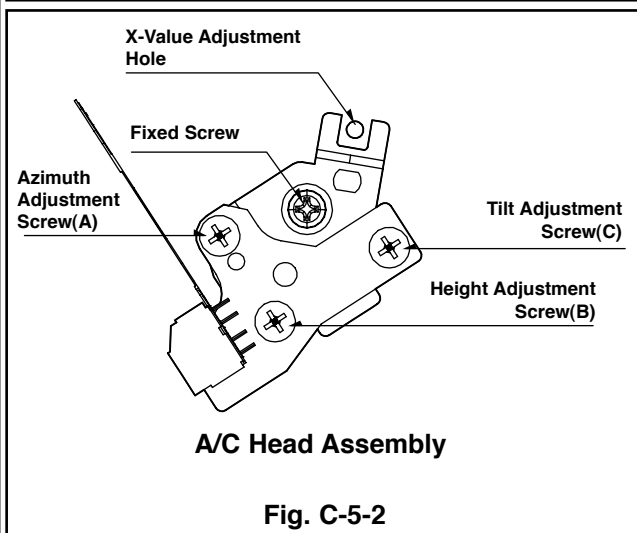
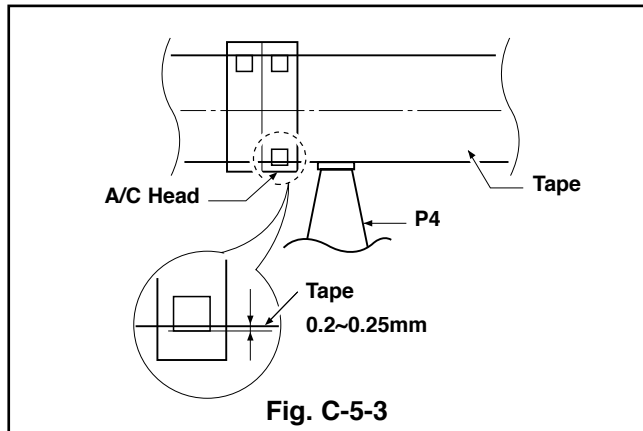
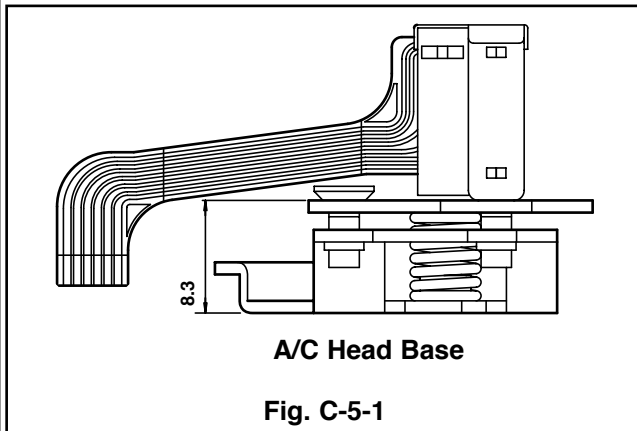
Adjustment Procedure/Adjustment Diagrams

- Basically use the A/C head assembly adjusted as in SPEC.
- Check there is crumpling and folding of the tape around the A/C head. If it is, Turn and adjust the tilt adjusting screw to ensure that the tape corresponds to the bottom guide of the P4, and recheck the tape path after proceeding play for 4-5 seconds.

- Where the tape bottom is not equal to Fig. C-5-3, Adjust the height by using the height adjusting screw (B) and then readjust it by using the tilt adjusting screw (C).

CAUTIONS

Always check the height of the A/C head since most ideal height of A/C head can be obtained when the bottom part of the tape is away 0.2 ~ 0.25mm from the bottom part of the A/C head.



DECK MECHANISM ADJUSTMENT

5-2. Tape Path Check between Pinch Roller and Take up Guide (Check in the Rev Mode)

- 1) Check the tape pass status between the pinch roller and the take-up guide. (Check there is crumpling of the tape pass and folding of the take-up guide.)
 - (1) When holding of the take-up guide bottom occurs
Turn the tilt adjusting screw (C) clockwise and travel it stably to ensure there is no crumbling or folding of the tape.
 - (2) When holding of the take-up guide top occurs
Turn the tilt adjusting screw (C) anti-clockwise and

travel it stably to ensure there is no crumbling or folding of the tape.

- 2) Check there is folding of the tape at the bottom or top of the take-up guide in cutting-off the REV mode

CAUTIONS

If the RF waveform is changed after adjusting the A/C head, perform fine adjustment to ensure the RF waveform is flattened.

5-3. Fine Adjustment (Azimuth Adjustment)

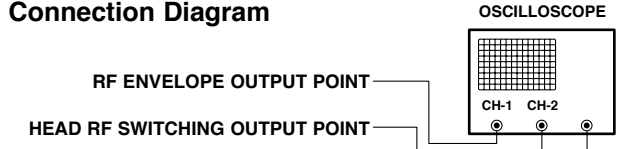
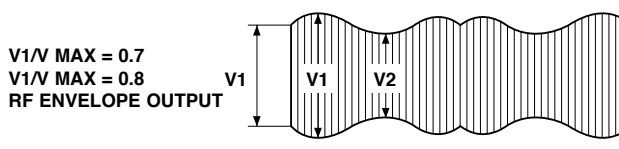
Fixtures and tools used	Connection position	VCR (VCP) status	Adjustment position
<ul style="list-style-type: none"> • Oscilloscope • Standard test tape (only for SP) • Driver (+) Type Ø 4 	<ul style="list-style-type: none"> • Audio Output Jack 	<ul style="list-style-type: none"> • Play the standard test Tape, 1KHz, 7KHz. 	<ul style="list-style-type: none"> • Azimuth Adjusting Screw (A) • Height Adjusting Screw (B)
Adjustment Procedure 1) Connect the probe of Oscilloscope to the audio output jack. 2) Ensure that Audio 1KHz, 7KHz output is flattened at the maximization point by adjusting the Azimuth adjusting screw (A).			

6. X-distance Adjustment

Purpose of adjustment : To maintain compatibility with other VCR (VCP).			
Fixtures and tools used	Connection position	VCR (VCP) status	Adjustment position
<ul style="list-style-type: none"> • Oscilloscope • Standard test tape (only for SP) • Driver (+) Type Ø 4 	<ul style="list-style-type: none"> • CH-1: PB RF Envelope • CH-2: NTSC ; SW 30Hz PAL:SW 25Hz • Head switching output point • RF Envelope output point 	<ul style="list-style-type: none"> • Play the standard test tape. 	
Adjustment Procedure 1) After releasing the auto tracking, lightly turn the fixing screw. Turn the (+) type driver (Ø 3 ~ Ø 4) on the X-distance adjusting hole to the right or left. Adjust the RF envelope level to the maximum point and then fix the fixing screws. 2) For the 31mm head, adjust it with the SP tape recorded in the width of 31mm since the head travels on the tape track only for SP with the width of 58mm.	Connection Diagram 		

DECK MECHANISM ADJUSTMENT

7. Adjustment after Drum Assembly (Video Heads)

Purpose of adjustment : To adjust and stabilize the height change, X-distance change, etc depending on the guide roller after assembling the drum.			
Fixtures and tools used	Connection position	VCR (VCP) status	Adjustment position
<ul style="list-style-type: none"> Oscilloscope Standard test tape (only for SP) Post Height Adjusting Driver Driver (+) Type Ø 5 	<ul style="list-style-type: none"> CH-1: PB RF Envelope CH-2: NTSC : SW 30Hz PAL:SW 25Hz Head switching output point RF Envelope output point 	<ul style="list-style-type: none"> Play the blank tape. Play the standard test tape. 	<ul style="list-style-type: none"> Fine adjustment of guide roller Switching Point Tracking Preset X-distance
Checking/Adjustment Procedure <ol style="list-style-type: none"> 1) Play the blank tape (empty tape) and check whether the guide roller crumbles or wrinkles the tape and adjust it if necessary. 2) Check that the RF envelope output waveform is flat, and adjust the height of the guide roller while playing the standard test tape. 3) Adjust the switching point. 4) Check the RF envelope output is the maximum when the tracking control locates at the center. If not maximum, set up to ensure that RF envelope output becomes the maximum by turning the (+) type driver (Ø 3 ~ Ø 4) on the base A/C groove. 		Connection Diagram  Waveform 	

8. Check of Traveling Device after Deck Assembly

8-1. Audio, RF Normalization Time (Locking Time) Check in Play after CUE or REV

Fixtures and tools used	Measuring standard	Connection position	VCR (VCP) status
<ul style="list-style-type: none"> Oscilloscope 6H 3KHz Color Bar Standard Test tape Stop Watch 	<ul style="list-style-type: none"> RF Locking Time: Within 5 seconds Audio Locking Time : Within 10 seconds 	<ul style="list-style-type: none"> CH-1: PB RF Envelope CH-2: Audio output RF Envelope output point Audio output jack 	<ul style="list-style-type: none"> Play the 6H 3KHz Color Bar Standard Test tape.
Checking Procedure <ol style="list-style-type: none"> 1) Check that locking time of the RF and Audio waveform is fallen within the measuring standard in conversion of the play mode from the CUE or the REV mode. 		<ol style="list-style-type: none"> 2) Readjust the paragraph 5 and 6 if it deviates from the standard. 	

8-2. Check of Tape Curl and Jam Status

Fixtures and tools used	Fixtures and tools used	Fixtures and tools used
<ul style="list-style-type: none"> T-160 Tape T-120 Tape 	<ul style="list-style-type: none"> There must be no jam or curl at the first, middle and end position of tape. 	<ul style="list-style-type: none"> Travel the tape at the position of its first and end.
Checking Procedure <ol style="list-style-type: none"> 1) Check there is no abnormality of every traveling post status. 2) There must be no abnormal operation of the counter in 		<ol style="list-style-type: none"> occurrence of folding of the bottom tape. There must be not abnormality of audio signal in damage of the top tape. 3) If there is abnormality, readjust the adjustment paragraph 4 and 5.

PROTECTION, MAINTENANCE AND CHECK OF VIDEO FUNCTION

1. Checking Points prior to Repair

Following abnormal phenomena may be repaired by removal of foreign materials and oil supply. Check oiling is required at the checking set or cleaning status is complete. Determine that necessity of checking and repair the set exists after checking the using period of the set together with the user. In this case, followings must be checked:

Phenomena	Checking Points and Cause	Replacement
Color beat	Pollution of Full-Erase Head	○
S/N, Color Faded	Pollution of Video Head	○
Horizontal, Vertical Jitte	Pollution of Video Head or Tape Transport System	○
Poor Sound, Low Sound	Pollution of Audio/Control Head	○
No tape wound or tape wound loosely. FF or REW impossible, or slow turning	Pollution of Pinch Roller or Belt Capstan Belt	○
Tape loosely wound in REV or Unloading	Deterioration of Clutch Assembly D37 Torque	○
	Pollution of Drum and Traveling Device	Fig. C-9-3

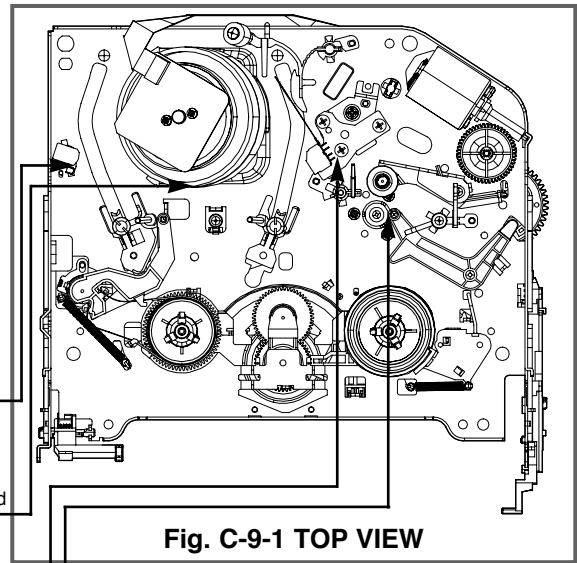


Fig. C-9-1 TOP VIEW

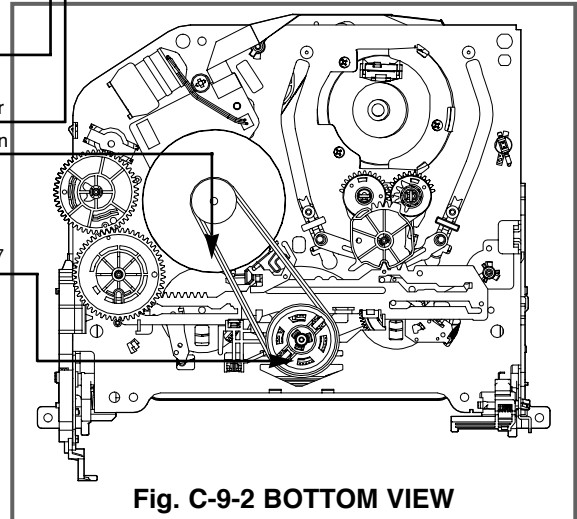


Fig. C-9-2 BOTTOM VIEW

CAUTIONS

If operation of the position with (O) mark is abnormal even after removing cause, replace it with substitute product since it shows damage or wearing.

* No. (1) ~ (12) shows sequence that the tape moves from the supply reel to the take-up reel.)

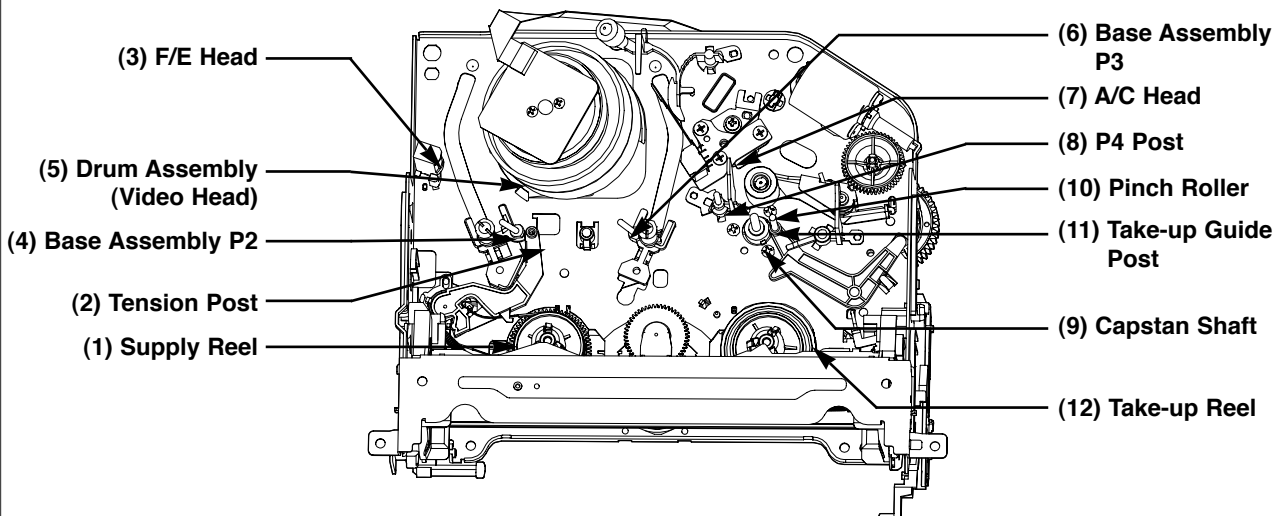


Fig. C-9-3 Tape Transport System

PROTECTION, MAINTENANCE AND CHECK OF VIDEO FUNCTION

2. Essential Check and Repair

Recording density of the video is far higher than the audio. Therefore video parts are very precise so as to allow only error of 1/1000mm or so in order to maintain compatibility with other videos.

If one of these parts is polluted or old, same phenomena will appear as they are damaged.

To maintain clear screen, regular check, replacement of old and damaged parts and oil supply, etc are essential.

3. Regular Check and Repair

Check and repair schedule is not constant since they vary depending on method that the consumer uses video and environment where the video is installed at.

However, for the video used by common household, good screen will be maintained if regular check and repair per 1,000 hour is performed. The following chart shows relationship between using time and checking time:

Table 1

Time Requiring Checking	About 1 year	About 18 months	About 3 years
Average hours used per day	▲	▲	▲
One hour	[Bar chart showing 100% coverage]		
Two hours	[Bar chart showing 50% coverage]		
Three hours	[Bar chart showing 25% coverage]		

4. Tools for Check and Repair

- (1) Grease: Floil G-3114 (KANTO) or equivalent grease (Green)
- (2) Grease: Kanto G-754, PL-433 (Yellow)
- (3) Alcohol (Isopropyl Alcohol)
- (4) Cleaning Patch (cloth)

5. Maintenance Process

5-1) Removal of Foreign Material

- (1) Removal of foreign material from video head (Fig. C-9-4)
Firstly try to use a cleaning tape.

Use a cleaning patch if foreign materials are not removed with the cleaning tape due to severe dirty of the head. Soak the cleaning patch in alcohol and put it to the head tip. Smoothly turn the drum (turning cylinder) to the right or left (In this case, the cleaning patch must not be moved vertically).

After completely drying the head, test the traveling status of the tape.

If alcohol (Isopropyl Alcohol) remains at the video head, the tape may be damaged when this solution touches with the head surface.

Never use a cloth bar (commercial sale)

- (2) Wipe the tape transport system and the drive system with the cleaning patch soaked in alcohol (Isopropyl Alcohol) when removing foreign materials from them.

1) The part touched with the traveling tape is called as tape transport system. The drive system consists of parts to travel the tape.

2) Care must be exercised so that unreasonable force to change the pattern will be applied to the tape transport system during removal of foreign materials.

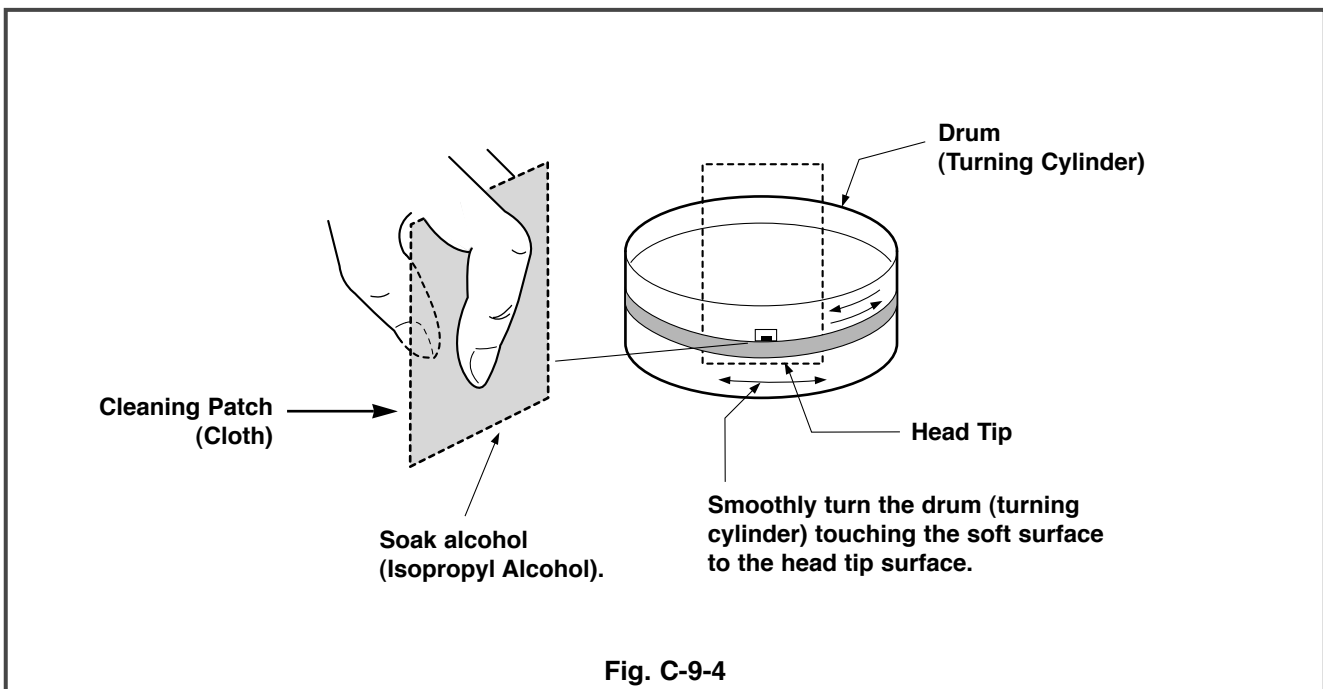


Fig. C-9-4

PROTECTION, MAINTENANCE AND CHECK OF VIDEO FUNCTION

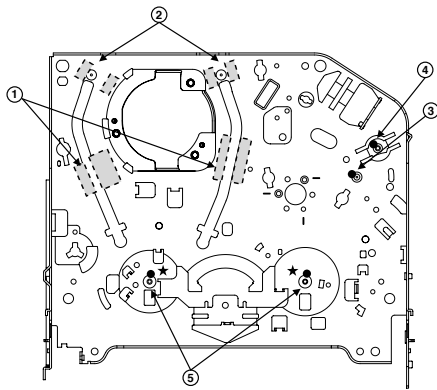
5-2) Grease Applications

(1) Grease Application Method

Apply grease by using a cloth swab or brush. Care must be exercised so that excess quantity should not be used. If the excessive quantity is applied, wipe it with the gauze soaked in alcohol (Isopropyl Alcohol).

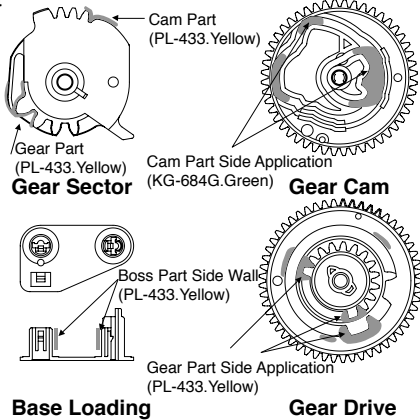
NOTE: POSITION OF GREASE APPLICATION

- | | |
|--|----------------------------------|
| (1) Inner Side Surface and Top Surface of Loading Path | (4) Gear Wheel Shaft |
| (2) Stable Adhesion Part of Base P2, P3 | (5) Reel S. T. Shaft |
| (3) Arm Pinch Shaft | (1) (2) (3) (4): KG-684G (Green) |
| | (5): PL-433 (Yellow) |



Chassis (TOP)

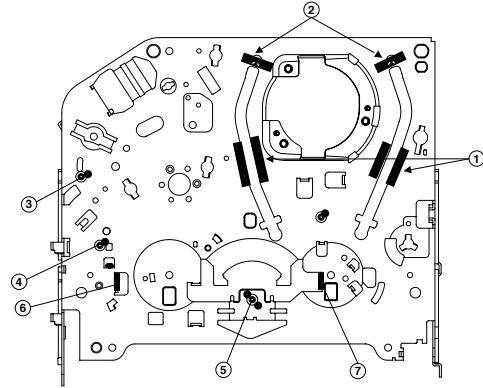
Gear Part



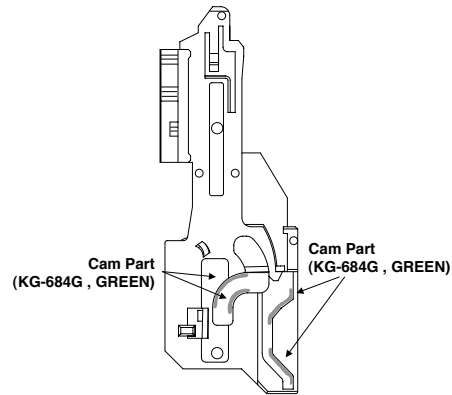
(2) Regular Grease Application

Apply grease to the designated application position every 500 hour.

- | | |
|--|--|
| (1) Inner Side Surface and Top Surface of Loading Path | (6) Guide Part on the Plate Slider Side Wall (Left) |
| (2) Stable Adhesion Part of Base P2, P3 Coil | (7) Guide Part on the Plate Slider Side Wall (Right) |
| (3) Gear Cam Shaft | (1) (2) (3) (4) (5) (6) (7): KG-684G (Green) |
| (4) Gear Drive Shaft | |
| (5) Clutch Shaft Groove | |



Chassis (Bottom)



Gear Rack F/L

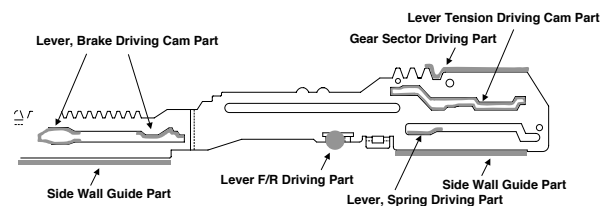
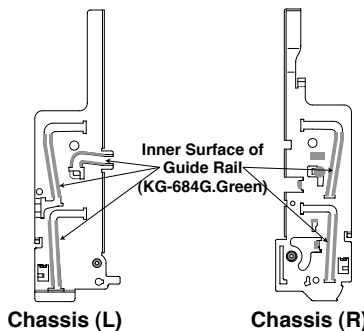
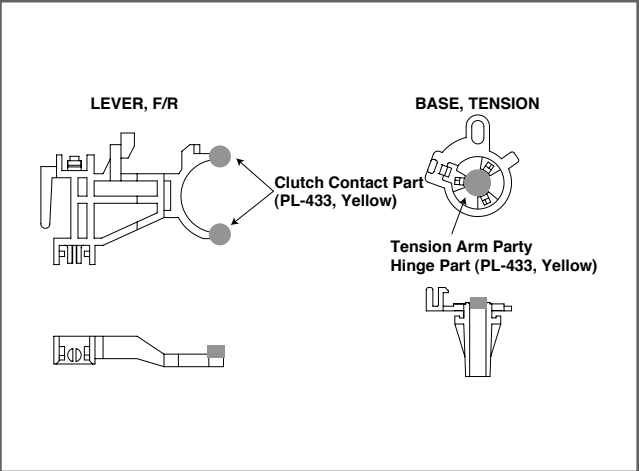


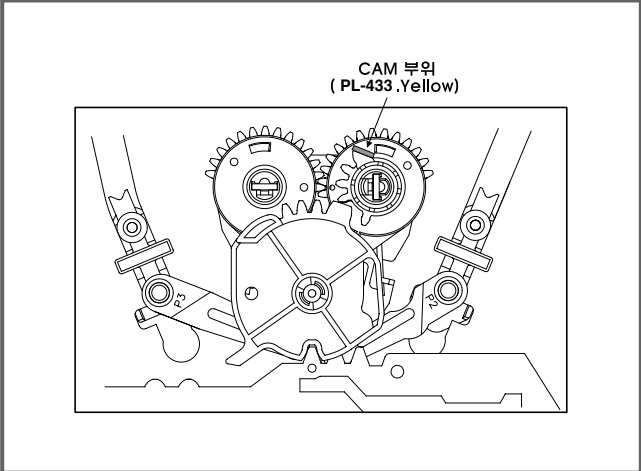
Plate Slider

PROTECTION, MAINTENANCE AND CHECK OF VIDEO FUNCTION

Lever, F/R, Base, Tension



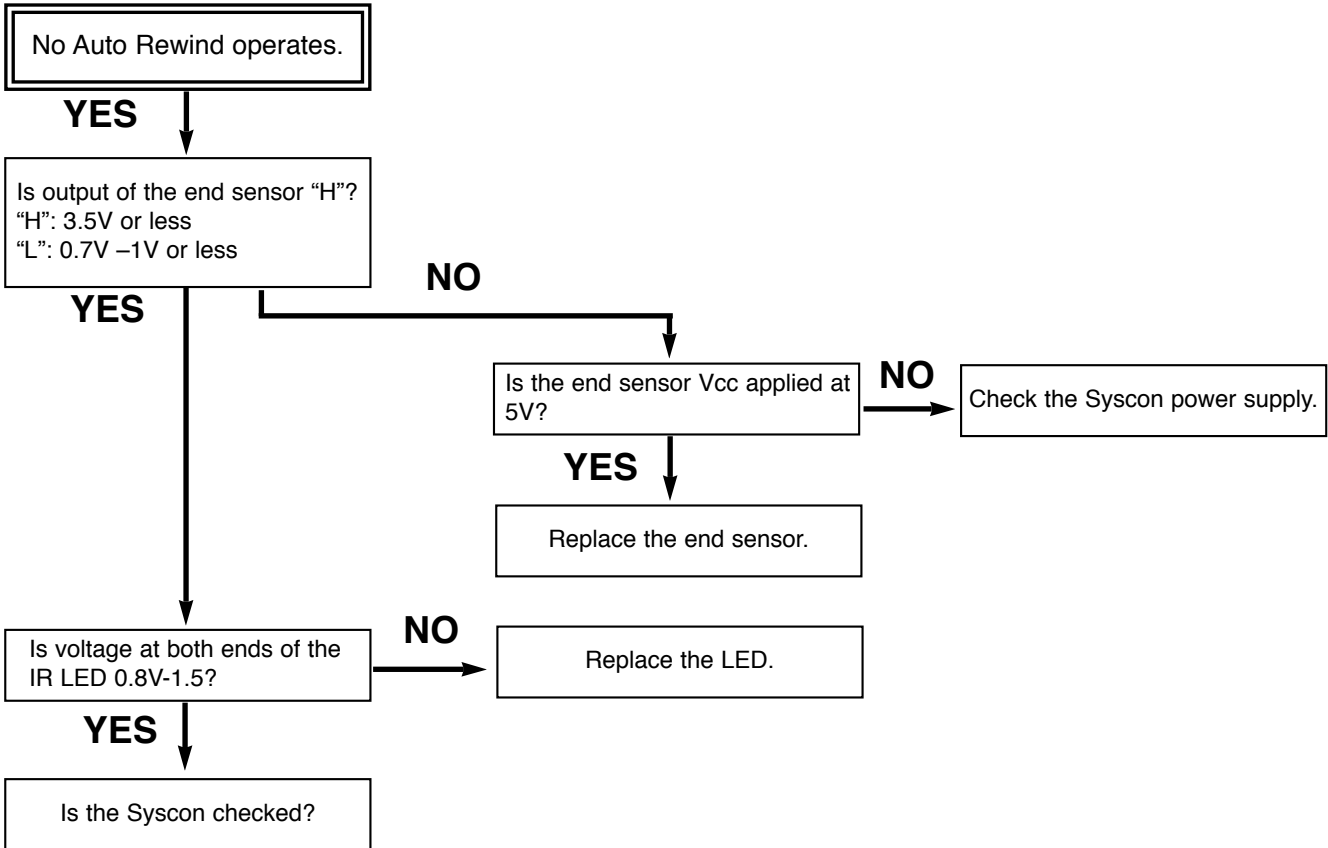
GEAR AY, P2 & P3



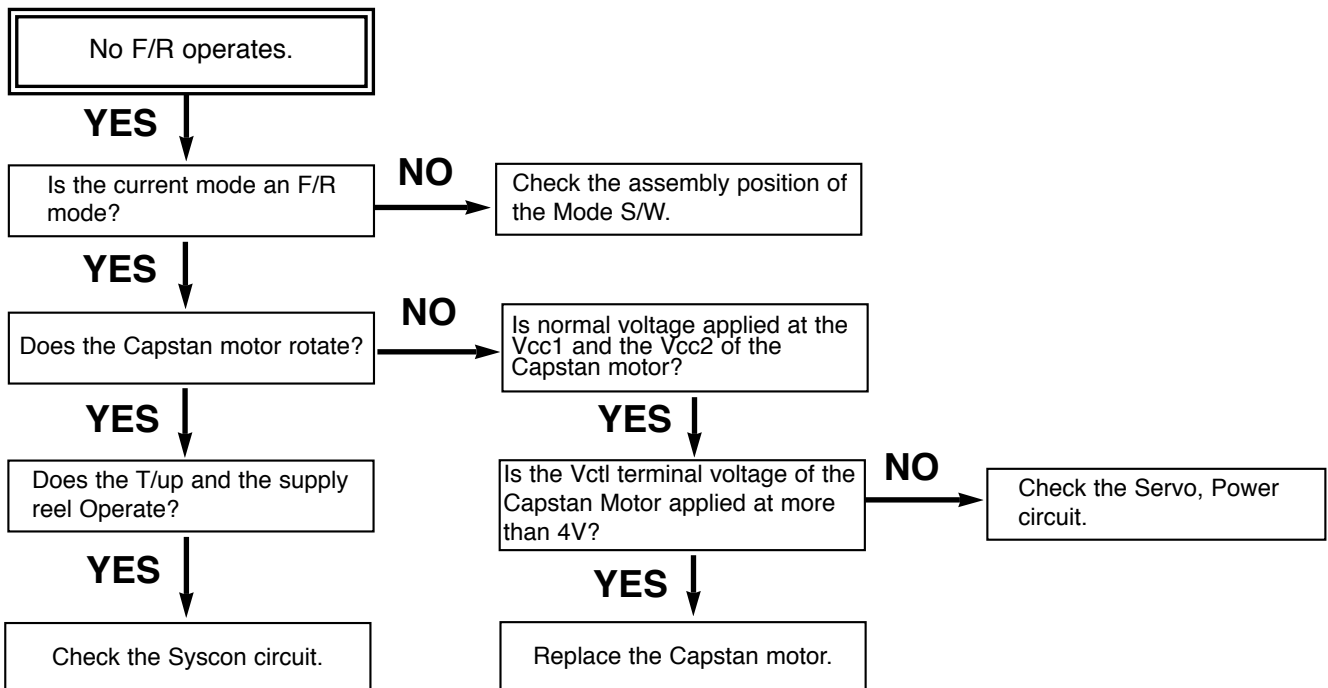
MECHANISM TROUBLESHOOTING GUIDE

1. Deck Mechanism

A.

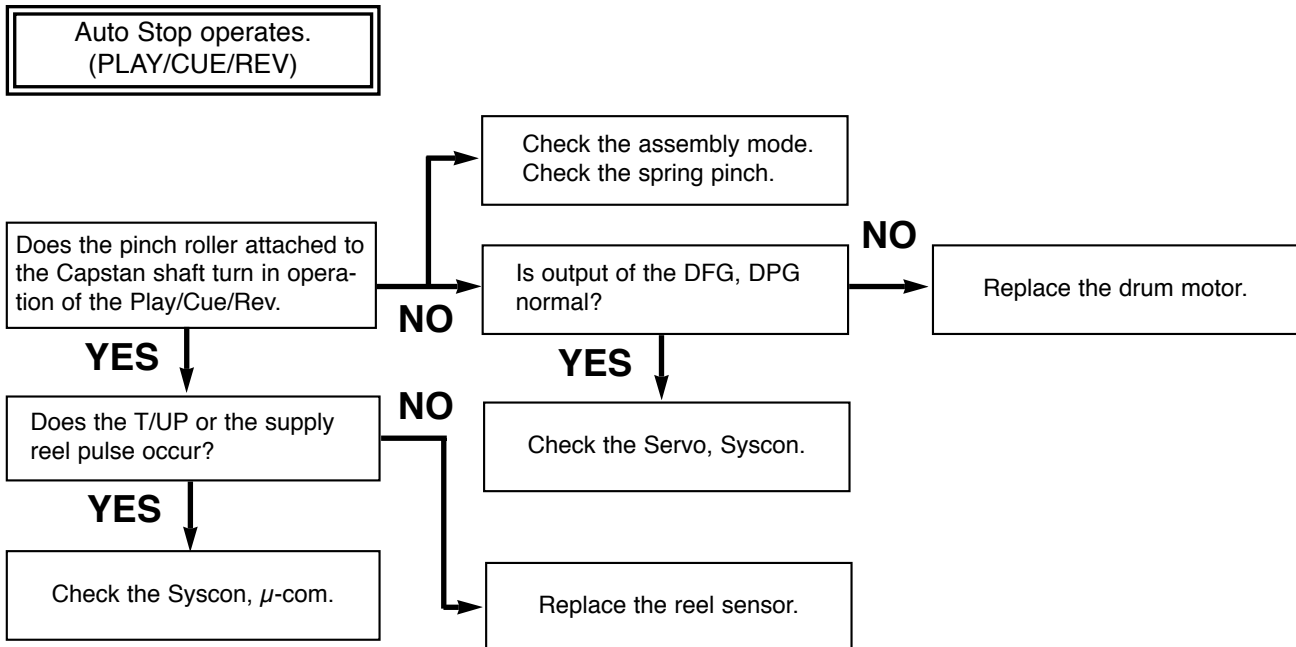


B.

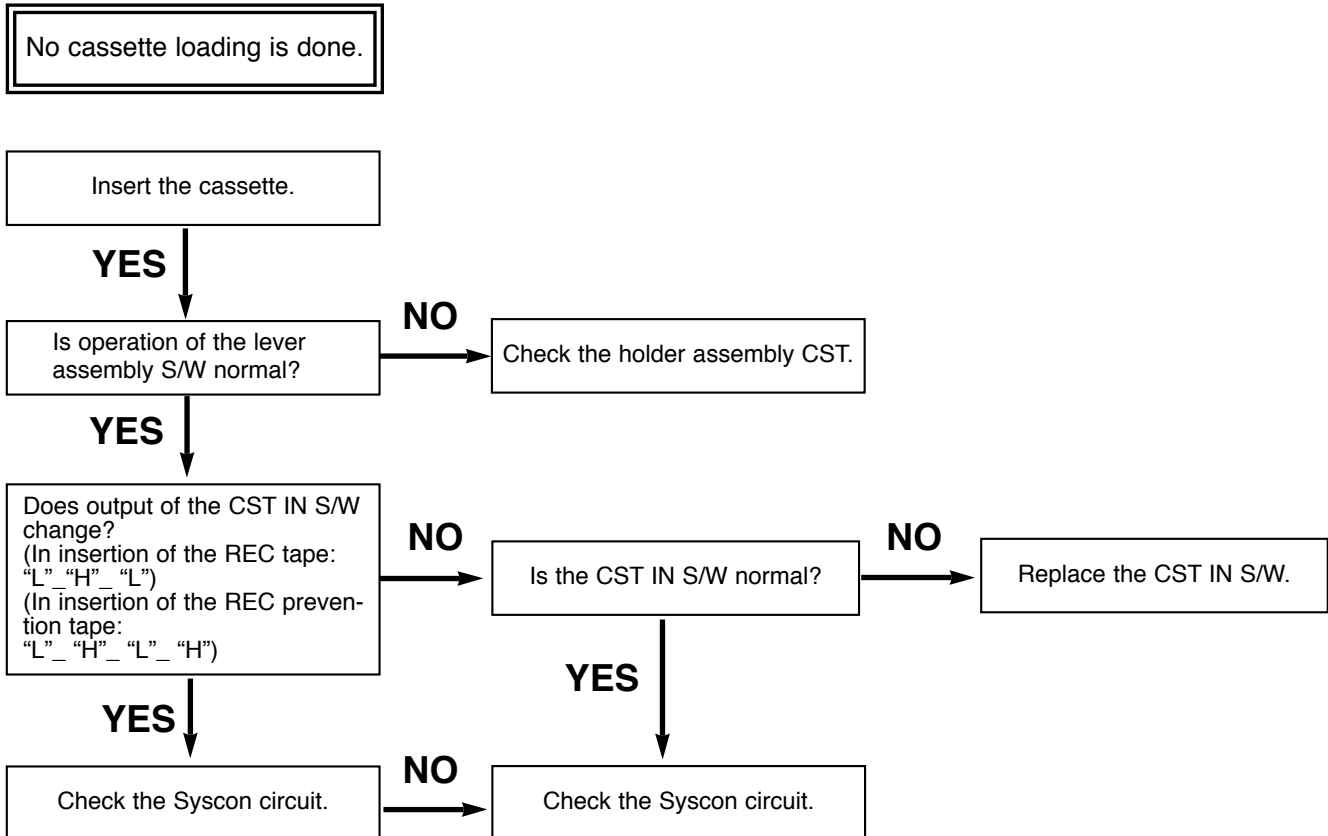


MECHANISM TROUBLESHOOTING GUIDE

C.

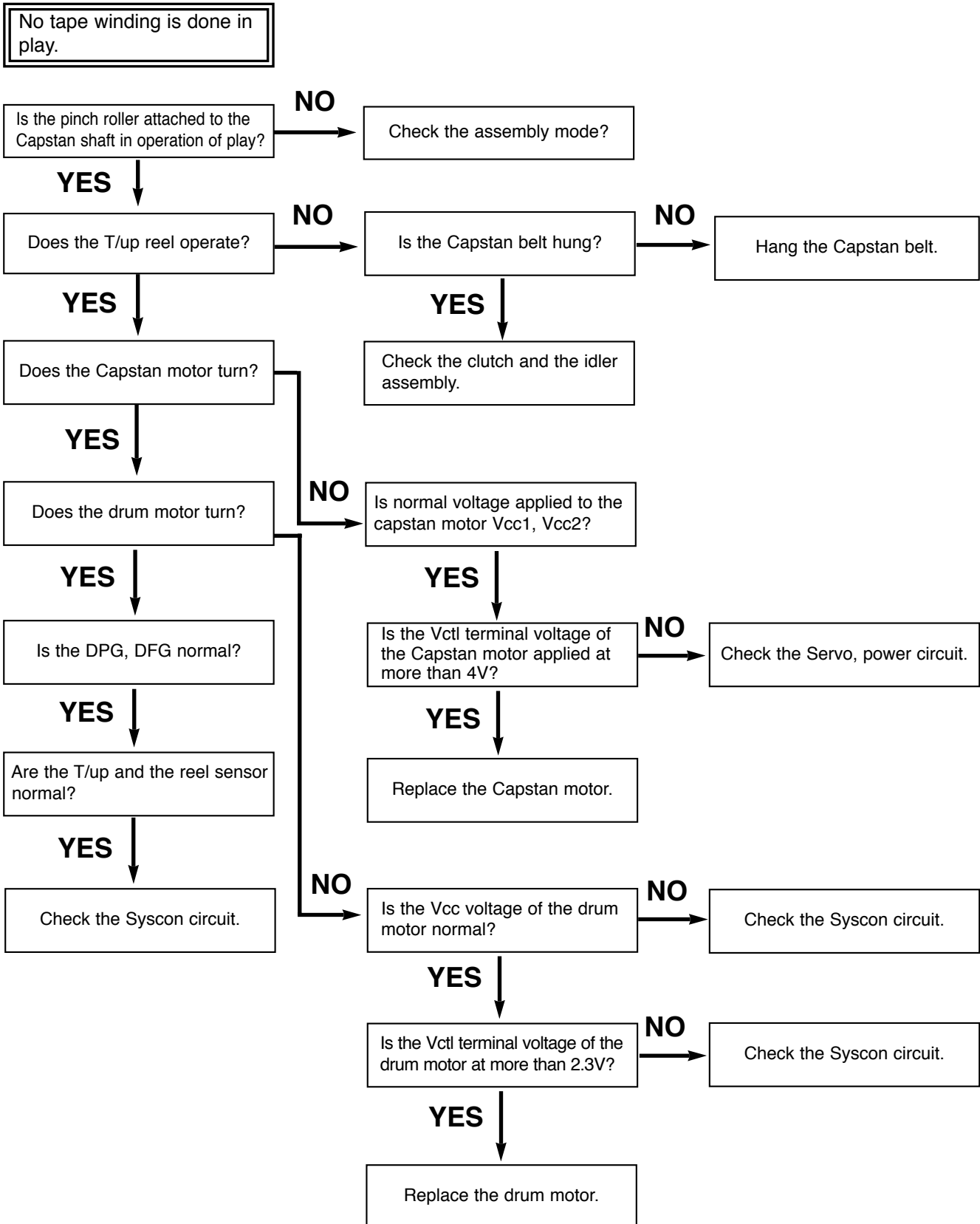


D.



MECHANISM TROUBLESHOOTING GUIDE

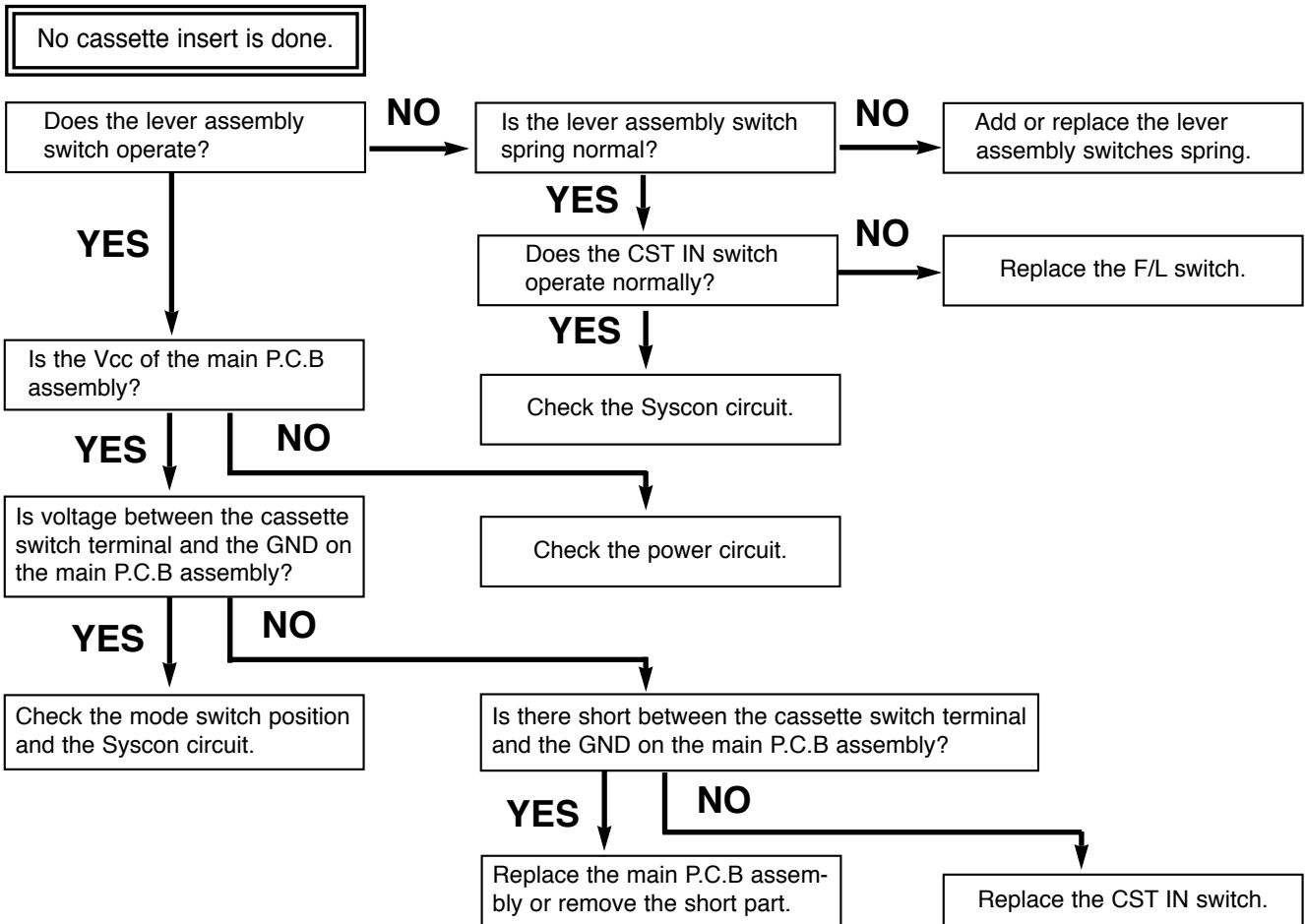
E.



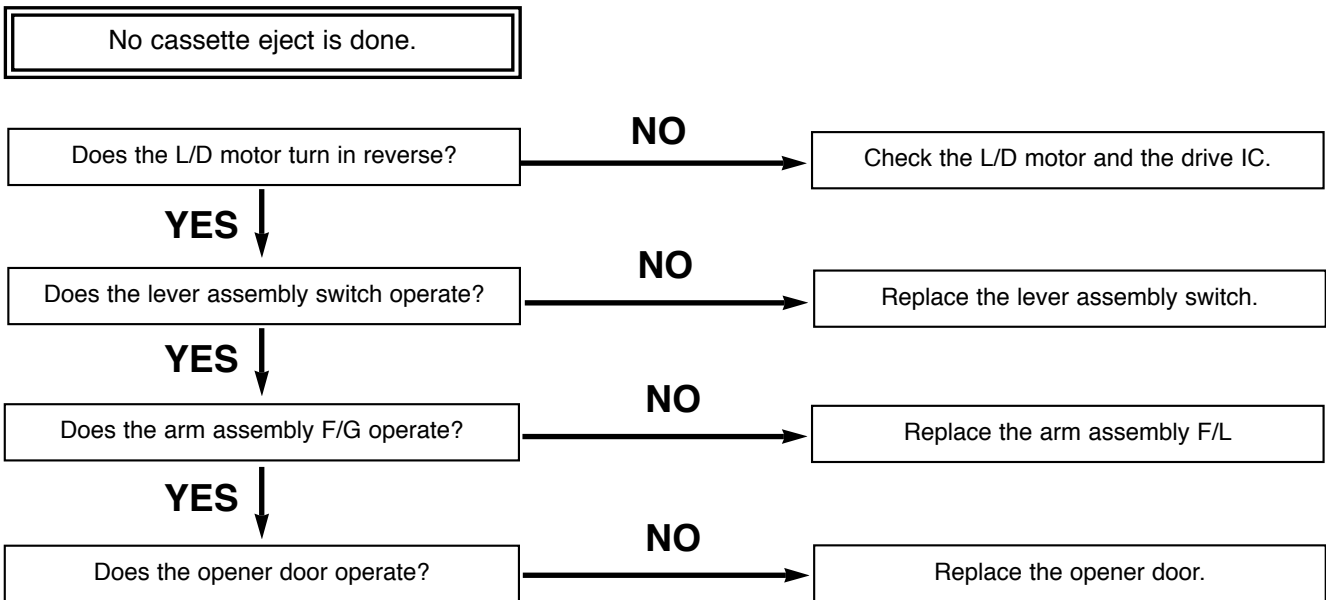
MECHANISM TROUBLESHOOTING GUIDE

2. Front Loading Mechanism

A.

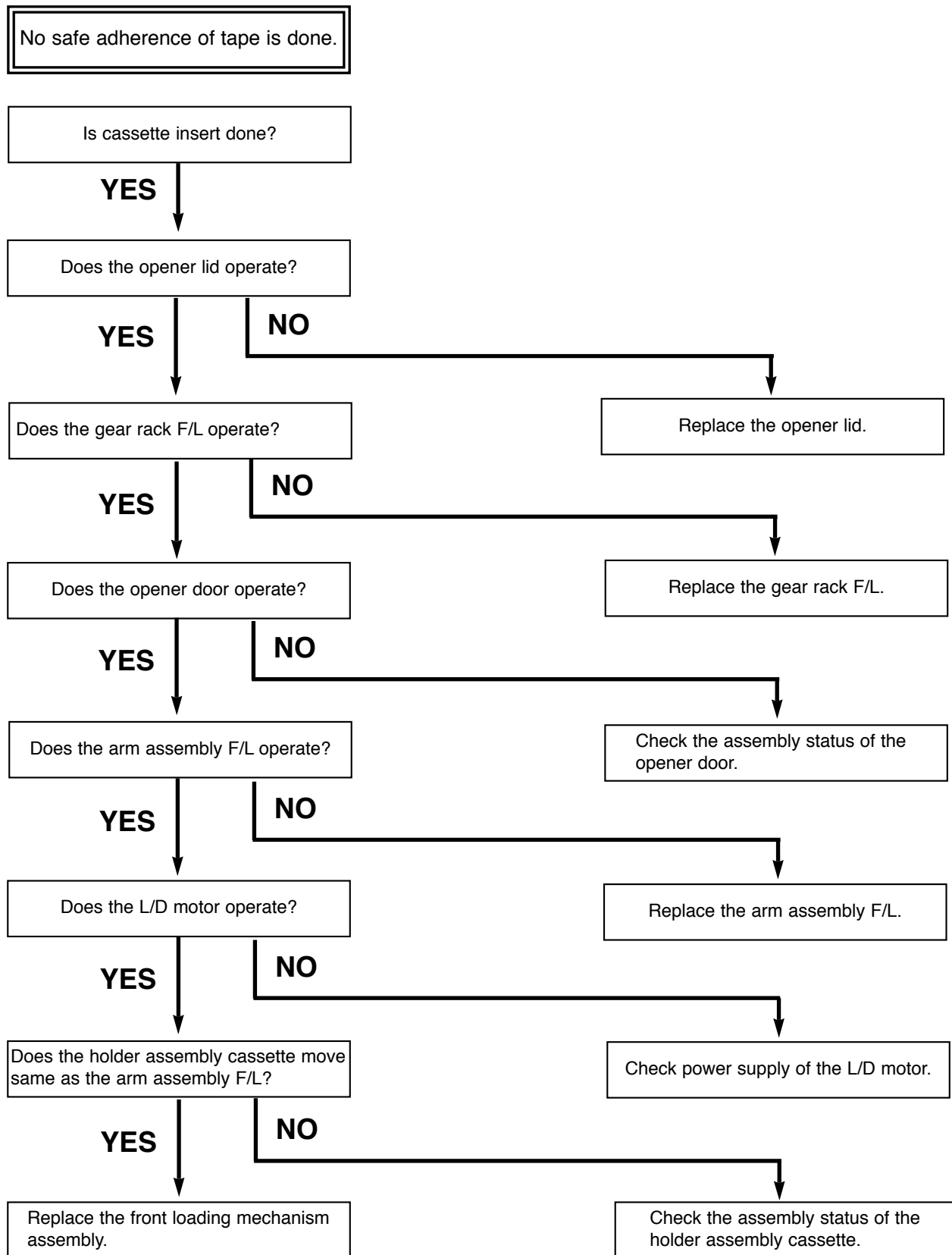


B.



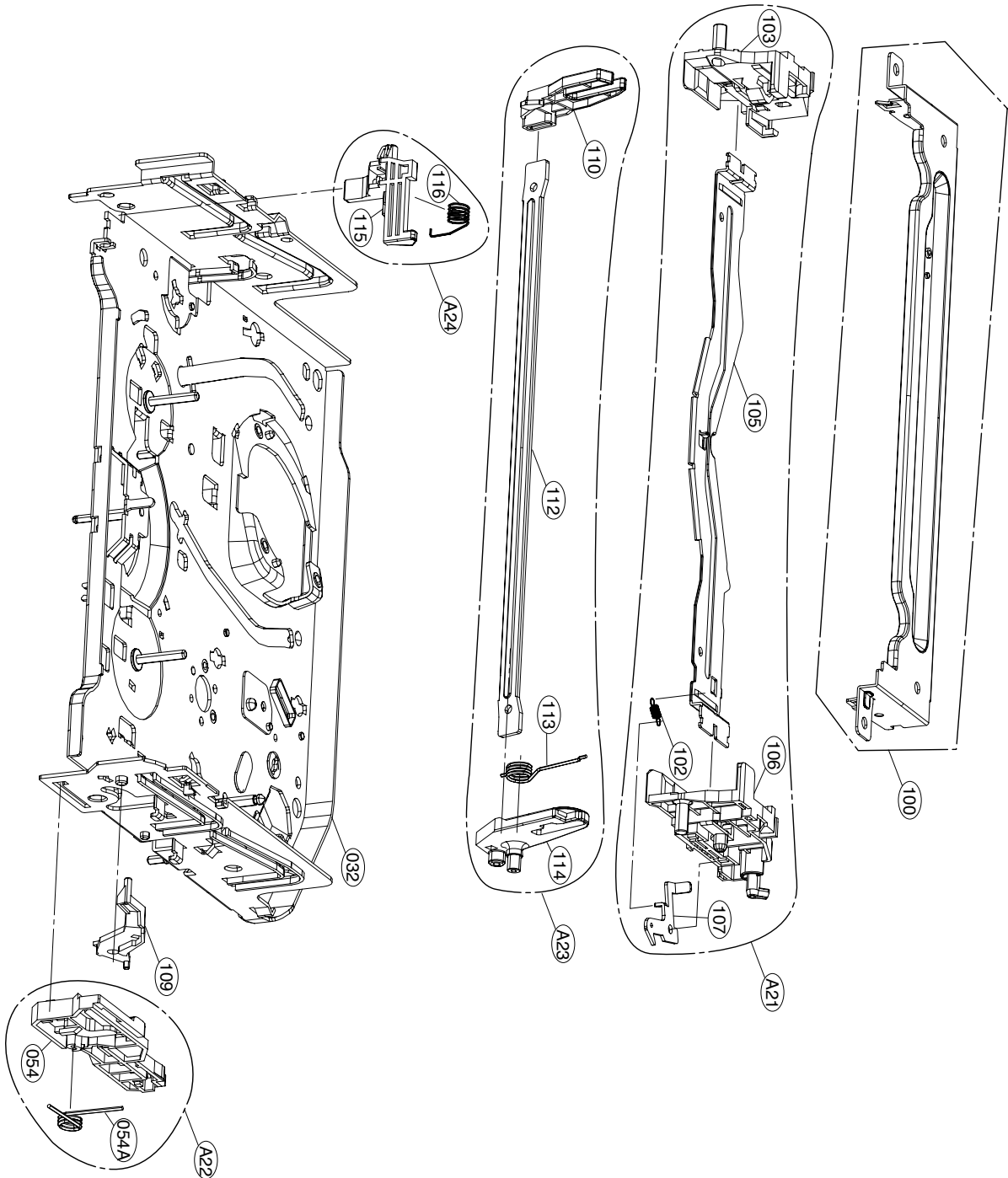
MECHANISM TROUBLESHOOTING GUIDE

C.



EXPLODED VIEWS

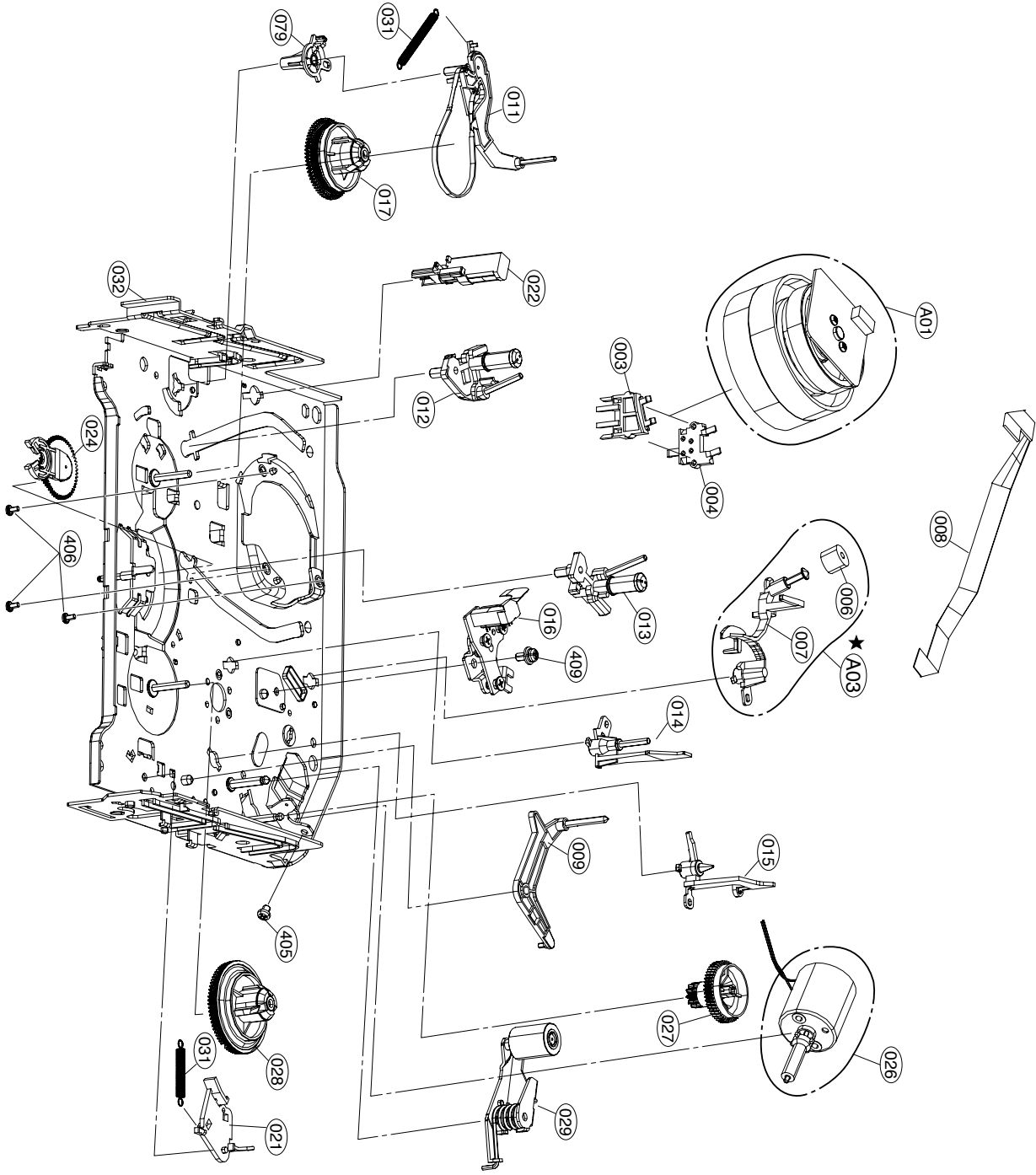
1. Front Loading Mechanism Section



EXPLODED VIEWS

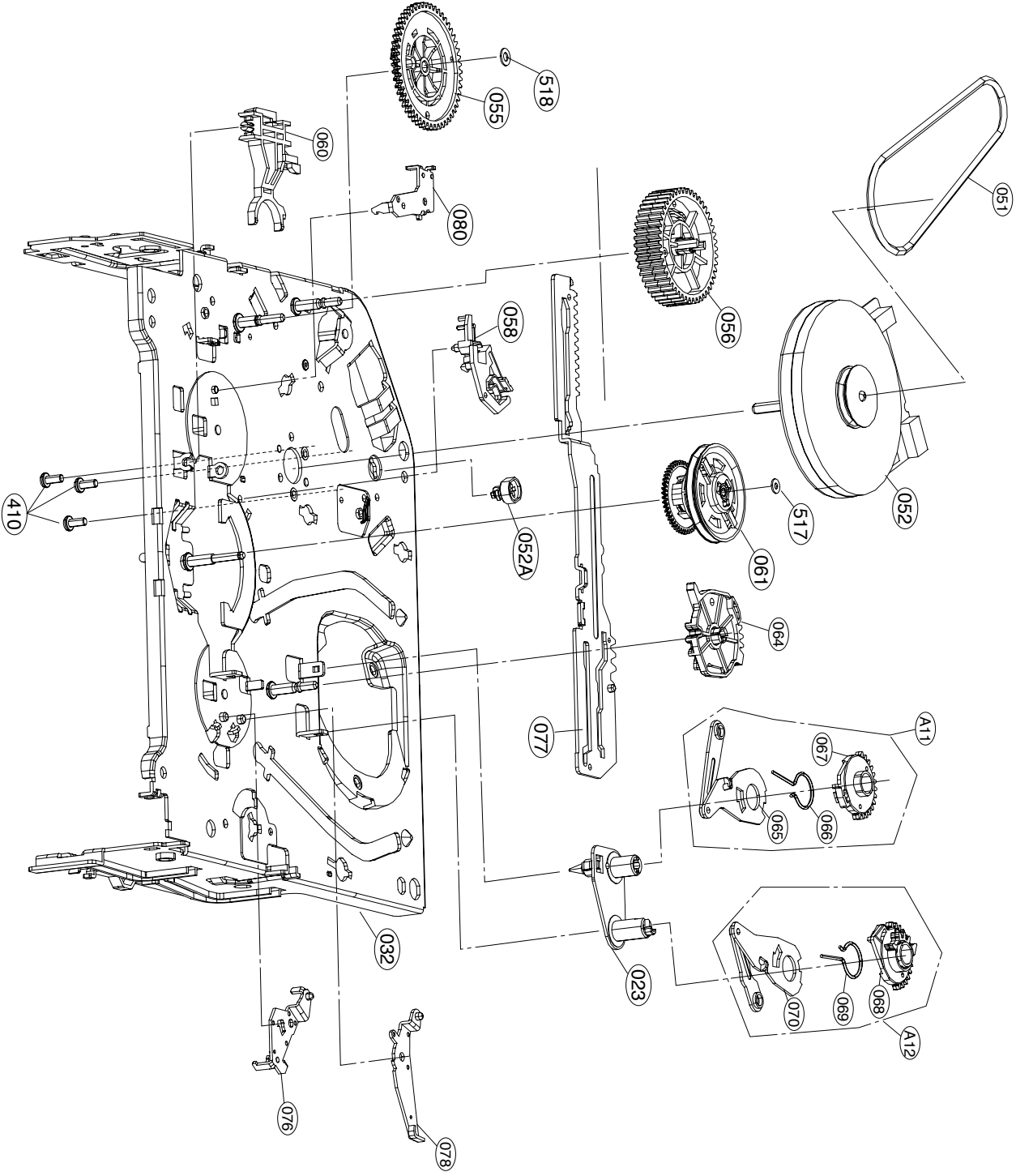
2. Moving Mechanism Section (1)

★ OPTIONAL PART



EXPLODED VIEWS

3. Moving Mechanism Section (2)



SECTION 5 MECHANISM OF DVD PART

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DECK MECHANISM PARTS LOCATIONS

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- Top View(without Tray Disc)5-1
- Bottom View5-1

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 - 1-1. Clamp Assembly Disc.....5-2
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 - 1-1-2. Magnet Clamp5-2
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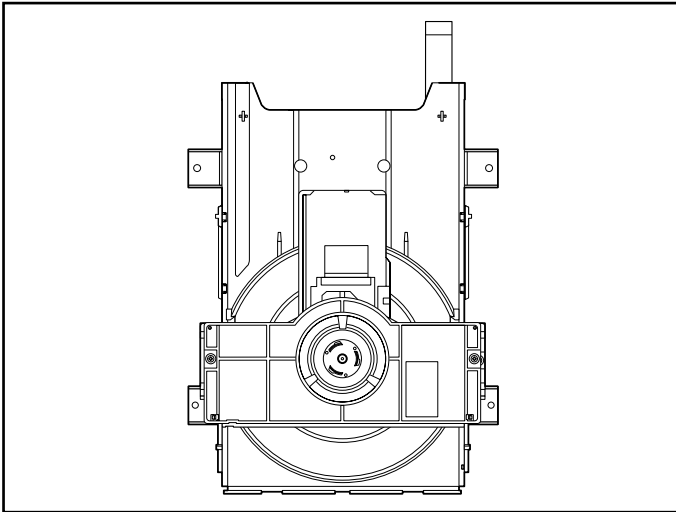
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EXPLODED VIEW

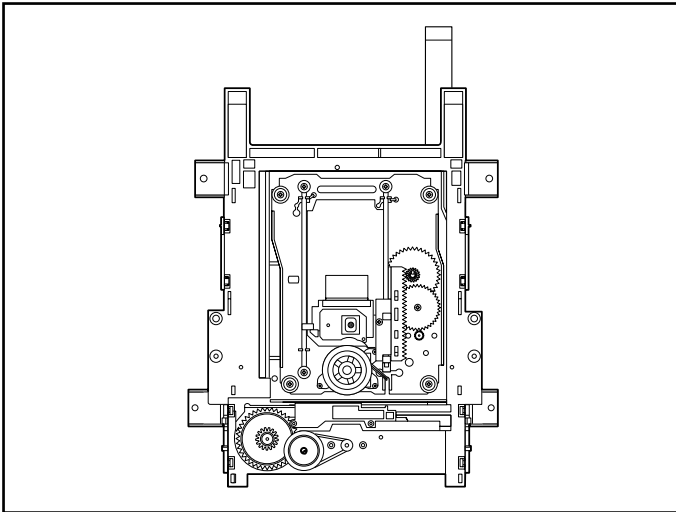
- 1. Deck Mechanism Exploded View....5-5
-

DECK MECHANISM PARTS LOCATION

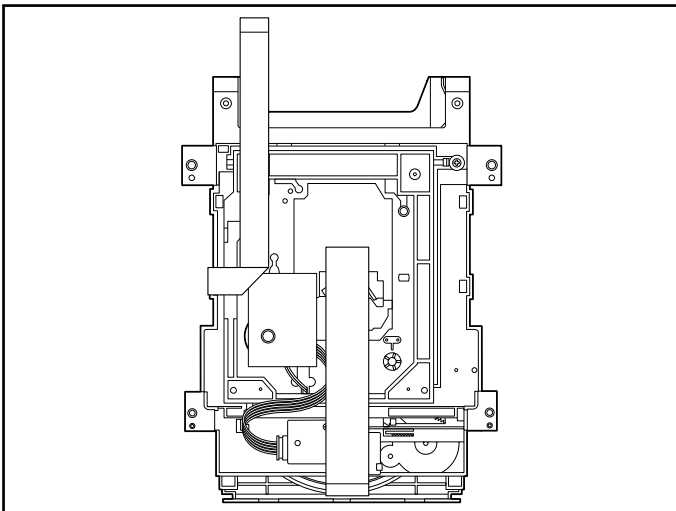
• Top View (With Tray)



• Top View (Without Tray)



• Bottom View



Procedure		Parts	Fixing Type	Disassembly	Figure
Starting No.					
	1	Holder Clamp	2 Screws, 2 Locking Tabs		5-1
1	2	Clamp Assembly Disc			5-1
1, 2	3	Plate Clamp			5-1
1, 2, 3	4	Magnet Clamp			5-1
1, 2, 3, 4	5	Clamp Upper			5-1
1	6	Tray Disc			5-2
1, 6	7	Base Assembly Sled	4 Screws,		5-3
1, 2, 6	8	Gear Assembly Feed			5-3
1, 2, 6, 8	9	Gear Middle			5-3
1, 2, 6, 8, 9	10	Gear Assembly Rack	1 Screw		5-3
1, 2, 7	11	Rubber Rear			5-3
1, 2, 7	12	Frame Assembly Up/Down	1 Screw	Bottom	5-4
1, 2	13	Belt Loading	1 Locking Tab		5-4
1, 2, 13	14	Gear Pulley			5-4
1, 2, 13, 14	15	Gear Loading	1 Locking Tab		5-4
1, 2, 7, 12, 13, 14	16	Guide Up/Down			5-4
1, 2, 13	17	PWB Assembly Loading	1 Locking Tab 1 Hook 2 Screw	Bottom	5-4
1, 2, 7, 12, 13, 14, 15, 16, 17	18	Base Main			5-4

Note

When reassembling, perform the procedure in reverse order.

The "Bottom" on Disassembly column of above Table indicates the part should be disassembled at the Bottom side.

DECK MECHANISM DISASSEMBLY

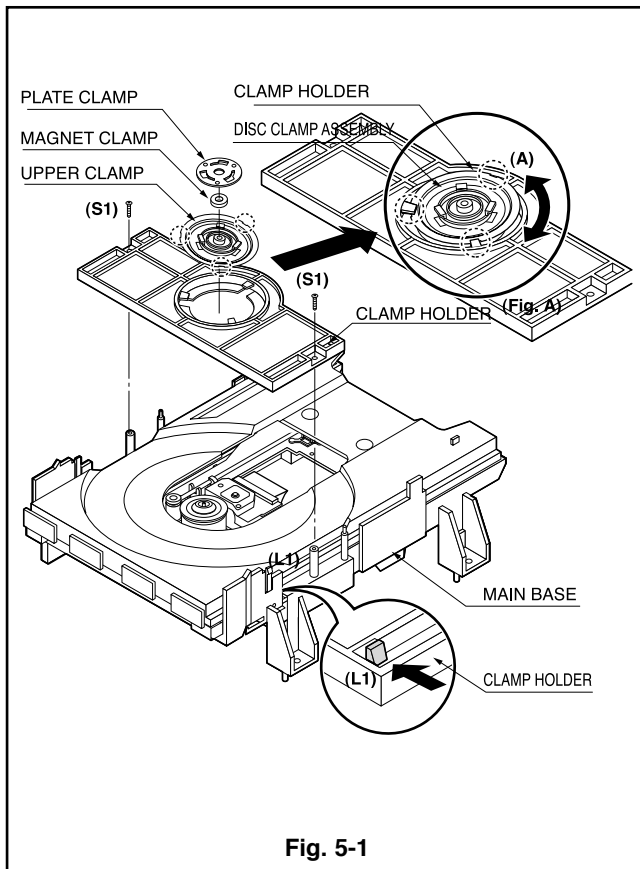


Fig. 5-1

1. Holder Clamp (Fig. 5-1)

- 1) Release 2 Screws(S1).
- 2) Unhook 2 Locking Tabs(L1).
- 3) Lift up the Holder Tabs and then separate it from the Base Main.

1-1. Clamp Assembly Disc

- 1) Place the Clamp Assembly Disc as Fig. (A)
- 2) Lift up the Clamp Assembly Disc in direction of arrow(A).
- 3) Separate the Clamp Assembly Disc from the Holder Clamp.

1-1-1. Plate Clamp

- 1) Turn the Plate Clamp to counterclockwise direction and then lift up the Plate Clamp.

1-1-2. Magnet Clamp

1-1-3. Clamp Upper

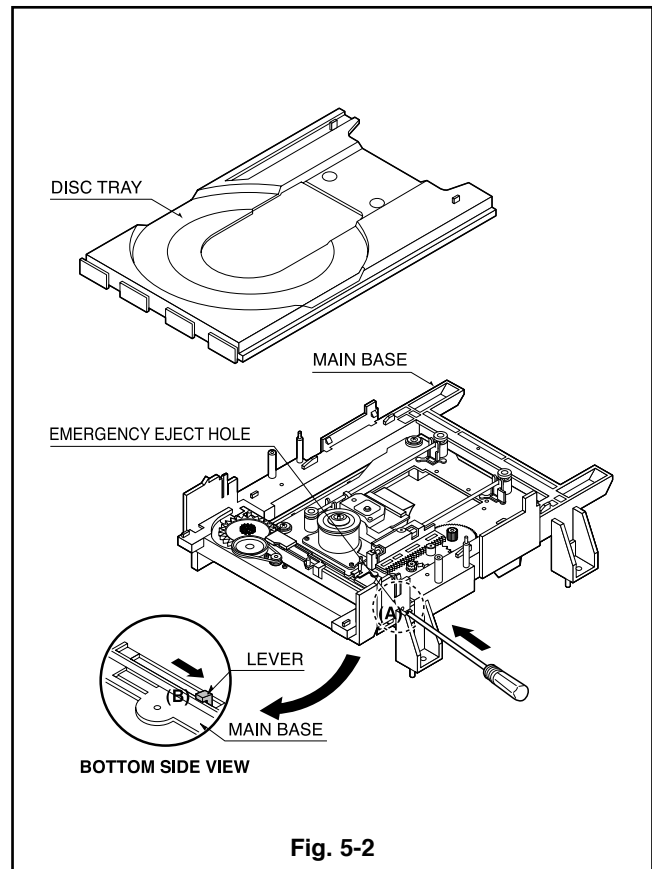


Fig. 5-2

2. Tray Disc (Fig. 5-2)

- 1) Insert and push a Driver in the emergency eject hole(A) at the right side, or put the Driver on the Lever(B) of the Gear Emergency and pull the Lever(B) in direction of arrow so that the Tray Disc is ejected about 15~20mm.
- 2) Pull the Tray Disc until it is separated from the Base Main completely.

DECK MECHANISM DISASSEMBLY

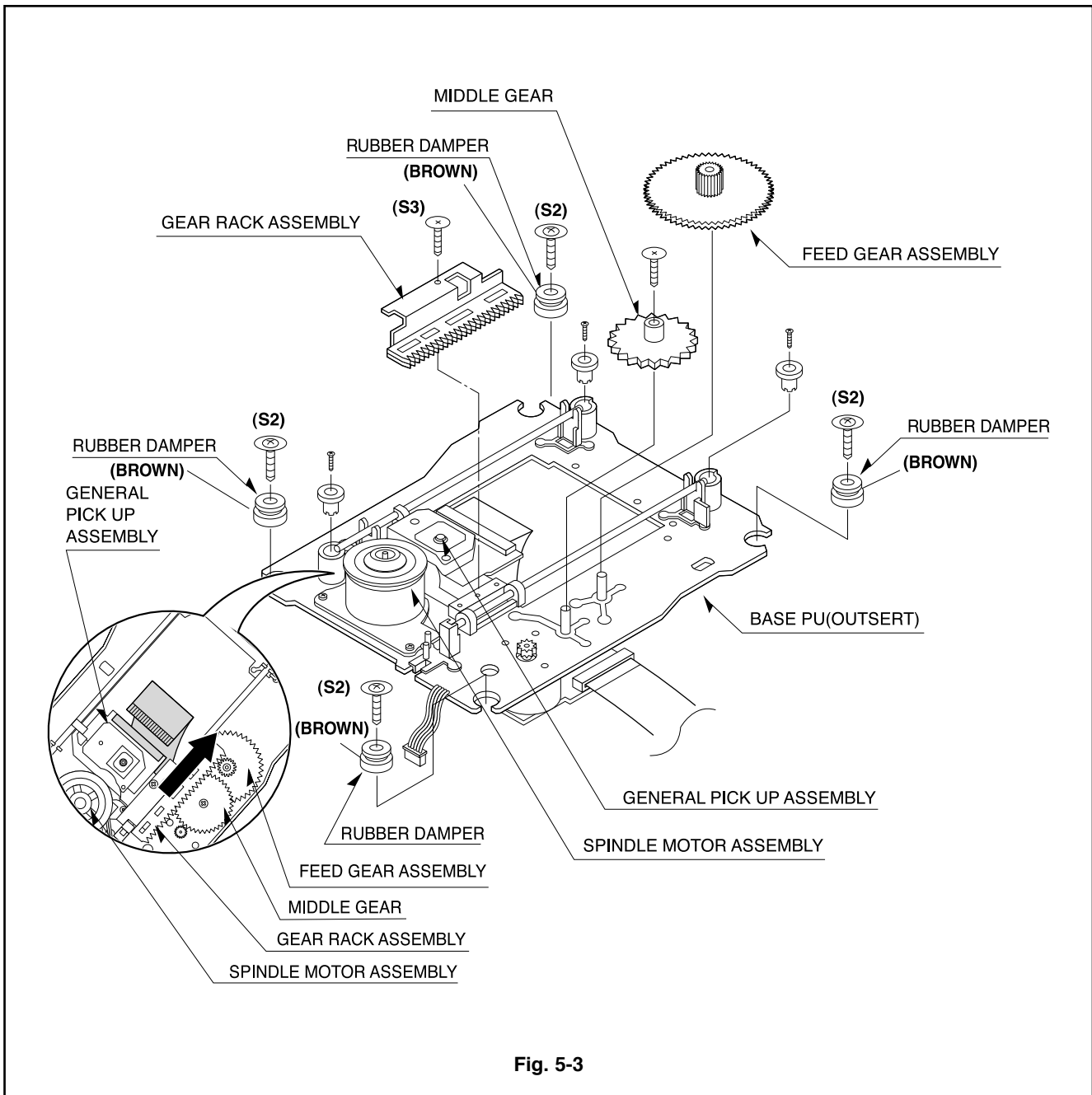


Fig. 5-3

3. Base Assembly Sled (Fig. 5-3)

- 1) Release 4 Screw(S2).
- 2) Disconnect the FFC Connector(C1)

3-1. Gear Assembly Feed

3-2. Gear Middle

3-3. Gear Assembly Rack

- 1) Release the Scerw(S3)

4. Rubber Rear (Fig. 5-3)

DECK MECHANISM DISASSEMBLY

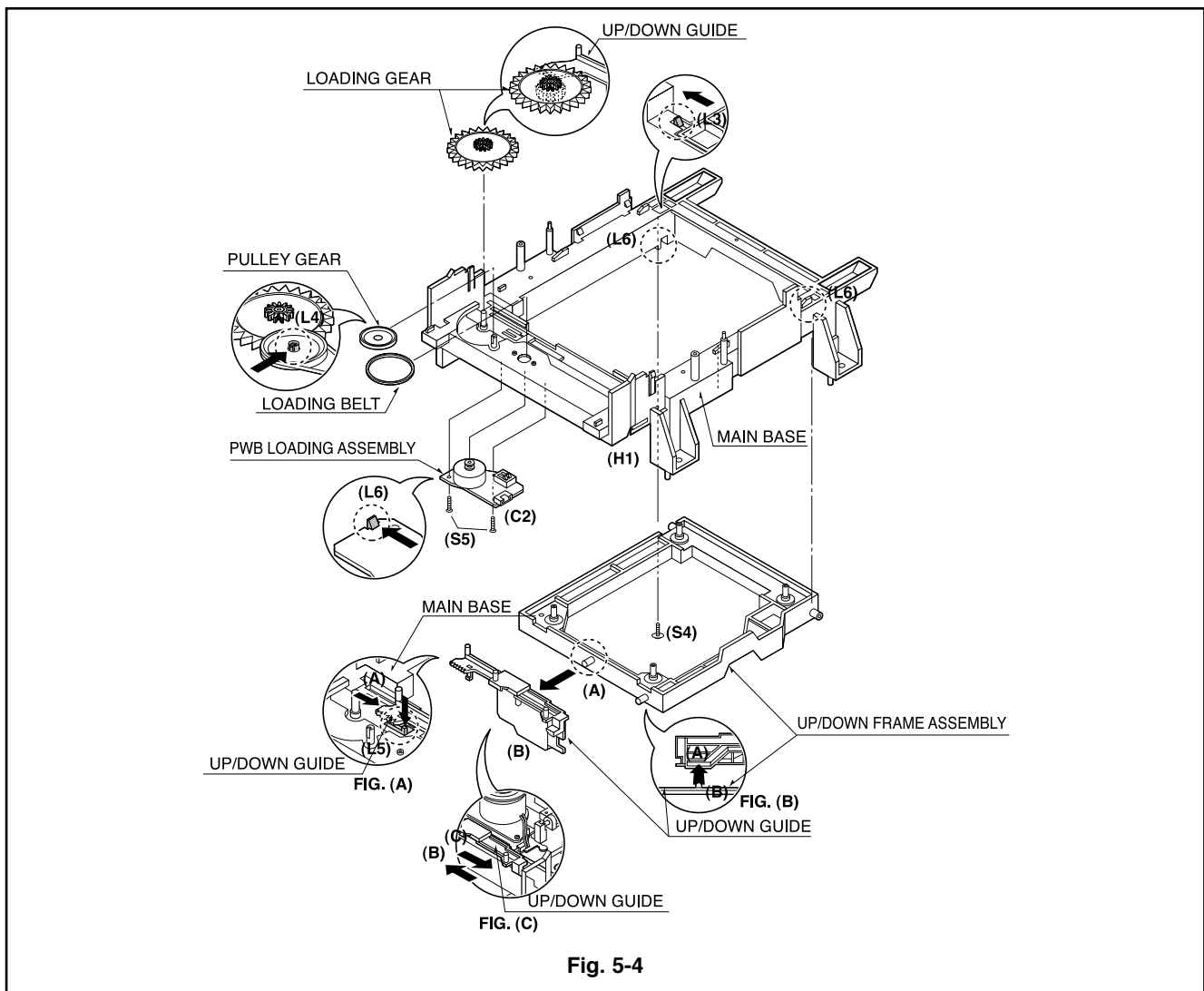


Fig. 5-4

5. Frame Assembly Up/Down (Fig. 5-4)

Note

Put the Base Main face down(Bottom Side)

- 1) Release the Screw(S4)
- 2) Unlock the Locking Tab(L3) in direction of arrow and then lift up the Frame Assembly Up/Down to separate it from the Base Main.

Note

- When reassembling move the Guide Up/Down in direction of arrow(C) until it is positioned as Fig.(C).
- When reassembling insert (A) portion of the Frame Assembly Up/Down in the (B) portion of the Guide Up/Down as Fig.(B)

6. Belt Loading(Fig. 5-4)

Note

Put the Base Main on original position(Top Side)

7. Gear pulley (Fig. 5-4)

- 1) Unlock the Locking Tab(L4) in direction of arrow(B) and then separate the Gear Pulley from the Base Main.

8. Gear Loading (Fig. 5-4)

9. Guide Up/Down (Fig. 5-4)

- 1) Move the Guide Up/Down in direction of arrow(A) as Fig.(A)
- 2) Push the Locking Tab(L5) down and then lift up the Guide Up/Down to separate it from the Base Main.

Note

When reassembling place the Guide Up/Down as Fig.(C) and move it in direction arrow(B) until it is locked by the Locking Tab(L5). And confirm the Guide Up/Down as Fig.(A)

10. PWB Assembly Loading (Fig. 5-4)

Note

Put the Base Main face down(Bottom Side)

- 1) Release 2 Screws(S5)
- 2) Unlock the Loading Motor (C2) from the Hook (H1) on the Base Main.
- 3) Unlock 2 Locking Tabs(L6) and separate the PWB Assembly Loading from the Base Main.

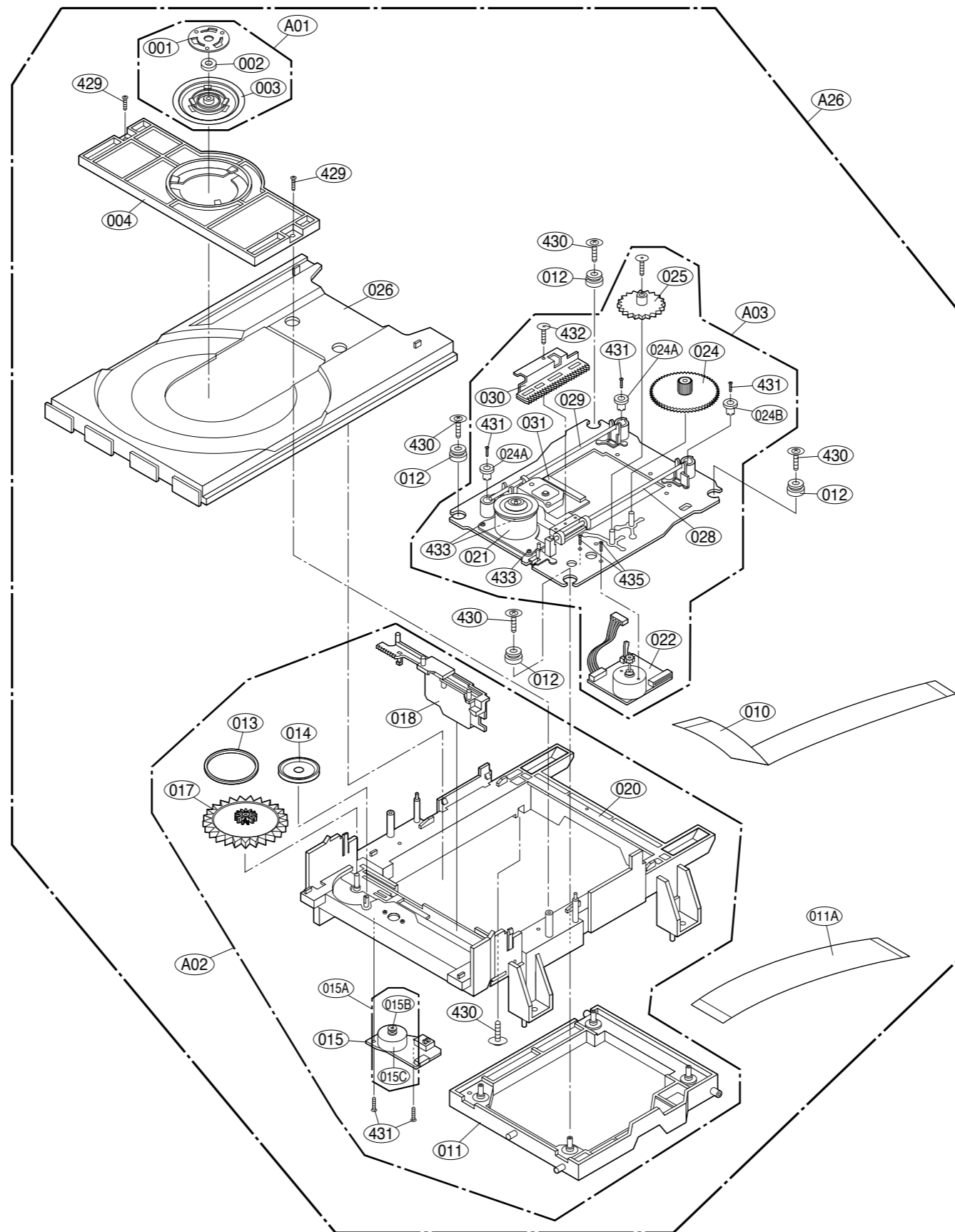
11. Base Main(Fig. 5-4)

MEMO

A series of horizontal dotted lines for writing.

EXPLODED VIEWS

1. Deck Mechanism Exploded View



MEMO

Lined area for writing on the left page.

MEMO

Lined area for writing on the right page.

MECHANICAL & ACCESSORIES PARTS LIST**SET & PACKAGING PARTS (FOR PAGES 2-2 TO 2-3)**

A00	9965 000 25549	VCR MECHANISM	031	9965 000 25644	SPRING, COIL TENSION - D37
A26	9965 000 25550	DVD MODULE	051	9965 000 19315	CAPSTAN
A43	9965 000 25539	PANEL ASSEMBLY, FRONT /00	052	9965 000 25645	MOTOR, CAPSTAN F2QVB66 SANKYO
A43	9965 000 25668	PANEL ASSEMBLY, FRONT /02/14	052A	9965 000 25660	SUPPORTER, CAPSTAN OTHER - D37
A43	9965 000 25526	PANEL ASSEMBLY, FRONT /05	055	9965 000 25646	GEAR, DRIVE OTHER - D37
A46	9965 000 25548	MAIN BOARD ASSEMBLY /00	056	9965 000 25647	GEAR, CAM OTHER - D37
A46	9965 000 25669	MAIN BOARD ASSEMBLY /02	058	9965 000 25648	BRAKE ASSEMBLY, CAPSTAN -D37
A46	9965 000 25674	MAIN BOARD ASSEMBLY /05	060	9965 000 25649	LEVER, F/R OTHER - D37
A46	9965 000 25675	MAIN BOARD ASSEMBLY /14	061	9965 000 25650	CLUTCH ASSEMBLY, D37(M)
A47	9965 000 25547	POWER SUPPLY BOARD ASSEMBLY	064	9965 000 25651	GEAR, SECTOR OTHER - D37
323	9965 000 25560	CASE ASSEMBLY	076	9965 000 25652	LEVER, SPRING OTHER - D37
261A	9965 000 25545	RUBBER, FOOT	077	9965 000 25653	PLATE, SLIDER OTHER - D37
265	9965 000 25546	HOLDER, POWER CORD	078	9965 000 25654	LEVER, TENSION OTHER - D37
283	9965 000 25540	DOOR, VCR	079	9965 000 25655	BASE, TENSION OTHER - D37
284	4822 492 42785	SPRING DOOR	080	9965 000 25656	LEVER, BRAKE OTHER - D37
285	9965 000 25541	DOOR, DVD	100	9965 000 25657	PLATE ASSEMBLY, TOP - D37
286	9965 000 25542	SPRING, DVD	109	9965 000 25658	OPENER, DOOR OTHER - D37
300	9965 000 25538	△ POWER CORD W/CONN. /00/02/14	405	9965 000 25659	SCREW, PAN HEAD M3.0 L4.0
300	9965 000 25525	△ POWER CORD W/CONN. /05	406	4822 502 21655	SCREW, PAN HEAD M3.0 L6.0
806	9965 000 25543	RF PAL DOUBLE SHIELD	409	9965 000 19341	D2.6 L5.0 SWRCH18A/FZY TAP
821	9965 000 25544	SCART TO SCART 21 PIN	410	9965 000 19342	D2.6 L6.8 MSWR3/FZY
900	9965 000 18509	REMOTE CONTROLLER ASSEMBLY	517	9965 000 13164	WASHER STOPPER
			518	9965 000 13163	WASHER STOPPER

VCR MECHANISM PARTS (FOR PAGES 4-28 TO 4-30)

A01	9965 000 25617	DRUM(CIRC) ASSEMBLY, D37-6CH PAL
A03	9965 000 25618	ARM ASSEMBLY, CLEANER - D37
A11	9965 000 25619	GEAR ASSEMBLY, P3 - D37
A12	9965 000 25620	GEAR ASSEMBLY, P2 - D37
A21	9965 000 25621	HOLDER ASSEMBLY, CST - D37
A22	9965 000 25622	GEAR ASSEMBLY, RACK F/L - D37
A23	9965 000 25623	ARM ASSEMBLY, F/L - D37
A24	9965 000 25624	LEVER ASSEMBLY, SWITCH(C) - D37
003	9965 000 25625	HOLDER, FPCB(6CH) - D37C MO
004	9965 000 25626	CAP, FPCB - D37C MOLD
008	9965 000 25627	CABLE, FLAT 7PIN 17CM
009	9965 000 25628	ARM, T/UP OTHER - D37
011	9965 000 25629	ARM ASSEMBLY, TENSION - D37
012	9965 000 25630	BASE ASSEMBLY, P2 -D37
013	9965 000 25631	BASE ASSEMBLY, P3 - D37
014	9965 000 25632	BASE ASSEMBLY, P4 - D37
015	9965 000 25633	OPENER, LID OTHER - D37
016	9965 000 25634	BASE ASSEMBLY, A/C HEAD (ALPS)
017	9965 000 25635	REEL, S OTHER - D37
021	9965 000 25636	BRAKE ASSEMBLY, T - D37
022	9965 000 25637	HEAD(CIRC), ST FE HEAD FOR D37
023	9965 000 25638	BASE, LOADING OTHER - D37
024	9965 000 25639	ARM ASSEMBLY, IDLER(H)
026	9965 000 25640	MOTOR ASSEMBLY, L/D - (DI) D37
027	9965 000 25641	GEAR, WHEEL OTHER - D37
028	9965 000 25642	REEL, T OTHER - D37
029	9965 000 25643	ARM ASSEMBLY, PINCH - D37

DVD MODULE PARTS (FOR PAGES 5-5 TO 5-6)

A01	9965 000 18546	CLAMP ASSEMBLY, DISC DP-7 (DI)
A02	9965 000 25661	LOADER ASSEMBLY
A03	9965 000 25662	DVD-M DRIVE ASSEMBLY
010	9965 000 25663	CABLE, FLAT 11PIN 12CM
011A	9965 000 25667	CABLE, FLAT 23PIN 20CM
012	9965 000 25664	RUBBER, DAMPER DP7
012	9965 000 18520	RUBBER, DAMPER DP7 (ALTERNATIVE)
013	9965 000 18521	BELT, TRAY MOTOR
015	9965 000 25665	PWB (PCB) ASSEMBLY, MOTOR TRAY
026	9965 000 25666	TRAY, DVD DISC

Note: Only the parts mentioned in this list are normal service spare parts.

ELECTRICAL PARTS LIST

POWER SUPPLY BOARD ASSEMBLY

MISCELLANEOUS

F101	4822 070 31602	△ FUSE 1600MA 250 V 5.2X20
T101	9965 000 25558	△ TRANSFORMER, SMPS[COIL]
V101	9965 000 19235	△ VARISTOR SVC681D-10A

CAPACITORS

C101	9965 000 18666	△ CAP 0.1UF 275V
C102	9965 000 18666	△ CAP 0.1UF 275V
C103	9965 000 18667	ELCAP 100UF 400V
C105	9965 000 18669	FILM CAP 0.01UF D 630V 10%
C106	9965 000 25551	CAP HIGH-VOL 68PF 1KV
C110	9965 000 18672	△ CERAMIC 1000PF 400V
C111	9965 000 18672	△ CERAMIC 1000PF 400V
C127	4822 124 40201	1000UF 20% 16V
C129	9965 000 25552	ELCAP 2200UF 16V 20%
C131	4822 124 40184	1000UF 20% 10V
C163	9965 000 25553	CAP HI-VOL 470P 1KVDC

RESISTORS

R100	9965 000 19226	1.5M OHM 1/2W 5.00% MF10
R101	9965 000 19227	2.7/2W CEMENT SMPS V
R104	9965 000 19228	56K OHM 2W 5.00% TR

COILS & FILTERS

L102	9965 000 25557	△ FILTER SHT LFSQ2215V4-04220
L102	9965 000 25556	△ FILTER KSE-145E KSE (ALTERNATIVE)
L125	9965 000 19213	CHOKO COIL 20UH

DIODES

BD101	9965 000 18662	S1WBA60(1A 600V)
D101	9965 000 18682	ERA22-10 KFLB, TP, R T/P, FUJI
D102	9965 000 18683	EU01W(R-FORM) TP SANKEN
D106	9965 000 18565	RL104F TP RECTRON NON 400V 1A
D110	9965 000 25554	RU4YX BK (ALTERNATIVE)
D110	9965 000 18684	HER302 BK RECTRON DO201AD 100V
D111	9965 000 18685	1N5822 BK RECTRON DO201AD 40V
D113	9965 000 18565	RL104F TP RECTRON NON 400V 1A
D118	9965 000 18687	B10A45V1 BK KEC TO220 45V 10A
ZD102	9965 000 25559	UZ-22BSB 26MM

TRANSISTORS & INTEGRATED CIRCUITS

IC101	9965 000 25555	IC FSDL0365RN 8PIN, DIP
IC102	9965 000 18689	△ LTV-817B, PHOTO COUPLER(LITEON)
IC103	4822 209 12767	KIA431

Note: Only the parts mentioned in this list are normal service spare parts.

MAIN BOARD ASSEMBLY

MISCELLANEOUS

323	9965 000 25560	CASE ASSEMBLY
CS501	9965 000 25563	SWITCH MPU12970MLB0
ES501	9965 000 25564	HOLDER ASSY VCR DECK/MECHA END
ES502	9965 000 25564	HOLDER ASSY VCR DECK/MECHA END
JK5L1	9965 000 25584	FRONT A/V-IN DPAAE-0385
JK902	9965 000 25585	RGB / AV CONN. RCA-910A-00-01
JK903	9965 000 25586	OPTICAL OUT PLT131/T5/12(12MBPS)
JK904	9965 000 25587	S-VIDEO OUT DIN405
LD501	9965 000 25592	HOLDER ASSY, VCR DECK/MECHA END
MS501	9965 000 25595	SWITCH MMS01080ZMBO 5VDC 1MA D37
MS501	9965 000 25594	SWSSS-51MD-3 5V 1MA (ALTERNATIVE)
RC501	9965 000 25601	IR RECEIVER TSOP2236AY1
RS501	9965 000 25602	KIT-3001A REEL SENSOR
RS502	9965 000 25602	KIT-3001A REEL SENSOR
SC901	9965 000 25603	DOUBLE - SCART DSAM-0341
SW502	9965 000 25604	TACT SWITCH THVV951BAA
SW503	9965 000 25604	TACT SWITCH THVV951BAA
SW504	9965 000 25604	TACT SWITCH THVV951BAA
SW505	9965 000 25604	TACT SWITCH THVV951BAA
SW506	9965 000 25604	TACT SWITCH THVV951BAA
SW507	9965 000 25604	TACT SWITCH THVV951BAA
SW508	9965 000 25604	TACT SWITCH THVV951BAA
SW509	9965 000 25604	TACT SWITCH THVV951BAA
SW510	9965 000 25604	TACT SWITCH THVV951BAA
SW511	9965 000 25604	TACT SWITCH THVV951BAA
SW511	9965 000 25605	TACT SW EVQ 213 09K (ALTERNATIVE)
SW511	9965 000 25606	TACT SWITCH SKHVBG3910-AA (ALT.)
SW512	9965 000 25604	TACT SWITCH THVV951BAA
SW512	9965 000 25605	TACT SW EVQ 213 09K (ALTERNATIVE)
SW512	9965 000 25606	TACT SWITCH SKHVBG3910-AA (ALT.)
SW513	9965 000 25604	TACT SWITCH THVV951BAA
SW513	9965 000 25605	TACT SW EVQ 213 09K (ALTERNATIVE)
SW513	9965 000 25606	TACT SWITCH SKHVBG3910-AA (ALT.)
SW514	9965 000 25604	TACT SWITCH THVV951BAA
SW514	9965 000 25606	TACT SWITCH SKHVBG3910-AA (ALT.)
SW514	9965 000 25605	TACT SW EVQ 213 09K (ALTERNATIVE)
TU701	9965 000 25607	TUNER UNIT TADM-M101D /00/05/14
TU701	9965 000 25672	TUNER UNIT TADM-S101D /02
TU701	9965 000 25608	TUNER UNIT TCMK0601PD20C PAL F (ALTERNATIVE)
X301	9965 000 25609	X'TAL 4.433619MHZ HC-49S
X501	9965 000 18658	X'TAL 10MHZ +/- 30 PPM
X501	9965 000 25610	X'TAL 10-0000MHZ 30P (ALTERNATIVE)
X502	9965 000 25611	X'TAL 32.768KHZ
X502	9965 000 18659	X'TAL 32.768KHZ (ALTERNATIVE)
X601	9965 000 18582	X'TA27MHZ 20PPM 1
X751	9965 000 18660	X'TAL 18432000HZ 30PPM 16
X751	9965 000 25612	X'TAL 18.432MHZ +/- 3 (ALTERNATIVE)

ELECTRICAL PARTS LIST

CAPACITORS

C5G1	9965 000 25561	ELCAP 1000UF 6.3V M FM
C945	9965 000 25562	ELCAP 3900PF D 100V 5%
C946	9965 000 25562	ELCAP 3900PF D 100V 5%

COILS & FILTERS

BC91	9965 000 18585	BEAD CORE BFS3550R2FD8,R T/P
BC92	9965 000 18585	BEAD CORE BFS3550R2FD8,R T/P
L111	9965 000 18575	HB-1M2012-102JT
L122	9965 000 19212	CHOCK(22MH) 5MM TOKO TP
L122	9965 000 25588	CHOCK COIL TDK 22UH (ALTERNATIVE)
L123	9965 000 19212	CHOCK(22MH) 5MM TOKO TP
L123	9965 000 25588	CHOCK COIL TDK 22UH (ALTERNATIVE)
L201	9965 000 18574	10UH 5% 4X5 TR5
L202	9965 000 18575	HB-1M2012-102JT
L203	9965 000 18574	10UH 5% 4X5 TR5
L204	9965 000 18575	HB-1M2012-102JT
L205	9965 000 19456	10UH, CHIP2012
L206	9965 000 18575	HB-1M2012-102JT
L207	9965 000 18575	HB-1M2012-102JT
L301	9965 000 25589	INDUCTOR LF7.5N OEL 10UH 10% TP
L301	9965 000 18640	10UH 5% TP 3X5 TR5 (ALTERNATIVE)
L303	9965 000 25589	INDUCTOR LF7.5N OEL 10UH 10% TP
L303	9965 000 18640	10UH 5% TP 3X5 TR5 (ALTERNATIVE)
L304	9965 000 25589	INDUCTOR LF7.5N OEL 10UH 10% TP
L304	9965 000 18640	10UH 5% TP 3X5 TR5 (ALTERNATIVE)
L305	9965 000 18641	100M K 6X6 L5 TP
L306	9965 000 18641	100M K 6X6 L5 TP
L307	9965 000 25589	INDUCTOR LF7.5N OEL 10UH 10% TP
L307	9965 000 18640	10UH 5% TP 3X5 TR5 (ALTERNATIVE)
L308	9965 000 18641	100M K 6X6 L5 TP
L3S1	9965 000 18646	10M K 6X6 L5 TP /02/14
L401	9965 000 18575	HB-1M2012-102JT
L501	9965 000 18642	12M K 2.3X3.4 L5 TP
L503	9965 000 18643	100UH 5% TP 3X5 TR5
L504	9965 000 25589	INDUCTOR LF7.5N OEL 10UH 10% TP
L504	9965 000 18640	10UH 5% TP 3X5 TR5 (ALTERNATIVE)
L505	9965 000 18641	100M K 6X6 L5 TP
L506	9965 000 18644	EL0405RA SKI150G-3 K-TDK 15UH
L5F1	9965 000 18643	100UH 5% TP 3X5 TR5
L5F2	9965 000 18643	100UH 5% TP 3X5 TR5
L5G1	9965 000 25590	INDUCTOR 470M K 6X6 L5 TP
L5S1	9965 000 18645	33M K 2.3X3.4 L5 TP
L601	9965 000 18575	HB-1M2012-102JT
L603	9965 000 18575	HB-1M2012-102JT
L604	9965 000 18575	HB-1M2012-102JT
L605	9965 000 18575	HB-1M2012-102JT
L609	9965 000 18575	HB-1M2012-102JT
L610	9965 000 18575	HB-1M2012-102JT
L611	9965 000 18575	HB-1M2012-102JT
L701	9965 000 18641	100M K 6X6 L5 TP
L702	9965 000 18646	10M K 6X6 L5 TP

L704	9965 000 18646	10M K 6X6 L5 TP
L705	9965 000 18646	10M K 6X6 L5 TP
L7V1	9965 000 18641	100M K 6X6 L5 TP
L801	9965 000 18641	100M K 6X6 L5 TP
L802	9965 000 18641	100M K 6X6 L5 TP
L901	9965 000 19456	10UH, CHIP2012
L902	9965 000 19456	10UH, CHIP2012
L903	9965 000 19456	10UH, CHIP2012
L904	9965 000 19456	10UH, CHIP2012
L905	9965 000 19456	10UH, CHIP2012
L906	9965 000 19456	10UH, CHIP2012
L907	9965 000 19456	10UH, CHIP2012
L908	9965 000 19456	10UH, CHIP2012
L909	9965 000 19456	10UH, CHIP2012
L910	9965 000 19456	10UH, CHIP2012
L911	9965 000 25591	INDUCTOR 1UH, CHIP2012
L912	9965 000 25591	INDUCTOR 1UH, CHIP2012
L913	9965 000 25591	INDUCTOR 1UH, CHIP2012
L916	9965 000 19456	10UH, CHIP2012
L917	9965 000 19456	10UH, CHIP2012
L918	9965 000 25591	INDUCTOR 1UH, CHIP2012
L919	9965 000 25591	INDUCTOR 1UH, CHIP2012
L920	9965 000 18575	HB-1M2012-102JT
L921	9965 000 18575	HB-1M2012-102JT
L922	9965 000 18575	HB-1M2012-102JT

DIODES

D114	9965 000 18686	RL104 R
D117	9965 000 18686	RL104 R
D118	9965 000 18686	RL104 R
D119	9965 000 18686	RL104 R
D121	4822 130 32778	1SS133
D122	9965 000 18686	RL104 R
D301	4822 130 32778	1SS133
D401	4822 130 80522	DAP202U
D502	4822 130 32778	1SS133
D509	4822 130 32778	1SS133
D801	4822 130 32778	1SS133
D802	4822 130 32778	1SS133
D803	4822 130 32778	1SS133
LDE501	9965 000 25593	LED DISPLAY F3C5-2GWB
LED502	4822 130 83976	DL-11S2RNS
LED503	4822 130 83976	DL-11S2RNS
ZD103	9965 000 25613	UZ-13BSA 26MM
ZD501	9965 000 25614	UZ-5.6BSB 26MM
ZD502	9965 000 25614	UZ-5.6BSB 26MM
ZD503	9965 000 25614	UZ-5.6BSB 26MM
ZD504	9965 000 25614	UZ-5.6BSB 26MM
ZD505	9965 000 25616	Z02W7.5V
ZD506	9965 000 25616	Z02W7.5V
ZD507	9965 000 25614	UZ-5.6BSB 26MM
ZD508	9965 000 25614	UZ-5.6BSB 26MM

ELECTRICAL PARTS LIST

DIODES

ZD601	9965 000 25615	UZ-5.6BSC 26MM		Q163	4822 130 63766	KTA1273Y (ALTERNATIVE)	
ZD602	9965 000 25615	UZ-5.6BSC 26MM		Q163	9965 000 25598	STB1277LY-AT TP	
ZD603	9965 000 25615	UZ-5.6BSC 26MM		Q164	4822 130 10491	KTC3875S-GR-T1	
ZD801	9965 000 25616	Z02W7.5V		Q173	4822 130 10491	KTC3875S-GR-T1	
ZD802	9965 000 25616	Z02W7.5V		Q201	4822 130 10491	KTC3875S-GR-T1	
				Q202	3141 018 51690	2SK3018	
				Q203	3141 018 51690	2SK3018	
				Q204	4822 130 61269	2SA1037KQ	
				Q205	4822 130 61269	2SA1037KQ	
				Q301	4822 130 10491	KTC3875S-GR-T1	
				Q302	9965 000 16622	KTA1504GR-RTK	
				Q303	4822 130 10491	KTC3875S-GR-T1	
				Q304	4822 130 10491	KTC3875S-GR-T1	
				Q305	9965 000 16622	KTA1504GR-RTK	
				Q306	9965 000 18651	2SC5344Y TP	
				Q306	9965 000 25599	KTC3203 (ALTERNATIVE)	
				Q309	9965 000 16622	KTA1504GR-RTK	
				Q311	9965 000 25600	KTC3199-GR (2SC3199)	
				Q401	4822 130 61269	2SA1037KQ	
				Q404	9965 000 11427	KRA103S	
				Q405	9965 000 11427	KRA103S	
				Q501	4822 130 10491	KTC3875S-GR-T1	
				Q502	4822 130 10491	KTC3875S-GR-T1	
				Q503	9965 000 25597	KSA928A-Y,TO-92L	
				Q503	9965 000 25598	STB1277LY-AT (ALTERNATIVE)	
				Q503	4822 130 63766	KTA1273Y (ALTERNATIVE)	
				Q504	4822 130 10491	KTC3875S-GR-T1	
				Q505	9965 000 16624	KRC103S RTK	
				Q506	9965 000 16624	KRC103S RTK	
				Q514	9965 000 16624	KRC103S RTK	
				Q515	9965 000 16624	KRC103S RTK	
				Q5S1	4822 130 10491	KTC3875S-GR-T1	
				Q7S1	4822 130 10491	KTC3875S-GR-T1	/02
				Q7S2	9965 000 16624	KRC103S RTK	/02
				Q801	4822 130 10491	KTC3875S-GR-T1	
				Q802	4822 130 10491	KTC3875S-GR-T1	
				Q803	4822 130 10491	KTC3875S-GR-T1	/02/05
				Q902	4822 130 10491	KTC3875S-GR-T1	
				Q903	4822 130 10491	KTC3875S-GR-T1	
				Q905	4822 130 10491	KTC3875S-GR-T1	

Note: Only the parts mentioned in this list are normal service spare parts.

TRANSISTORS

Q150	9965 000 25596	STA353 AUK KOREA TP MPAK -40V	
Q153	9965 000 25597	KSA928A-Y,TO-92L	
Q153	9965 000 25598	STB1277LY-AT (ALTERNATIVE)	
Q153	4822 130 63766	KTA1273Y (ALTERNATIVE)	
Q154	4822 130 10491	KTC3875S-GR-T1	
Q156	9965 000 18651	2SC5344Y TP	
Q161	9965 000 19225	KTA1268-BL	
Q162	4822 130 10491	KTC3875S-GR-T1	
Q163	9965 000 25597	KSA928A-Y,TO-92L	